



UNIVERSITAS
MASARYKIANA BRUNNENSIS



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INP
Greifswald

Atmospheric Pressure Plasmas – Basics and Applications

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Atmospheric pressure plasmas



Lecture I: Introduction, overview on sources and selected applications

- Incidences, Electrical breakdown
- Types and classification of atmospheric pressure plasmas
- Selected applications

Lecture II: Diagnostics of non-thermal atmospheric pressure plasmas


- Electrical characterization
- Optical emission spectroscopy, fast optical/spectroscopic methods
- Surface charge measurements


Lecture III: Environmental aspects of plasma science

- Plasma chemistry
- Depollution of gases
- Treatment of liquids

Lecture IV: Plasma life-science applications


- Biological decontamination
- Plasma medicine




Atmospheric pressure plasmas I 



Introduction, overview and selected applications


1. Introduction
 - Incidences and relevance
2. Basics
 - Electrical breakdown
 - Thermal and non-thermal plasmas
 - Scaling laws and miniaturisation
 - Classification
3. Arc discharges and plasma torches
4. Barrier discharges
5. Corona discharges
6. Plasma jets
7. Microplasmas
8. Summary

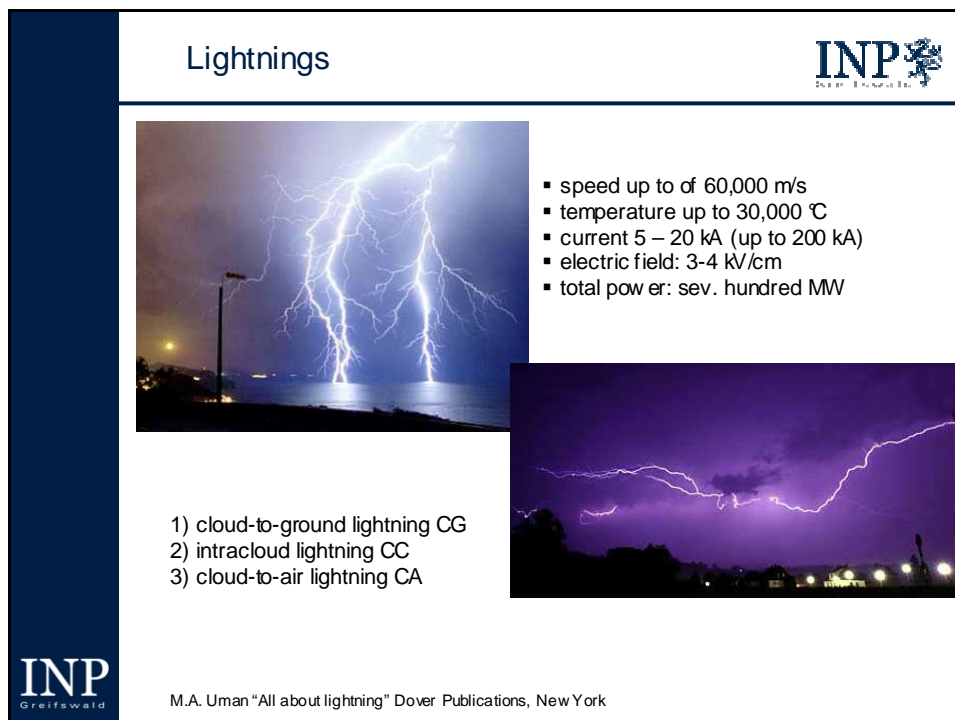
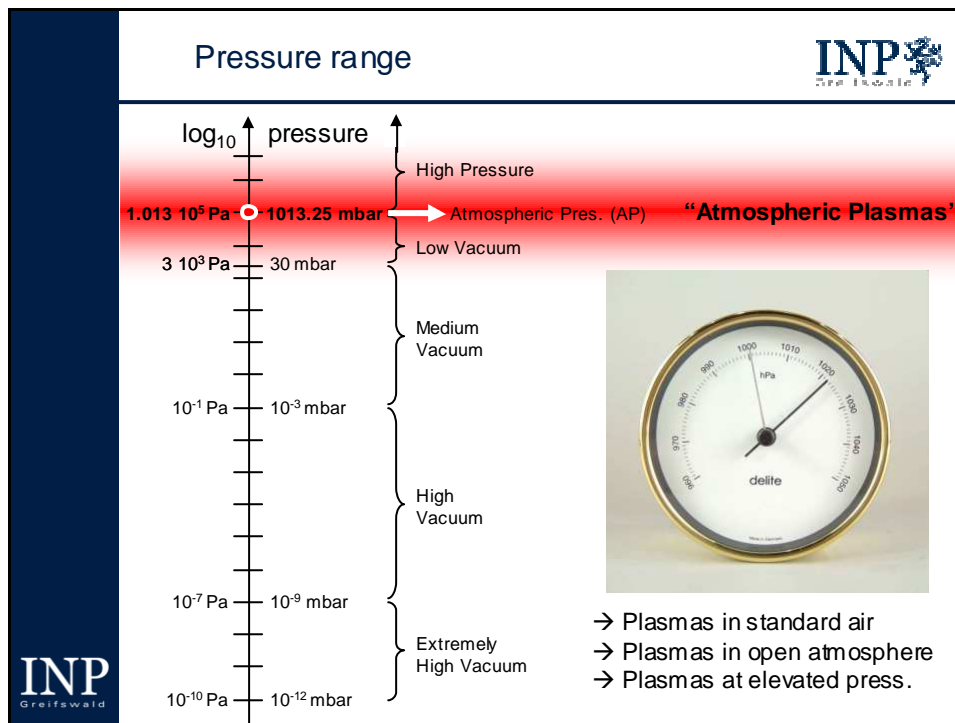


Atmospheric plasmas 

1. Introduction: From lightnings to microplasmas







„Megalightnings“ (upper atmosphere) INP
Institut für Plasma-Physik

▪ transient luminous events (TLE)

T. Neubert, Science, Vol 300, 2 (2003) http://www.eurosprite.net; www.spritesandjets.com

APP in laboratory and industry INP
Institut für Plasma-Physik

Electrical gas discharge

- high voltage power supply
- DC, AC, pulsed // frequency: Hz ... MHz
- electrical breakdown according to Paschen law
(breakdown voltage depend on pressure x distance)

Electromagnetic radiation


- microwave excited plasmas (915 MHz, 2.54 GHz)
- ignition structure needed
- usually "hot" plasmas

Electron beam

- electron accelerating tubes
(beam gun, keV ... MeV)
- extensive installations
- used for flue gas treatment (depollution)

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Incidences of atmospheric plasmas



Nature

- St' Elmos Fire
- Aurora
- Lighnings
- Transient luminous events

Engineering and Technology


- Partial discharges (electrical engineering)
- Switching
- Welding
- Melting and incineration
- Surface activation
- Chemical conversion
- Ligth emission
- Environmental technology

Research and Development


- Plasma medicine
- Film deposition
- ...

High economic impact!

→ Detection/Protection
→ Process optimization
→ Novel Applications





Special features / relevance



- **High density of neutral background gas = high collision rates**
 - rapid breakdown
 - high and rapid mass/energy transfer (heating, chemistry, ...)
 - high space charges (causing e.g. instabilities)
 - higher breakdown fields
- **Avoidance of vacuum devices (pumps, chambers, ...)**
 - less cost and maintenance intensive
 - linear throughput processing
- **Several applications require ambient/open conditions**
 - biomedical applications ("Plasma medicine")
 - decontamination of exhaust and flue gases
 - material processing
 - plasma chemistry (3-body collisions)

... but be aware of:
gas consumption; by-products; high voltage, heating, etc. ...



Microdischarges and microplasmas 

= Discharges with dimensions of μm ... mm

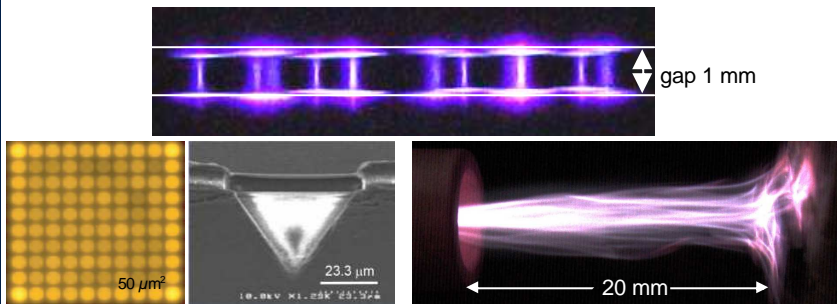
Microplasmas

- Generated in small structures or narrow cavities (e.g. as arrays or in tubes)
- characteristics differ from traditional plasmas at lower pressures


Microdischarges (Filamentary plasmas)


- Formation of fine plasma channels, so-called filamentary discharges

→ Portability and non-equilibrium („cold“) character offer variety of new applications


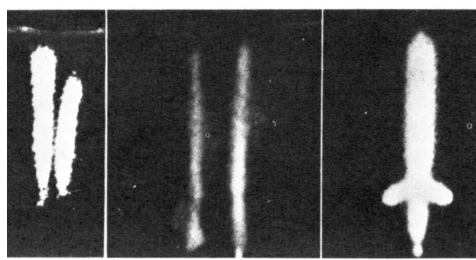


J. G. Eden et al., University of Illinois




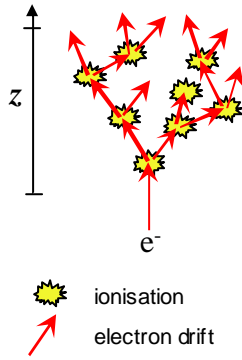
Atmospheric plasmas and microplasmas 

2. Physics of plasmas at atmospheric pressure



Electron avalanches





ionisation cascade


e^-

ionisation

electron drift

Townsend-avalanches

John S. Townsend
(1868-1957)



J.S. Townsend


$$N_e = 1e^{\alpha z}$$

$$V_i = \alpha v_{D,e}$$

α 1. Townsend coefficient


V_i ionisation frequency

$v_{D,e}$ drift velocity of electrons

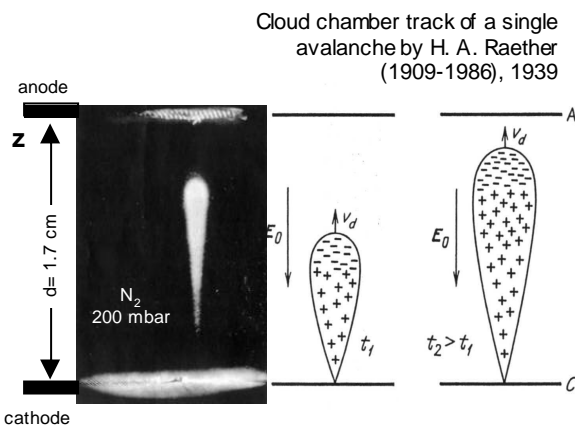


H. Raether „Electron avalanches and breakdown in gases“ (1964)
 Yu.P. Raizer „Gas Discharge Physics, Springer-Verlag, Berlin Heidelberg (1991)

Shape/charge distribution of el. avalanches



Cloud chamber track of a single avalanche by H. A. Raether (1909-1986), 1939



anode

cathode

$d = 1.7 \text{ cm}$

N_2
200 mbar

E_0



V_d

t_1

$t_2 > t_1$

A

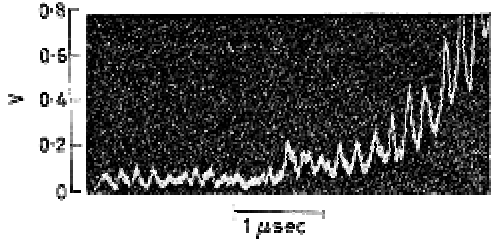
C

electron/ion mobility: $\mu_e \gg \mu_i$

H. Raether „Electron avalanches and breakdown in gases“ (1964)
 Yu.P. Raizer „Gas Discharge Physics, Springer-Verlag, Berlin Heidelberg (1991)

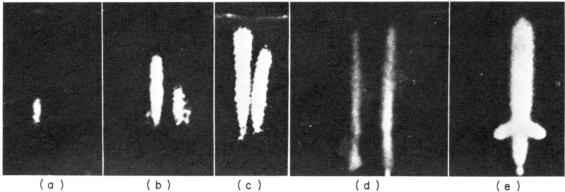
Avalanche breakdown



1 μsec

Series of avalanches lead to breakdown

Figure 3.22. Series of avalanches in pure air at U_{gap} , which lead to breakdown; $E_p = 15.1$, $U_{gap} = 150$ Volt, $d = 3.5$ cm. The areas of the curves in generations can be observed up to current amplification ten times higher than the mean amplitude reproduced here.



