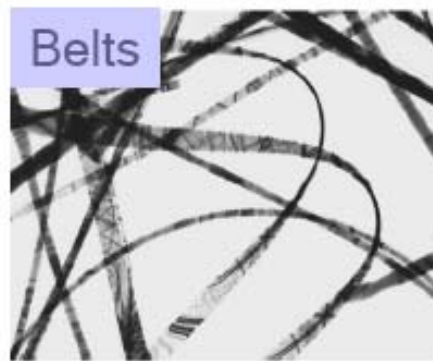
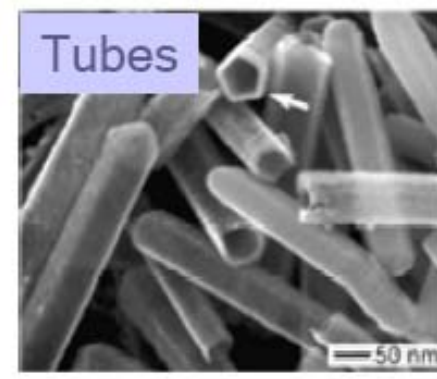
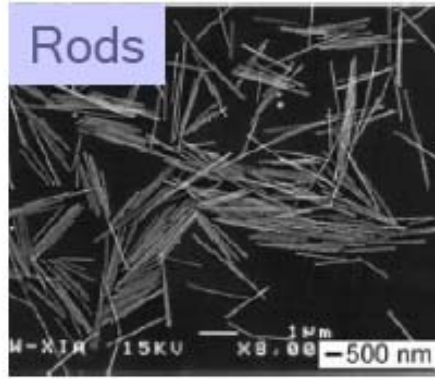
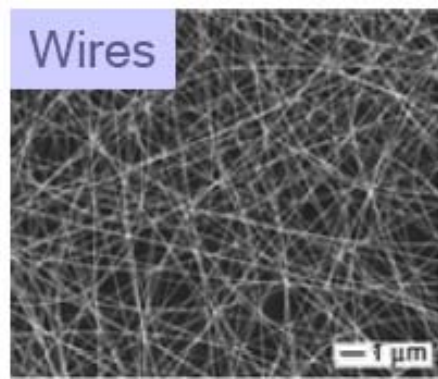
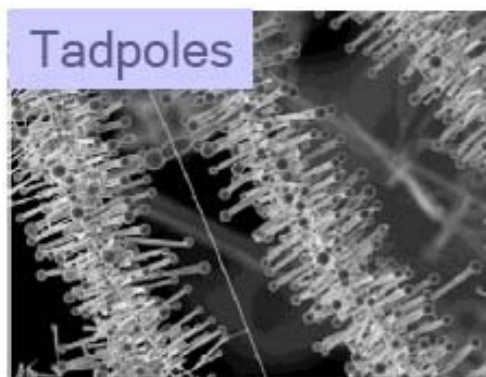
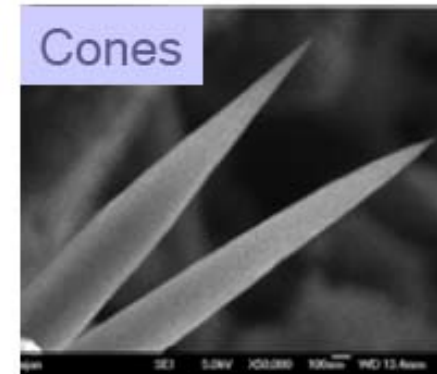


# 1-Dimensional Nanostructures



One Dimensional  
Architectures



# 1-Dimensional Nanostructures

Aspect ratio (AR) = the ratio of length to diameter

Cross section

Internal twin structure

Straight, wavy (worm-like), branched (dendritic)

Solid or hollow

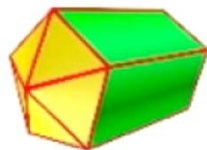
Monocomponent, bicomponent, multicomponent

Homogeneously mixed, spatially segregated

Monocrystalline, twinned (1 or 5 twin planes), polycrystalline

Nanorod (NR)

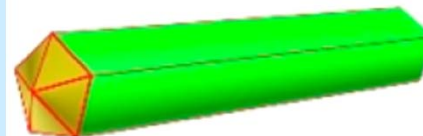
(AR < 30)



No widely  
accepted  
cutoff

Nanowire (NW)

(AR > 100)



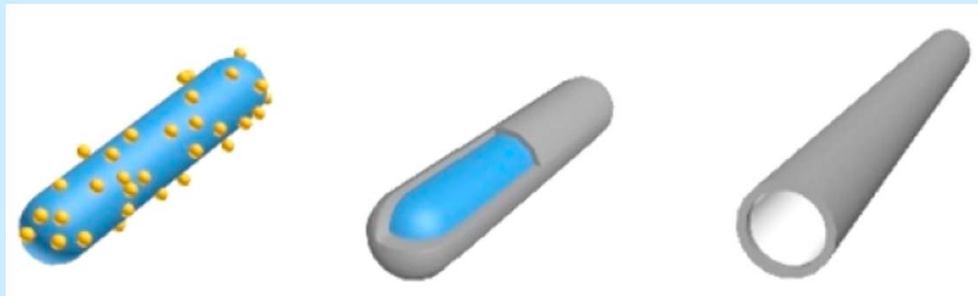
# 1-Dimensional Nanostructures

Core–Satellite

Core–Sheath

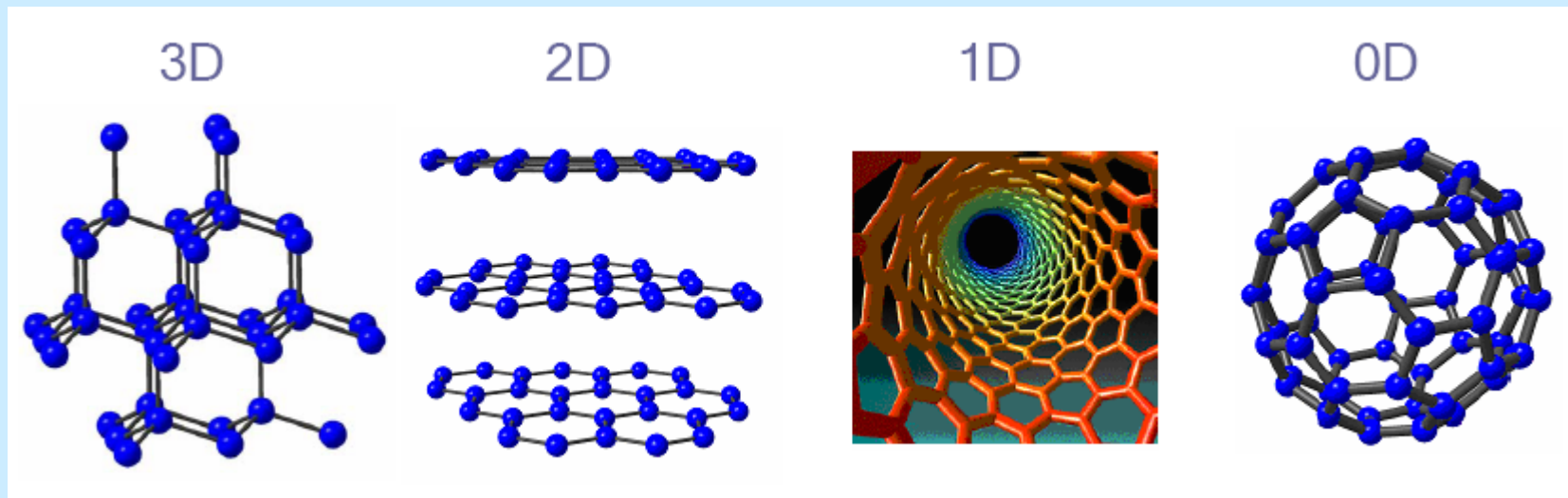
Hollow

Branched (dendritic)



# Dimension-Properties Interplay

## Carbon allotropes



**Brilliant, Transparent**

**Mohs Hardness 10**

**20 W/cmK**

**High Melting point**

**Metallic lusture, Opaque**

**1-2**

**25**

**Lubricant**

**Black, Fibrous**

**1-1.2**

**6000**

**Unusual  
Electrical Behaviour**

**Black Shiny Crystals**

**-**

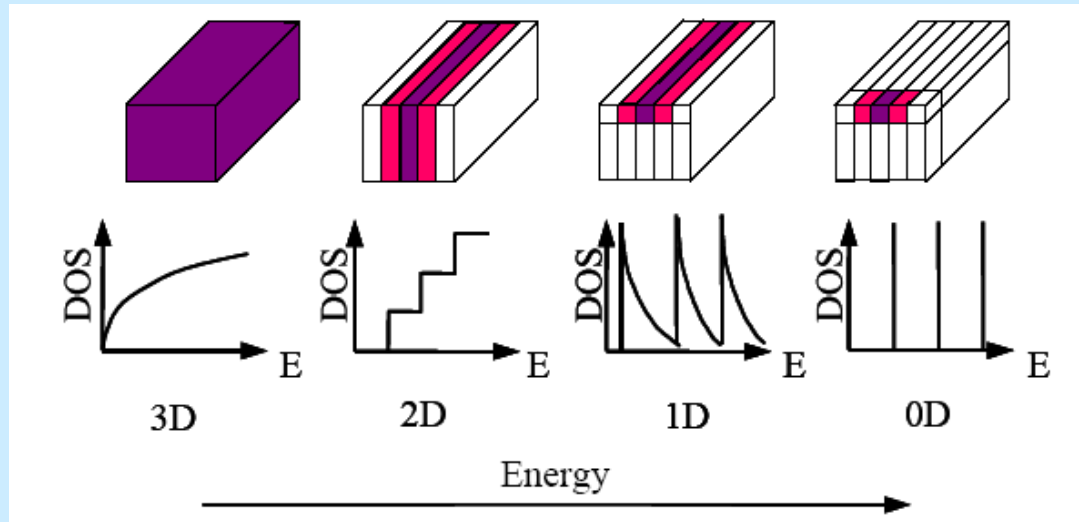
**-**

**Superconductor  
(10-40 K)**



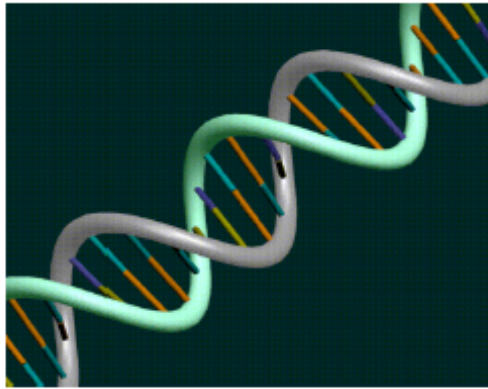
# Role of Dimensionality

Dimensionality influences electronic structure  
 From continuous bands to discrete energy levels  
 Changes in electrical, optical, magnetic,....properties

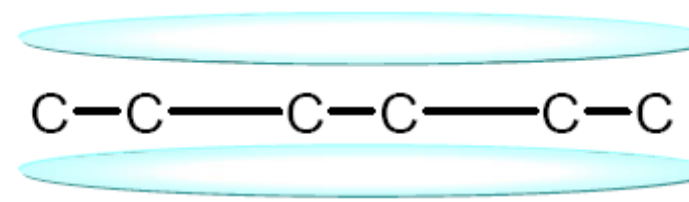
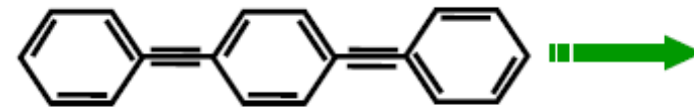


3 D:	$E = \frac{\hbar^2}{2m} [k_x^2 + k_y^2 + k_z^2]$	
2 D:	$E = \frac{\hbar^2}{2m} \left[ k_x^2 + k_y^2 + \left( n_z \frac{\pi}{L} \right)^2 \right]$	$n_z = 1, 2, 3, \dots$
1 D:	$E = \frac{\hbar^2}{2m} \left[ k_x^2 + \left( n_y \frac{\pi}{L} \right)^2 + \left( n_z \frac{\pi}{L} \right)^2 \right]$	$n_y, n_z = 1, 2, 3, \dots$
0 D:	$E = \frac{\hbar^2}{2m} \left[ \left( n_x \frac{\pi}{L} \right)^2 + \left( n_y \frac{\pi}{L} \right)^2 + \left( n_z \frac{\pi}{L} \right)^2 \right]$	$n_x, n_y, n_z = 1, 2, 3, \dots$

# 1D Nanostructures

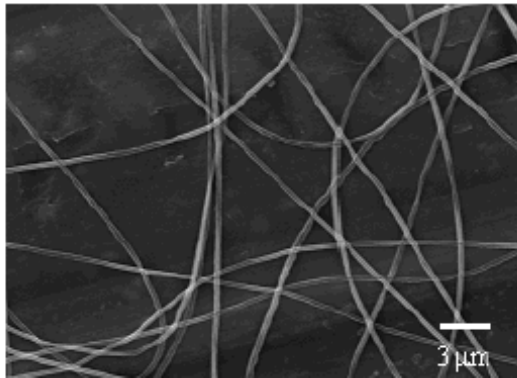


DNA

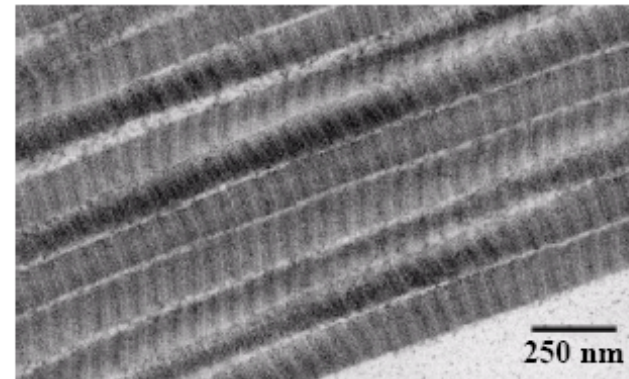


Molecular Wire

The Nano World

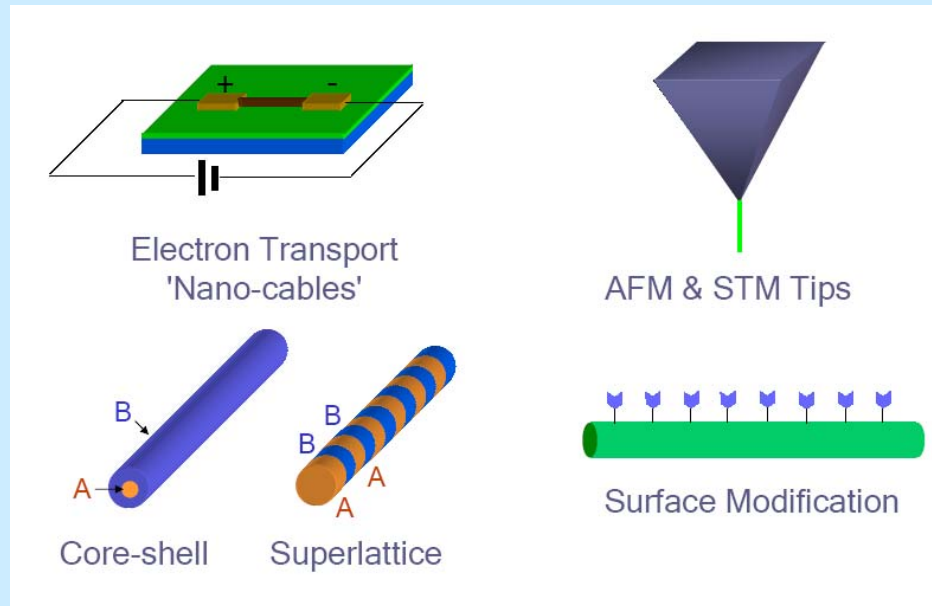


Poly (ethylene oxide)



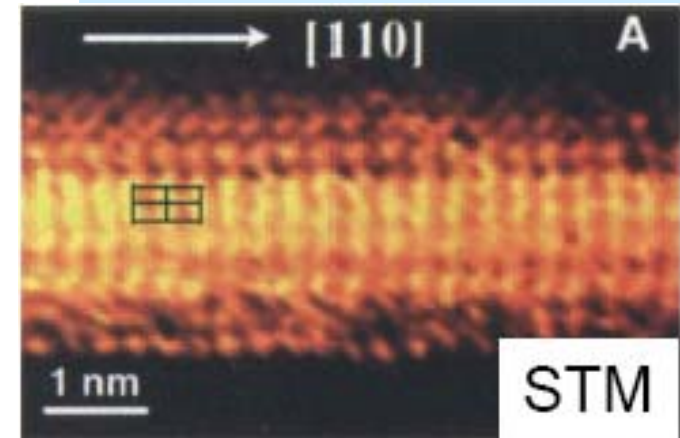
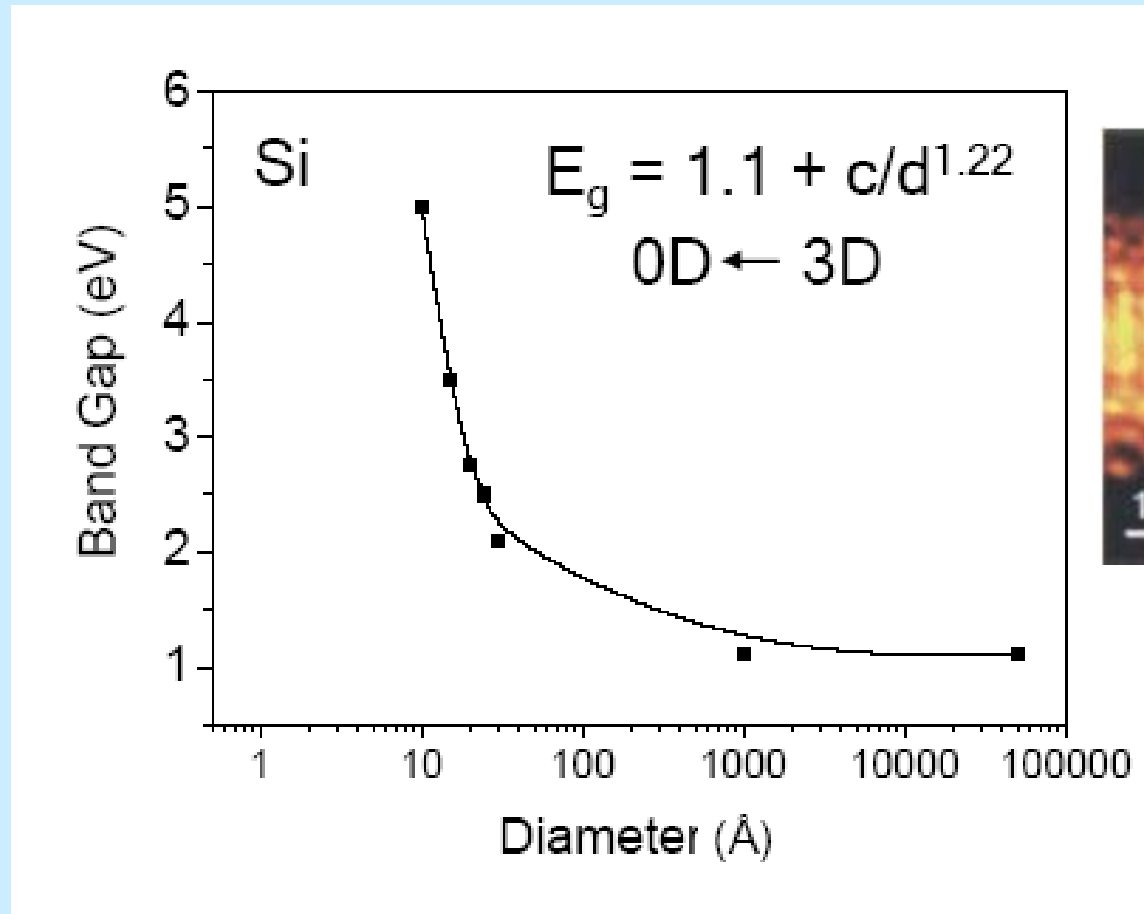
Collagen Fibrils

# Potential Applications of Nanowires



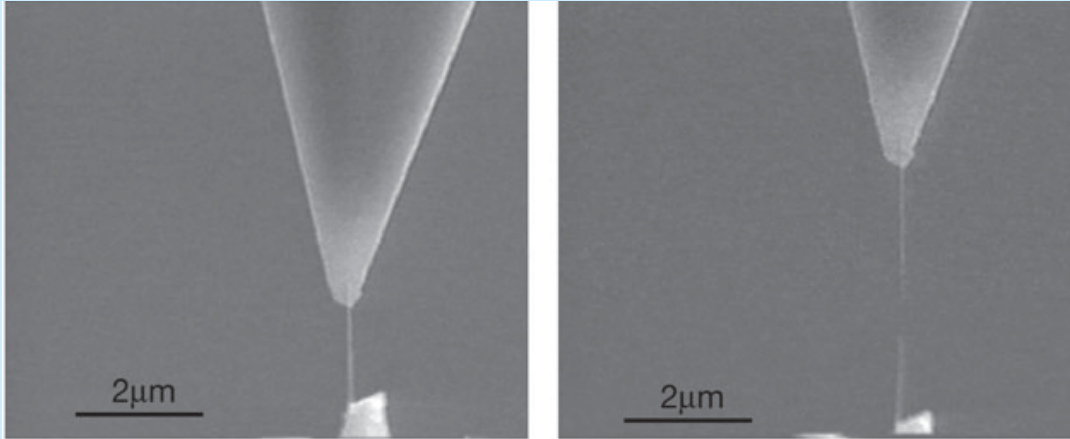
Interconnects  
Novel probes  
Multifunctional  
Hierarchical alignment  
Building blocks for devices

# Quantum Confinement Effect



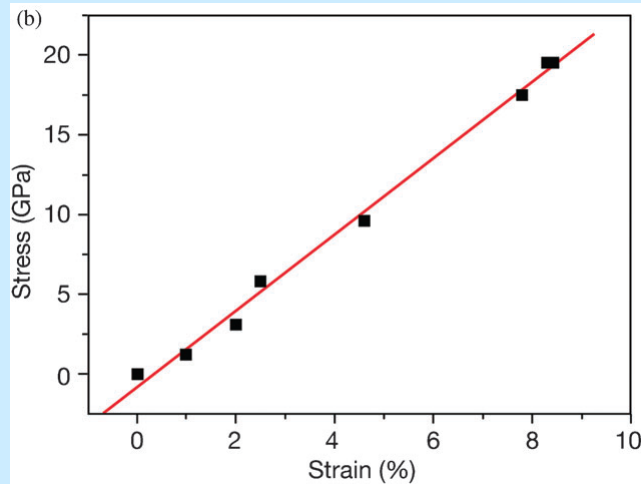
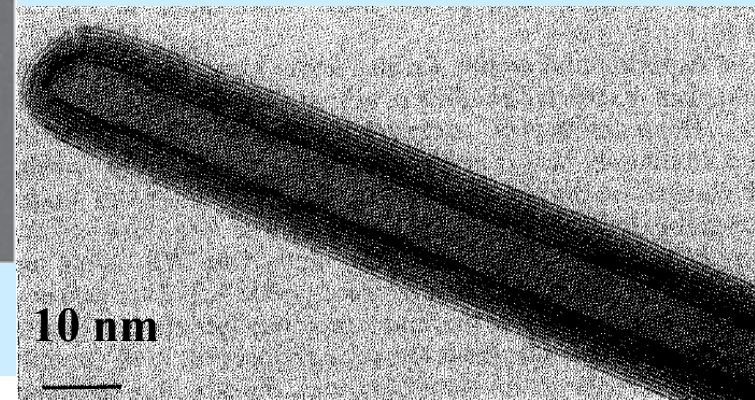
The band gap increases with decreasing diameter (quantum confinement)

# Mechanical Properties

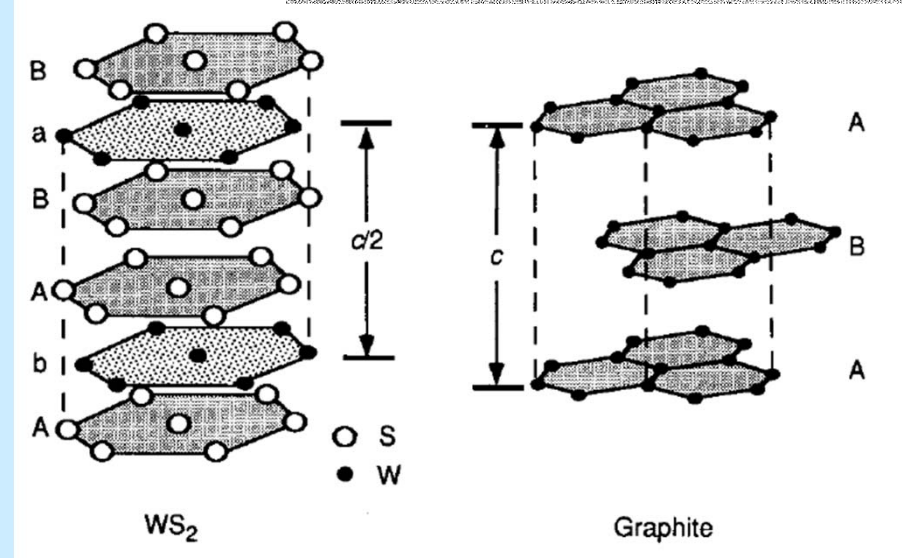


WS<sub>2</sub> nanotube during a tensile test before (left) and after (right) failure

