

| | | | | | | | | | | | | | | | | | |
|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 |
|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|



| No. | Activity | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 |
|-----|--------------|---|---|---|---|---|---|--------|---|---|----|----|----|----|----|----|----|----|----|----|----|
| 1 | Training | 6 | | | | | | ft = 3 | | | | | | | | | | | | | |
| 2 | Purchasing | 9 | | | | | | | | | | | | | | | | | | | |
| 3 | Production | | | | | | | | | | 8 | | | | | | | | ft | | |
| 4 | QC | | | | | | | | | | 7 | | | | | | | | | | |
| 5 | Assembling | | | | | | | | | | | | | | | | | | | | |
| 6 | Transporting | | | | | | | | | | | | | | | | | | | | |

| | | | | | | | | | | | | | | | | | |
|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 |
|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|

= 9 days

10

12

| No. | Activity | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 |
|-----|--------------|---|---|---|---|---|---|--------|---|---|----------|----|----|----|----|----|----------|----|-------------|----|----|
| 1 | Training | 6 | | | | | | ft = 3 | | | | | | | | | | | | | |
| 2 | Purchasing | 9 | | | | | | | | | | | | | | | | | | | |
| 3 | Production | | | | | | | | | | 8 | | | | | | | | <u>ft =</u> | | |
| 4 | QC | | | | | | | | | | <u>6</u> | | | | | | | | | | |
| 5 | Assembling | | | | | | | | | | | | | | | | <u>9</u> | | | | |
| 6 | Transporting | | | | | | | | | | | | | | | | | | | | |

| No. | Activity | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 |
|-----|--------------|---|---|---|---|---|---|---|---|---|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| 1 | Training | 6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Purchasing | 9 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Production | | | | | | | | | | 8 | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | QC | | | | | | | | | | 7 | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | Assembling | | | | | | | | | | | | | | | | | | | 10 | | | | | | | | | | | | | | | | | | | |
| 6 | Transporting | | | | | | | | | | | | | | | | | | | | | | | | | | | 12 | | | | | | | | | | | |

| No. | Activity | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | |
|-----|--------------|---|---|---|---|---|---|--------|---|---|----|----|----|----|----|----|----|----|-------------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|--|
| 1 | Training | 6 | | | | | | ft = 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Purchasing | 9 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Production | | | | | | | | | | 8 | | | | | | | | ft = 9 days | | | | | | | | | | | | | | | | | | | | | |
| 4 | QC | | | | | | | | | | 7 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | Assembling | | | | | | | | | | | | | | | | | | | 10 | | | | | | | | | | | | | | | | | | | | |
| 6 | Transporting | | | | | | | | | | | | | | | | | | | | | | | | | | | 12 | | | | | | | | | | | | |

| No. | Activity | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | |
|-----|--------------|---|---|---|---|---|---|--------|---|---|----------|----|----|----|----|----|----|----|--------------------|----------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|--|
| 1 | Training | 6 | | | | | | ft = 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Purchasing | 9 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Production | | | | | | | | | | 8 | | | | | | | | <u>ft = 7 days</u> | | | | | | | | | | | | | | | | | | | | | |
| 4 | QC | | | | | | | | | | <u>6</u> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | Assembling | | | | | | | | | | | | | | | | | | | <u>9</u> | | | | | | | | | | | | | | | | | | | | |
| 6 | Transporting | | | | | | | | | | | | | | | | | | | | | | | | | | | 12 | | | | | | | | | | | | |