(a) (b) (c) (d) (e)

Figure 3.51. Cloud-chamber photographs of electron avalanches and avalanche-streamer transition in a gap of 3.6 cm in air at 260 torr. The field is ~ 11800 V cm $^{-1}$ in (a) and slightly higher for each successive photograph reaching ~ 12200 V cm $^{-1}$ in (e) (Raether, 1939. Reproduced by permission of Springer-Verlag)

Avalanche-to-streamer transition
 @ high electric fields and long gaps

H. Raether „Electron avalanches and breakdown in gases“ (1964)

Townsend breakdown

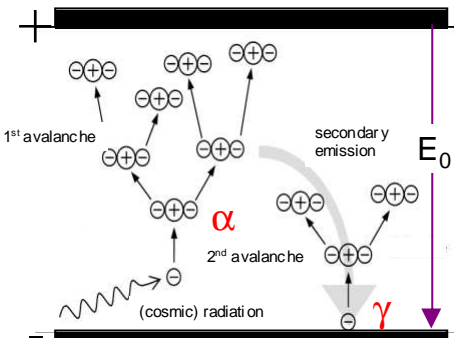
- Direct ionisation

$$N_e = N_{e,0} e^{\alpha z}$$

$$V_i = \alpha v_{D,e}$$
- Secondary electron emission by ion impact
- **Townsend-Criterion:**
self-sustained discharge

$$\gamma \cdot (e^{\alpha d} - 1) = 1$$


$$pd < 1 \text{ bar} \cdot \text{cm}$$



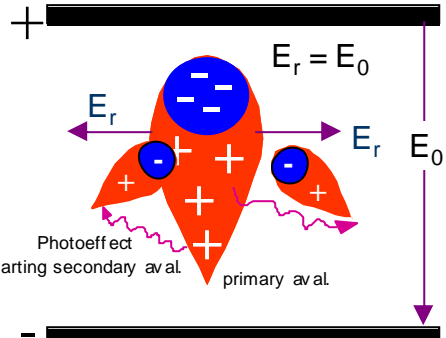
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α	1. Townsend coefficient
v_i	ionisation frequency
$v_{D,e}$	drift velocity of electrons
γ	3. Townsend coefficient

Streamer breakdown




- concept developed by L.B. Loeb; H. Raether; J.M. Meek
- significant field distortion due to space-charge build-up in a single avalanche
 - $\mu_e \gg \mu_i$
- formation of thin ionised channel(s)
- Raether-Meek-Criterion
 - $e^{\alpha d} \approx 10^8$
 - $\int_0^d \alpha x dx = K \approx 18$




$E_r = E_0$

μ_e, μ_i Electron and ion mobility

$pd > 10 \text{ bar} \cdot \text{cm}$



Streamer family

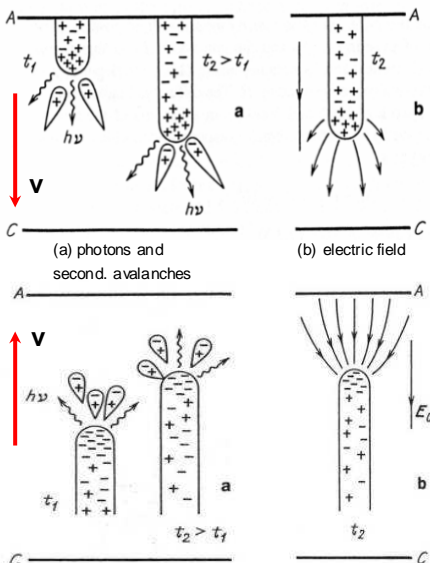


Positive or cathode-directed streamer
(most common)

- propagating distortion of electric field due to space-charge accumulation
- secondary avalanches in front of positive streamer end


Negative or anode-directed streamer
@ large gaps & overvoltages

- secondary avalanches in front of negative streamer head

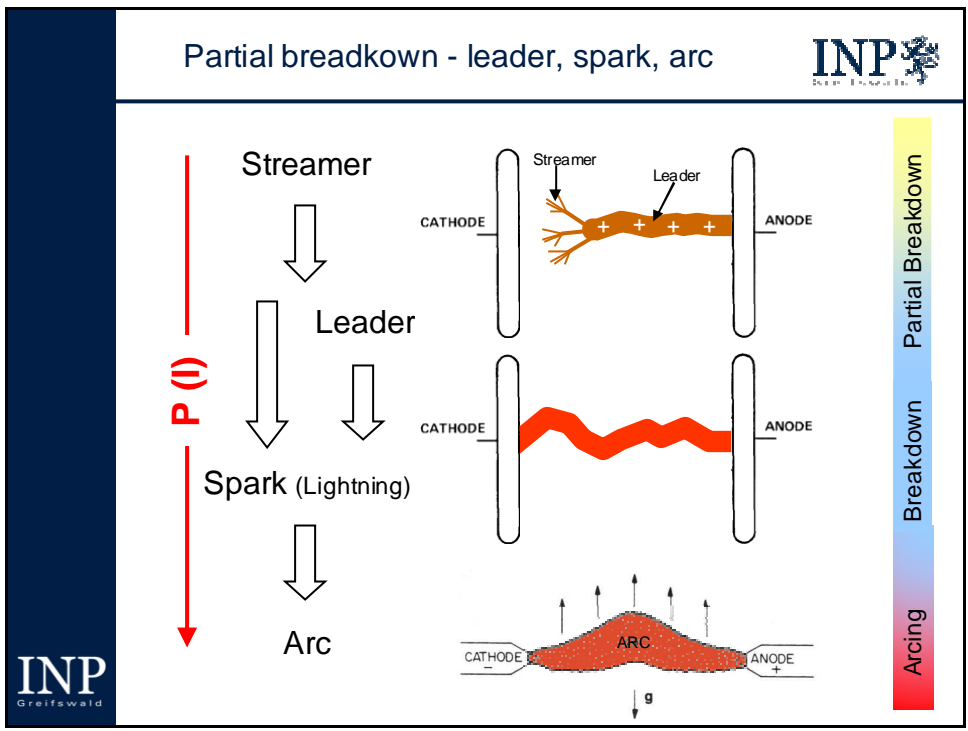
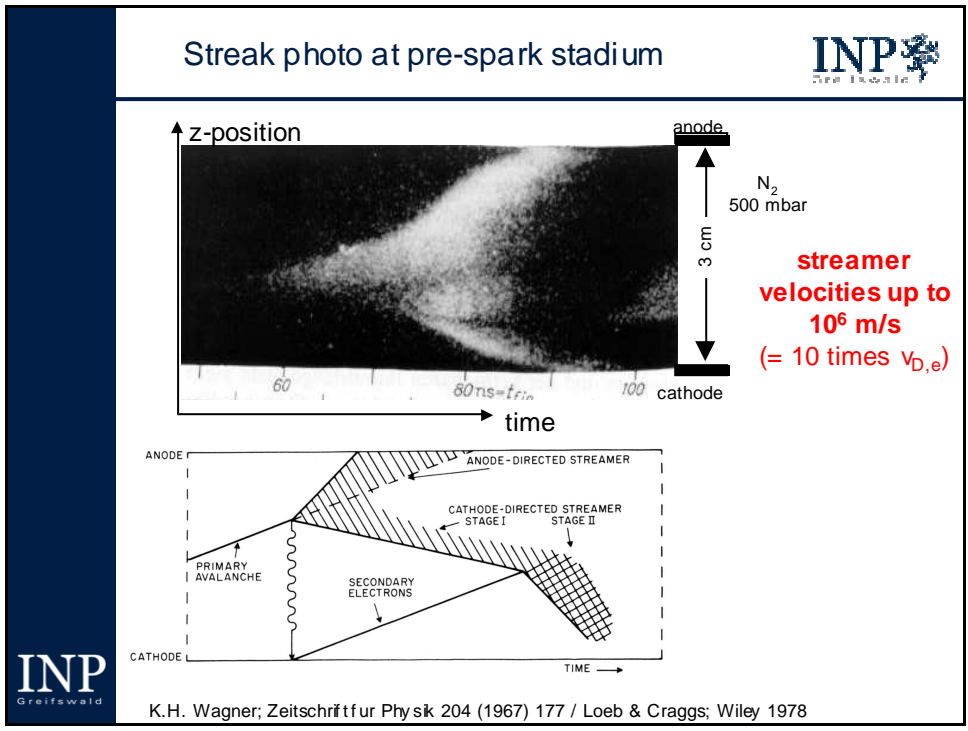



(a) photons and second. avalanches

(b) electric field




Yu.P. Raizer „Gas Discharge Physics, Springer-Verlag, Berlin Heidelberg (1991)



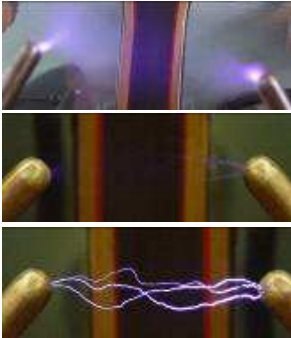


Partial breakdown and spark





Influenzmaschine; Uni Greifswald


Streamers



Spark



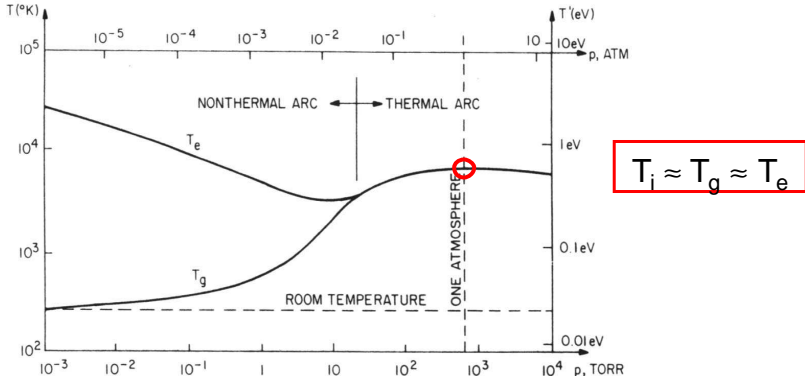




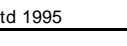
APP tend to LTE-plasma regime!

Local Thermal Equilibrium (“thermal”)

- microreversibility of elementary processes and equipartition of energy between all species of particles
- “local”: long-range effects like radiation not in thermodynamic equilibrium (Planck’s law not valid)



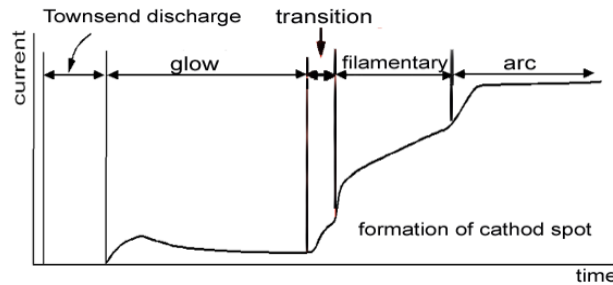
$T_i \approx T_g \approx T_e$



J.R. Roth „Industrial Plasma Engineering”, Vol. 1: Principles, IOP Publishing Ltd 1995

Non-LTE-plasmas at atmospheric pressure **INP**

APP are not solely LTE plasmas



Mechanism of glow-to-art transition:

Increase of current density $j \rightarrow$ increase of local electric field \rightarrow constriction of ionization channel (filamentation) = increase of $j \rightarrow$ cathode spot formation and thermal ionization \rightarrow thermalization

Limitation of discharge duration (transient)

- Certain number of collisions necessary to establish equil.

Limitation of current / power density

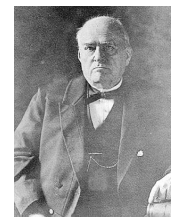
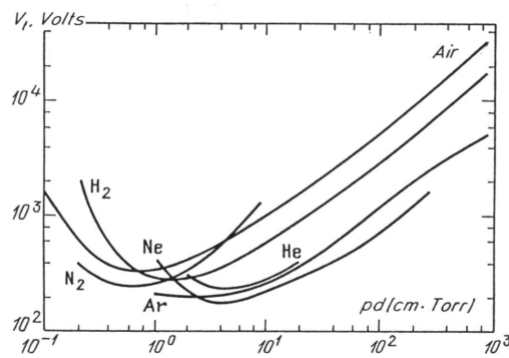
- reduction local dissipated energy density/ electric field

Non-thermal plasma:
 $T_e > T_i > T_g$



Invariants and scaling **INP**

Paschen law $U_{Breakdown} = f(p \cdot d)$



J.W. Hittdorf


$$\frac{j}{p^2} = const.$$

$$\frac{\alpha}{N} = const.$$

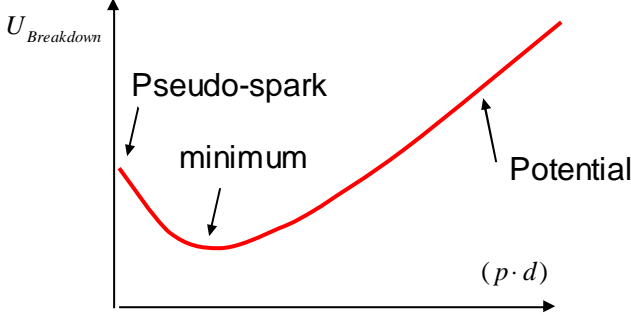
$$\frac{E}{N}$$



Invariants and scaling




Paschen law $U_{Breakdown} = f(p \cdot d)$




$\frac{j}{p^2} = const.$

$\frac{\alpha}{N} = const.$

$\frac{E}{N}$



Pressure Scaling



$U_{Breakdown} = f(p \cdot d)$


p increase → d decrease
= Miniaturisation


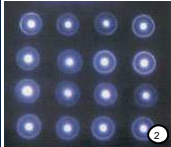
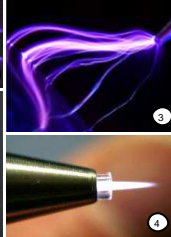
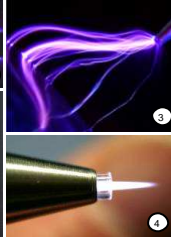
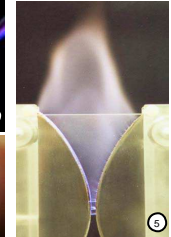
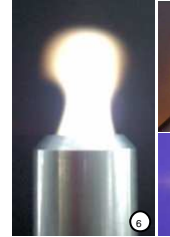