WS<sub>2</sub> nanotube



Strain–stress curve of a nanotube

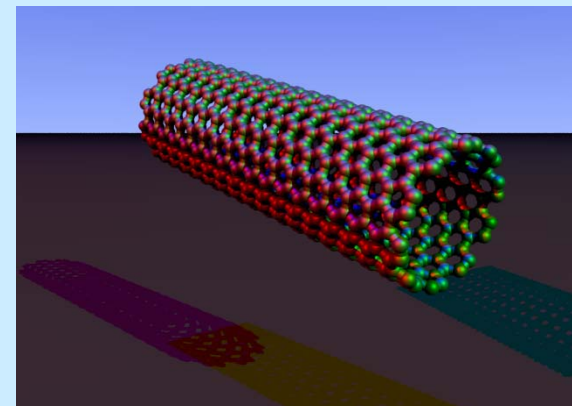
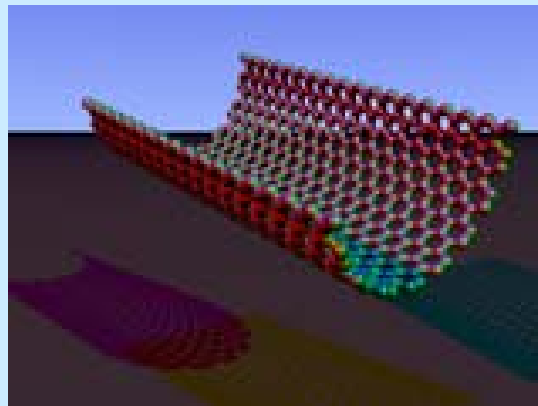
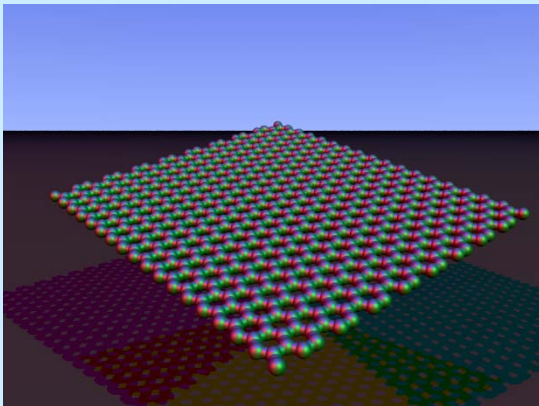
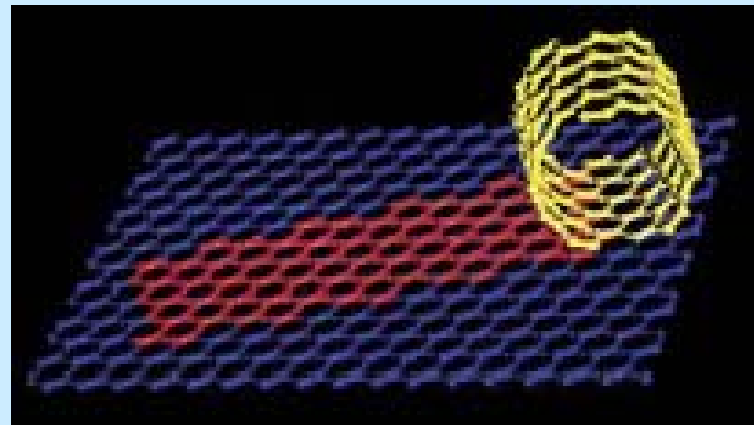
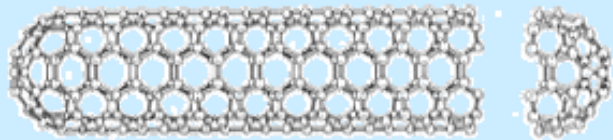




# Carbon Nanotubes



- (Re)discovered by Iijima (1991, NEC)
- 1952 Russians (CO + Fe hot, SEM)
- Rolled up sheet of graphene
- Capped at the ends with half a fullerene





# Carbon Nanotubes

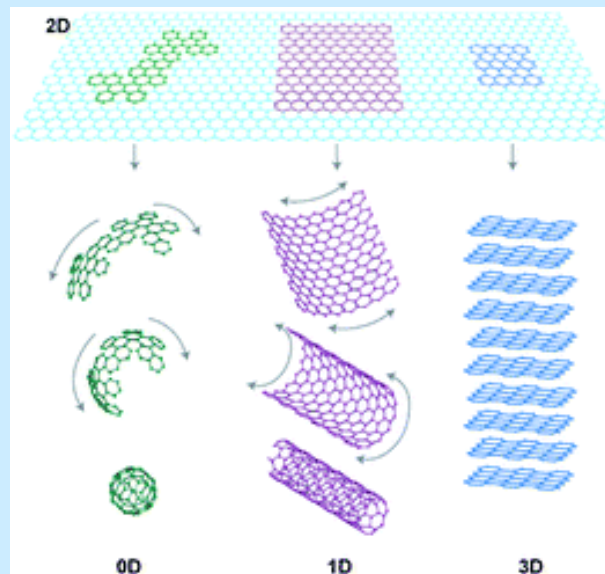
**Bulk graphite** - molecular slabs (graphene) stacked together via weak van der Waals interactions

The rim atoms of graphite ( $sp^2$ ) are only two-fold bonded - a dangling bond pointing outward, but the number of surface atoms is outnumbered by the three-fold-bonded “bulk” atoms

The relative chemical energy stored by the rim atoms is negligibly small

**Flat graphite nanoclusters** cannot tolerate the **large chemical energy** stored in **the dangling bonds** of the rim atoms of a small graphene sheet:

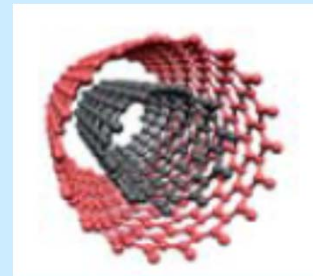
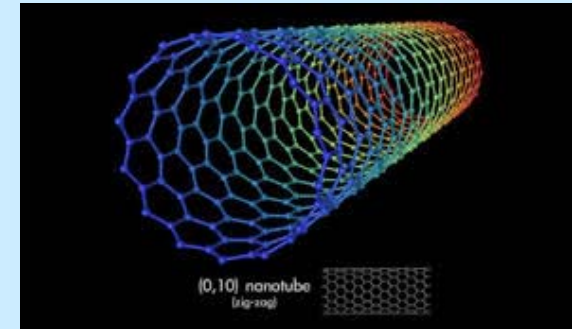
- rolling to nanotubes
- curling to fullerenes



# Carbon Nanotubes

## Single Walled Nanotubes (SWNT)

- Single atomic layer wall
- Diameter of 0.7 – 5 nm
- Length several microns to centimeters

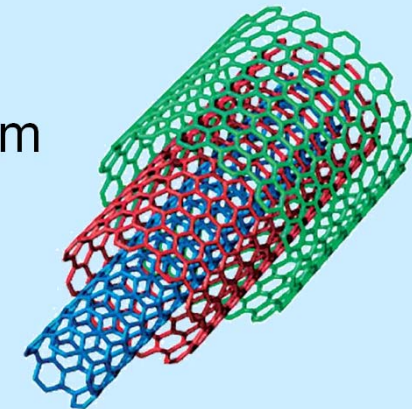


## Double Walled Nanotubes (DWNT)

- exactly two concentric CNT
- the outer wall selectively functionalized while maintaining an intact inner-tube

## Multi Walled Nanotubes (MWNT)

- Concentric tubes ca. 50 in number, separation 0.34 nm
- Inner diameters : 1.5 – 15 nm
- Outer diameters : 2.5 – 150 nm

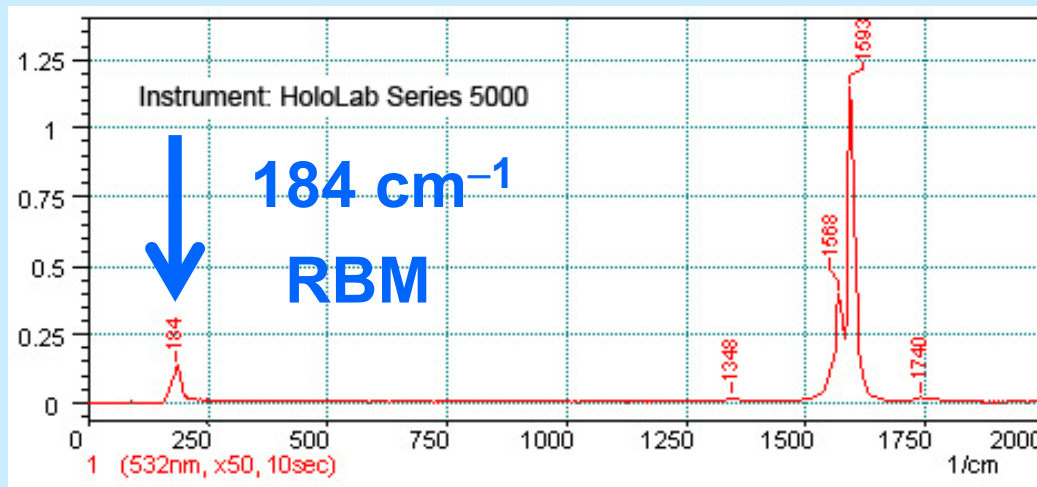


**Lengths:** micrometers to centimeters

**Aspect Ratio:** up to  $10^7$

# SWCNT Diameter from Raman Spectroscopy

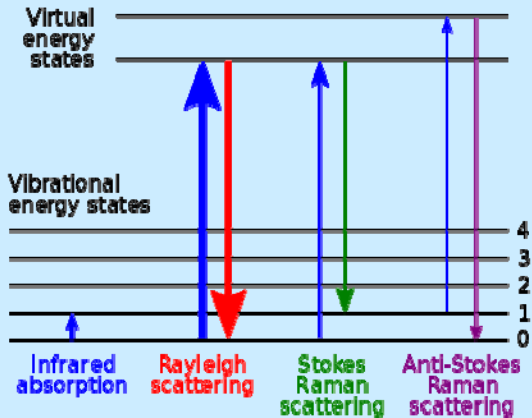
- **RBM** (Radial Breathing Mode): 100 to 300  $\text{cm}^{-1}$ , vibration at which the nanotube diameter contracts and expands
- D-band: vicinity of 1350  $\text{cm}^{-1}$ , defect-derived peak
- G-band: vicinity of 1550 -1605  $\text{cm}^{-1}$ , in-plane vibration of graphite
- G'-band: 2700  $\text{cm}^{-1}$ , overtone of D-band



The wavenumber of **RBM** is inversely proportional to the tube diameter  $D$

$$D \text{ (nm)} = 248/\omega = 248/184 = 1.3 \text{ (nm)}$$

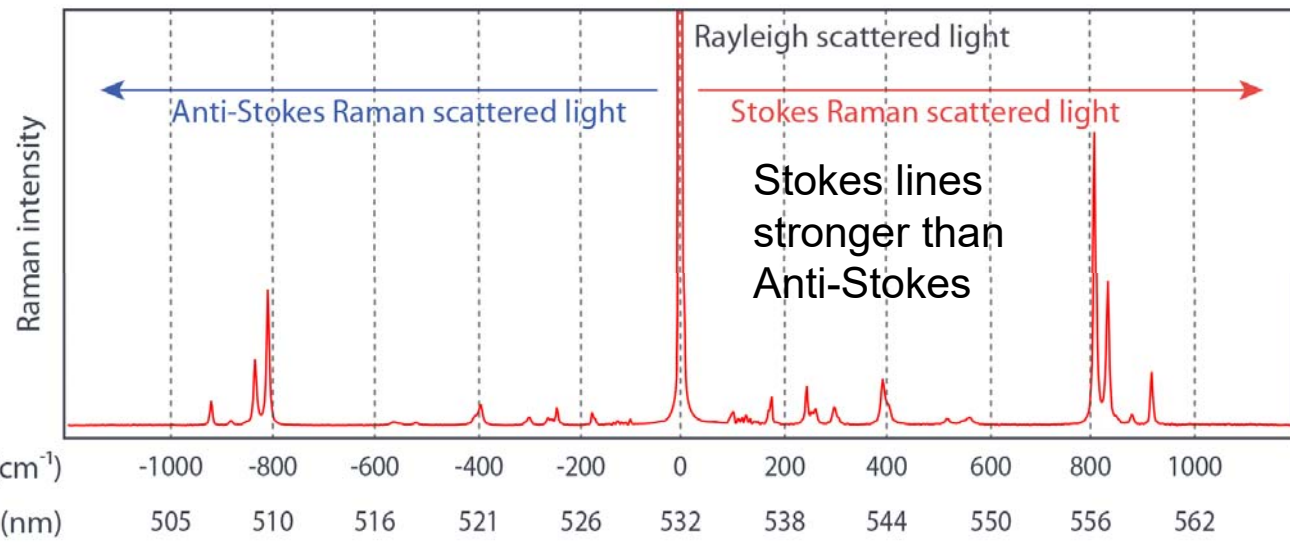
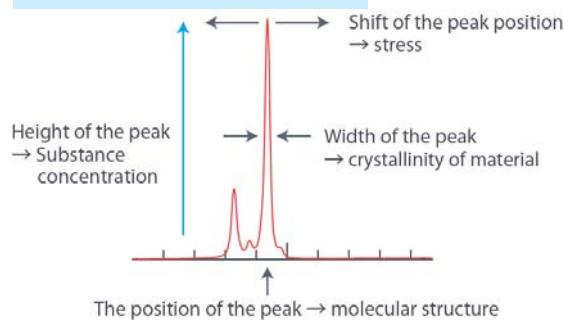
# Raman Spectroscopy



Raman scattering is an extremely weak process - only one in every  $10^6 - 10^8$  photons scatters

## Raman effect

- interaction between the electron cloud of a molecule and the external electrical field of the monochromatic light
- a change in **polarizability** with respect to the vibrational coordinate



# CNTs: Properties and Potential

**Electronic:** Bandgap  $E_g \sim 1/d$

Ballistic conductivity in metallic CNTs,

the highest current density  $10^9 \text{ A/cm}^2$  (Cu only  $10^6 \text{ A/cm}^2$ )

SWNT – metallic or semiconducting, MWCNT - metallic

**Magnetic:** Anisotropic magn. susceptibility  $\chi_{\perp} \gg \chi_{\parallel}$

**Mechanical:** Young's Modulus

1.8 –4.5 TPa (SWNT, axial), 0.95 TPa (MWNT) (Steel: 230 GPa)

tensile strength above 100 GPa (steel: 1–2 GPa) the highest known

**Thermal:** Conductivity theor. 6600 W/m K axial, 1.5 perpendicular, 3500 experim. (Diamond 3000, Cu 400 W/m K) 300 W/m K bulk SWCNTs, 3000 W/m K individual MWCNTs

Thermal stability 650 °C (SW)–800 °C (MW) in air, 2800 °C in Ar (annealing to graphitize defects), 320 °C with metal oxides on the surface – O vacancies, Mars-van Krevelen catalytic mechanism

# Synthetic Routes to CNT

- **DC arc discharge:** growth on a cathode C electrode at 3000 °C, MWCNTs and SWCNTs (with catalyst), easy design, few structural defects, short tubes, low yield, low purity, random diameters
- **Laser ablation:** primarily SWCNTs, few defects, good control over diameter, most costly method, poor scalability, requires Class 4 lasers, Co and Ni catalyst
- **Molten salt:** primarily MWCNTs, simple process, used for filling CNTs, low yield and crystallinity, poor controllability
- **Chemical vapor deposition:** both types, high yields, easy scalability, long tubes, alignment and pattern growth, some defects, medium purity



# Synthetic Routes to CNT

## DC Arc discharge

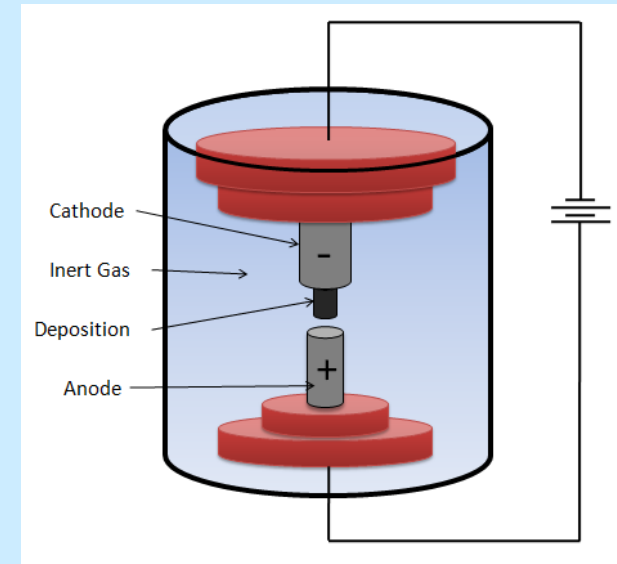
NTs observed in carbon soot of graphite electrodes during arc discharge (during production of fullerenes)

The most used method of synthesis in early 1990's

2 carbon electrodes touch, T rises, gap, electric arch, fast  $e^-$  from cathode ionize He gas  
 $He^+$  attracted to cathode (-)  
Carbon (with catalyst) contained in negative electrode sublimates thanks to high temperatures of the electric discharge (3000 °C)

Yield up to 30 %wt, produces both SWNTs, MWNTs

Length up to 50  $\mu\text{m}$ , few structural defects



# Synthetic Routes to CNT

## Laser ablation

Pulsed laser vaporizes graphite target in a high-temperature reactor filled with inert gas (650 mbar, Ar, N<sub>2</sub>)

CNTs develop on the cooler surfaces of reactor as the carbon condenses

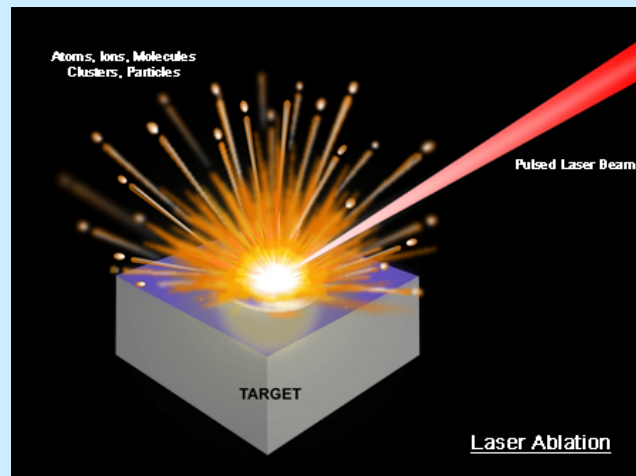
Pure graphite – MWNTs

Graphite + metal catalyst particles (Co + Ni) – SWNTs

Yield up to 70 %wt, few defects

Controllable diameter of SWNTs by changing p, T

More expensive than arc discharge, CVD



# Synthetic Routes to CNT

## Molten salt

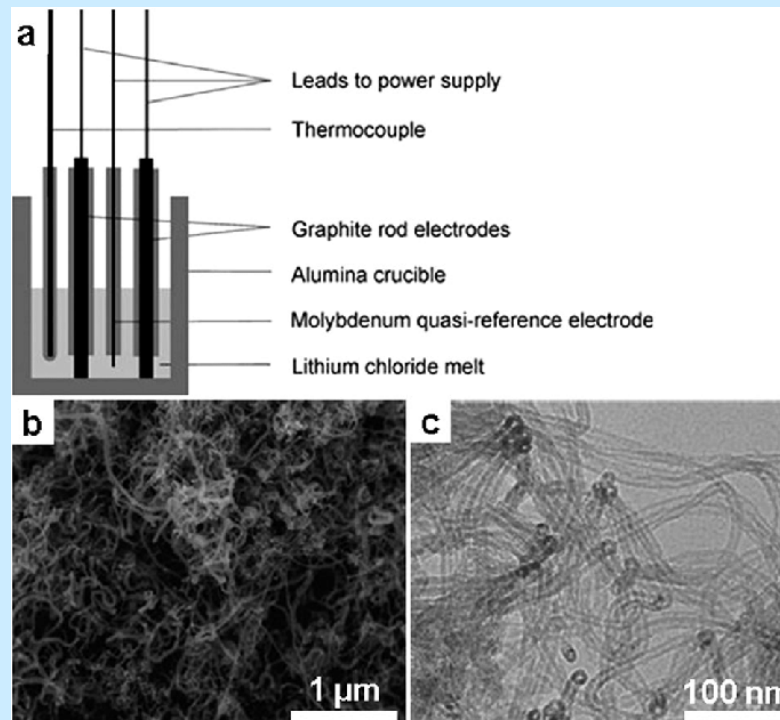
LiCl, LiBr, 600 °C, graphite electrodes

Cathode exfoliates and graphite sheet wraps

MWCNTs

Yield up to 30 %wt, low purity

Large number of defects, amorphous carbon impurity, salt encapsulating



# Synthetic Routes to CNT

## **CVD (Chemical Vapor Deposition)**

Substrate + metal catalyst particles (cobalt, nickel, iron)

Distribution of metal catalyst and the size of the particles influence the diameter of NTs

Patterned (or masked) deposition of metal, annealing, plasma etching

Substrate is heated

Two gasses are bled into the reactor – process gas (ammonia, nitrogen, hydrogen) and carbon-containing gas (acetylene, methane, ethylene)

Carbon-containing gas is broken apart at the surface of the metal catalyst particle, carbon is transported to the edges of the particle, where it forms the NT

Catalyst is removed by acid treatment

Resulting NTs are randomly oriented

# Synthetic Routes to CNT

## CVD (Chemical Vapor Deposition)



Tip growth

Base growth

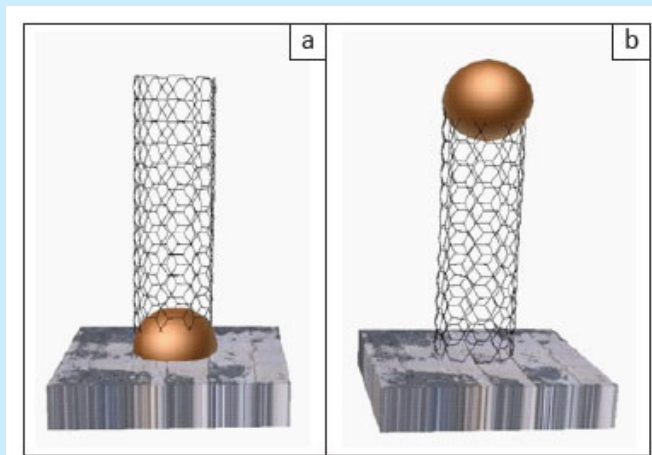
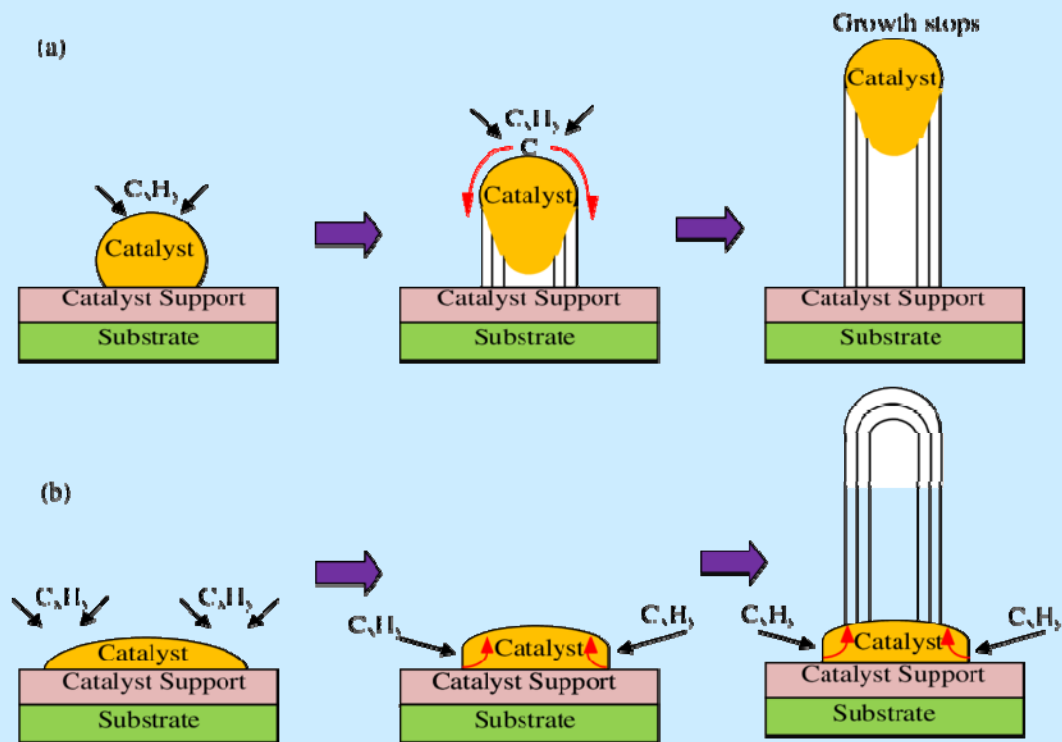


FIGURE 9: Carbon nanotube mechanistic models: (a) root-growth mechanism and (b) tip-growth mechanism.



