Complete the text with words made from the word given in brackets.	
All business activities carries risk, and any company can fail. Cashflow is not the same thing as	
profitability, and a common cause of (FAIL) is rapid growth, causing costs to ris	se
(STEEP) ahead of income.	
The causes of failure are complex. Once-stable markets go into decline, reducing income and	
cashflow (OPERATE) problems create large, (FORESEE) costs t	that
eat up profits. Investors begin to lose confidence, the share price falls, credit ratings are reduce	
and it becomes more difficult to borrow (PROFIT) parts of the company may	be
sold off to raise cash; this works in the short term, but long-term revenue declines.	
Sometimes the senior management team is changed, also known as corporate restructuring, in	the
hope that new managers will make a (DIFFER). However, studies of US	
companies that change their top management in response to crises show that only one-third ma	ake
a full (RECOVER).	
As a last resort, (DECLARE) of insolvency or (BANKRUPT )	)
can create a breathing space, and compel (LEND) and investors to come to term	าร
with problems and bear some of the (LOSE). Not every	
(SOLVENCY) company is written off; many recover and return to (SUCCEED)	
trading. In other cases, insolvency exposes deeper problems. Then the only choice is	
(LIQUIDATE), with assets sold at auction and staff made	
(REDUNDANCY).	