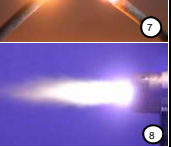
$\frac{j}{p^2} = const.$

p increase → j constant → r decrease
= Constriction

Limitations:

- 3-body collisions at higher pressures
- High aspect ratios (importance of wall effects like field emission)
- Plasma chemistry
- Instabilities (e.g. glow to arc transition)



Classification		INP Institut für Plasma-Physik
Non-Thermal (NT) Plasmas		Thermal Plasmas
"Cold" Non-Thermal Plasmas	Translational ("Hot NT") Plasmas	Thermal Plasmas
$T_i \approx T_a \approx 300 \dots 400 \text{ K}$ $T_i \ll T_e < 10^5 \text{ K (10 eV)}$	$T_i \ll T_e \leq 10^4 \dots 10^5 \text{ K}$ $T_i \approx T_a \leq 4 \cdot 10^3 \text{ K}$	$T_i \approx T_a \approx T_e$ $T_x < 5 \cdot 10^3 \dots 10^4 \text{ K}$
Barrier discharges ① Coronas ③ Microplasma-Arrays ② Plasma jets ④	Gliding Arc ⑤ Plasma Torch ⑥ Microwave Driven Plasmas	Arc ⑦ Arc jet ⑧
 ①  ②  ④	 ⑤  ⑥  ⑧	 ⑦  ⑧

Atmospheric pressure plasmas

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Institut für Plasma-Physik

3. Arc discharges, arc jets, and plasma torches


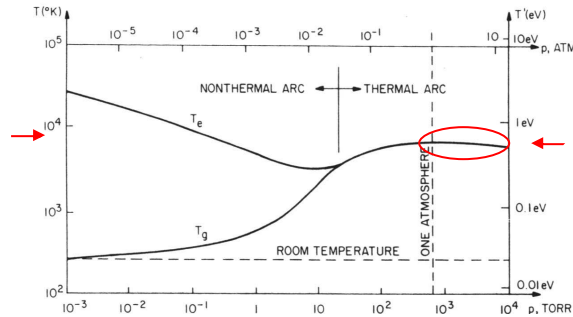


Photo: Achim Grochowski

Arcs at 1 atm: LTE-plasmas!



„Thermalization“
 due to high density
 and thus high
 collision rates

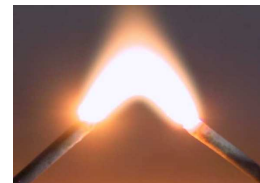
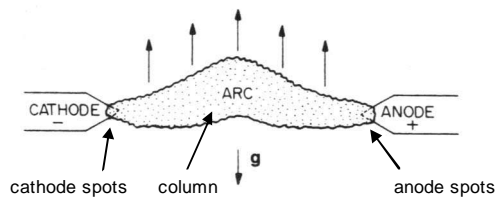
- LTE: $0.5 \text{ eV} < T_e \cong T_g < 5 \text{ eV}$ ($1 \text{ eV} \cong 10^4 \text{ K}$); non-thermal outside the core
- Arc current: $50 < I < 10^4 \text{ A}$; Voltage: some 10 V ; Electric field: $500 < E < 5000 \text{ V/m}$
- Energy density: $10^7 \dots 10^9 \text{ J/m}^3$; Current density: $10^7 < j < 10^9 \text{ A/m}^2$
- Typical cathode emission: **field emission** and thermionic emission
- Electron density: $10^{22} < n_e < 10^{25} \text{ m}^{-3}$
- Ionization degree: SAHA equation



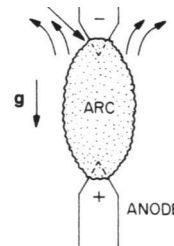
Free-burning arcs / „arc family“



Convective heat transport → „ARC“



- arcs with hot thermionic cathode
 - arcs with external cathode heating
 - arcs with cold cathode and cathode spots
 - vacuum arc
 - high and /or very high -pressure arc
 - low pressure arcs
 - special modes
- etc. ...

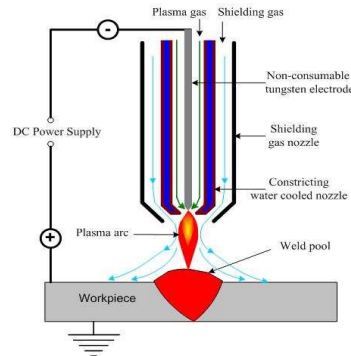


Transferred and non-transferred arc



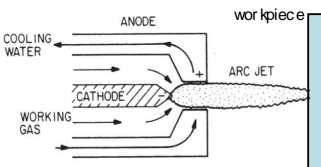
Transferred Arc

- work piece used as electrode
- mainly used for welding (gas tungsten arc welding GTAW; tungsten inert gas TIG; plasma arc welding PAW)
- with shielding gases for special applications



Non-Transferred Arc (Plasma Torch)

- work piece subjected to high-enthalpy plasma flow
- used for spraying and chemistry

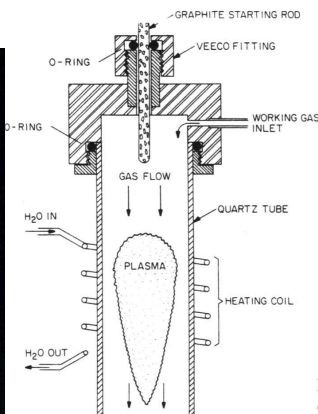
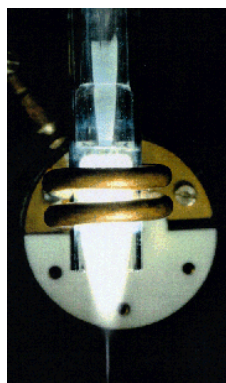
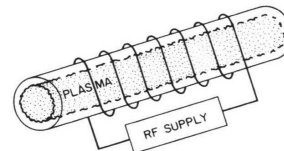


Dmitri Kopeliovich; www.unilim.fr/~2006limo0029/html/TH.2.html

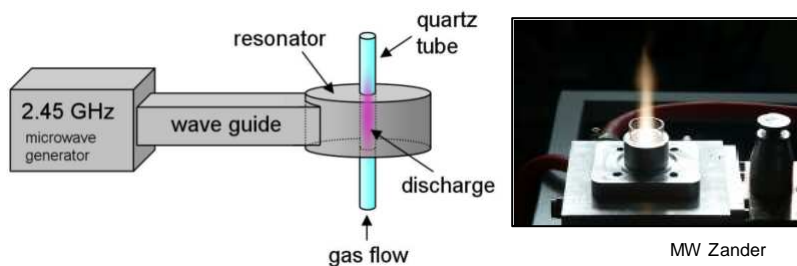
ICP-Torch



- Inductively Coupled Plasma (ICP): current by transformer action
- Frequency 10 kHz ... 30 MHz (RF)
- Power 1 kW ... 1 MW
- $T = 10^3 \dots 2 \cdot 10^4 \text{ K}$



Microwave Induced Plasmas (MIP)

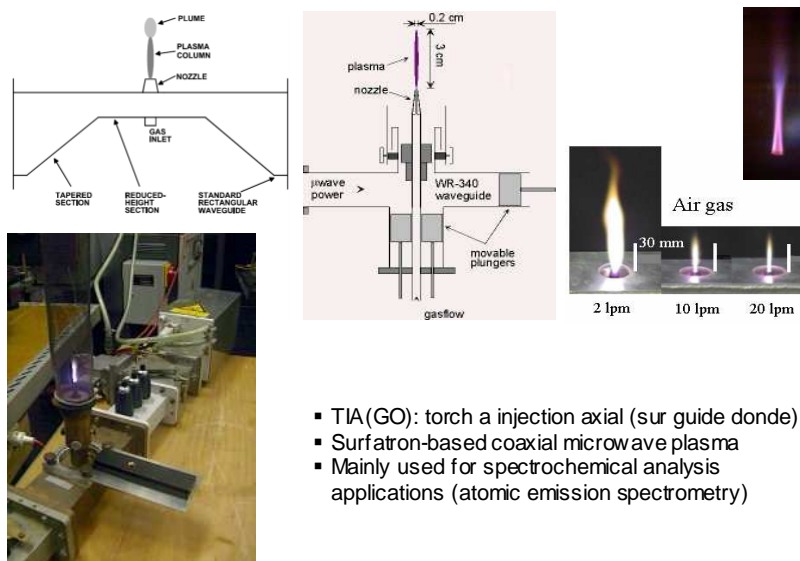


- Resonant cavity plasmas using different kinds of resonators (e.g. round or cylindrical) to induce peaking of field intensity in the center of the resonator



Ehlbeck, Pollack, Winter, et al., J Phys D 2011

Miniaturized MIP-torches: TIA and TIA GO



- TIA(GO): torch a injection axial (sur guide donde)
- Surfatron-based coaxial microwave plasma
- Mainly used for spectrochemical analysis applications (atomic emission spectrometry)



M. Moisan et al., Plasma Sources, Sci. and Technol. 3, (1994) and Plasma Sources Sci. Technol. 10 (2001);
 photos: TU Eindhoven and Y.S.Bae et al. J. Korean Phys. Soc. 48, 1 (2006)

Microwave Induced Plasmas (MIP)

couple antenna
process chamber
gas flow →
wave guide
2.45 GHz microwave generator
discharge
shorting slider

Photo © dpa

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Ehlbeck, Pollack, Winter, et al., J Phys D 2011

J. Ehlbeck et al. GMS Krankenhaus hyg. Interdiszip 3 (2008)

Arc and torch applications

Arcs: Thermal plasmas

Arc-jets & Torches: Thermal or translational plasma („Hot non-thermal“)

→ Most widely used for gas heating (Enthalpy)

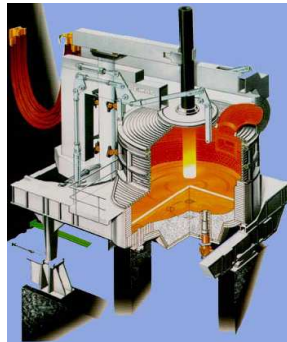
- chemistry:
pyrolysis, synthesis (Hüls process)
- material processing:
melting, welding, cutting, spraying, ...
- incineration (waste)
- production of powders
- spectrochemical analysis
- switching arcs in circuit breakers

<http://pyrogenesis.com>

Arc melting / steel making / metallurgy



Electric Arc Furnace (EAF)



- up to 100 MW active power
- 600 ... 320 kWh/t
- graphite electrodes (60 ... 80 cm diameter)
- 140 kA (dc); 75 kA (ac)



D. Neuschitz, RWTH Aachen

Plasma spraying of bone implants



photo: RWTH Aachen



photo: MAT, Dresden

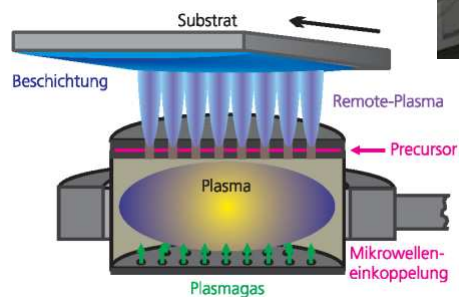


Surface processing by MIP-remote



Atmospheric pressure chemical vapour deposition (AP-PECVD)

Cyranus Plasma Source (iplas)
(5 ... 10 kW; 50 ... 200 slm Ar)



- c-Si Photovoltaik
- etching, texturing
- SiN_x:H



V. Hopfe, I. Dani et al. Fh-IWS Dresden / iplas / Universität der Bundeswehr

Plasma sound-sources: Plasma tweeter



- sound emission by gas heating: compression wave (comp.lightning and thunder)
- amplitude modulated plasma power by audio signals vary plasma intensity and thus create compression waves
- perfect „point-sound“ sources (Tweeter: high frequencies)




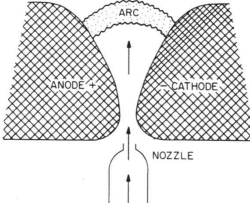
- Plasma arc loudspeaker, plasma ion tweeters or flame speakers

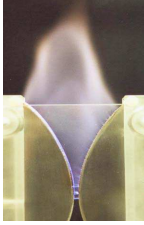


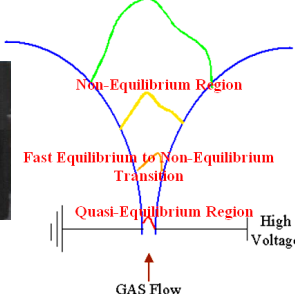
<http://www.plasmatweeter.de/>

Gliding arc principle („Jacobs ladder“)

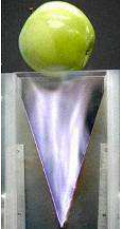










- arc (or spark) discharge in non-perpendicular discharge gap
- expansion cooling → non-thermal
- investigations on surface processing and volume chemistry (e.g. CH₄ conversion)