# Synthetic Routes to CNT

## CVD (Chemical Vapor Deposition)

Plasma Enhanced CVD

Plasma is generated by the application of strong electric field during growth

Growing NTs follow the direction of the electric field

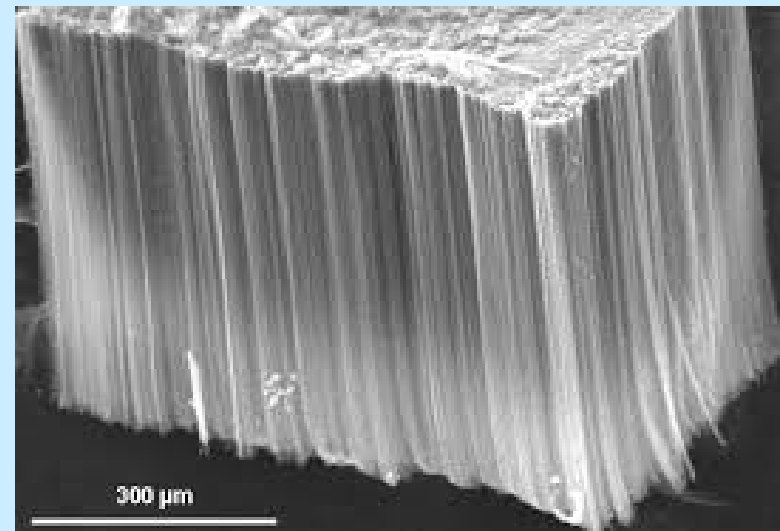
With the correct use of reactor geometry, vertically aligned (perpendicular to substrate) NTs can be grown

Substrate patterned (lithography) with Fe NPs

CVD shows the best promise for industrial manufacturing of CNTs

Better price/unit ratio

NTs grown on desired substrates





# Synthetic Routes to CNT

## Super-growth CVD

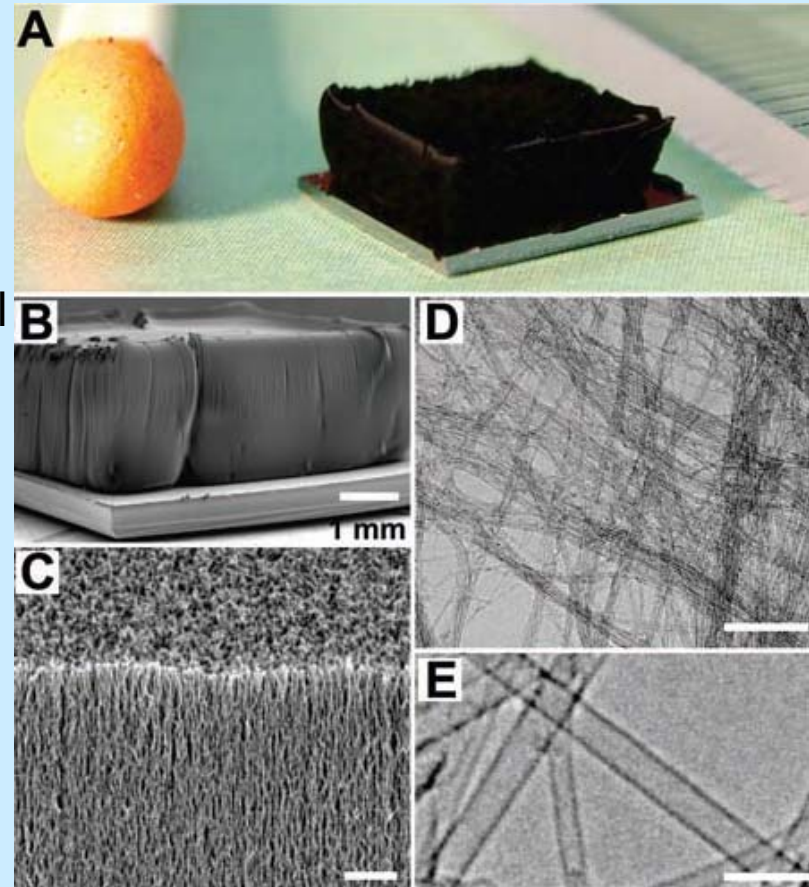
New methods of CVD using different substrates, catalysts

Activity and lifetime of catalyst can be enhanced by adding water into the reactor

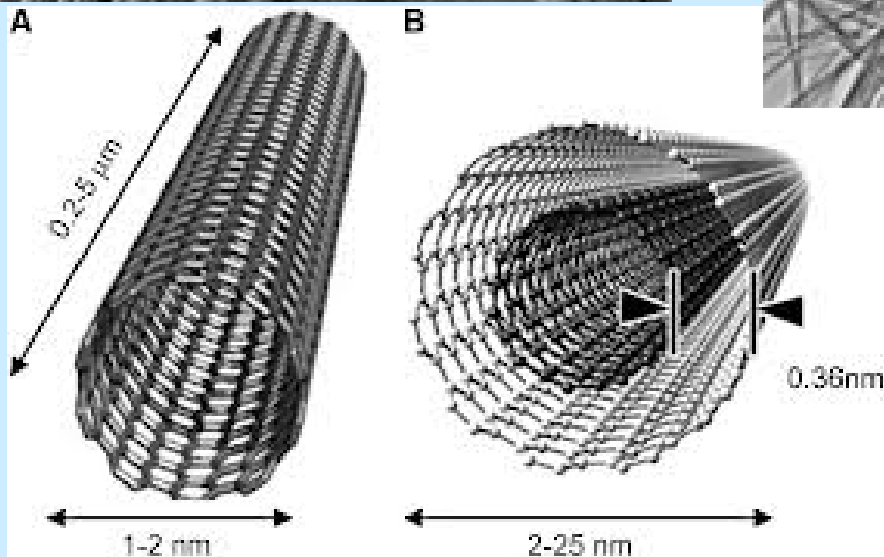
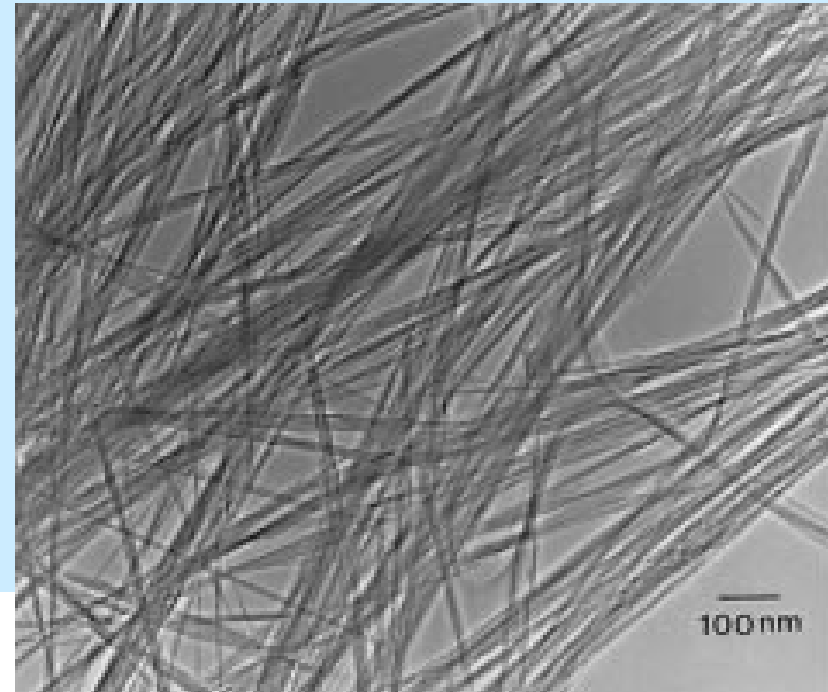
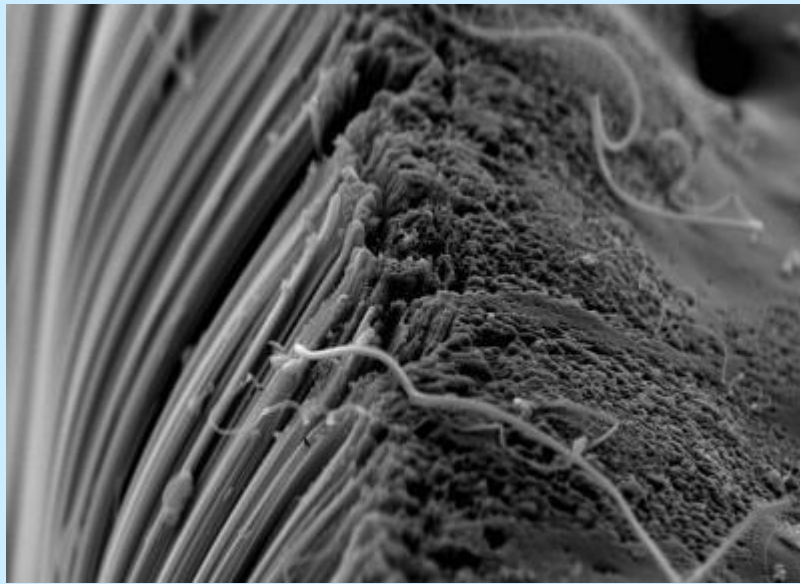
Growing CNTs then form „forests“ up to several mm high, aligned normally

Improved efficiency, reaction time and purity of CNTs (more than 99,9%)

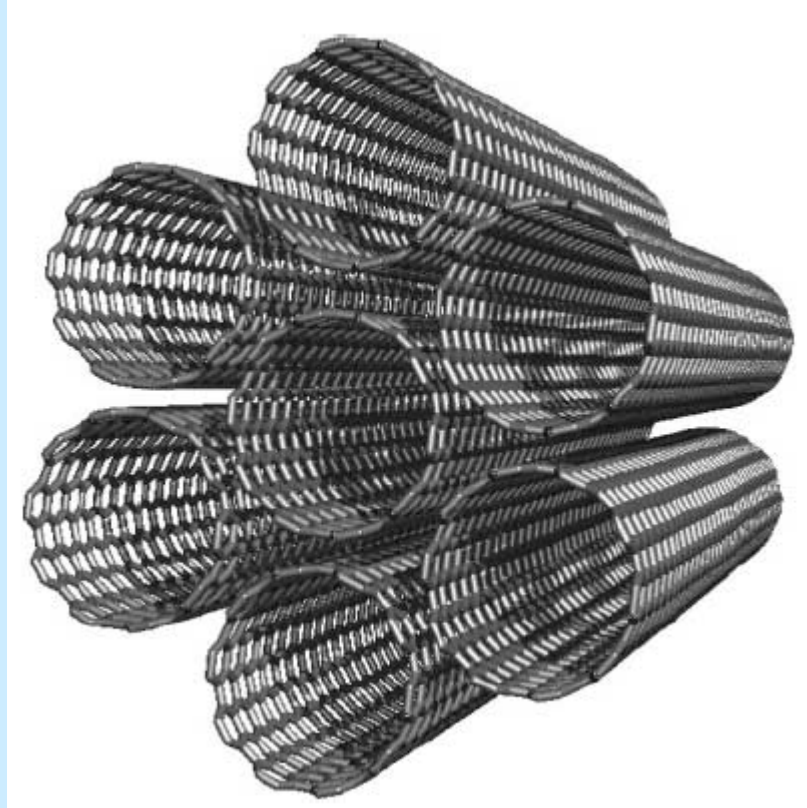
Hata, K.; Futaba, DN; Mizuno, K; Namai, T; Yumura, M; Iijima, S (2004). "Water-Assisted Highly Efficient Synthesis of Impurity-Free Single-Walled Carbon Nanotubes". *Science* **306** (5700): 1362–1365. [doi:10.1126/science.1104962](https://doi.org/10.1126/science.1104962). [PMID 15550668](https://pubmed.ncbi.nlm.nih.gov/15550668/)



# Synthetic Routes to CNT



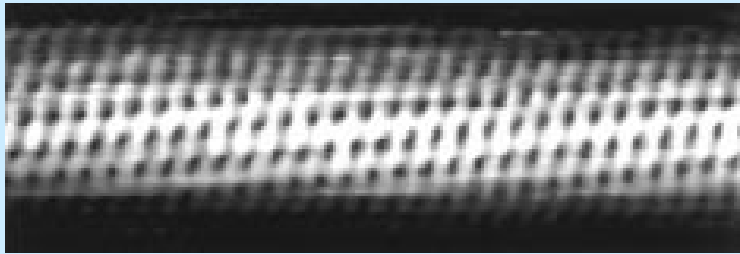
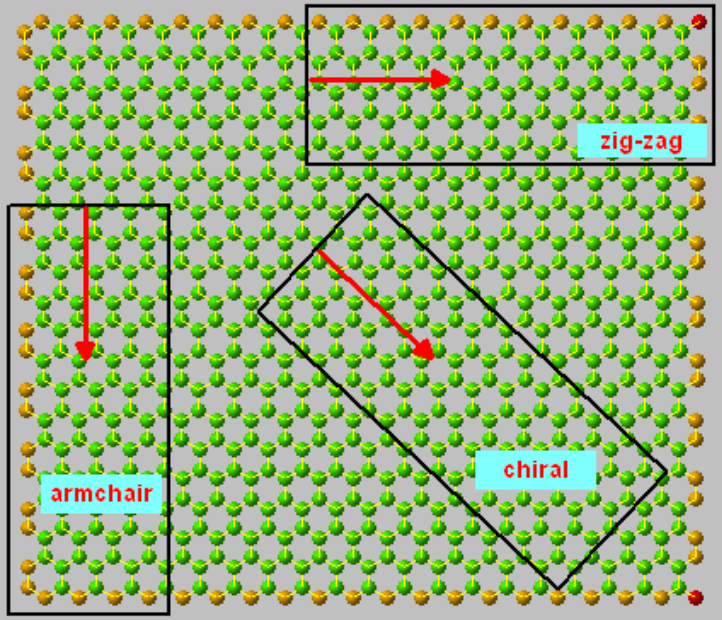
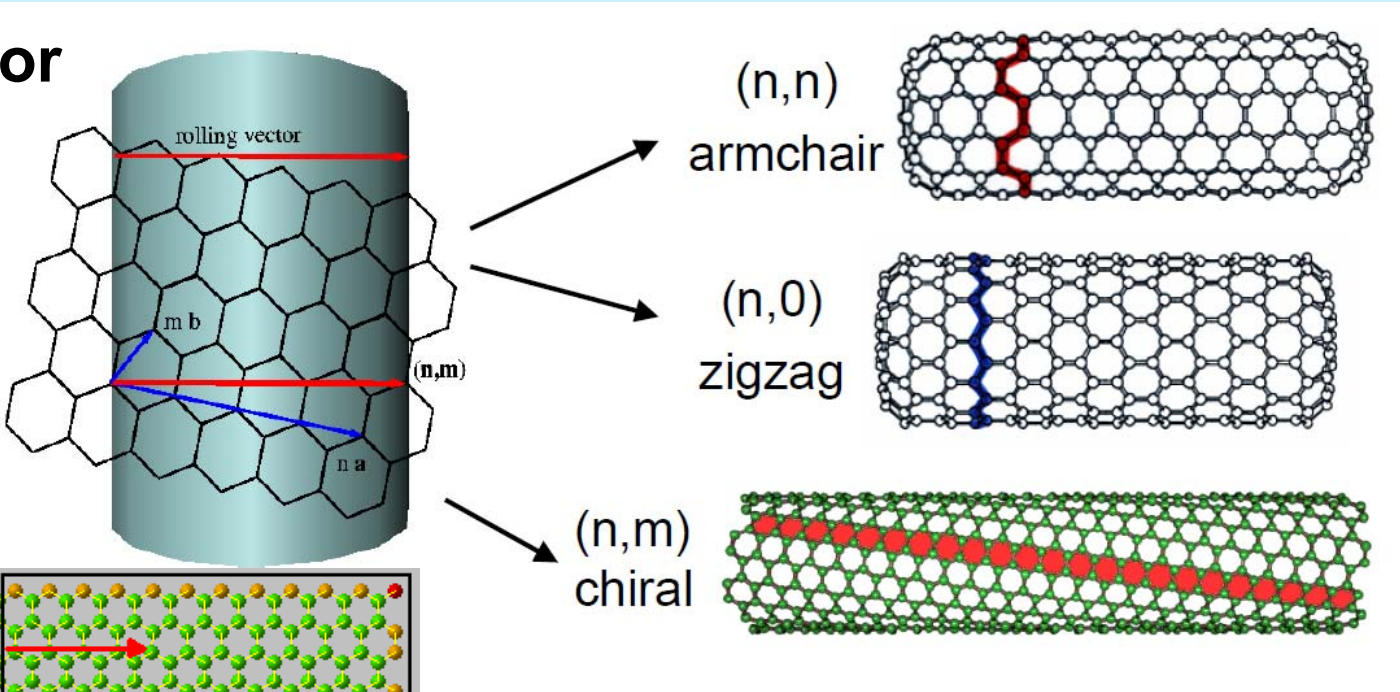
## Defect-free (n,m) SWNTs with Open Ends



A bundle of (10,10) nanotubes held together with strong  $\pi$ - $\pi$ -stacking interactions

# Roll-up of (n,m) SWNTs

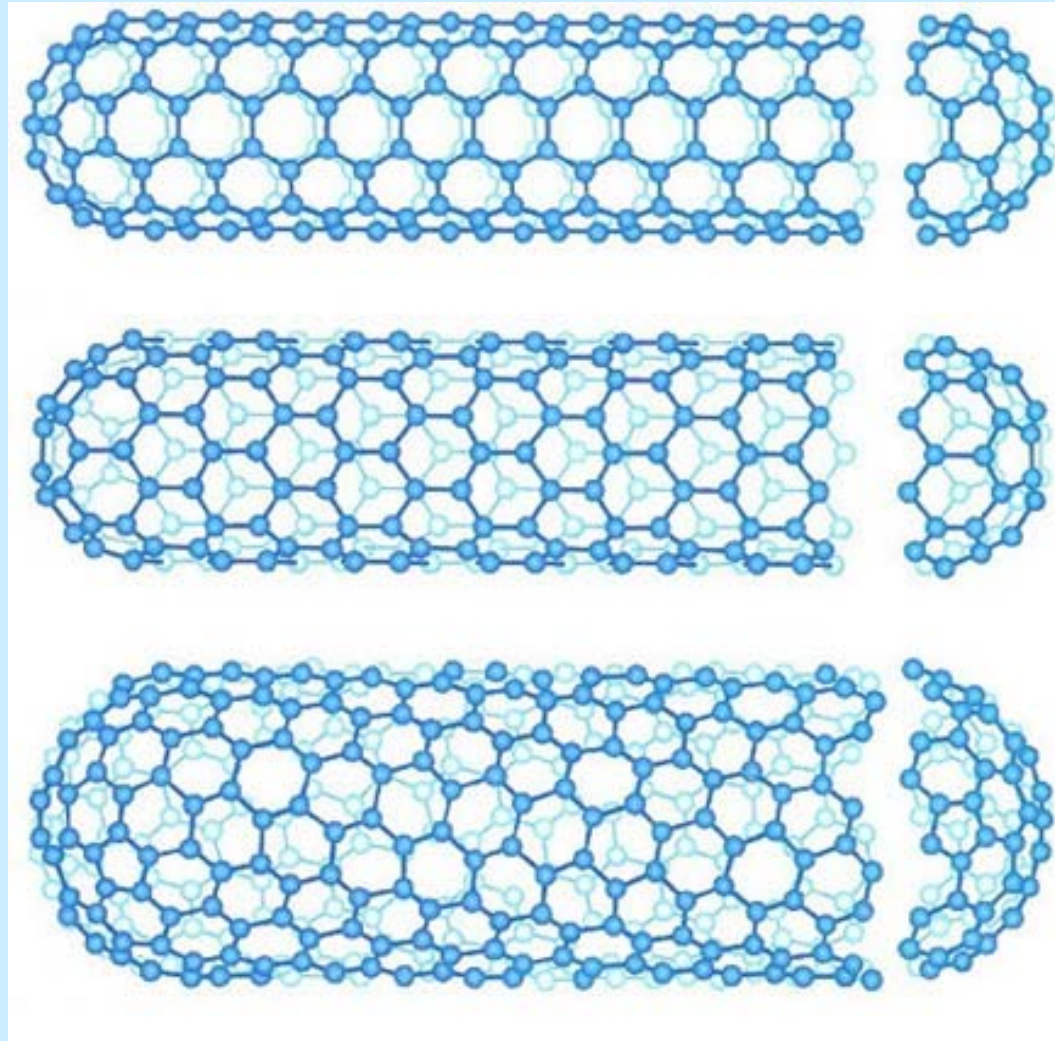
Chiral vector  
(n,m)



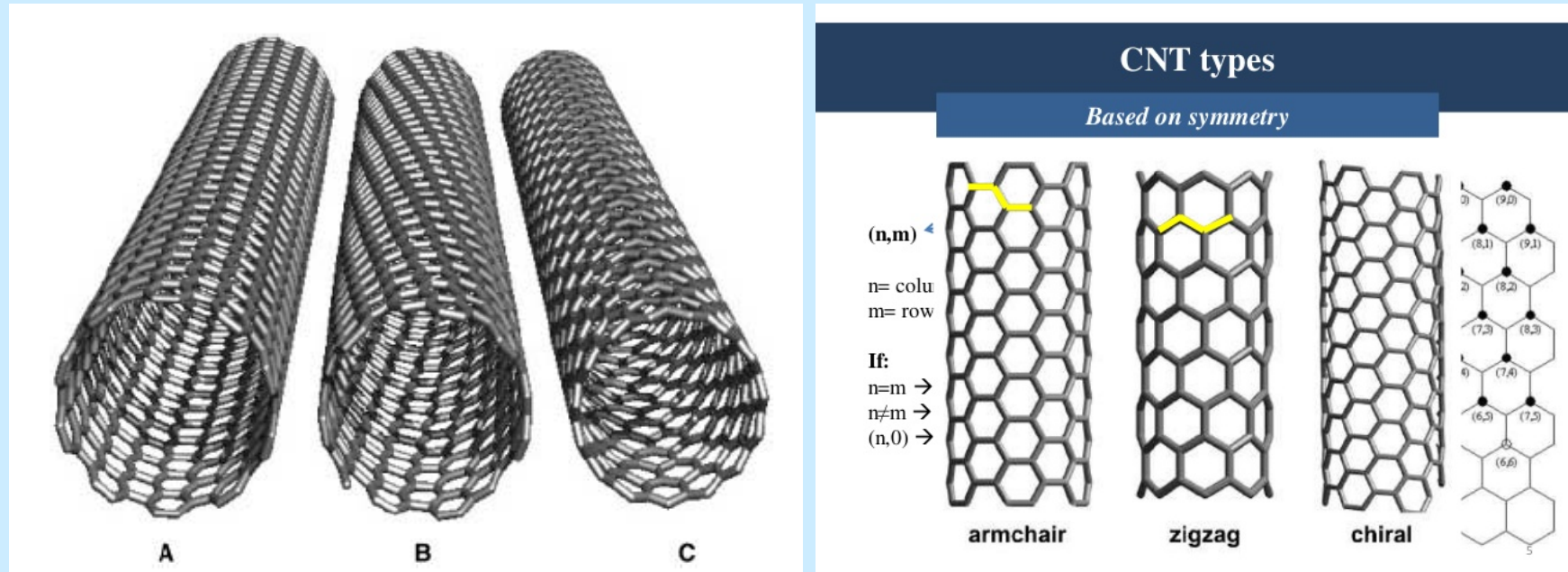
TEM of a chiral CNT



# Roll-up of (n,m) SWNTs



# Roll-up of (n,m) SWNTs



A) Armchair - an achiral metallic conducting (10,10) tube

B) Chiral - semiconducting (12,7) tube

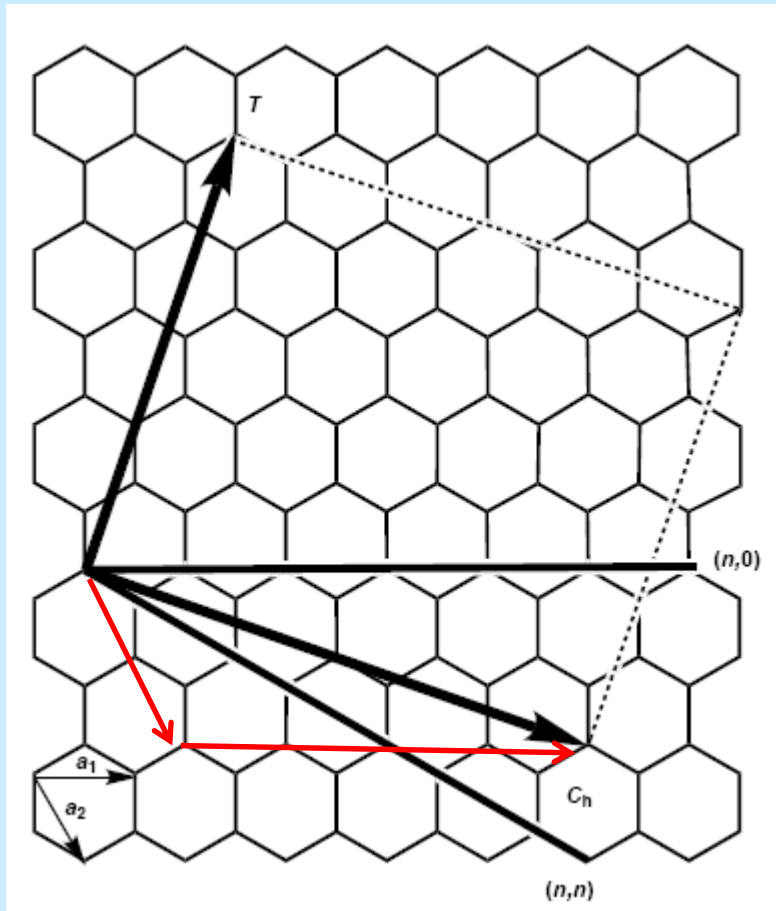
C) Zigzag - an achiral conducting (15,0) tube

All the (n,n) armchair tubes are metallic

Chiral or zigzag tubes are metallic only if  $(n - m)/3$  is a whole number, otherwise, they are semiconductors



# Roll-up of (n,m) SWNTs



$$(n,m) = (4,2)$$

A 2D graphite layer  
the lattice vectors  $a_1$  and  $a_2$

The roll-up vector  $C_h = na_1 + ma_2$   
Achiral tubes exhibit roll-up vectors  
derived from  $(n,0)$  (zigzag) or  $(n,n)$   
(armchair).

The **translation vector T** is parallel to  
the tube **axis** and defines the 1D unit  
cell.