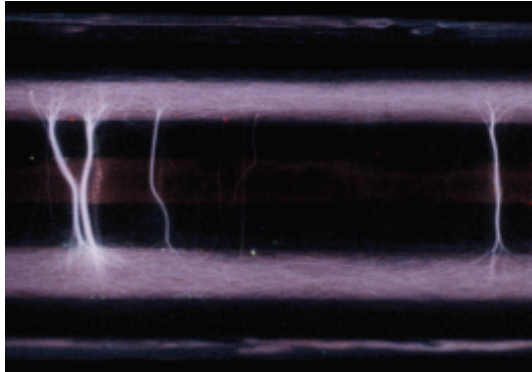



A. Gutsol et al.; Drexel University

Atmospheric plasmas and microplasmas




4. Barrier Discharges (Silent Discharges; Dielectric Barrier Discharge)

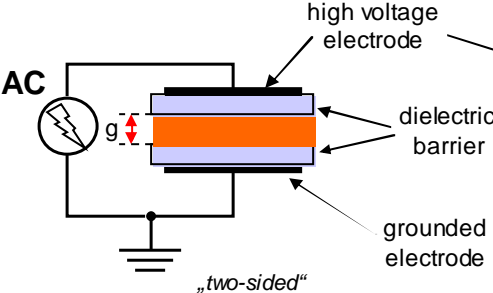




Volume discharges

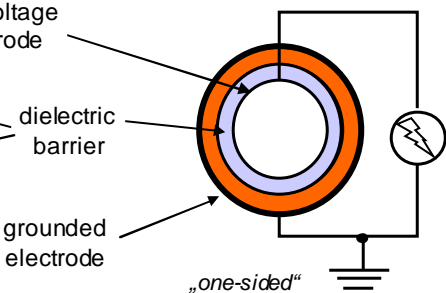


planar




„two-sided“

cylindrical




„one-sided“

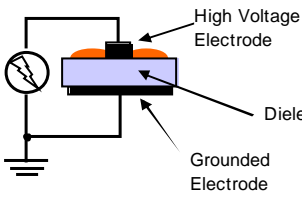
$p = 0.5 \dots 3 \text{ bar}$
 $V_{pp} = 3 \dots 20 \text{ kV}; f = 50 \text{ Hz} \dots 100 \text{ kHz}$
 $g = 0.2 \dots 5 \text{ mm}; \epsilon_r = 5 \dots 10 \dots 10^4 \text{ (dielectric} \dots \text{ferroelectric)}$



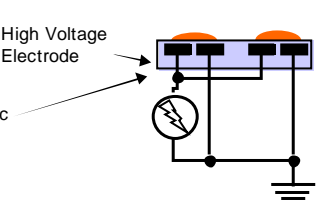
Surface and coplanar discharge




surface discharge



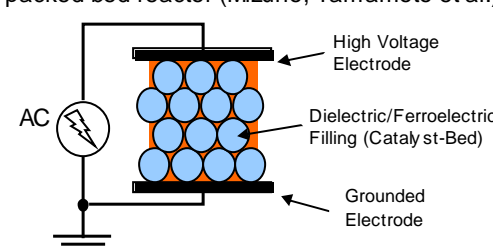
coplanar discharge






Packed-bed reactors

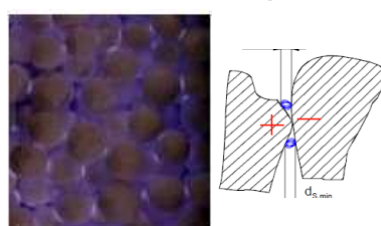
packed bed reactor (Mizuno, Yamamoto et al.)



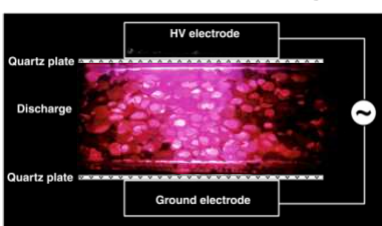
AC High Voltage Electrode Dielectric/Ferroelectric Filling (Catalyst-Bed) Grounded Electrode



Pellet filling




Ceramic foam filling

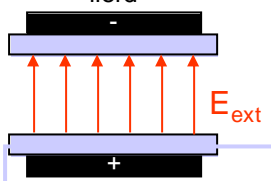


Pictures: McAdam/Electroca; Holzer/UFZ; Krauss/ABB

Role of the dielectric

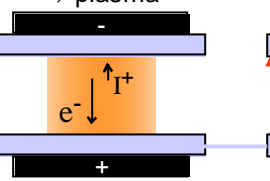


initial electric field



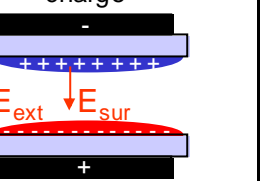
$E_{ext} < E_{ig}(pg)$

breakdown
⇒ plasma



$E_{ext} > E_{ig}(pg)$

surface charge

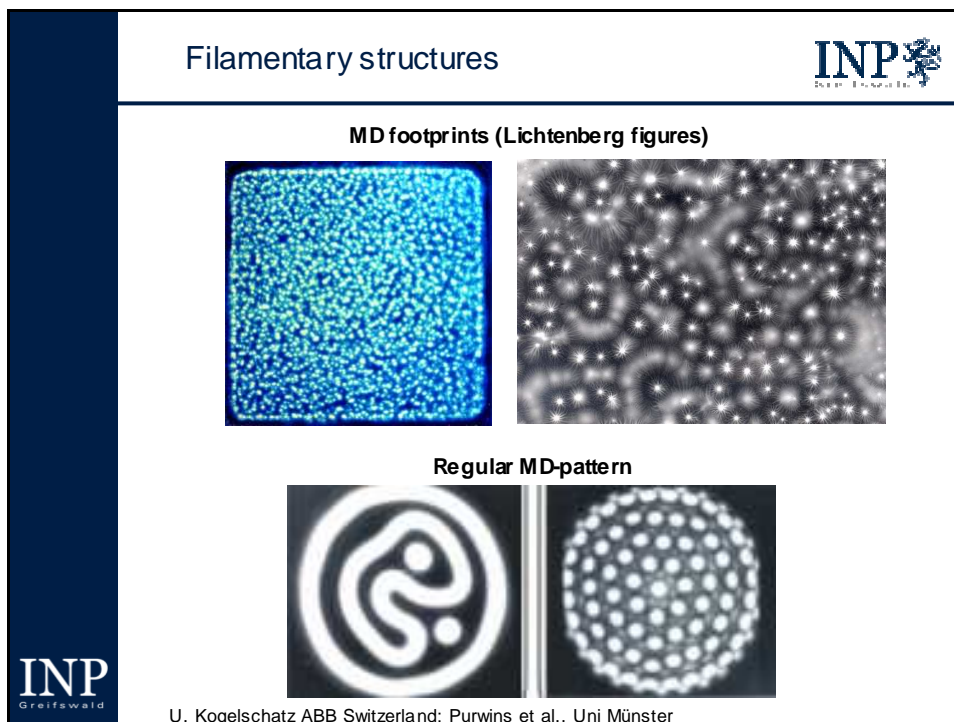
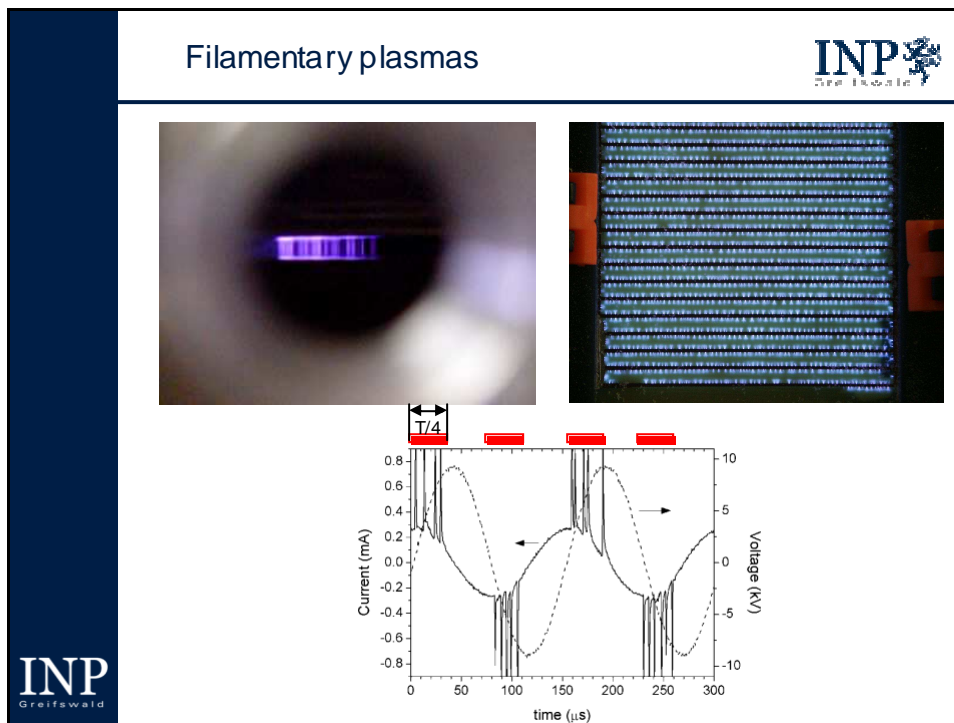


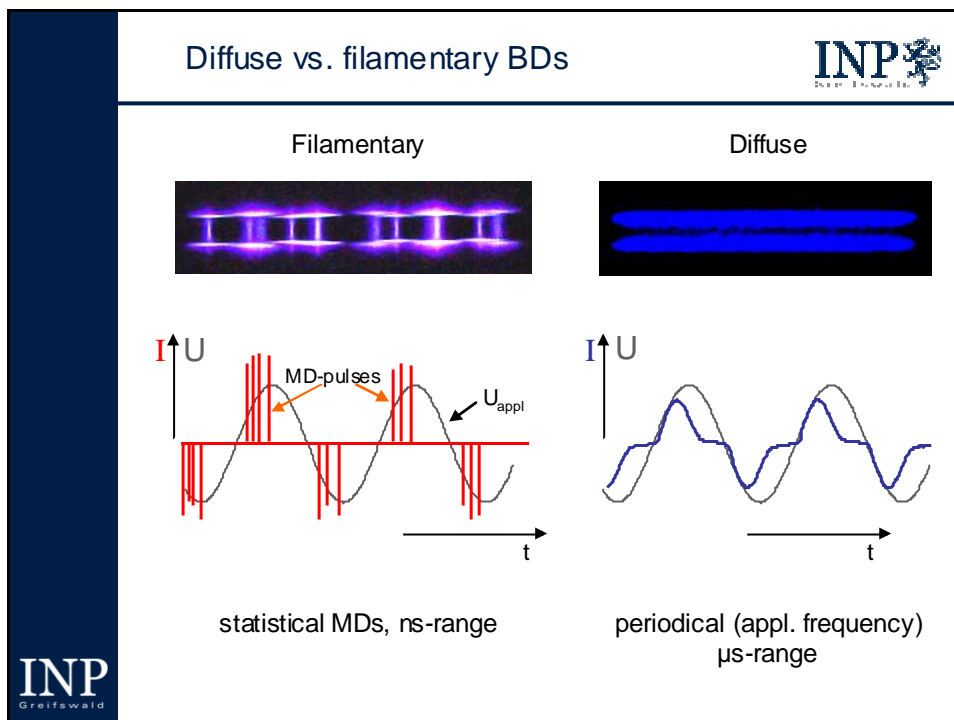
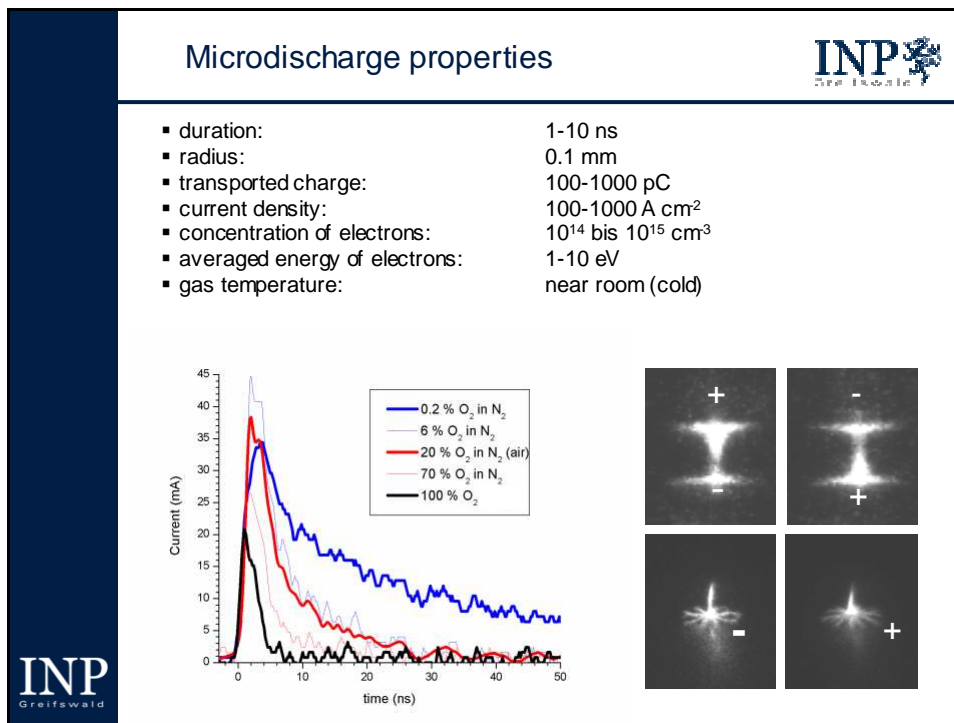
$E_{tot} = E_{ext} - E_{sur} < E_{ig}$