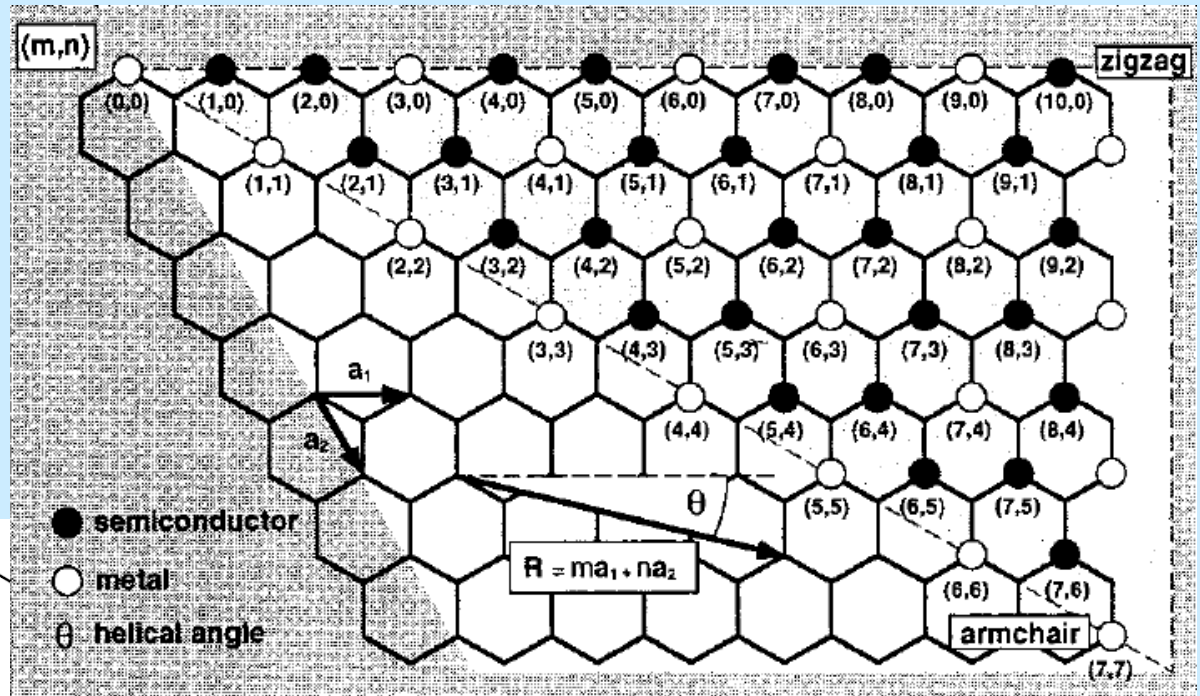
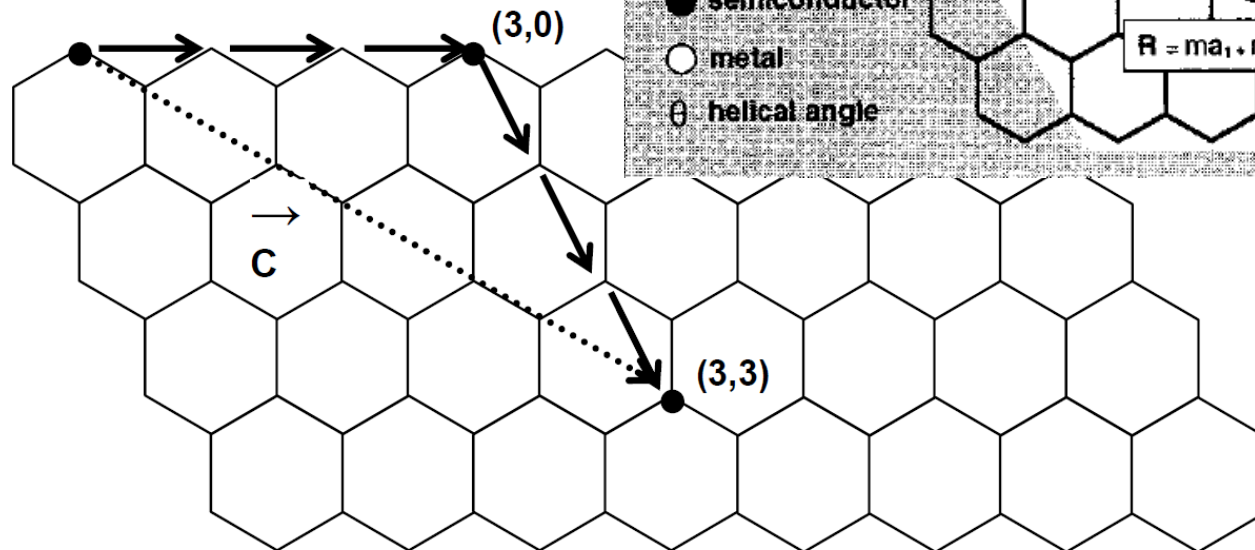
The rectangle represents an unrolled  
**unit cell**, defined by T and  $C_h$

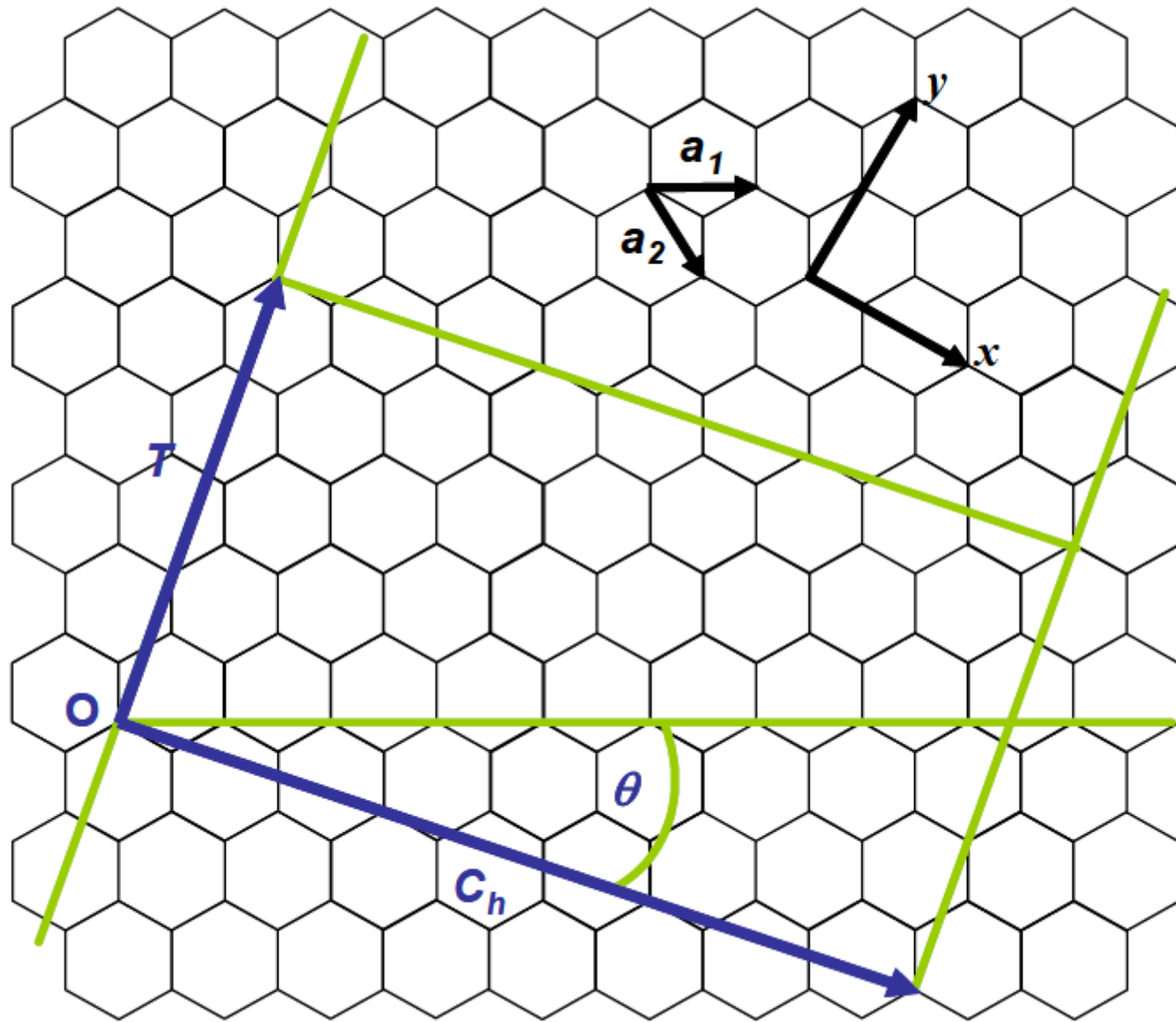
# Roll-up of (n,m) SWNTs

Chiral vector:

$$C_h = na_1 + ma_2$$

$$(n,m) = (3,3)$$





## Roll-up of (n,m) SWNTs

$$\vec{C}_h = n\vec{a}_1 + m\vec{a}_2 \equiv (n, m) \quad (\text{and } 0 \leq |m| \leq n)$$

Tube diameter

$$d_t = \frac{|\vec{C}_h|}{\pi} = \frac{a_0 \sqrt{(n^2 + nm + m^2)}}{\pi}$$

$$|a_1| = |a_2| = a_0 = 0.249 \text{ nm}$$

$$\theta = \tan^{-1} \left[ \frac{\sqrt{3}m}{m+2n} \right]$$

$$\theta = 0-30^\circ$$

$$a = 1.42 \sqrt{3} = 2.49 \text{ \AA}$$

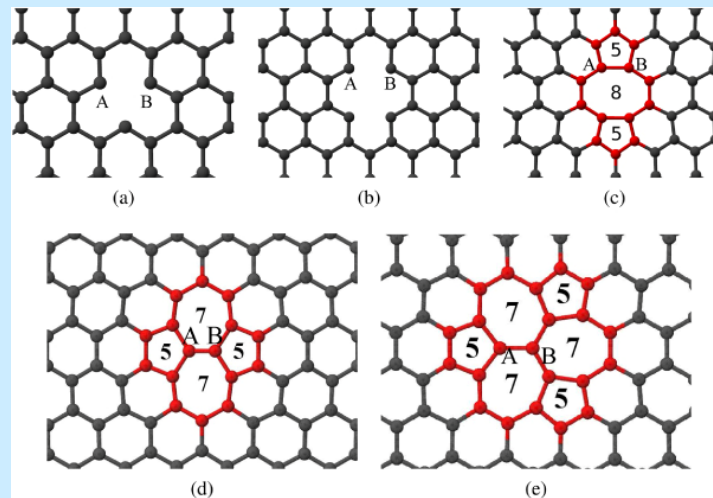
$$d(\text{Csp}^2\text{-Csp}^2) = 1.42 \text{ \AA}$$

# Defects in SWNTs

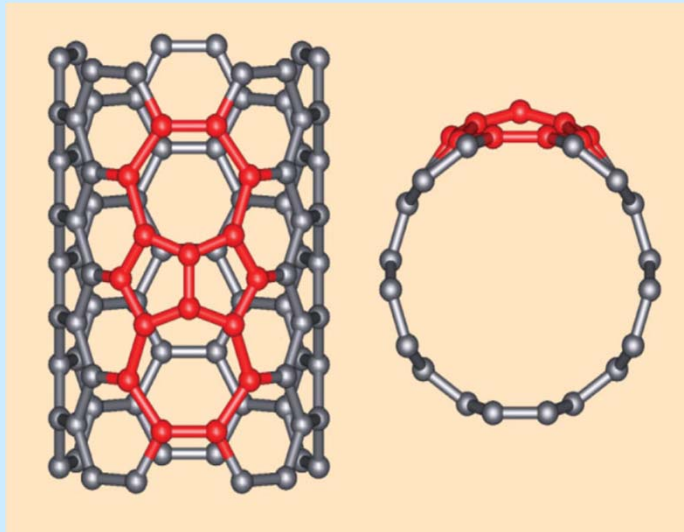
**Atomic vacancies** – reduction of tensile strength, electrical and thermal conductivity

**Topological (Stone Wales) defect** – rearrangement of bonds into pentagonal and heptagonic pair (connected, no other types of rings known)

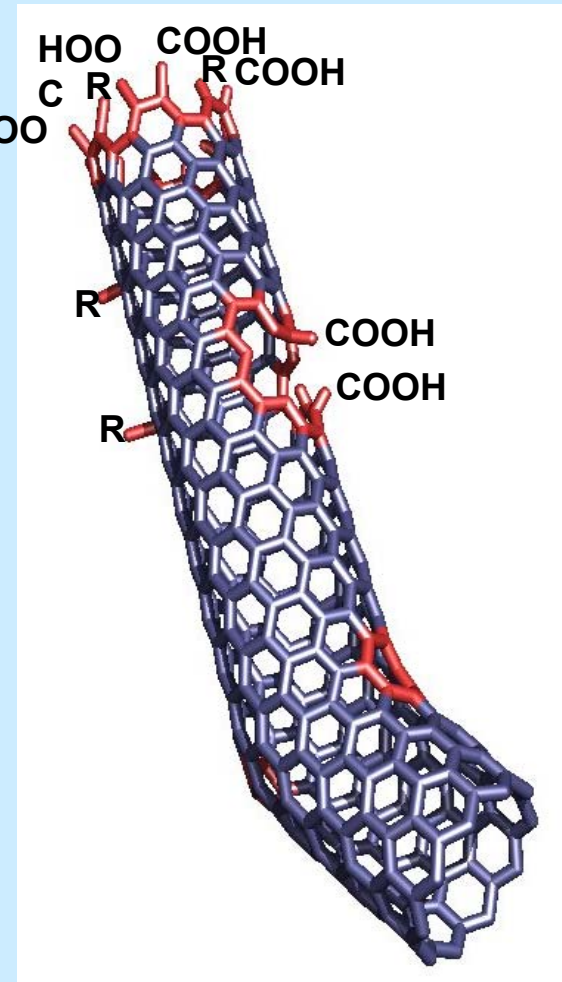
Defects lead to phonon scattering – increased phonon relaxation rate – reduction of mean free path (reduction of ballistic conductivity) leads to reduced thermal conductivity



# Defects in SWNTs



Stone-Wales defect (7-5-5-7 defect)  $\Rightarrow$   
Larger curvature, esp. where the 5-  
membered rings are condensed  $\Rightarrow$   
addition reactions at this C=C favored



# Separation of CNTs

## **Semiconducting CNTs**

- Separation by surfactants, (octadecylamine), a strong affinity

## **Metallic CNTs**

- Separation by diazonium reagents, biomolecules, DNA
- AC dielectrophoresis – 10 MHz, induced dipole, causes the two types of CNTs to migrate along the electric field gradient in opposite directions



# Doping of CNTs

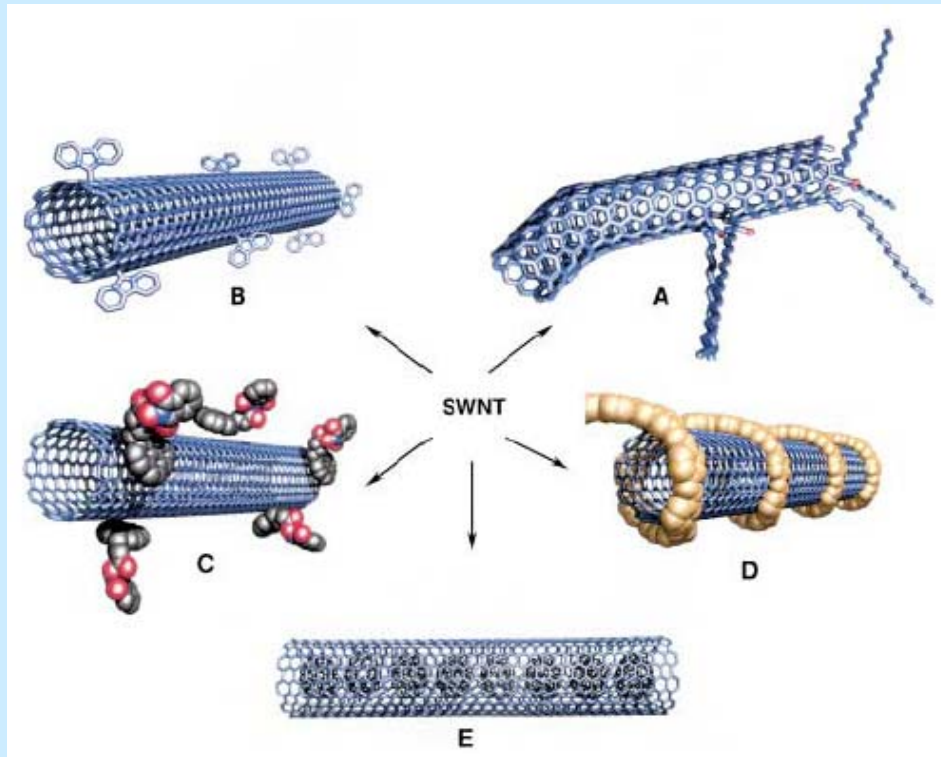
## Intercalation CNTs

- Between walls of MWCNT – during synthesis or posttreatment

## On-wall substitution CNTs

- N or B substitute for C
- In-situ – element-containing precursor
- Ex-situ – removal of C atom – graphite (n) or pyridine (n or p) type of group

# Functionalization Possibilities for SWNTs



A) defect-group functionalization

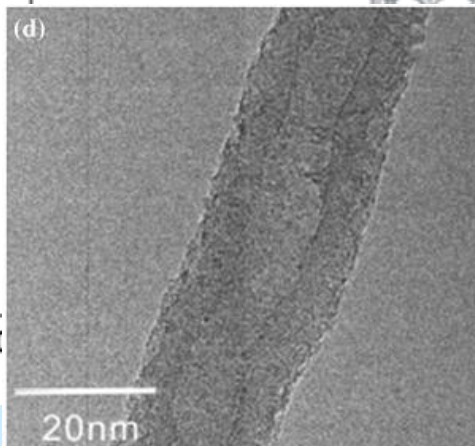
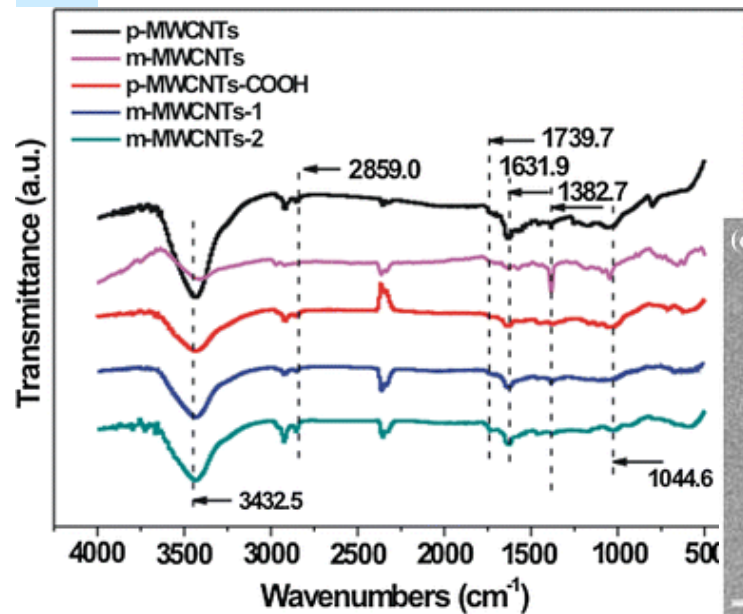
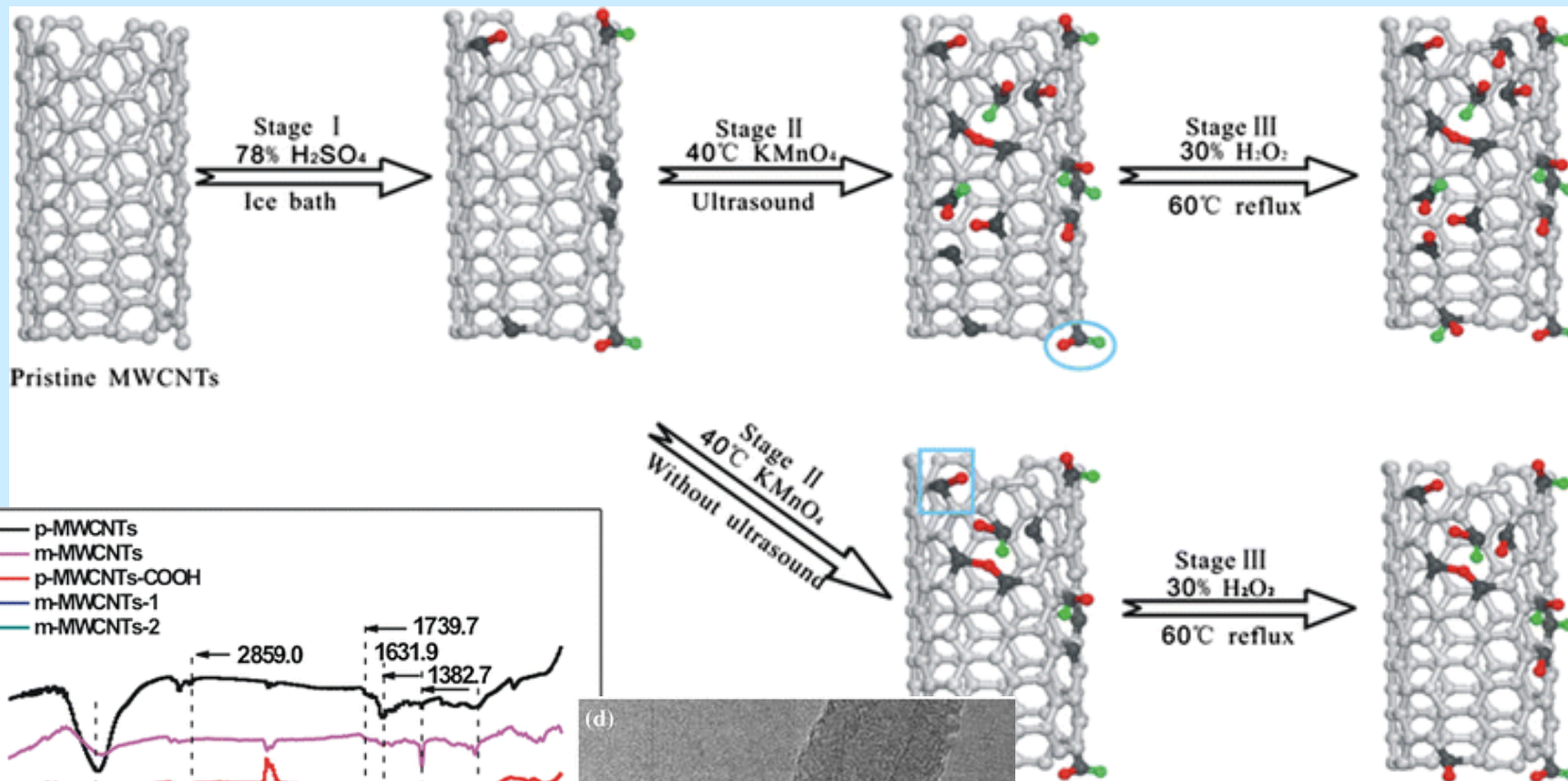
B) covalent sidewall functionalization

C) noncovalent exohedral functionalization with surfactants – wrapping

D) noncovalent exohedral functionalization with polymers

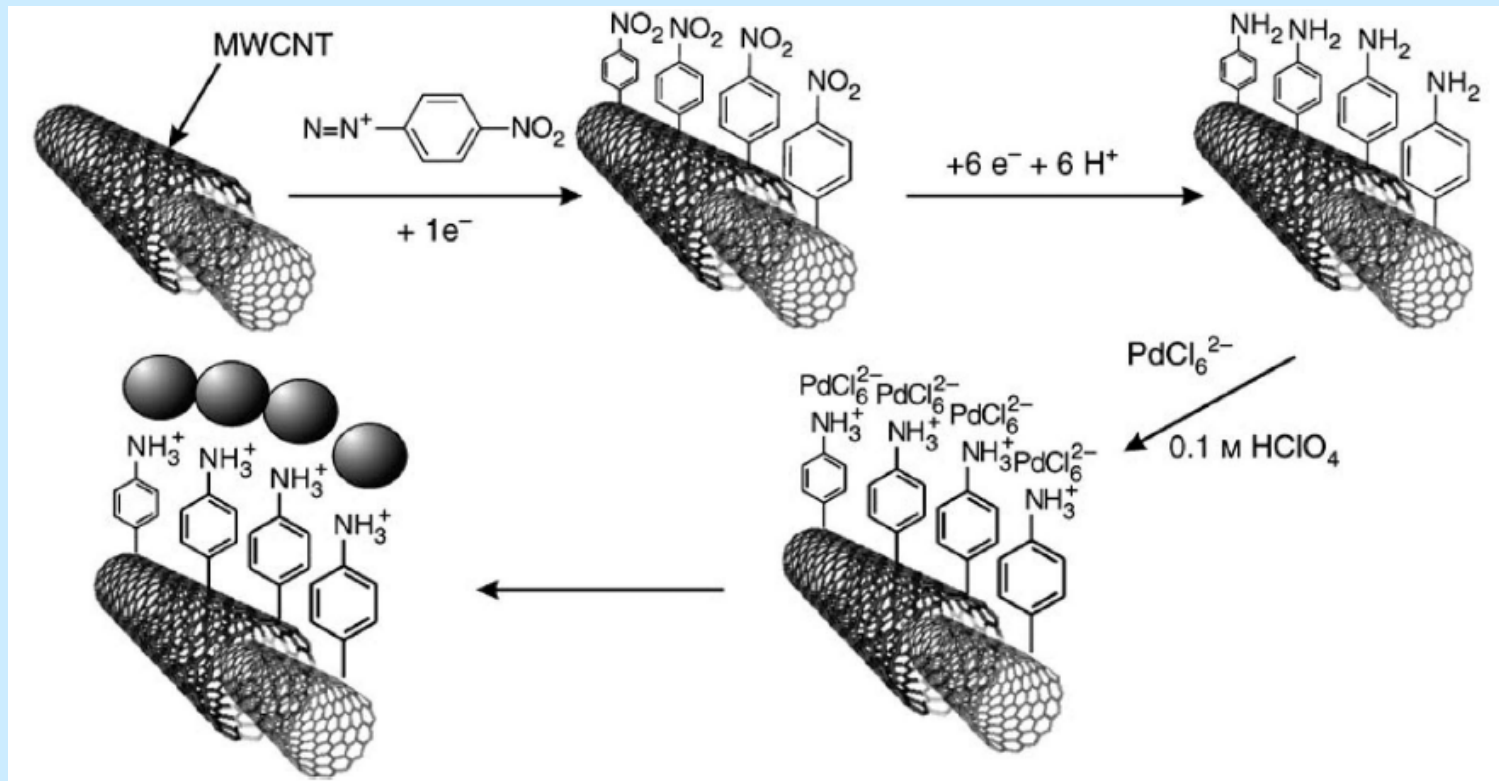
E) Endohedral functionalization with  $C_{60}$  ( $C_{60}@CNT$ , “peapods”)

# Functionalization Possibilities for SWNTs



# Functionalization Possibilities for CNTs

Reactions will occur **first at the end caps**, then on the surface, at structural defects

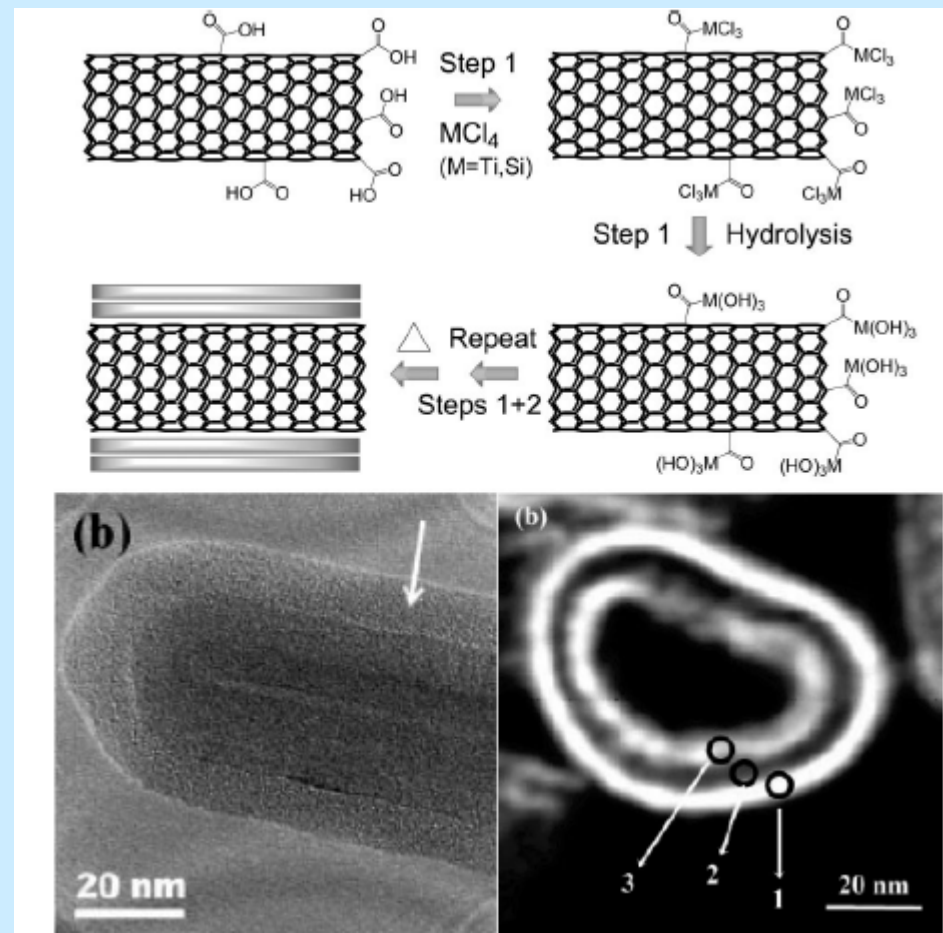


# Functionalization Possibilities for CNTs

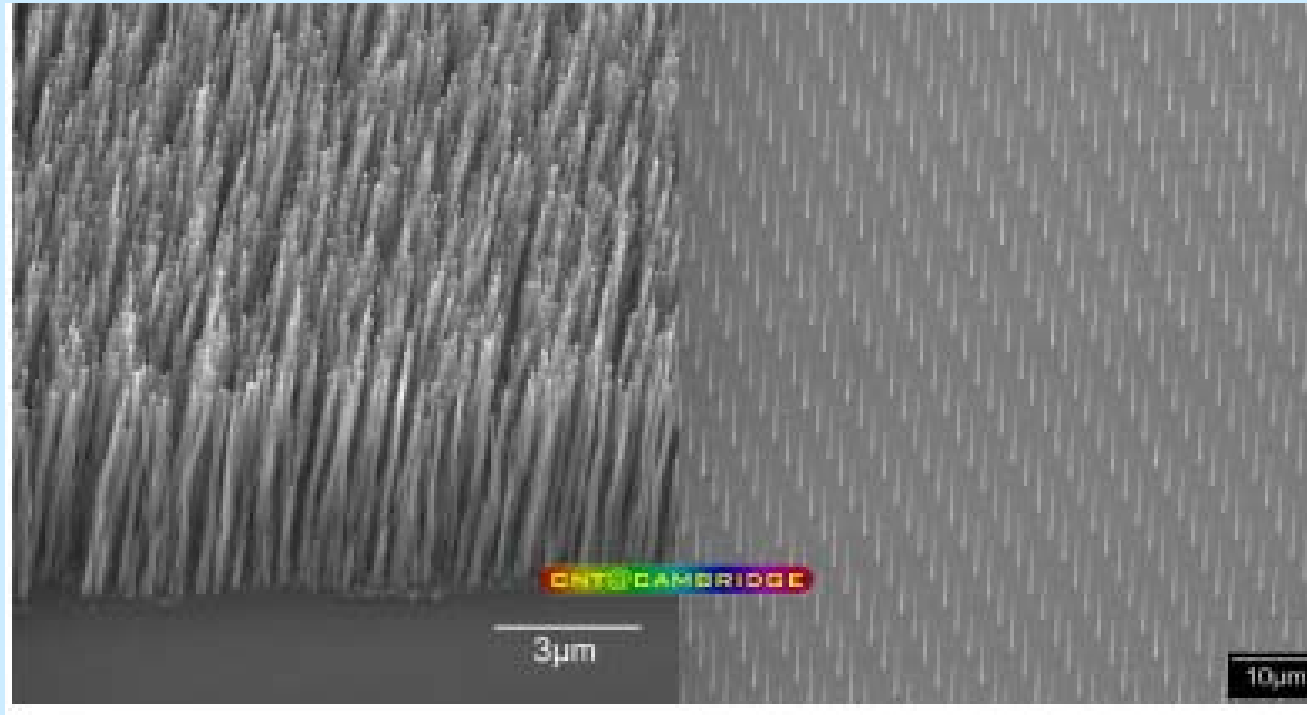
TiO<sub>2</sub> and SiO<sub>2</sub> on acid-treated CNTs via ALD

SEM image for the case of SiO<sub>2</sub>

TEM image of vertically grown CNT coated with RuO<sub>2</sub> both outside and inside



# Assembly of CNTs

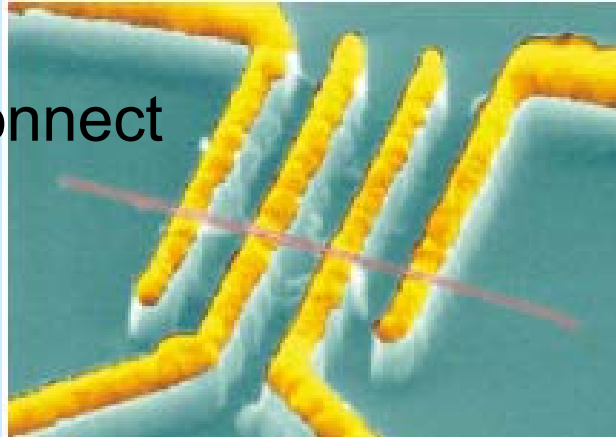


CNT applications:  
Ultra-hard Composites  
Nanopipettes  
Field Emission Transistor  
Nanomanipulator

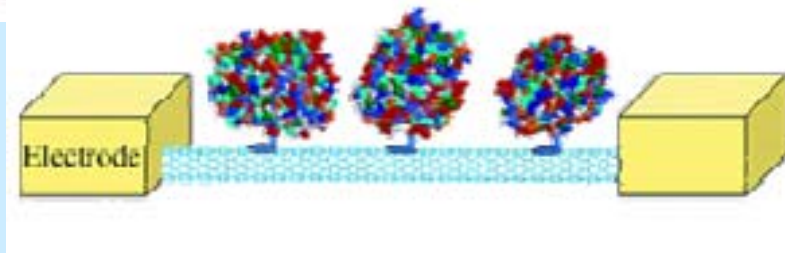
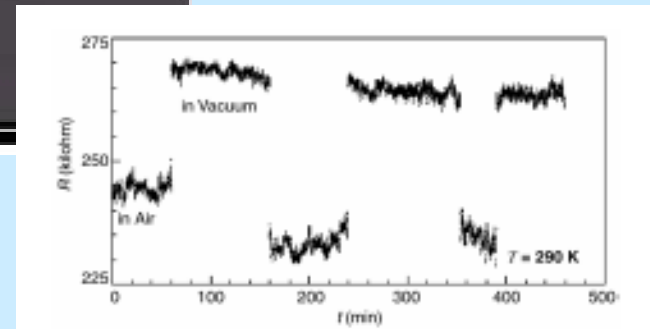
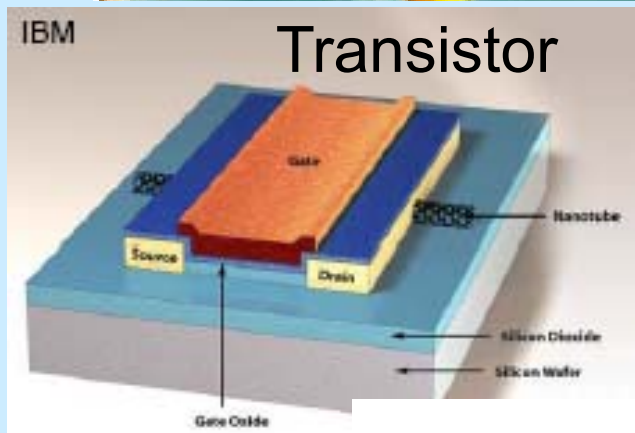
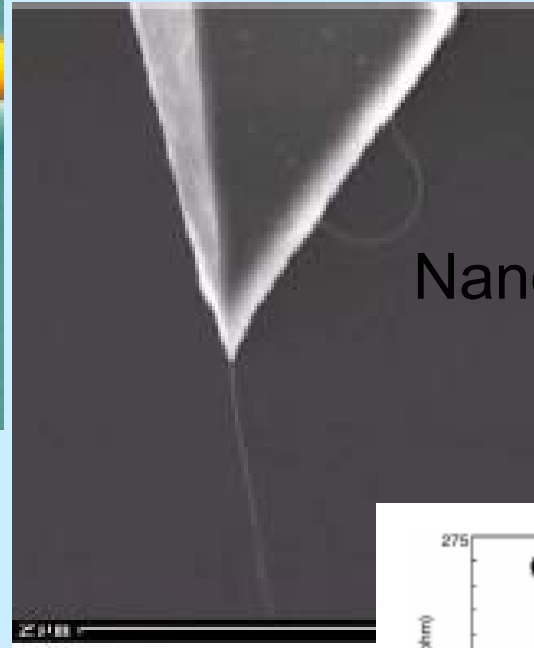


# CNT Applications

Interconnect



Nanomanipulator



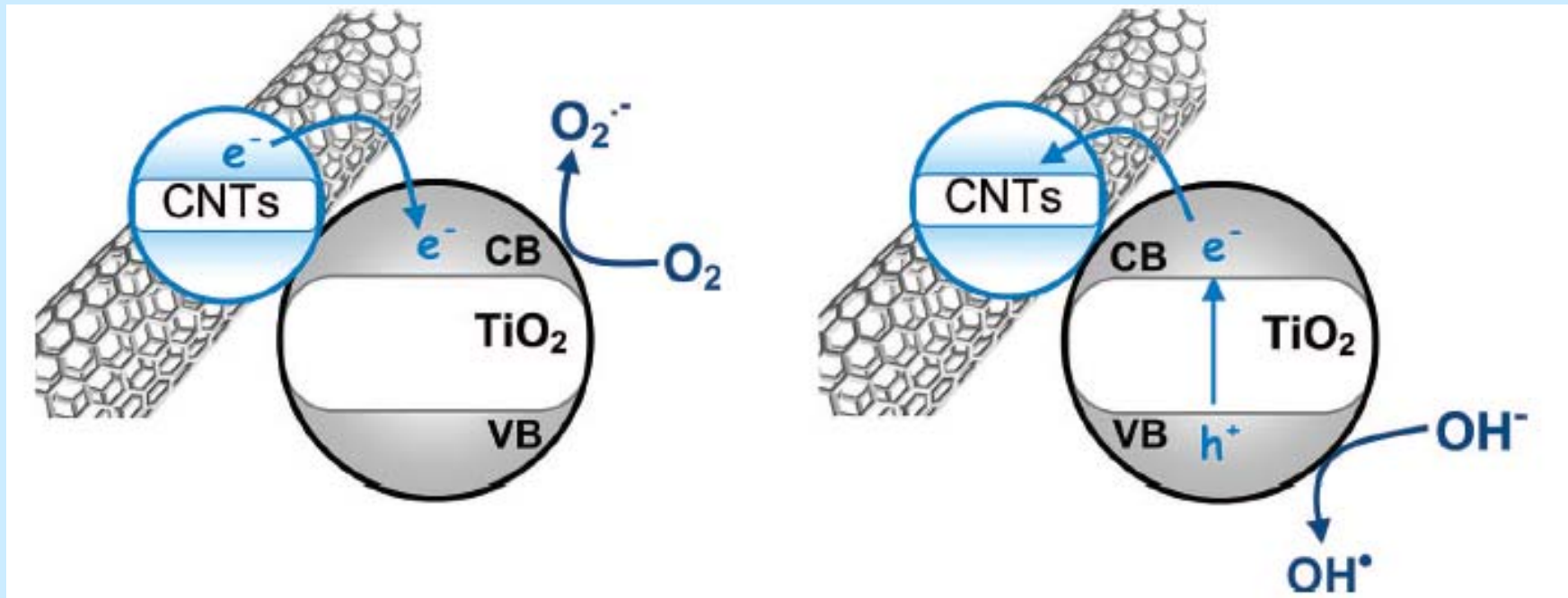
Chemical Sensor  
Bio-Sensor



# CNT Applications

CNTs as photosensitizers:

- (a) electron injection into the conduction band of  $\text{TiO}_2$
- (b) electron back-transfer to CNTs with the formation of a hole in the valence band of  $\text{TiO}_2$  and reduction of the hole by oxidation of adsorbed  $\text{OH}^-$  species



# Nanowires

Good transport properties – Single crystalline nature

Mechanically robust – Defect free

Flexibility in composition

Doping possible to create p- and n-type nanowires

Nanowires-based FETs and basic logic circuits demonstrated in the laboratory

Techniques for mass manufacture

# **Synthetic Routes to Nanowires**

Epitaxial growth

Catalytic VLS growth

Catalytic base growth

Colloidal synthesis

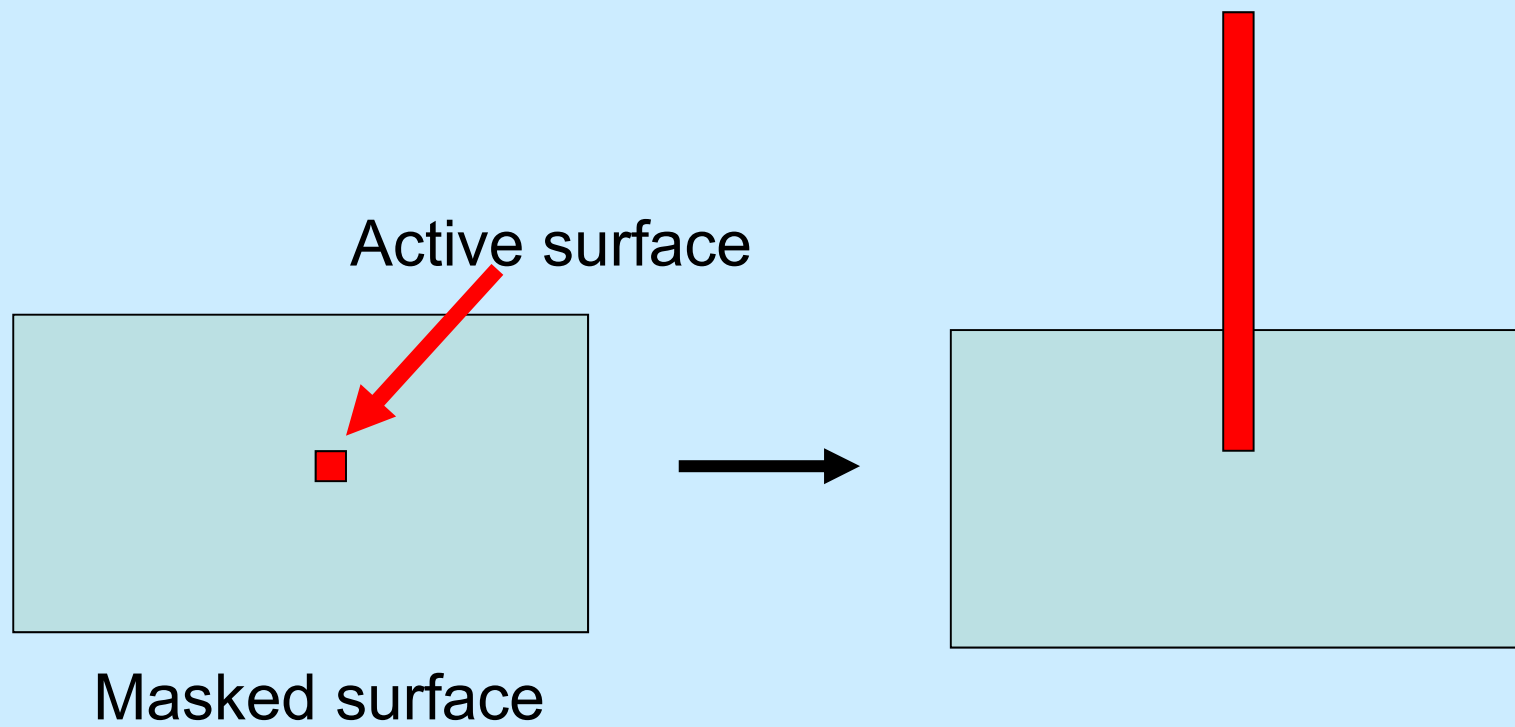
Defect nucleation

Templated growth

Arrested growth

Assembly of nanoparticles

# Epitaxial Growth



# Vapor-Liquid-Solid (VLS) Growth

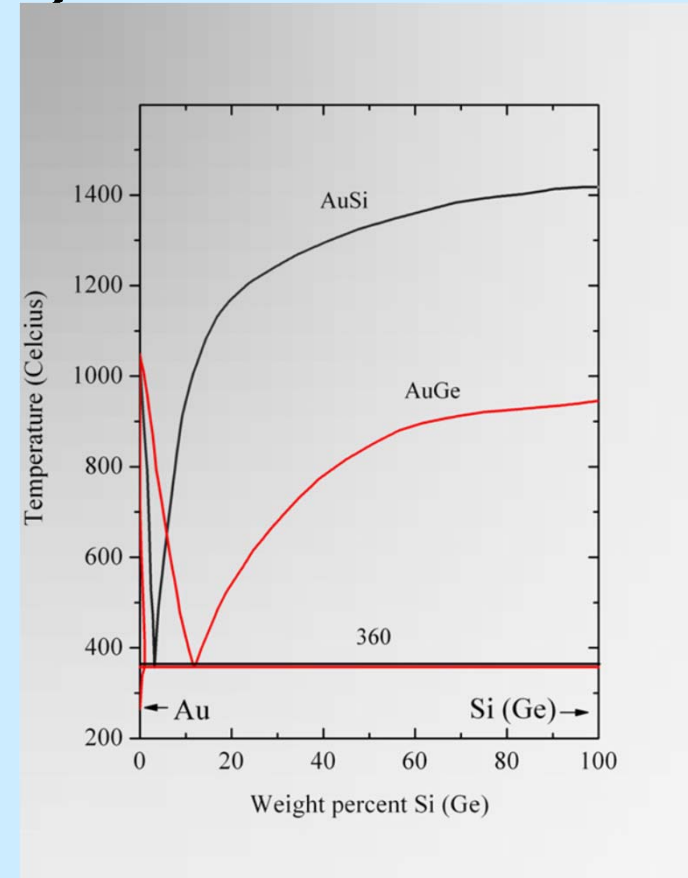
(1) Metal catalyst nanoparticles - Au(s)

Feed another element (Ge vapor,  $\text{GeH}_4$  or  $\text{SiH}_4$ ) at an elevated temperature (440-800 °C/ultra-high-vacuum)

Gaseous precursor feedstock is absorbed/dissolved in Au(s) till the solid solubility limit is reached (2)

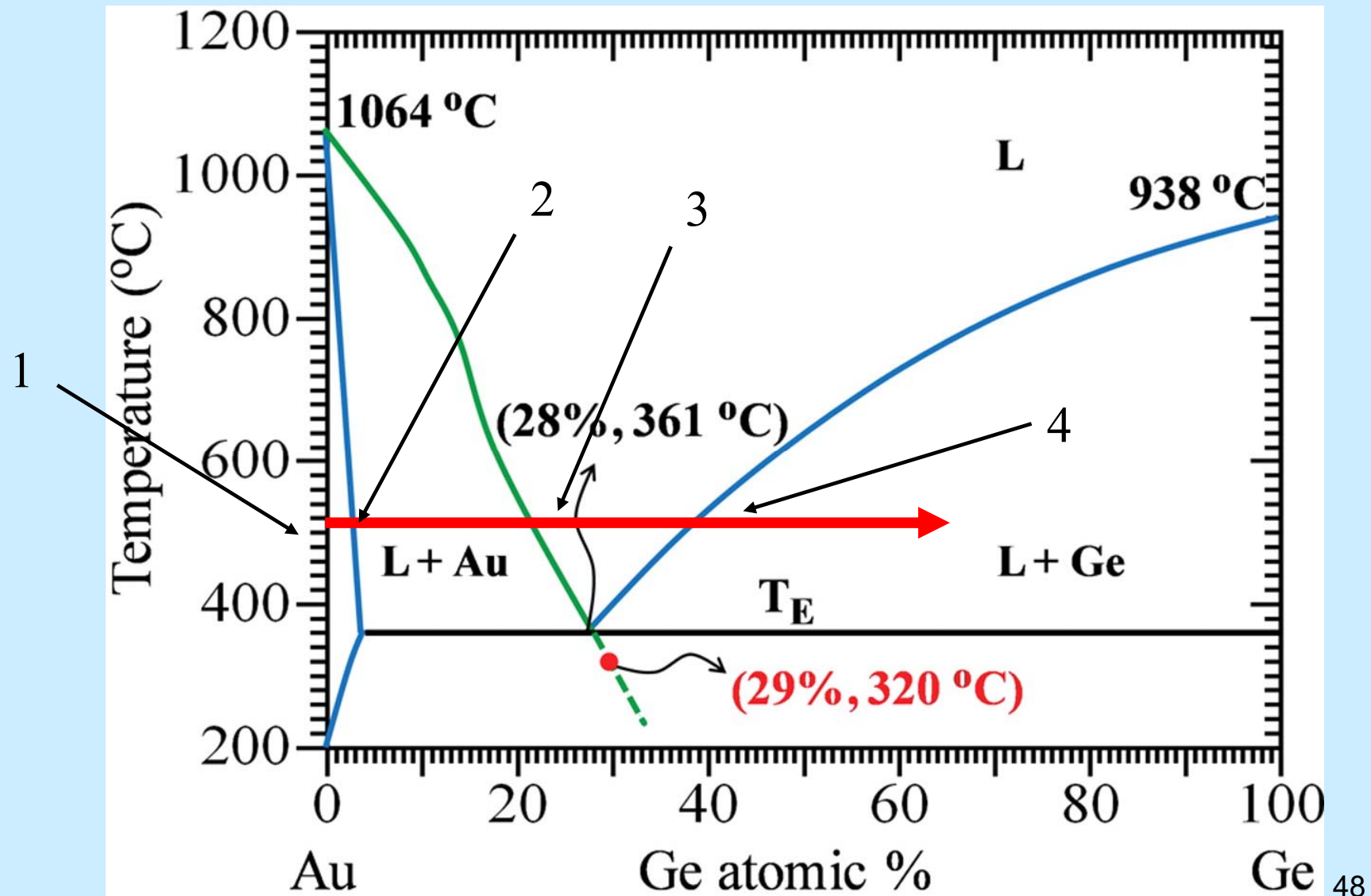
A liquid phase appears, melts to a droplet (3)  
The droplet becomes supersaturated with Ge

When the solubility limit is reached (4), an excess material is precipitated out to form solid NWs beneath the droplet



Eutectic 360 °C  
Au (mp 1064 °C)  
Si (mp 1410 °C)  
Ge (mp 938 °C)