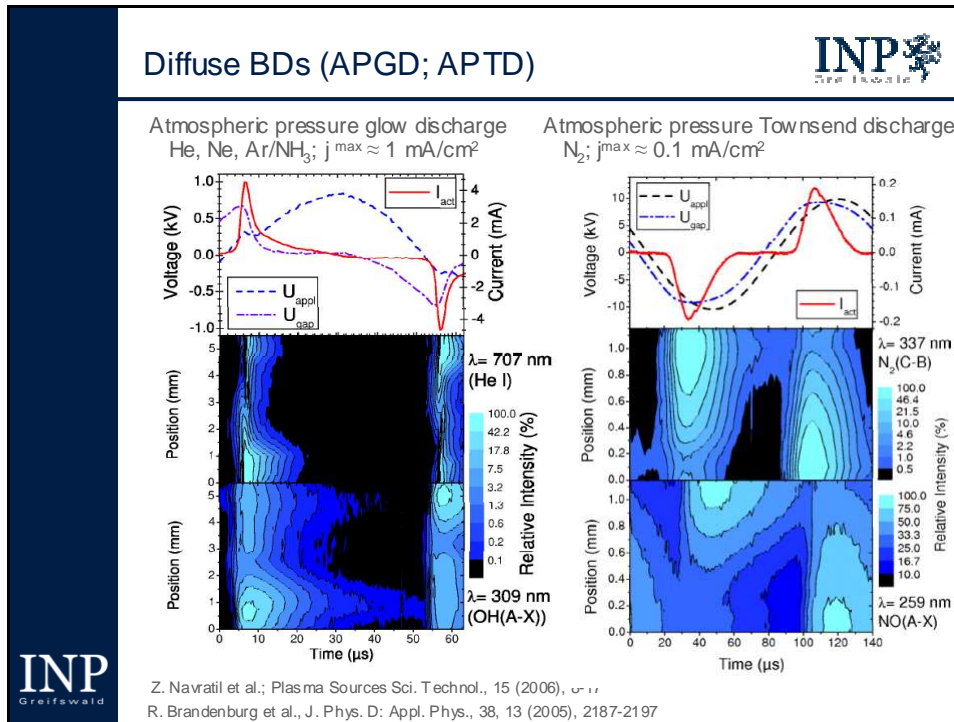
dielectric ⇒ Self-extinction of plasma
barrier ⇒ Limitation of dissipated energy

⇓


Prevention of sparking / arcing
 ⇒ **non-thermal plasma!**







Preventing filamentation



by gas mixture:


- minimum initial electron density and ionization rate before breakdown
 → pre-ionisation by x-rays or second discharge
- suppression of rapid ionization during breakdown
 → minimum dU/dt
 → minimum $\delta(\alpha/N)/\delta(E/N)$ (best in case of helium!)
- indirect ionisation processes (e.g. Penning-ionisation)
 → slow-down of ionization/breakdown

by geometry/materials

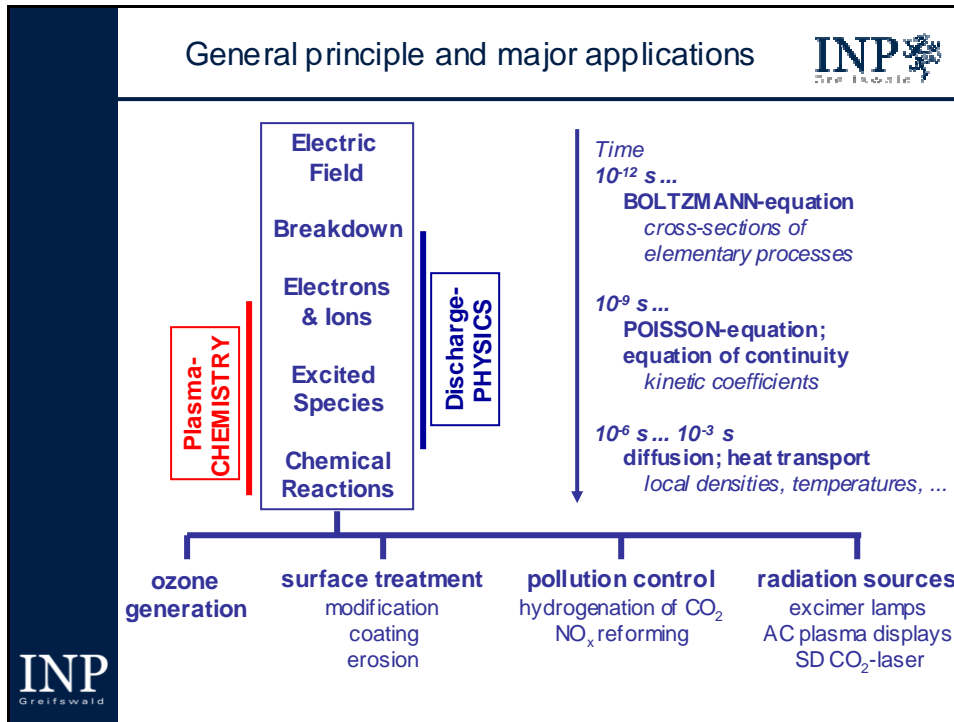
- residual density of ions and excited species (e.g. metastable states)
- surface properties: γ , ϵ , σ , humidity, ...

by power control


- Short pulsed plasmas (ns-range)
- Matching of external circuit parameters
- Resistive barrier material



U. Kogelschatz IEEE Trans. Plasma Sci. (2002)



Ozone synthesis



O₃: important oxidant

- water cleaning (advanced oxidation)
- paper bleaching
- ozone can't be stored → "on-site" production
- high pressure but low temperature required

1. Dissociation of O₂

$$e + O_2 \rightarrow O + O$$

$$ \rightarrow O + O + e$$

$$ \rightarrow O + O^* + e$$

$$e + N_2 \rightarrow N_2^* + e$$

$$N_2^* + O_2 \rightarrow N_2 + 2O$$


2. Formation of O₃

$$O + O_2 + M \rightarrow O_3 + M$$


(M= N₂, O₂)


Ozone yield (g/kWh)	Oxygen	Air
Sinusoidal v.oltage	150 ... 180	80 ... 95
Impulse v.oltage (kV/ns)	240 ... 290	130 ... 140
Theoretical limit	430 ... 450	200 ... 220

Largest facility in Brazil: 500 kg/h

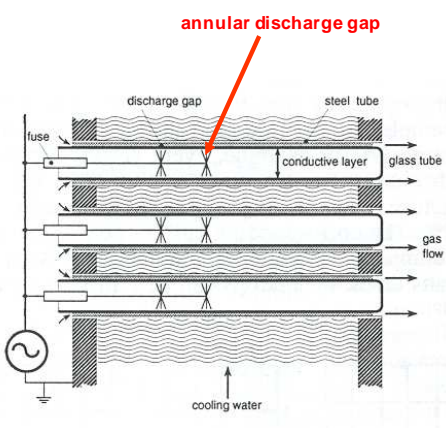


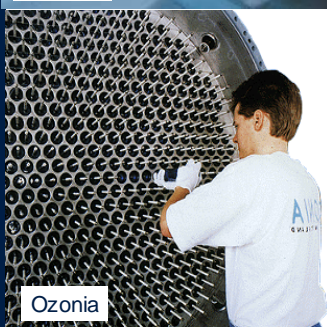
Modern Ozonizers





Wedeco






Ozonia

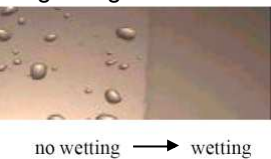
U. Kogelschatz et. al; Journal de Physique 7 (1997) C4-47

Surface „Corona“ treatment

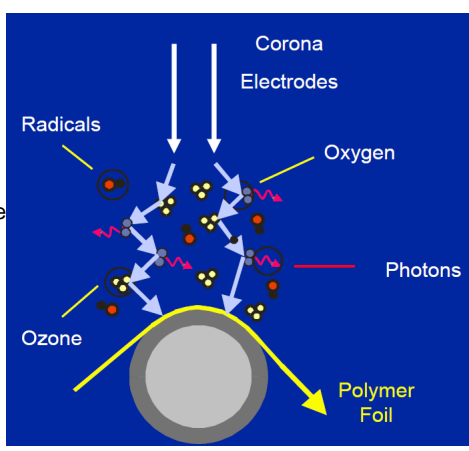


Activation to change surface energy / wettability or Coating

- printing on polymers, textiles, ...
- glueing



no wetting → wetting




Activation:

- electrons cause chain breakage
- incorporation of polar groups and other functional groups


Coating (Aldyne):

- admixture of precursors (ppm of silane)

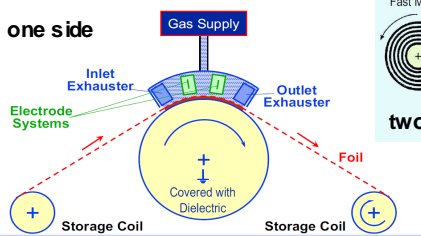


figures: tigres GmbH; s&f tal GmbH

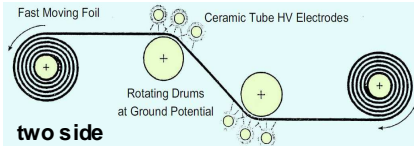
Corona stations




one side




two side



- web speed: 10 – 200 m/min
- residence time: a few seconds
- energy deposition: 0.1 – 1.0 J/cm²




Tantec




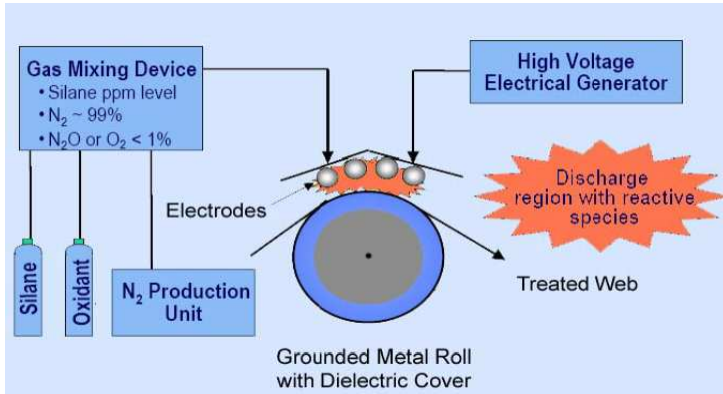
Softal

U. Kogelschatz, J. Salge in „Low Temperature Plasma Physics“ Wiley-VCH Berlin (2001)




Aldyne process



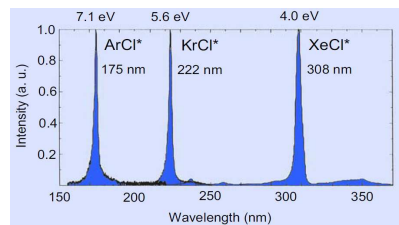
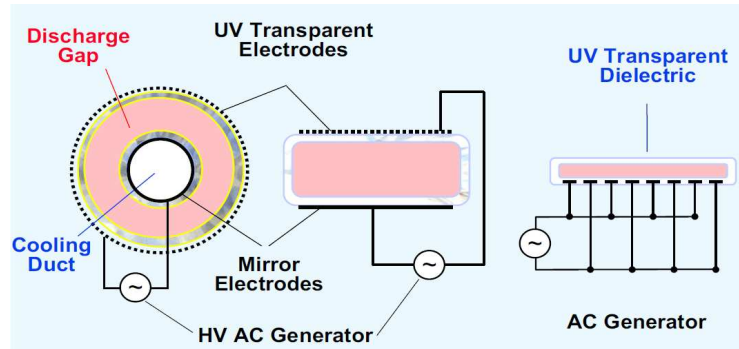


- Silane-Precursor: reactive molecular layer which form stable chemical bonds with commercial inks (varnishes water-based, solvent-based or UV-curable)
- Applications: Labels; Flexible packaging (food and non food); Tapes markets, Graphic arts (Primer free UV Offset Printing and gluing of CPP packaging); Flooring / Coverings



L'Air Liquide/Softal

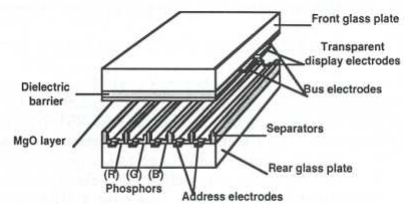
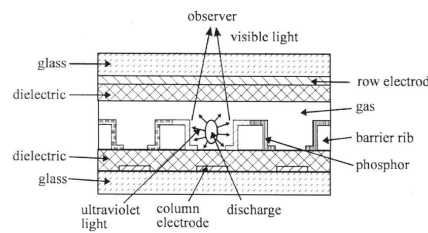
Excimer lamps



- UV curing in web and sheet offset press
- UV printing
- Photolytic structured metal deposition
- Room temperature oxidation of silicon