# Vapor-Liquid-Solid (VLS) Growth

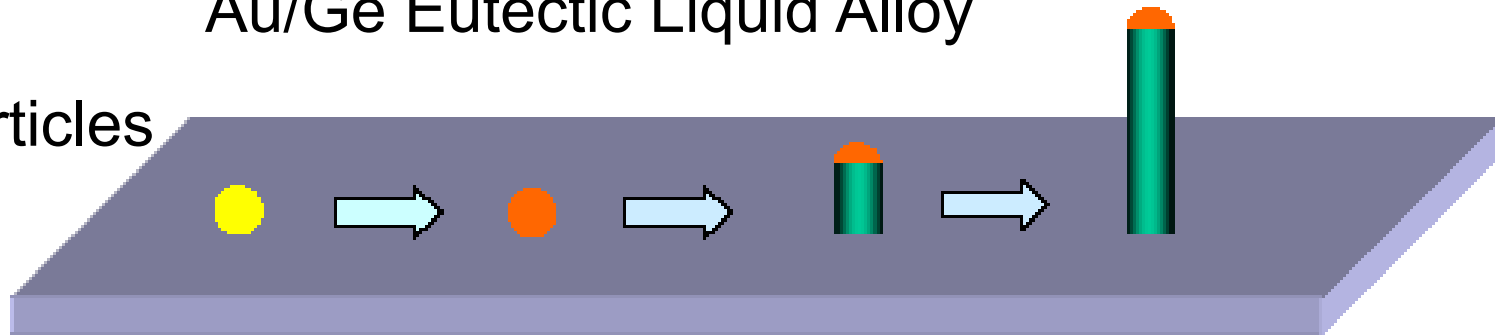




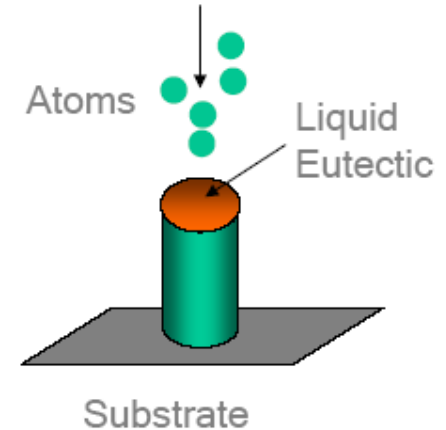
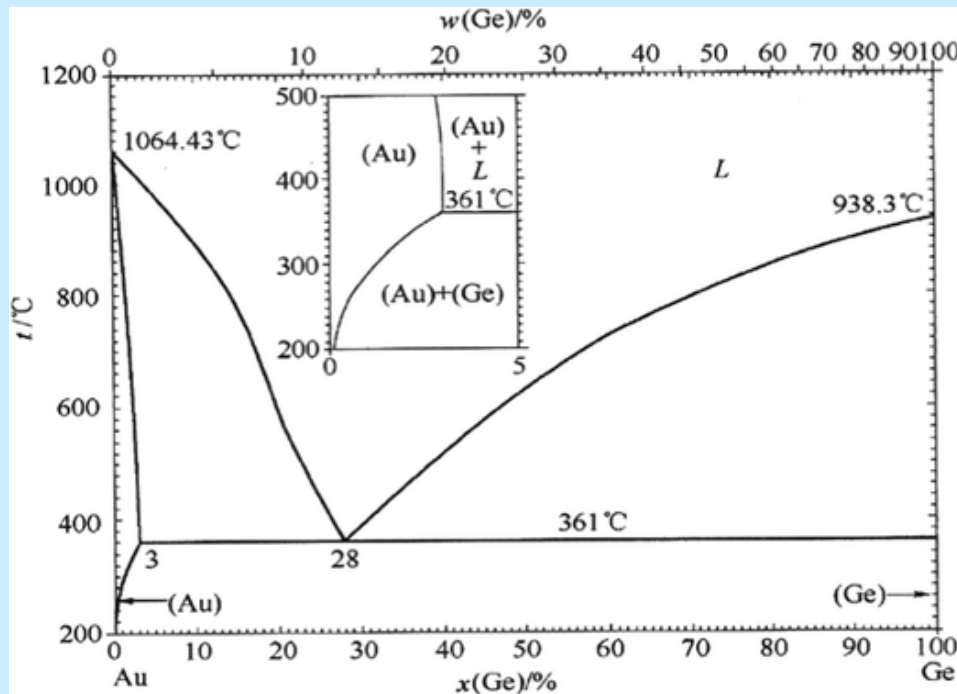
# Vapor-Liquid-Solid (VLS) Growth

Au/Ge Eutectic Liquid Alloy

Au Particles

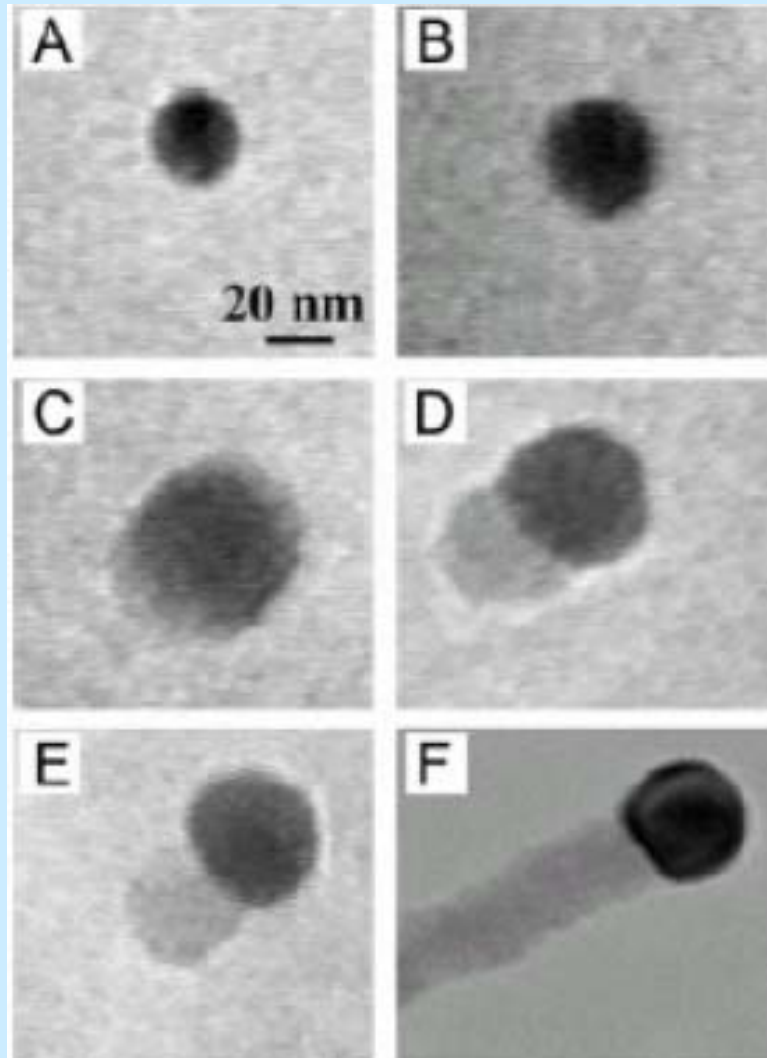


Nucleation of NWs



NW Growth

# In-situ TEM images of the VLS process



In-situ TEM images recorded during the process of nanowire growth:

(a) Au nanoclusters in solid state at 500 °C

(b) alloying initiated at 800 °C, at this stage Au exists mostly in solid state

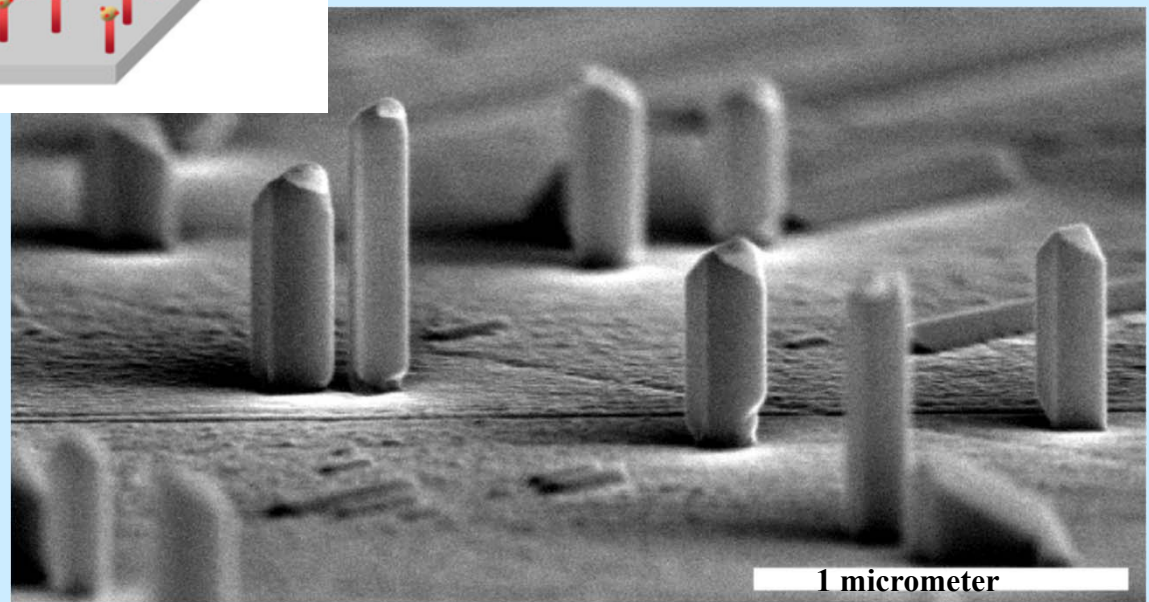
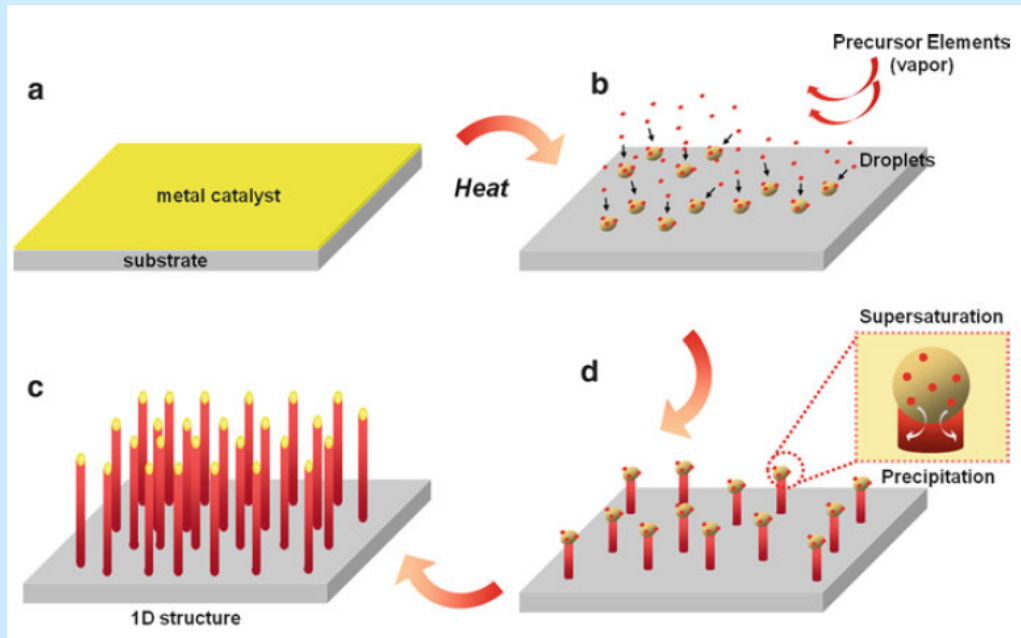
(c) liquid Au/Ge alloy

(d) the nucleation of Ge nanocrystal on the alloy surface

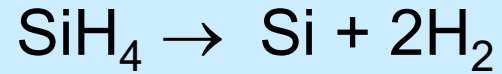
(e) Ge nanocrystal elongates with further Ge condensation

(f) Ge forms a wire

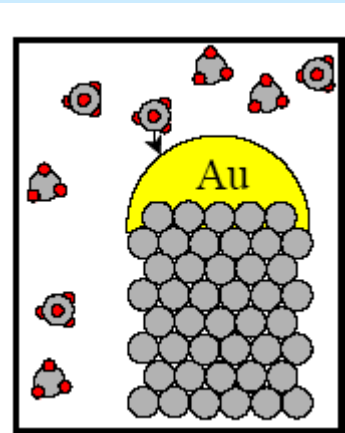
# Ge NWs on the Bare Ge(110) Substrate



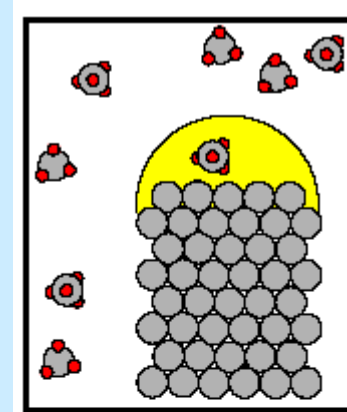
# Si Nanowire Growth



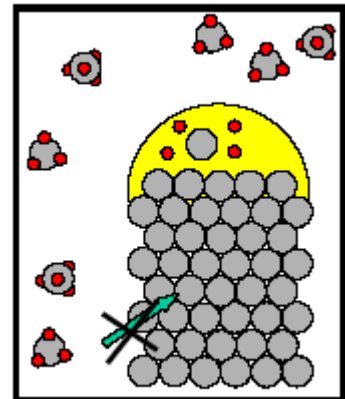
Mass transport  
in the gas phase



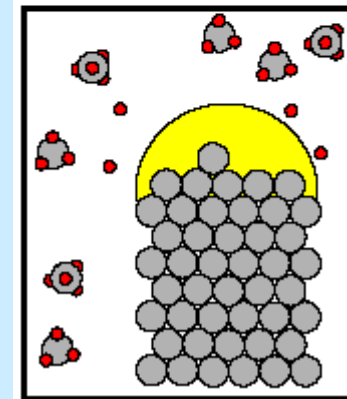
Diffusion in  
molten catalyst



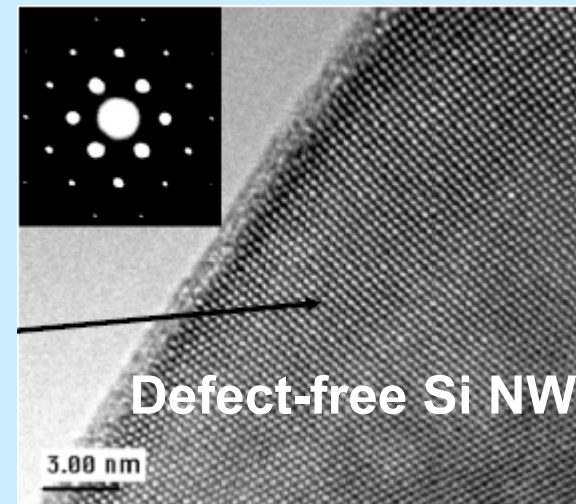
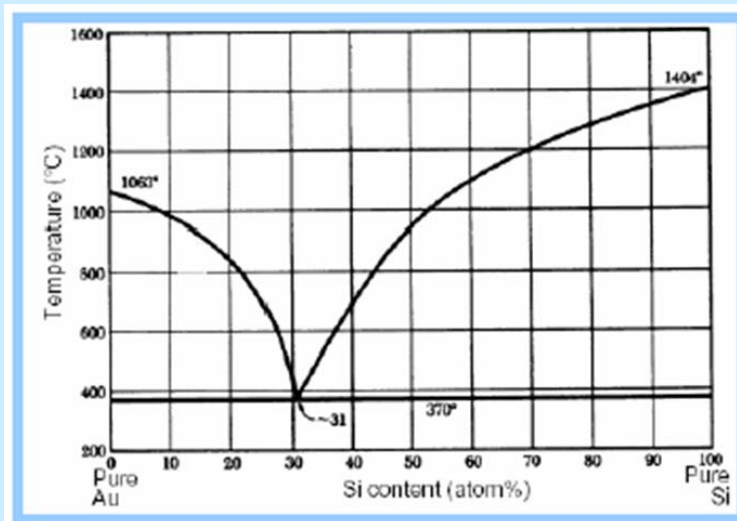
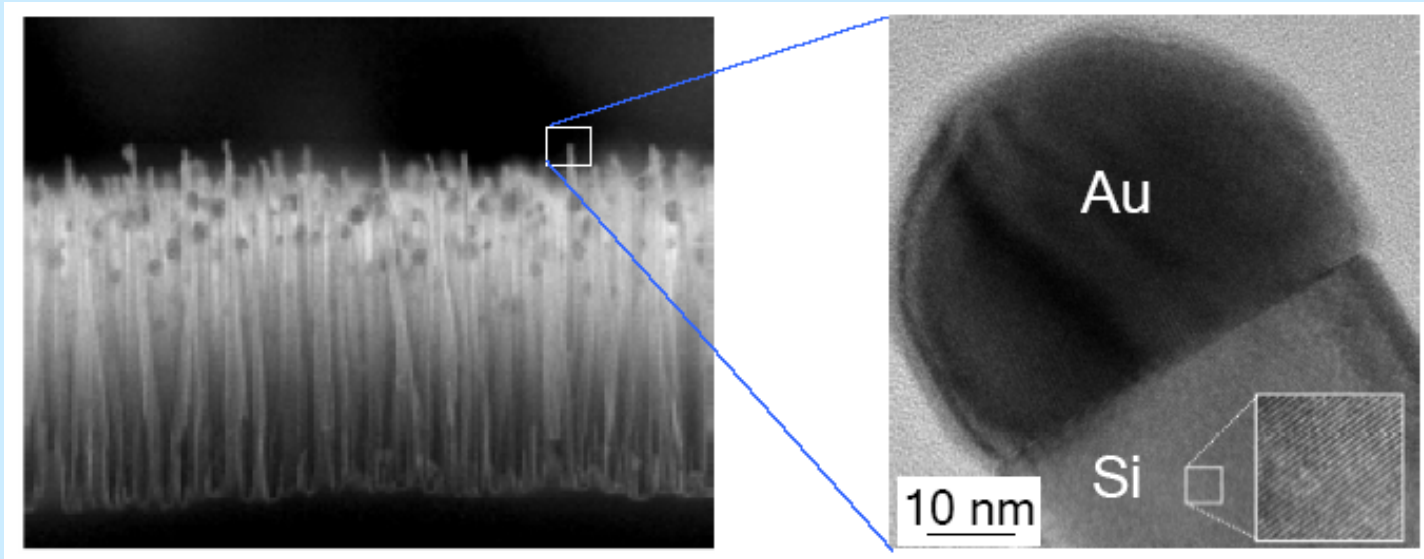
Chemical  
reaction at the  
V-L interface



Incorporation of  
material in the  
crystal lattice

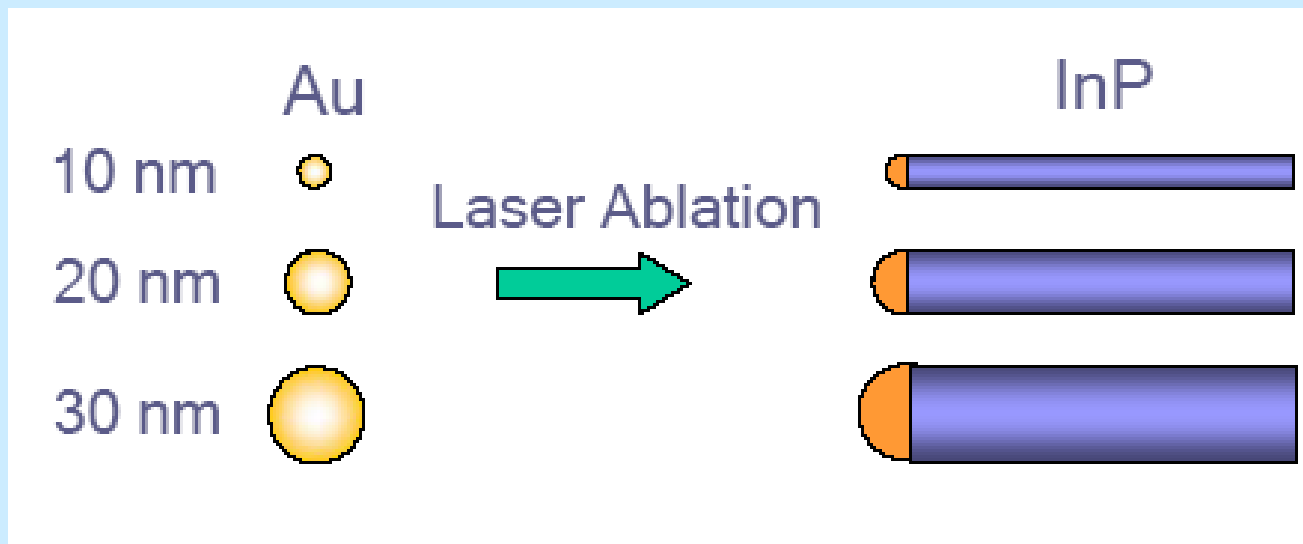


# Si Nanowires



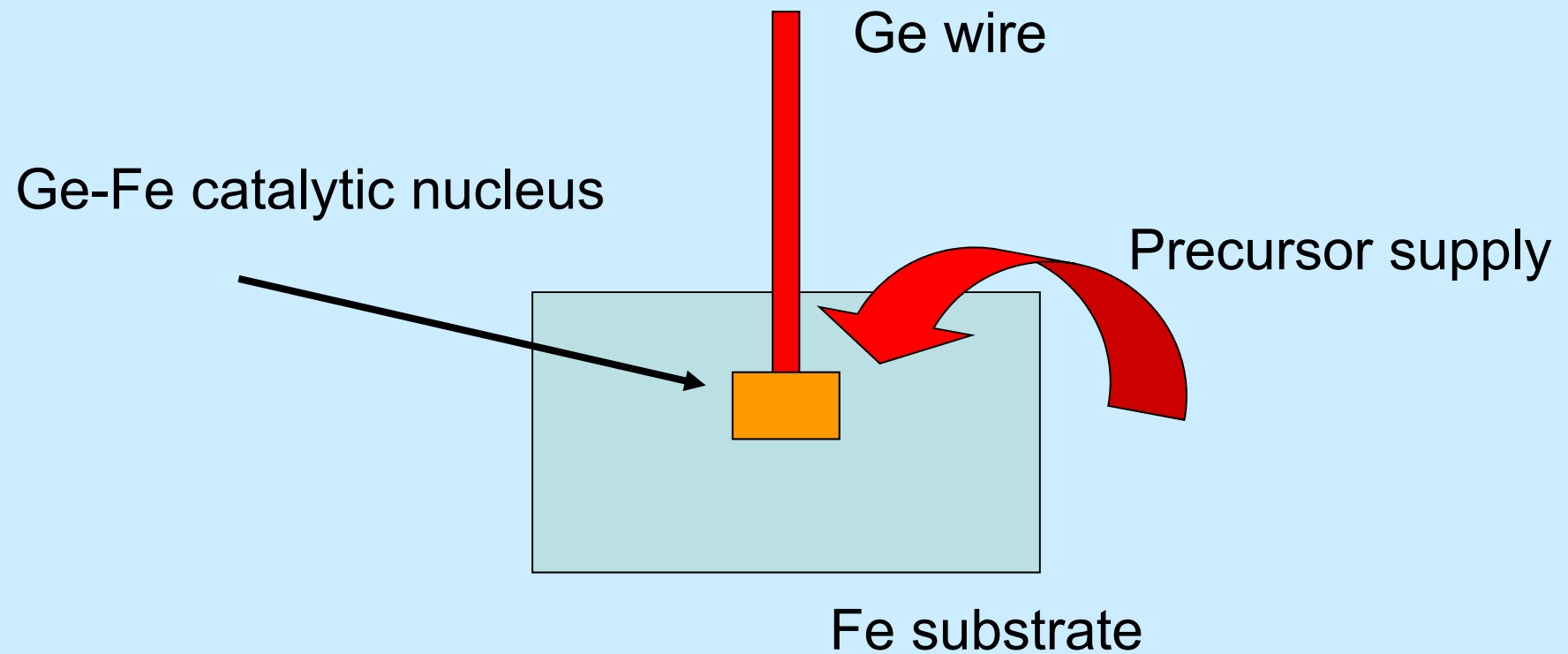
# Size Control

Metal particle acts as a soft template to control the diameter of the nanowire





# Catalytic Base Growth



# Colloidal Synthesis

Anisotropic shape  
1D instability  
LaMer mechanism

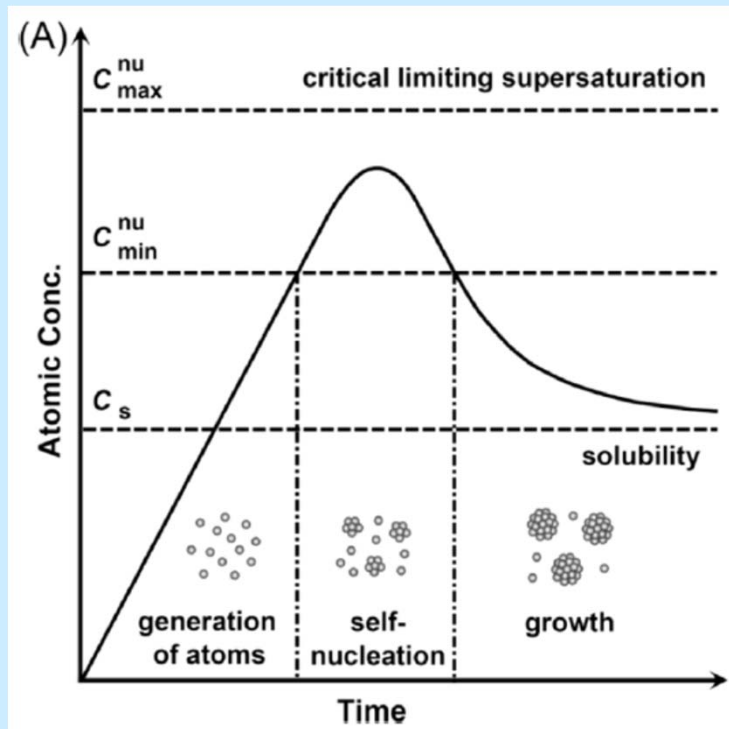
The concentration of atoms increases with time as the precursor is decomposed

The concentration reaches the minimum level of supersaturation,  $C_{\min}$ , the atoms start to aggregate to generate nuclei and then seeds - homogeneous nucleation

The seeds grow in an accelerated manner because of autocatalysis, the concentration of metal atoms in the solution drops quickly