Plasma displays



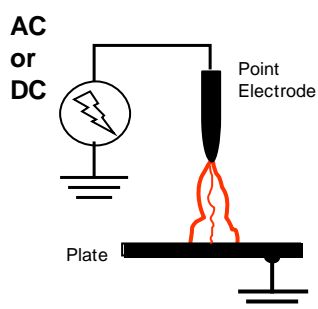
Panasonic (2008): Largest Plasmadisplay 3.81 m (150 Zoll) diagonal/ 8.84 Megapixel



5. Corona Discharges

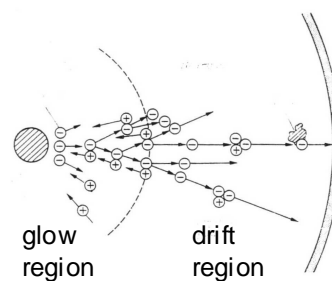


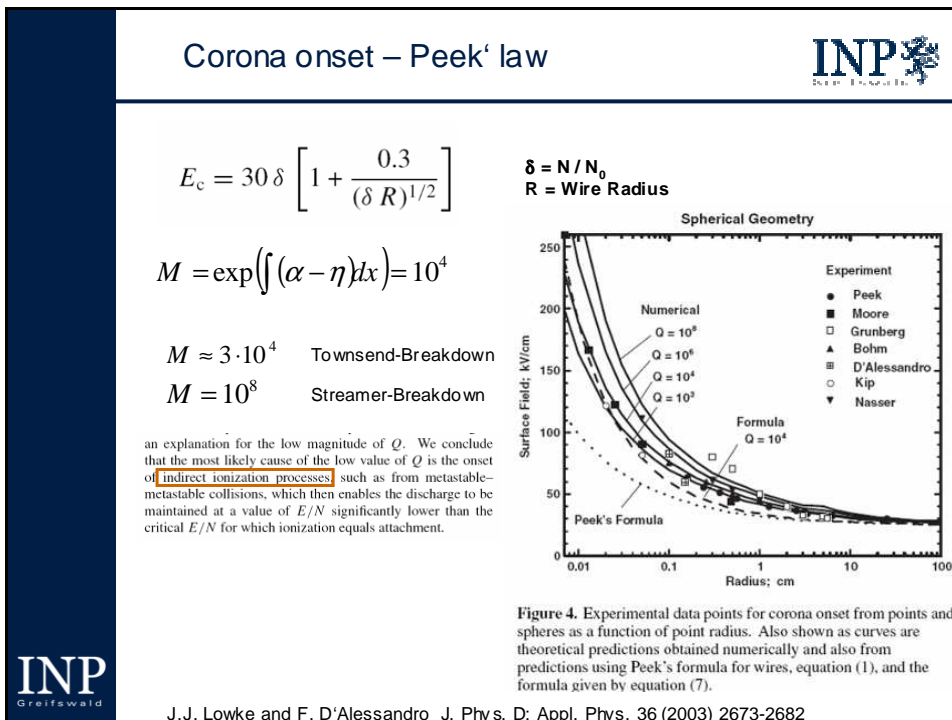
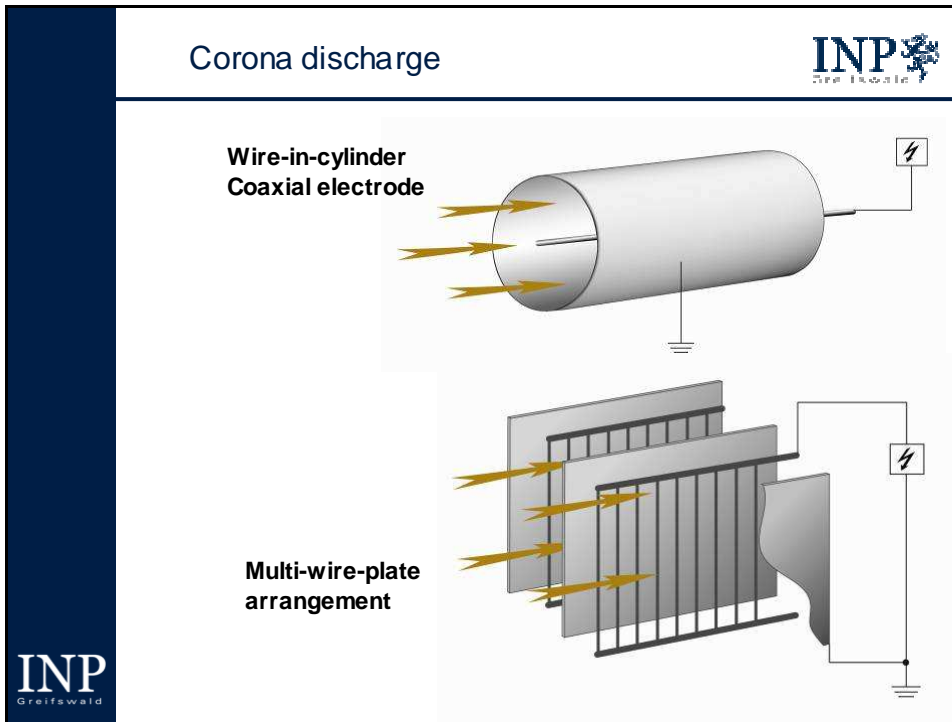
<http://www.dpchallenge.com/>



Point-to-plane
or wire

**non-uniform
electric field**





Modes of corona discharges

Positive Corona

Negative Corona

Chang et al. IEEE Trans. Plasma Sci. 19(1991)

Electrostatic precipitators

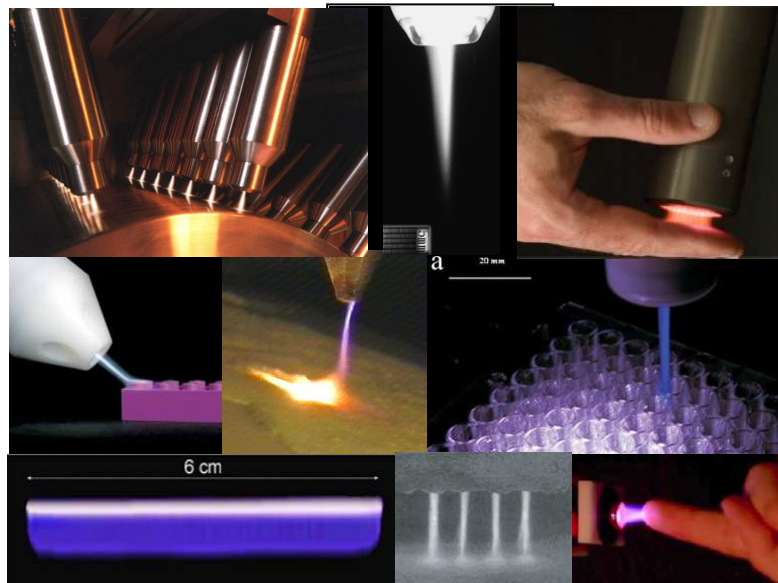
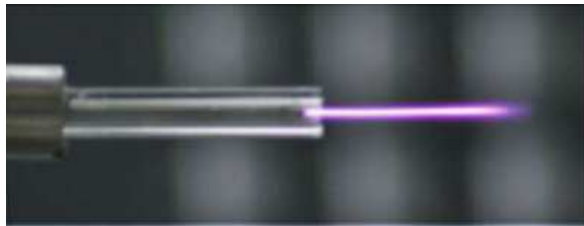
Distances: μm cm m
 Times: μs ms s

- Voltage: 30–80 kV
- Down to 1 μm diameter
- Up to 300.000 Nm^3/h


ABB


M. Bank „Basiswissen Umwelttechnik“ 2006

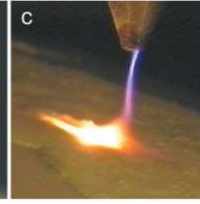
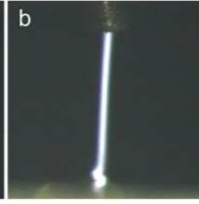
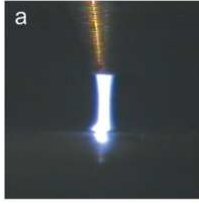
6. Plasma jets

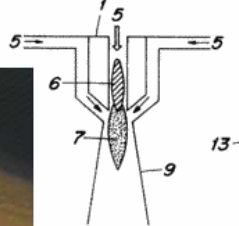


Plasma pencil (1997)











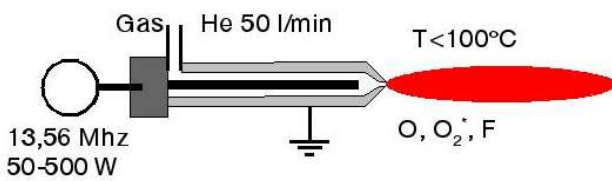
M. Klíma, J. Janča, V. Kapička, P. Slaviček, A. Brablec and others




APPJ - Atmospheric pressure plasma jet




Selwyn et al; Los Alamos National Laboratory



Helium:
>> low breakdown voltage
>> high heat conductivity





A. Schuetze et al., IEEE Trans. Plas. Technol. 26 (1998)

Plasma jet principle

“Gas flow transports plasma outside electrode configuration”

- non-thermal plasmas
- pulsed dc ... GHz
- Power 1 ... 1 kW

“Remote-type”

- active plasma between electrodes
- plasma jet = effluent or afterglow (long lived species)
- potential free

“Active-type”

- active plasma between electrodes and between nozzle and substrate
- plasma jet contains free electrons
- current transport through substrate

Plasma jet configurations

a) using 1 powered and 1 grounded ring electrode

b) without grounded ring electrode

c) combination of 2 tubes whereas the inner tube is streamed with a noble gas for discharge ignition and the outer tube with a precursor


d) composed of two coaxial electrodes with a dielectric in between


e) consisting of an inner RF driven needle electrode and a grounded ring electrode

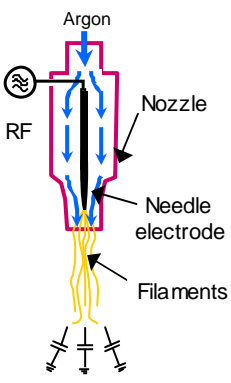
f) without grounded ring electrode

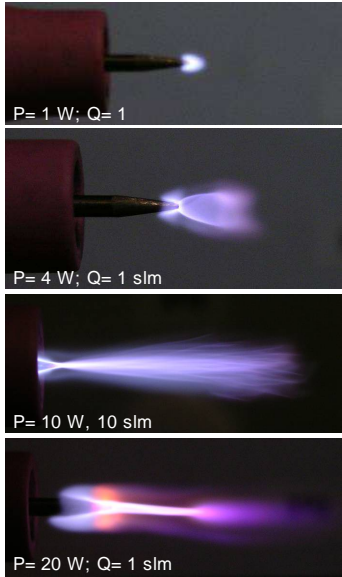
Ehbeck, Pollack, Winter, et al., J Phys D 2011

Turbulent „active plasma“ jet









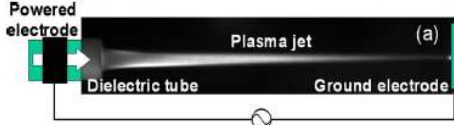


- Active, filamentary plasma
- cooling and expansion by argon-gasflow
- jet operates in its "own" atmosphere




Plasma bullets (noble gases)






(a)	14.0 μs	18.5 μs	(b)	
	14.5 μs	19.0 μs		<ul style="list-style-type: none"> ▪ hypersonic train of plasma bullets ▪ travelling ionisation fronts
	15.0 μs	19.5 μs		
	15.5 μs	20.0 μs		
	16.0 μs	20.5 μs		
	16.5 μs	21.0 μs		
	17.0 μs	21.5 μs		
	17.5 μs	22.0 μs		
	18.0 μs	22.5 μs		



J. Shi et al; Phys. Plasmas 15, 013504 2008

kiNPen



- $P = 5 \dots 40 \text{ W}$
- $f = 13 \text{ MHz} / 27 \text{ MHz}$
- gas: Argon, N_2 , ...
- $Q = 1 \dots 20 \text{ slm}$






- compact and modular
- low power consumption
- penetrates in small structures
- non-thermal plasma





R. Foest et al., Plasma Phys. Control. Fusion 47 (2005) B525-B536


Treatment of complex workpieces

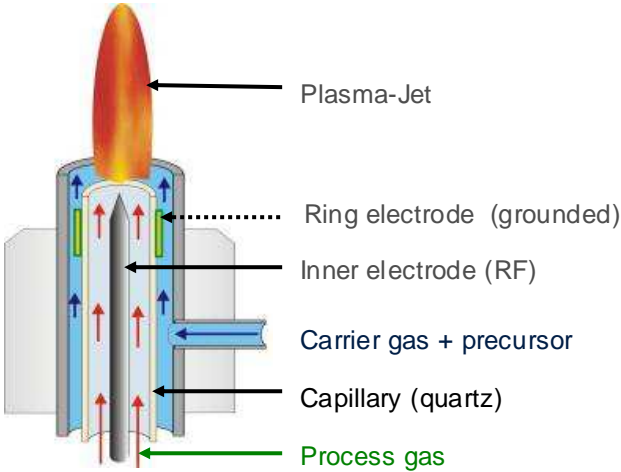


kiNPen Plasma jet




Configuration with precursor admixture




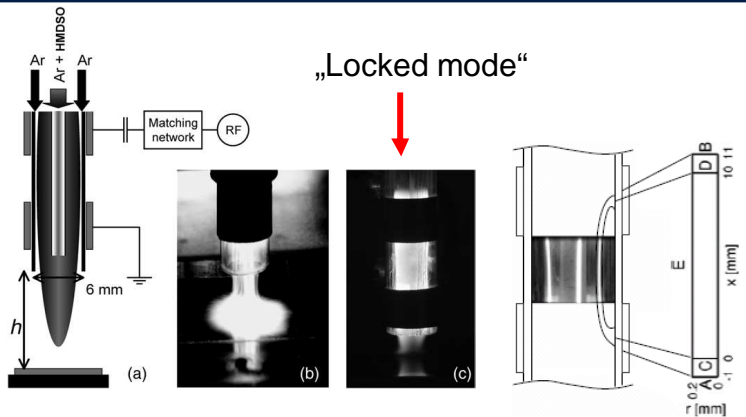


Plasma-Jet
 Ring electrode (grounded)
 Inner electrode (RF)
 Carrier gas + precursor
 Capillary (quartz)
 Process gas