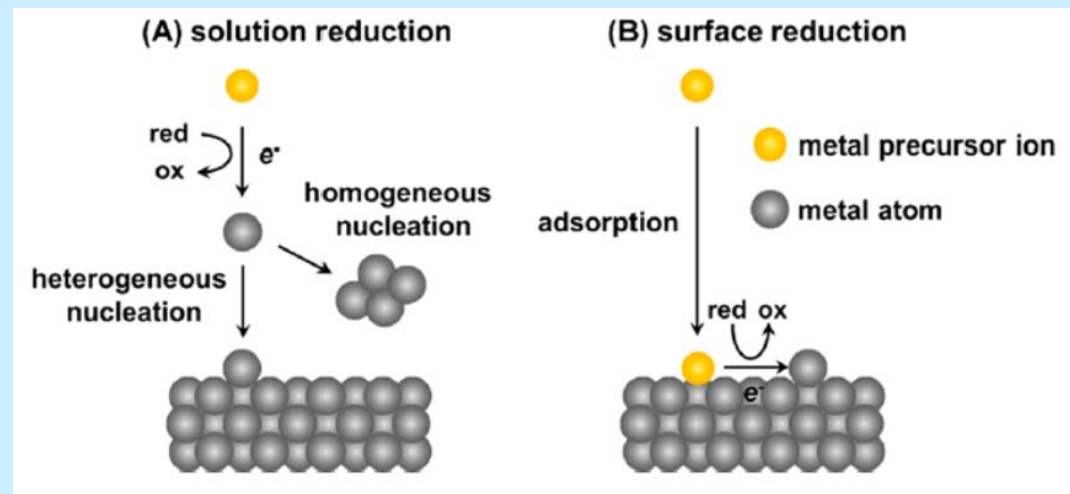
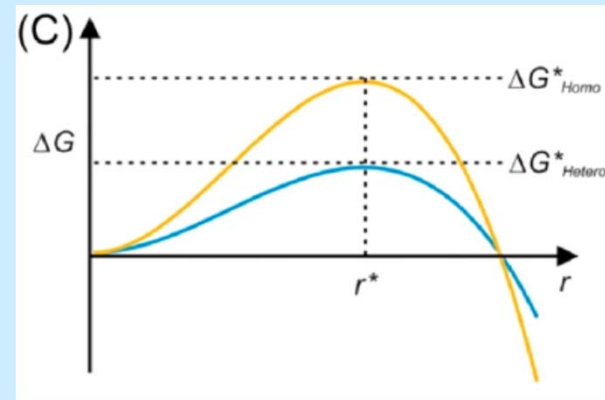
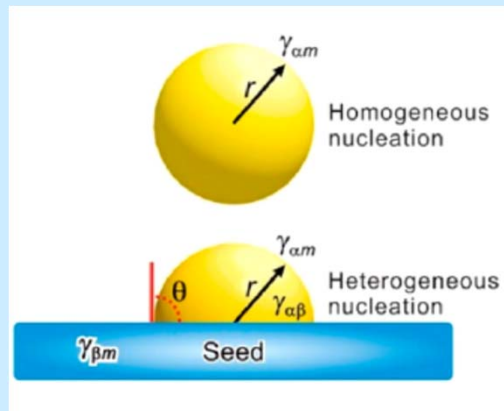
The concentration drops below the minimum level of supersaturation, no more nucleation

A continuous supply of atoms - decomposition of the remaining precursor, the seeds will grow into nanostructures with increasing sizes until the synthesis is terminated or an equilibrium state is reached between the atoms on the surface of the nanostructures and free atoms in the reaction solution

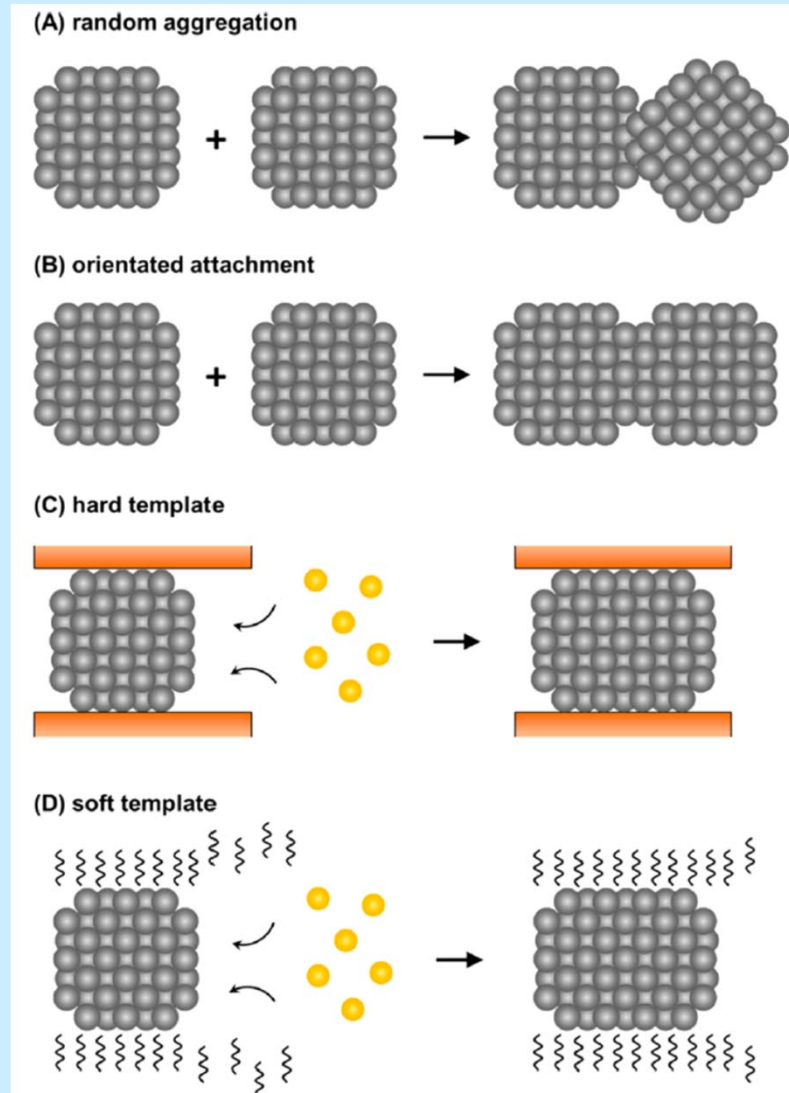


# Colloidal Synthesis

**Seeding** - heterogeneous nucleation - a much smaller driving force (a lower concentration of atoms or a lower reaction temperature) is needed

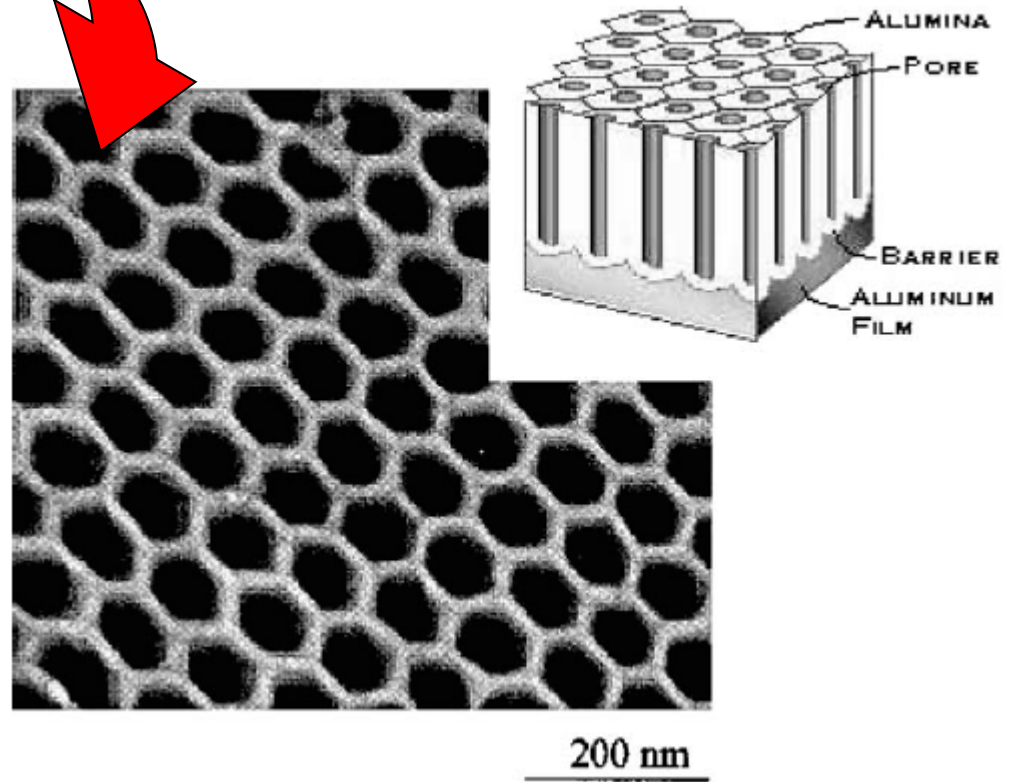
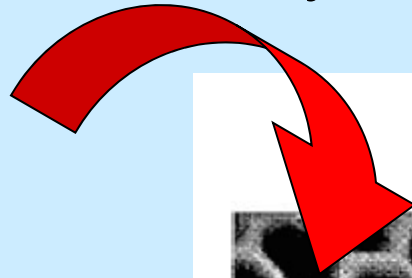


# Assembly of Nanoparticles



# Templated Growth

1. Pores filled with material by CVD

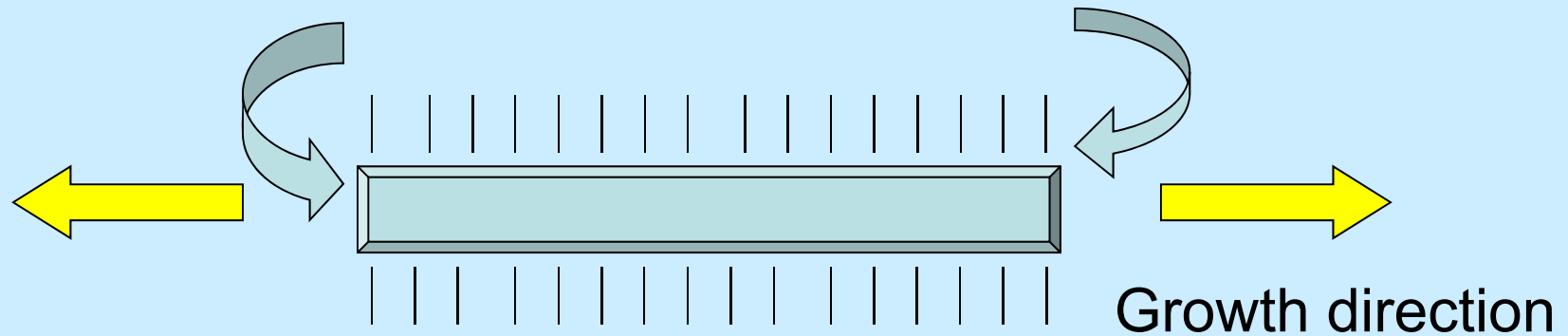


2. Alumina matrix dissolved

3. Wires separated

# Arrested Growth

Precursor supply



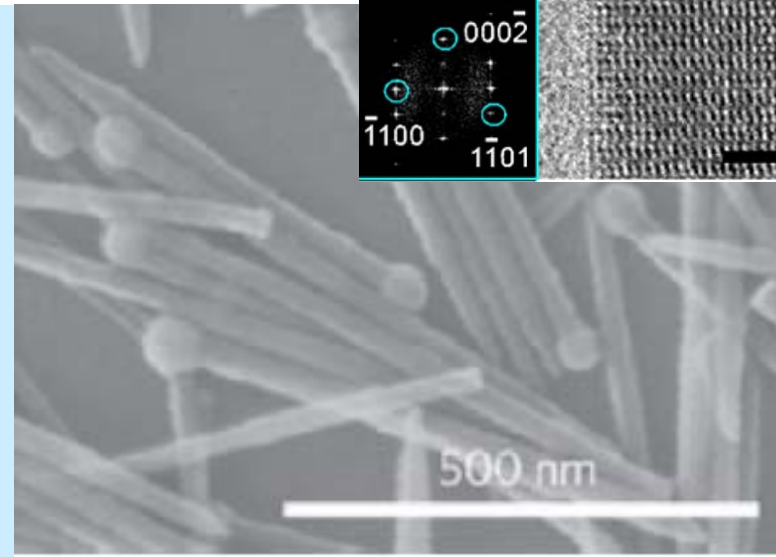
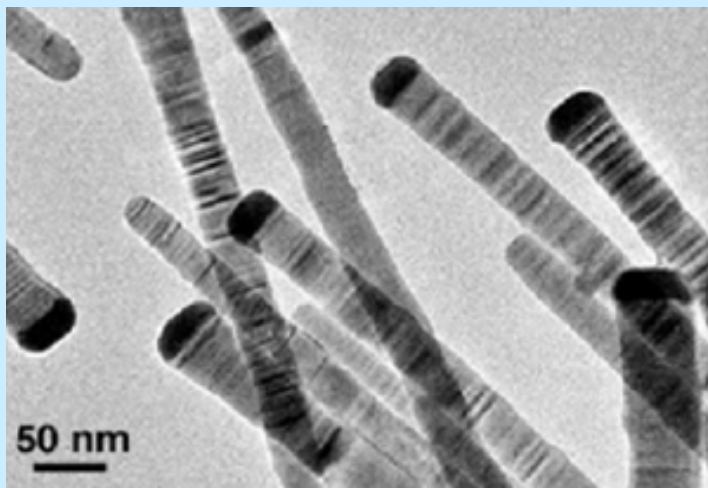
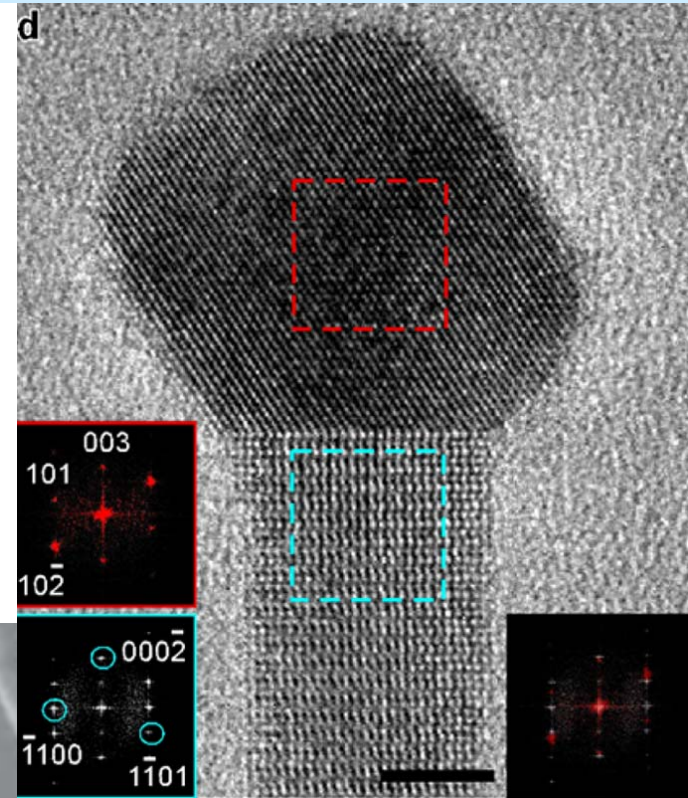
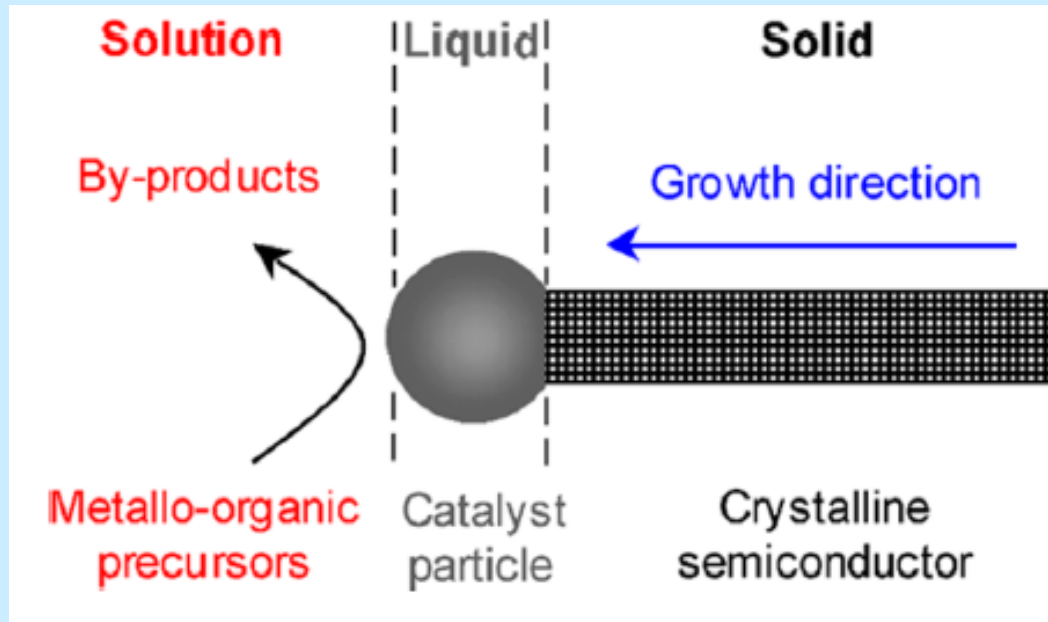
Selective binding of a compound to certain crystal faces

CdTe, TOPO blocks (111)

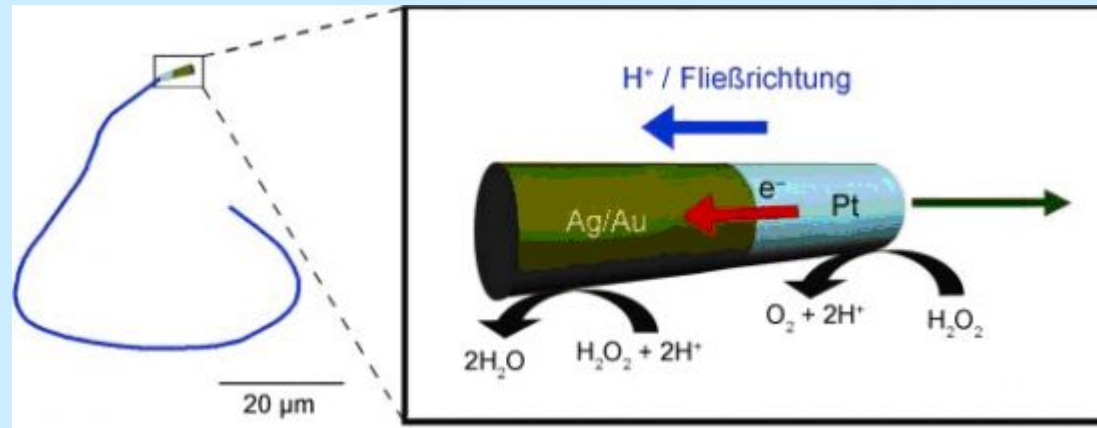
Alivistos



# SLS-growth Mechanism



# Nanoengine



Nanoengine runs on catalytic reactions:

Pt part splits  $\text{H}_2\text{O}_2$  to  $\text{O}_2$  and protons  $\text{H}^+$ .

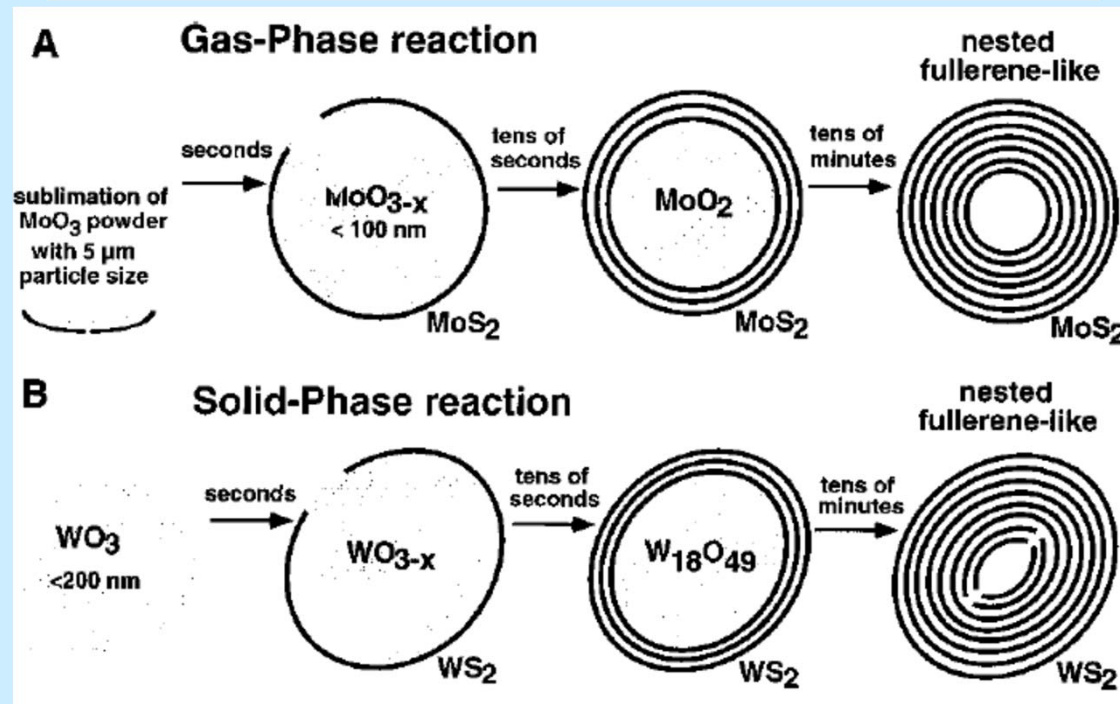
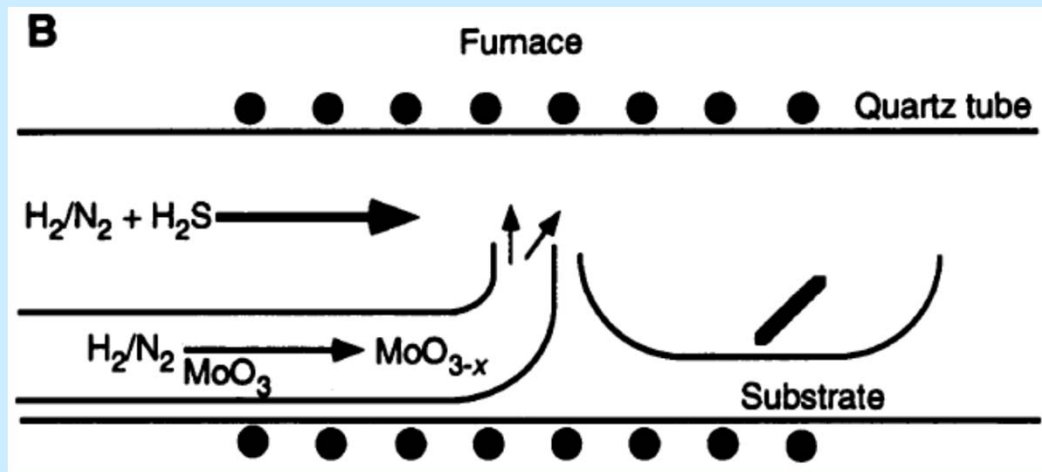
Excess electrons move to Ag/Au, reduce  $\text{H}_2\text{O}_2$  and protons to water.

Release of  $\text{O}_2$  causes streaming that propels the engine through the liquid

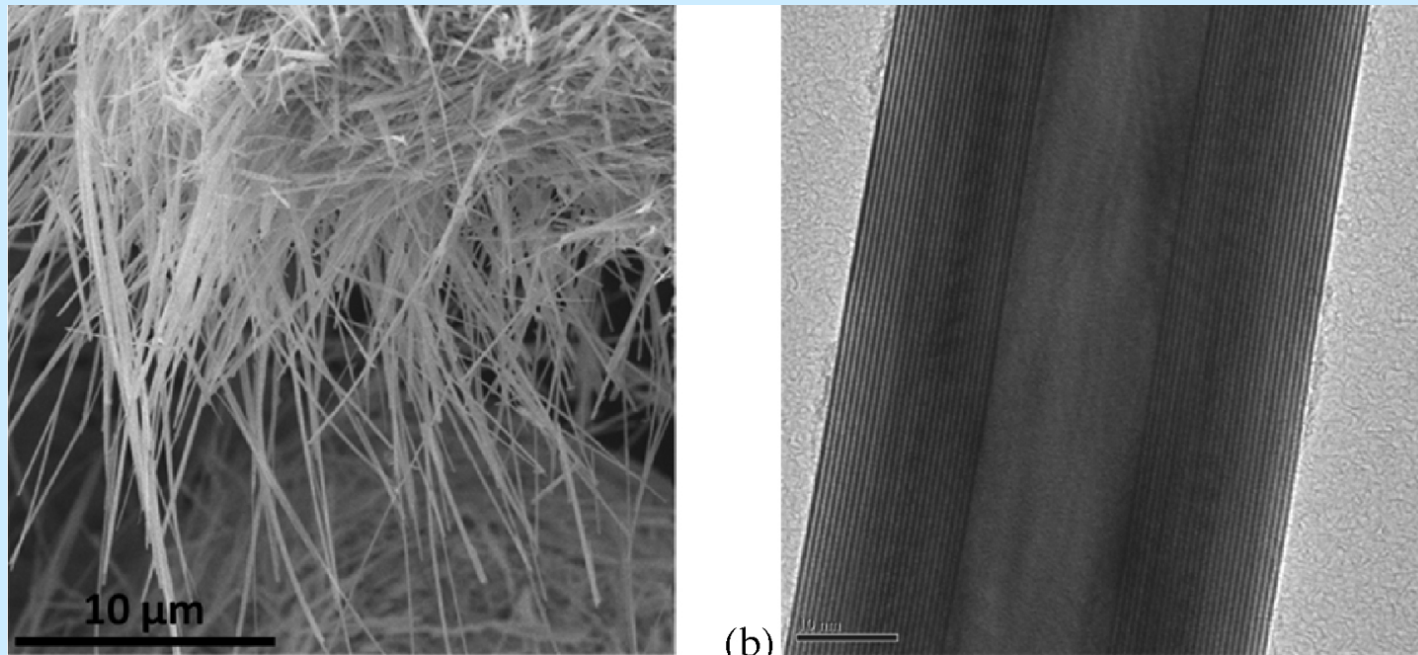
150 micrometers per second

Joseph Wang UC San Diego and Arizona State

# Inorganic NanoTubes INT - MoS<sub>2</sub>, WS<sub>2</sub>

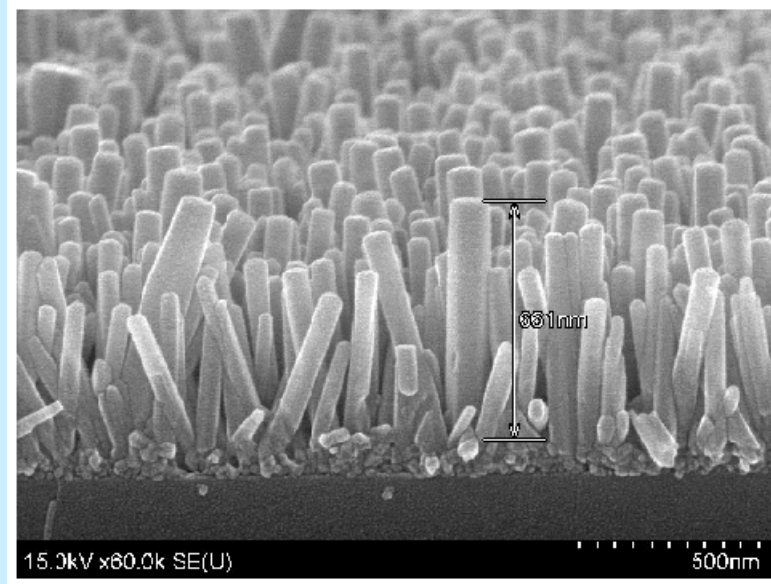
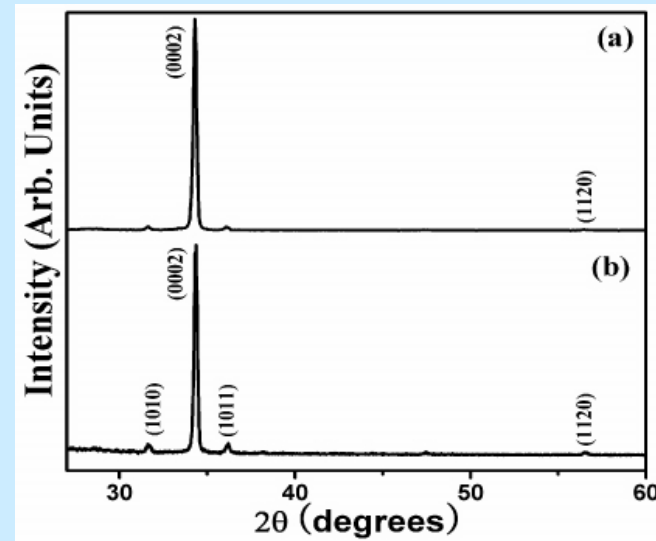
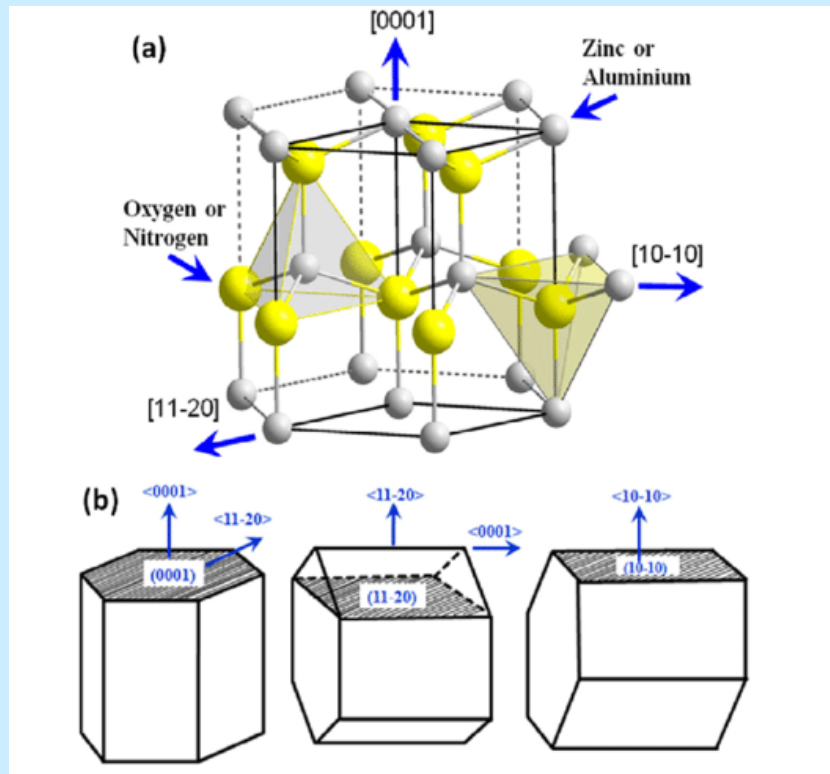