Self organized plasma jet






„Locked mode“

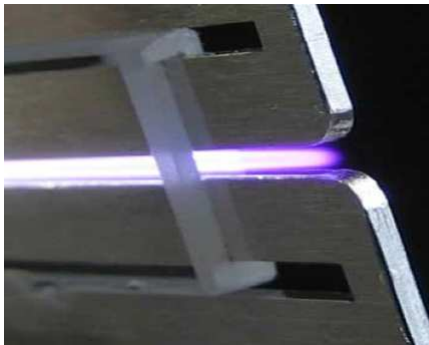
- quasi-laminar flow: controlled number of equidistant filaments which rotate regularly with constant frequency at inner wall of outer capillary
- distinctive discharge regime of plasma jet which produces a foot print of discharge symmetric with respect to the axis
- Ultimately leads to an enhanced homogeneity of deposited SiO_x -films

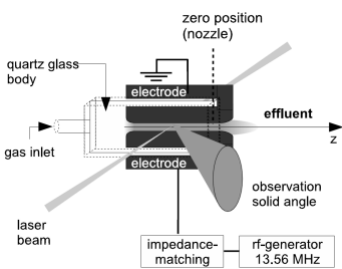


J. Schäfer, Eur. Phys. J. D **60**, 531–538 (2010); J. Phys. D: Appl. Phys. **41** (2008) 194010


μ-APPJ (RF-driven; He, Ar)








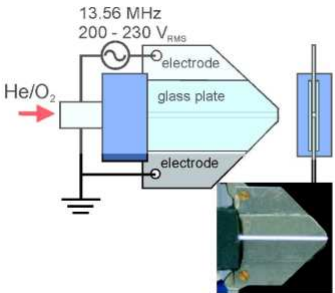
- α-mode: dominated by ionization processes in the bulk
- γ-mode: secondary electron emissions from electrode surface

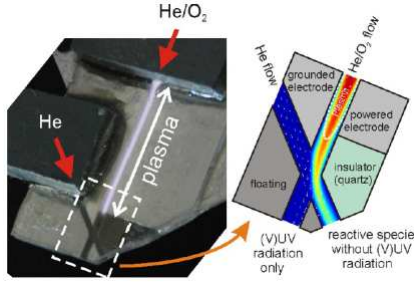


V. Schulz-von der Gathen, S. Reuter et al. (RU Bochum / Uni. Essen)


μ-APPJ and X-jet





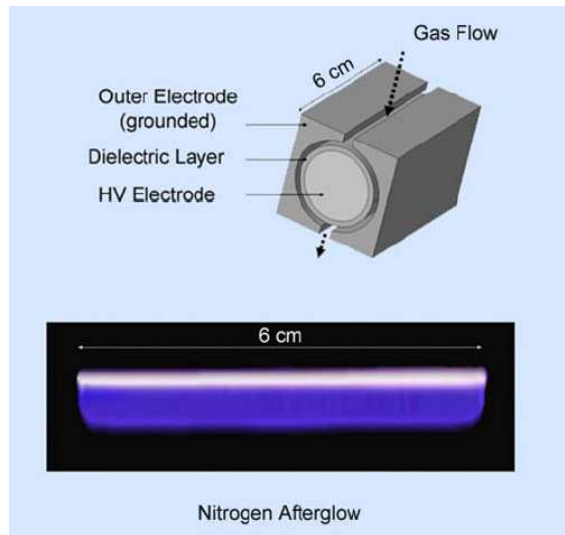


- additional helium flow steers flow of radical species into side channel
- Separation of (V)UV radiation and reactive species



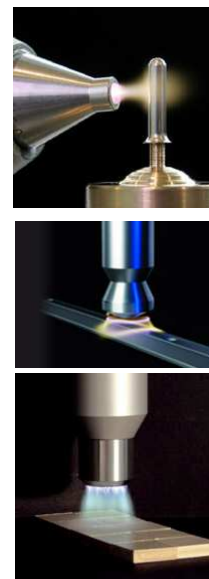
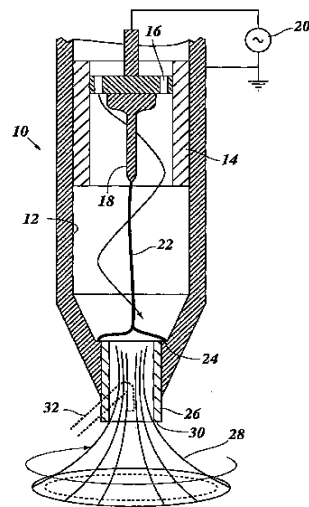
J. Benedikt, S. Schneider et al. (RU Bochum)

Linear plasma jet source



AcXys

Openair-Plasma (Plamatreat)



Plasmamatreat

Plasma and Corona treaters

Plasma-Blaster **„Korona-GUN“**

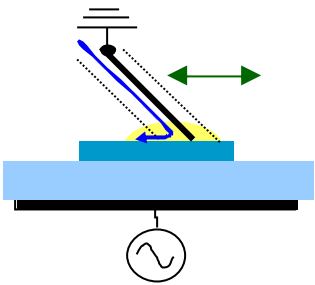


Change of surface energy to improve adhesion



Dr. Gerstenberg GmbH Tigres




New concept: Conplas

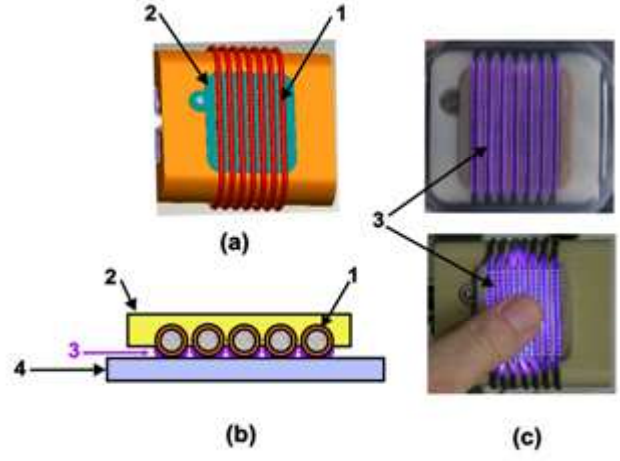


- Hochspannung
- Elektrode
- Dielektrikum
- Erde
- Werkstück
- Gasstrom
- Plasma




Plasma source ConPlas®






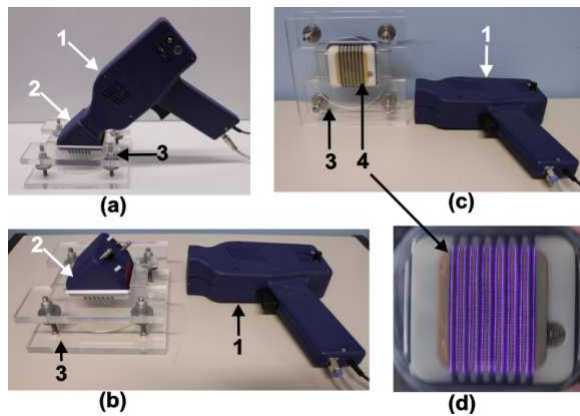
(a) (b) (c)

Functional principle of the plasma source ConPlas®: (a) 3D-CAD model and (b) schematic side view of the plasma handheld unit, (c) plasma unit of a lab prototype in operation; 1 - isolated wires as high voltage electrodes, 2 - grounded electrode, (3) - plasma, (4) - object to be treated


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ConPlas® hand-held lab prototype





(a) (b) (c) (d)

Experimental setup with ConPlas® hand-held lab prototype: (a) complete treatment unit, (b) and (c) parts of the hand-held lab prototype separated from one another in different views, (d) plasma unit in operation; 1 - hand-held part with incorporated high voltage power supply, 2 - inter-changeable plasma unit, 3 - adjustable adapter between plasma unit and sample holder, 4 - plasma unit in operation


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Plasma jet applications

INP
Greifswald

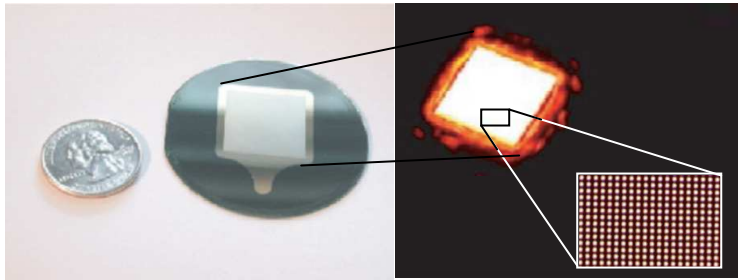
- Surface treatment
 - Pretreatment prior to painting, printing, bonding, ...
= Cleaning, Activation, Functionalization
 - Coating (protective, functionalizing, ..)
 - Etching
- Detection
 - Emission sources for analytic devices
- Plasma life-science applications
 - Biological decontamination („Sterilization“)
 - Therapeutic applications (Plasma medicine)

INP
Greifswald

Atmospheric pressure plasmas

INP
Greifswald

7. Microplasma arrays

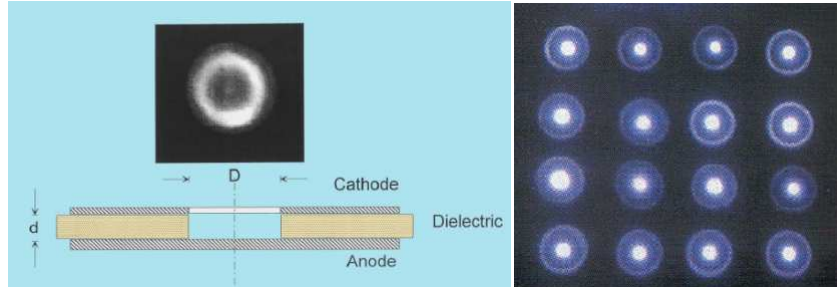


The image shows a microplasma array. On the left, a coin is placed next to a small, square, white microplasma array for scale. On the right, a close-up shows the array glowing with a bright orange-red light, indicating it is active. A small inset shows a grid of individual microplasma elements.

pictures composed from: G. Eden et al.; J. Phys. D: Appl. Phys. 38 (2005) 1644–1648

INP
Greifswald

Microhollow cathode discharges (MHC)



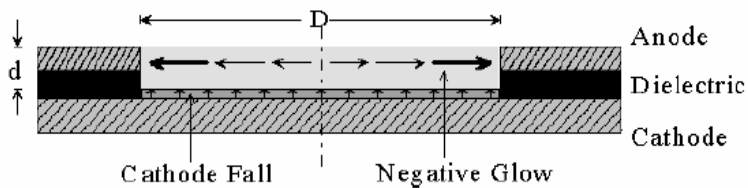
D: 0.1 ... 0.25 mm d about 150 μm

- MHC concept extends hollow cathode discharge operation to atmospheric pressure
- nonequilibrium plasma
 $(T_g \text{ about } 2000 \text{ K}, n_e: 10^{15}\text{cm}^{-3} \dots 5 \cdot 10^{16}\text{cm}^{-3}; T_e: 0.5 - 5 \text{ eV})$
- many similarities with a glow discharges (thin localized cathode fall region; moderate gas temperature)



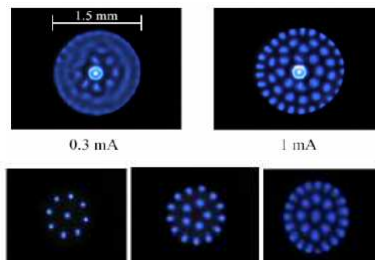
K.H. Schoenbach et al. Appl. Phys. Lett. **68** 1, 13-15 (1996)

Cathode boundary layer (CBL)



D about 1.5 mm d about 150 μm

- hole diameter D of MHC widened to about 1.5 mm
- varying number of self-organized bright discharge spots, originating in the cathode fall region



K.H. Schoenbach et al. Plasma Sources Sci. Technol. **13**, 177-185

MHCD as plasma cathode

INP
Institute for Plasma Physics

MicroHollow Cathode Discharge (MHCD)

Microcathode Sustained Discharge (MCS)

R.H. Stark and K.H. Schoenbach, JAP **85**, 2075 (1999).

One of the best characterized plasma source (Puech, Graham, ...)
 → metastables densities, simulations, ...

INP
Greifswald

Pyramidal barrier discharge


INP
Institute for Plasma Physics

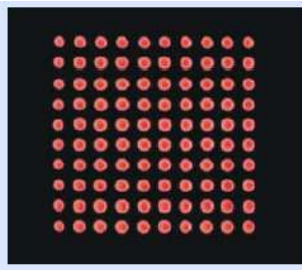
- use of p-type Si(100) wafers
- micromachining technologies: lithographical patterning;
 anisotropic wet etching or reactive ion etching
- area of inverted pyramids: 100 x 100 μm² down to 10 x 10 μm²
- flexible arrays possible
- specific local power loading up to 250 kW cm⁻³

INP
Greifswald

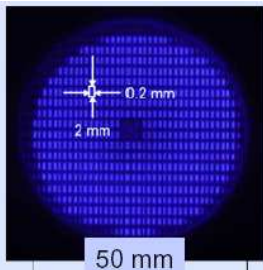
J. G. Eden et al., J. Phys. D: Appl. Phys. **36**(2003), 2869

Microplasma arrays



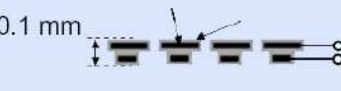


Al Al₂O₃




0.2 mm
2 mm
50 mm

Al Al₂O₃




0.1 mm




1 mm

- Al foils or Al structures that can be covered with a thin alumina coating serving as a dielectric layer, e.g perforated 70 µm thick Al foils with Al₂O₃ films of 10 µm thickness

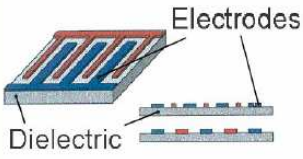


S.-J. Park et al. Appl. Phys. Lett. **86**, (2005);
 K. Tachibana et al. Plasma Phys. Control. Fusion **47**, (2005)

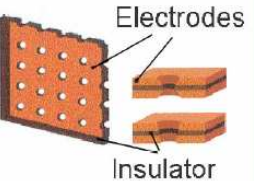
RF-capacitively coupled microplasmas



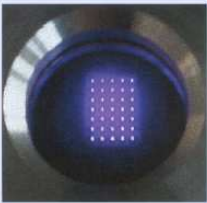
Micro-Structured Electrode Arrays (MSEs)

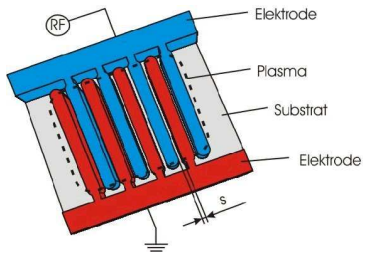


Electrodes
Dielectric





Electrodes
Insulator





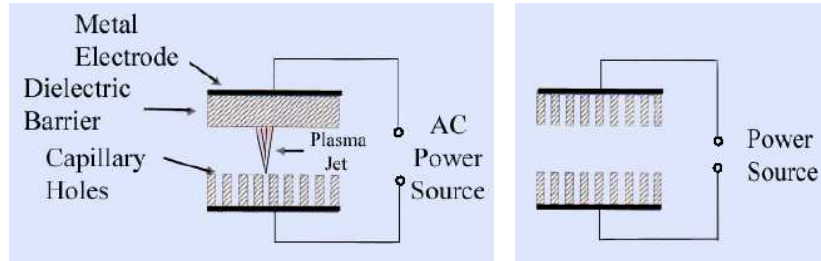
RF
Elektrode
Plasma
Substrat
Elektrode
s





M. C. Penache Penache, Ph.D. Thesis, U of Frankfurt 2002; N. Lucas et al. IMT Braunschweig

Capillary plasma electrode discharge



- one or both dielectric plates with parallel thin capillary channels
- frequency above a few kHz: sudden, capillary plasma jets emerge from capillary holes, overlapping and merging to a volume plasma with electron densities by orders of magnitude higher than those observed in diffuse BDs
- each hole acts as a current limiting micro-channel preventing overall current density from increasing above threshold for glow-to-arc transition.



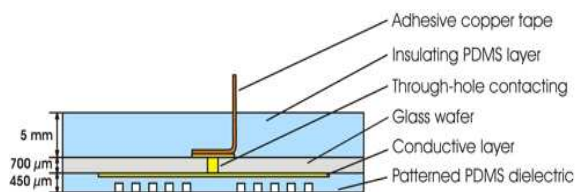
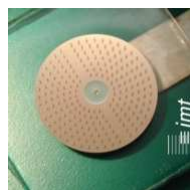
E. E. Kunhardt IEEE Trans. Plasma Sci. **28**(2000), 189 - 200

Plasma stamps

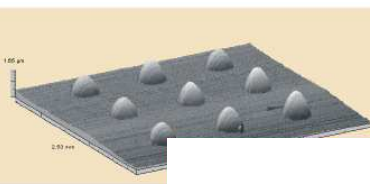
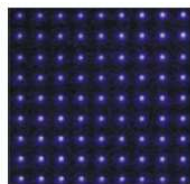


Microstructured Surface Treatment

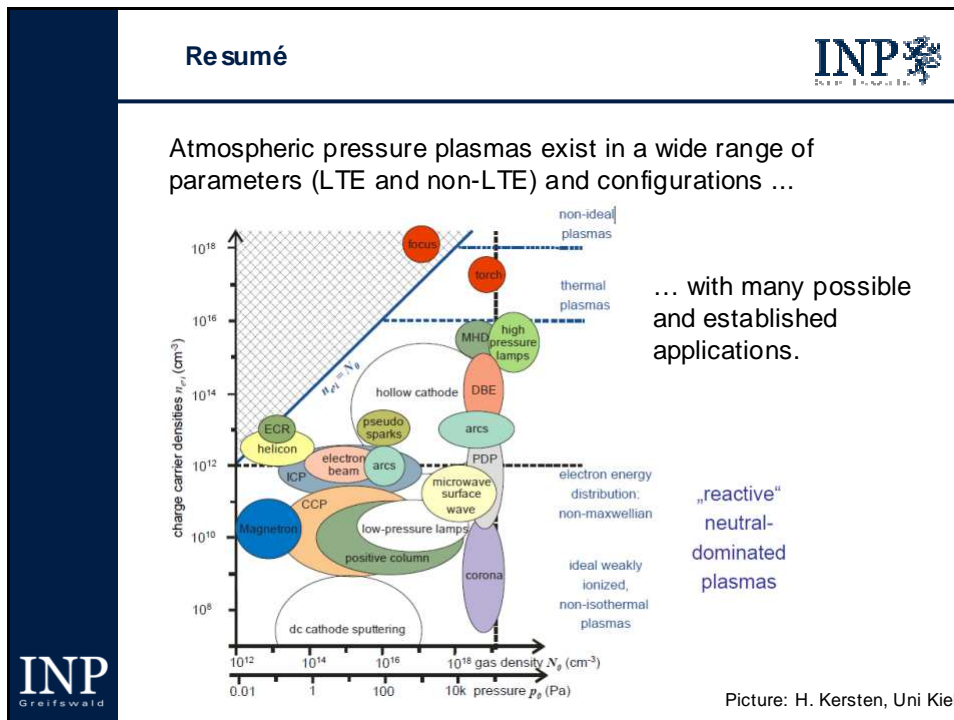
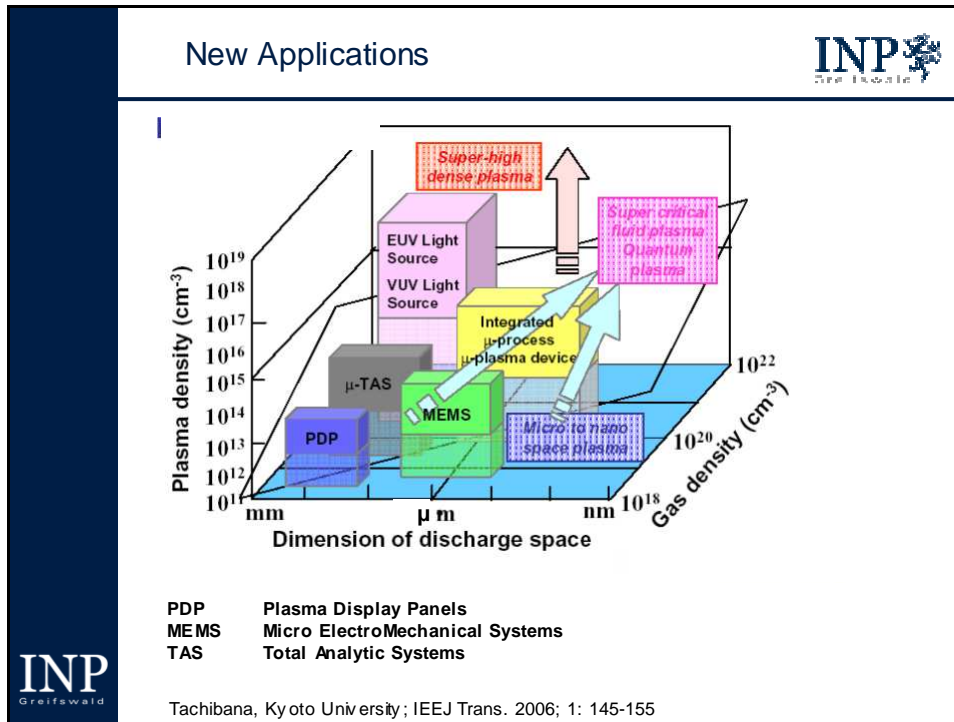
- micron-scale area-selective surface modification processes
- BD-principle: patterned / structured dielectric
- structure size: 150 ... 500 μm

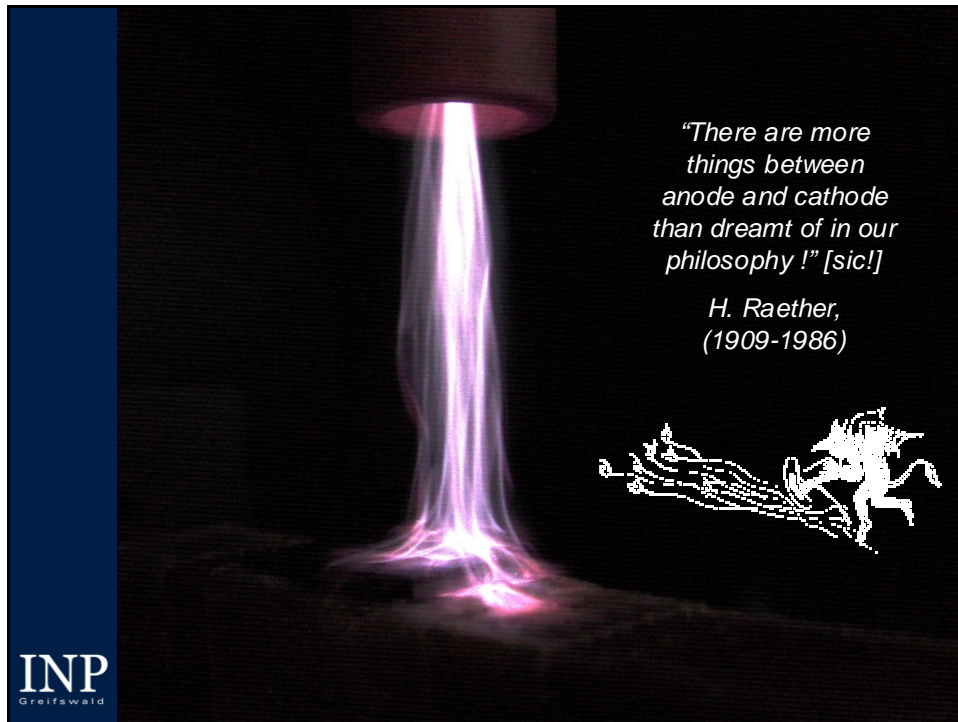


(PDMS: poly - dimethylsiloxane)



N. Lucas, C.-P. Klages et al.; Proc. 3rd Int. I Workshop on Microplasmas, Greifswald, 2006, p. 180-183; Proc. 5th euspen Int. Conference, Montoellier/France, 2005, vol. 2, p. 665-668.





Atomospheric plasmas and microplasmas



Further reading

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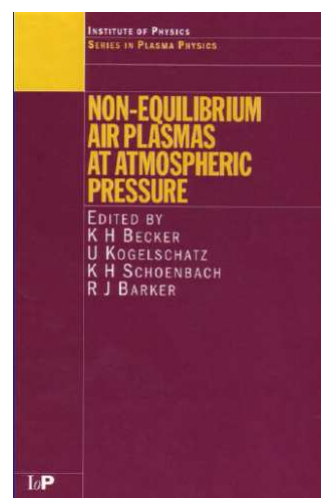
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Atomospheric plasmas and microplasmas



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M. Laroussi and : "Arc-Free Atmospheric Pressure Cold Plasma Jets: A Review" Plasma Proc. and Polymers 2007, 4, 777-788 DOI: 10.1002/ppap.200700066

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F. Iza et al.: "Microplasmas: Sources, particle kinetics, and biomedical applications" Plasma Proc. and Polymers 2008; DOI: 10.1002/ppap.200700162

U. Kogelschatz: "Applications of Microplasmas and Microreactor Technology"; Contrib. Plasma Phys. 47, No. 1-2, 80 - 88 (2007) / DOI 10.1002/ctpp.200710012