# Inorganic NanoTubes INT



Defect free INT-WS<sub>2</sub>; (a) SEM image (b) TEM image (scale bar 10 nm)

# ZnO Nanorods

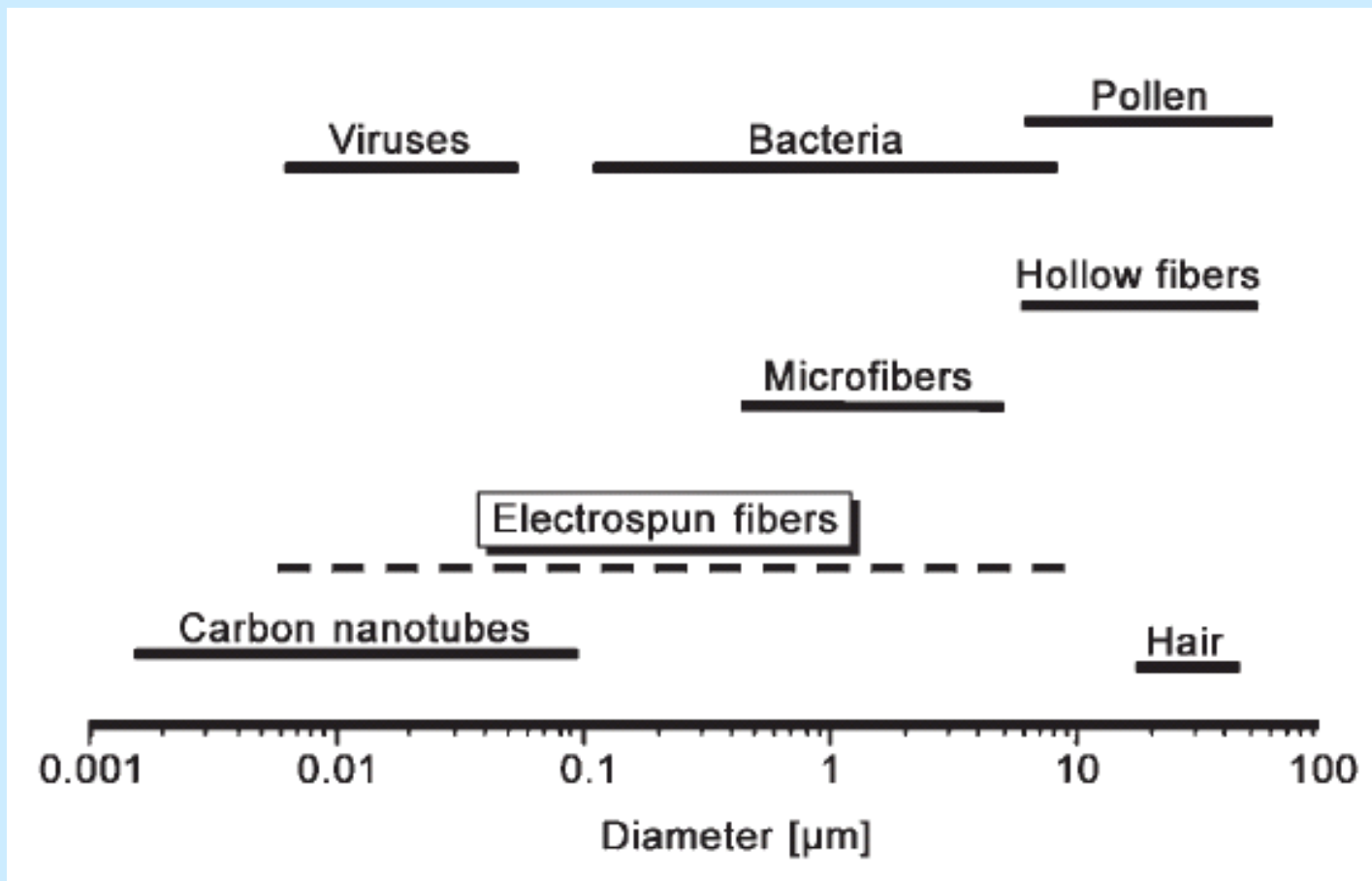




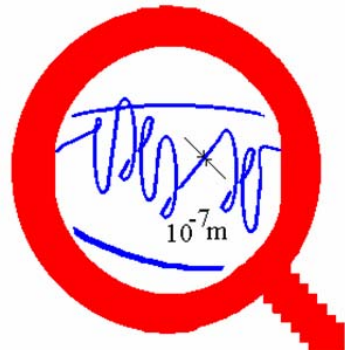
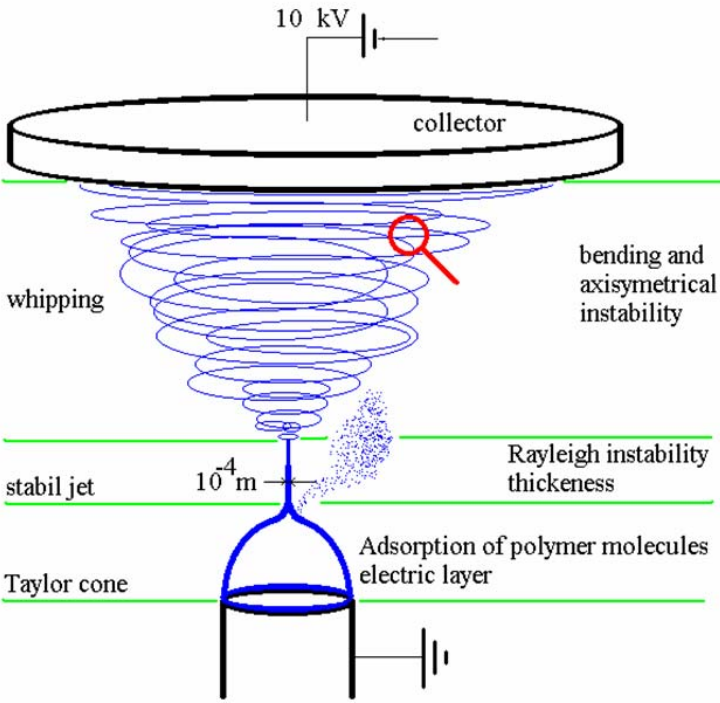
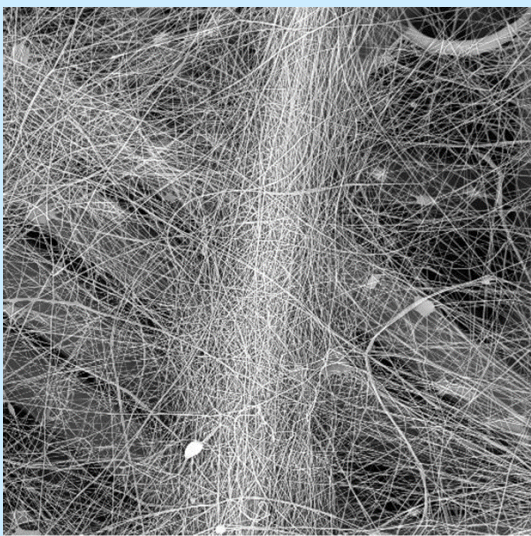
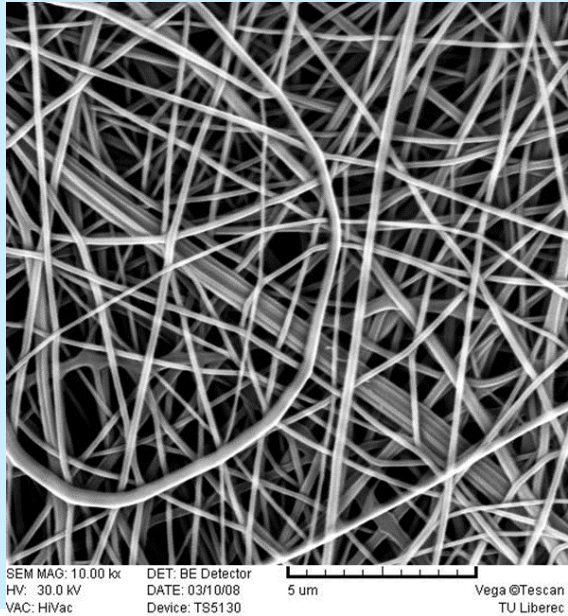
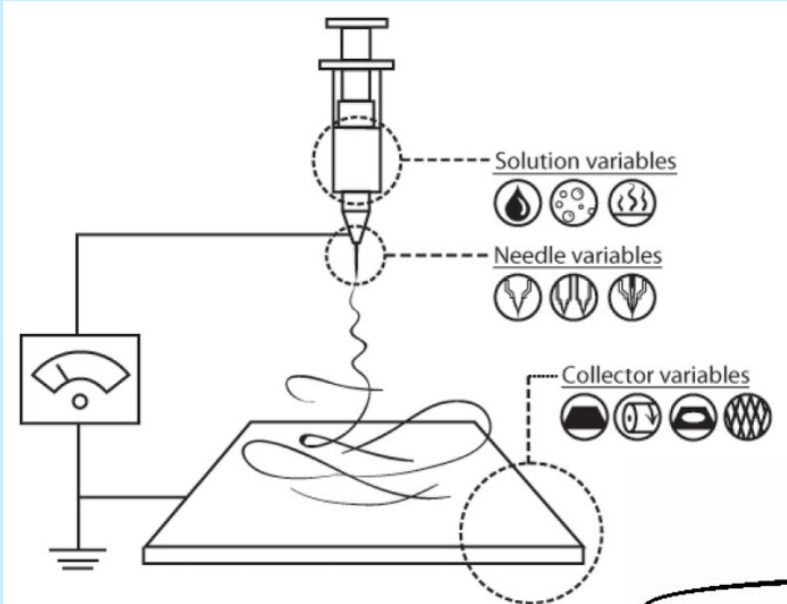




# Fibers



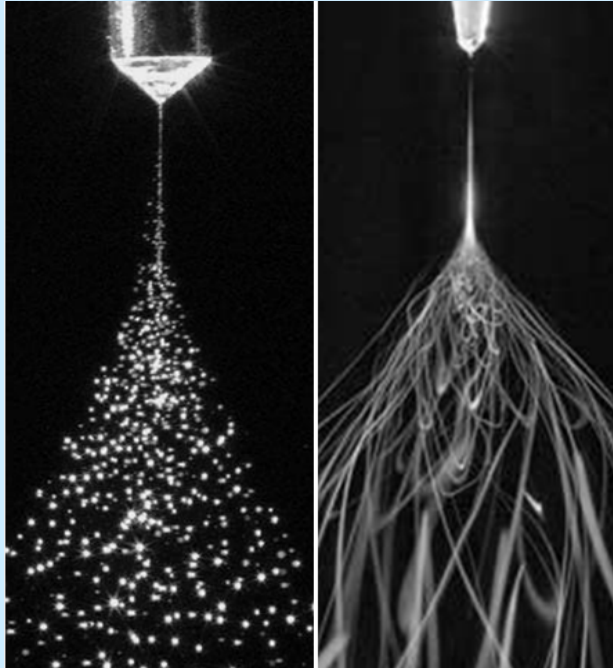
# Electrospinning



SEM MAG: 1.00 kx  
HV: 30.0 kV  
VAC: HVVac  
DET: BE Detector  
DATE: 03/10/08  
Device: TS5130  
50 um  
Vega@Tescan  
TU Liberec

# Electrospinning

Electrospraying

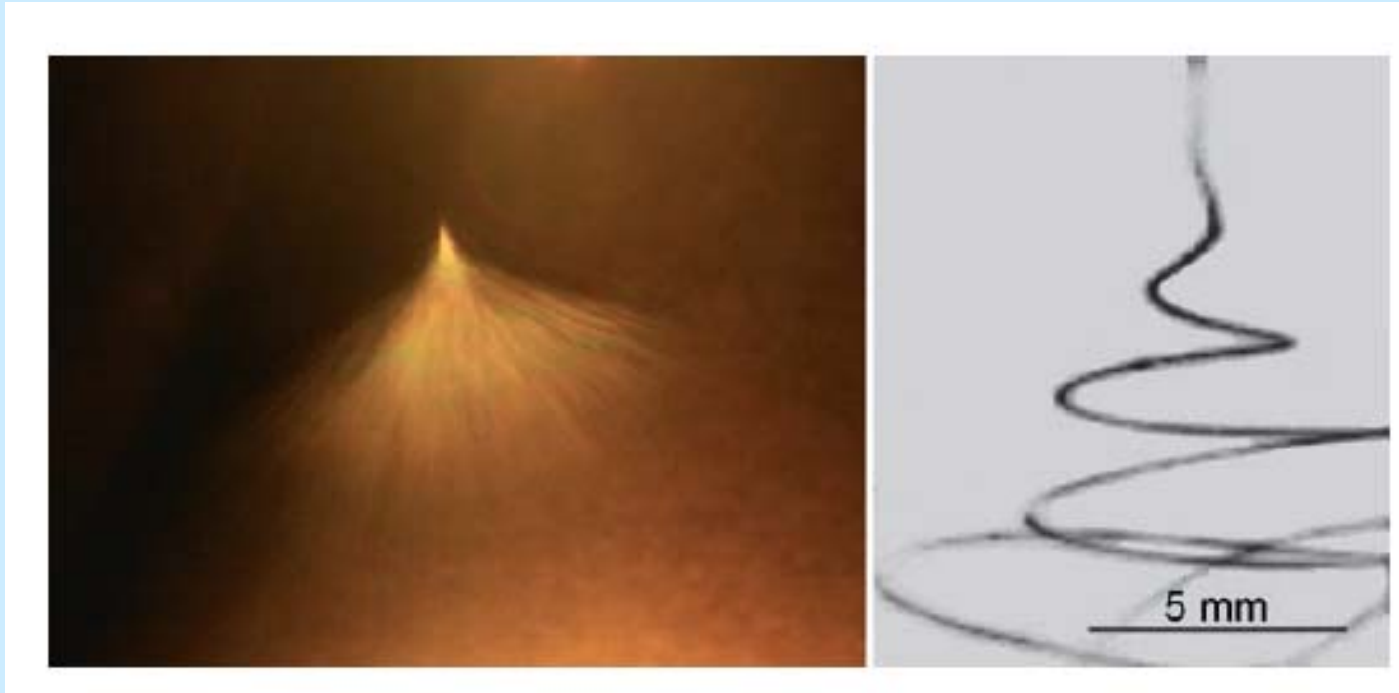


Electrospinning

## Parameters:

- Solution (viscosity, conductivity, surface tension)
- Instruments (voltage, distance b/w electrodes, collector shape)
- Ambient (temperature, humidity, atmosphere)

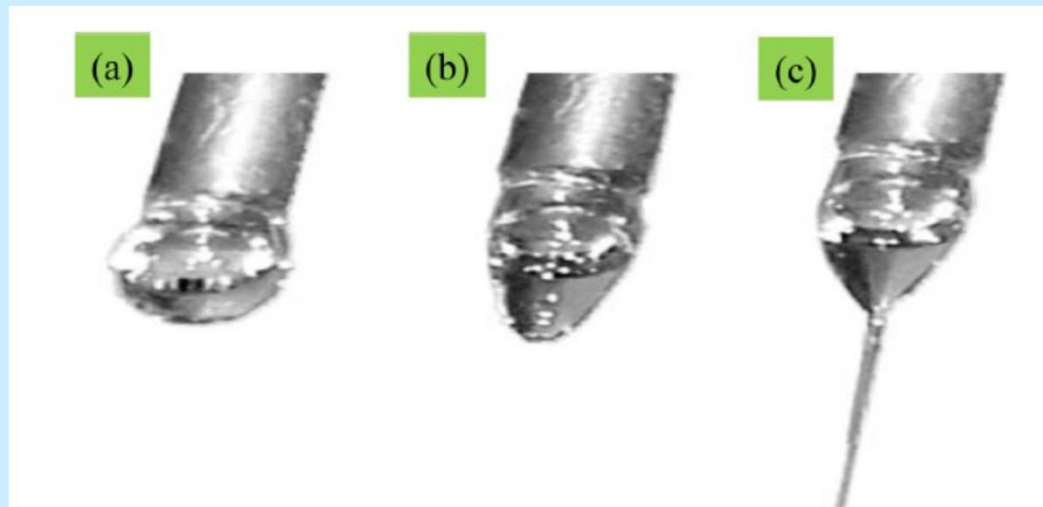
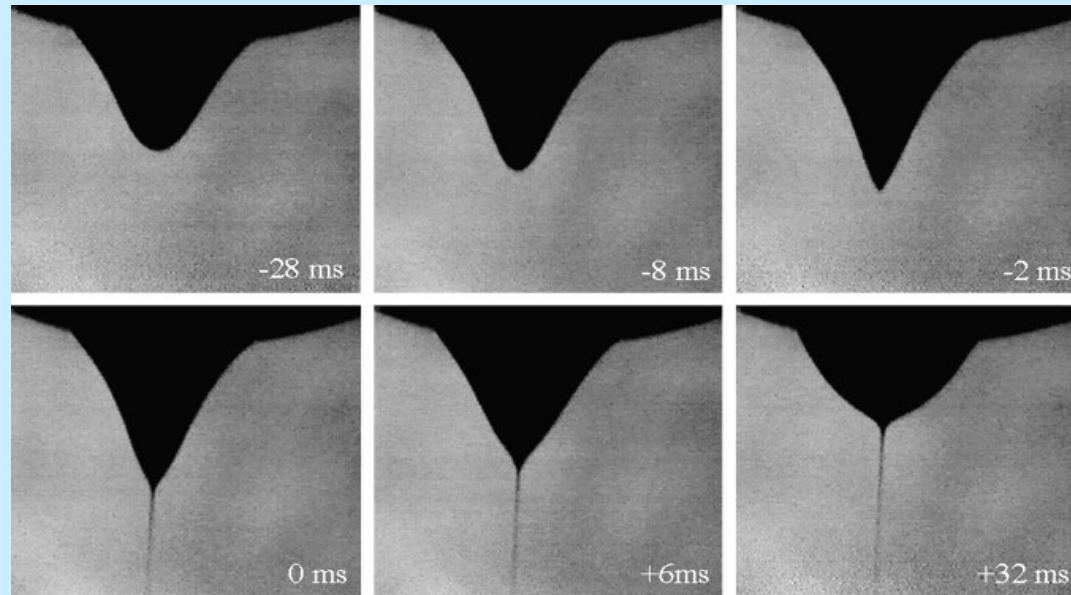
# Electrospinning



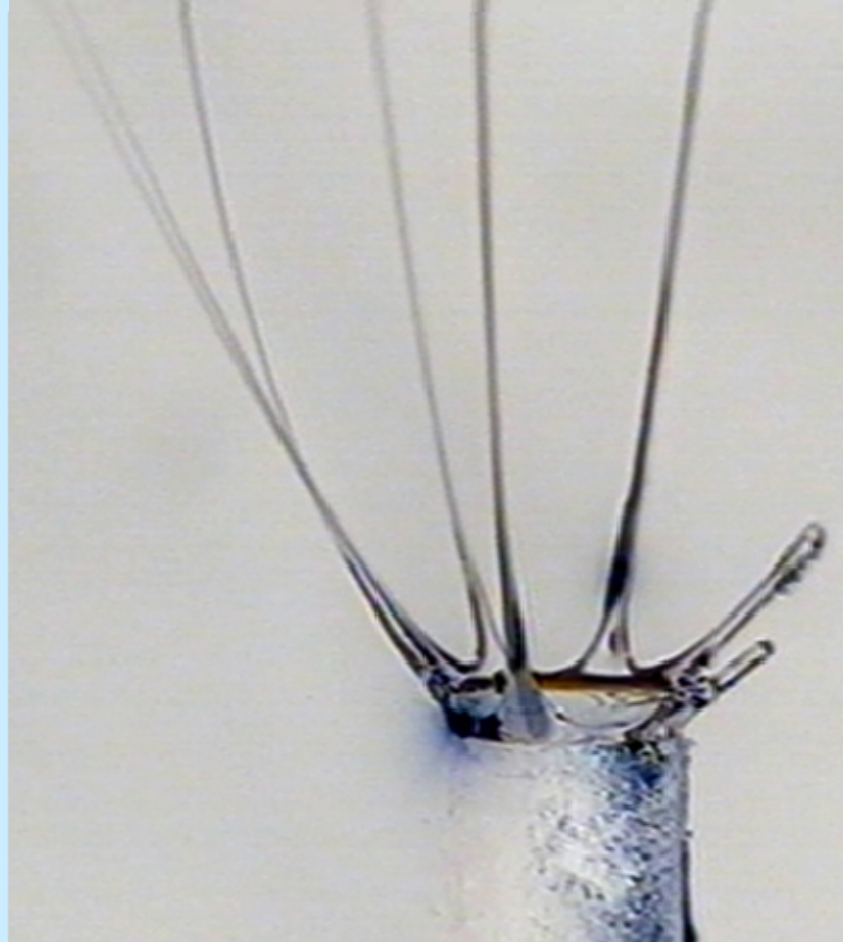
Left: Photograph of a jet of PEO solution during electrospinning

Right: High-speed photograph of jet instabilities

# Taylor Cone

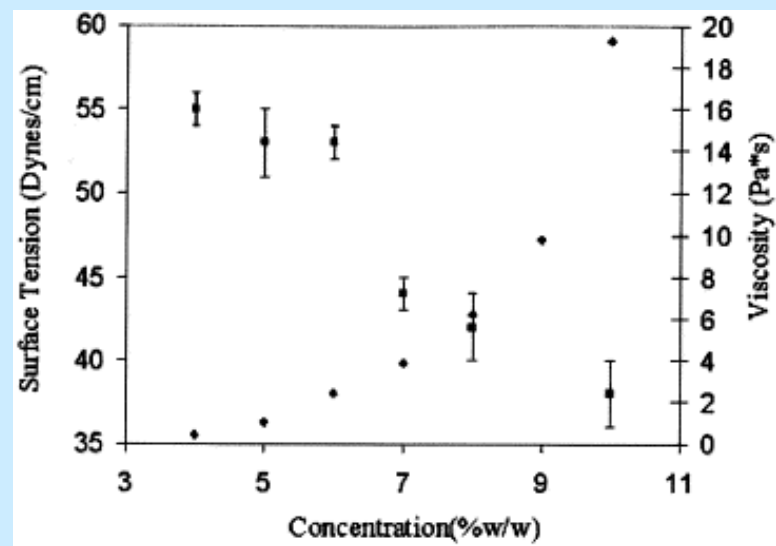
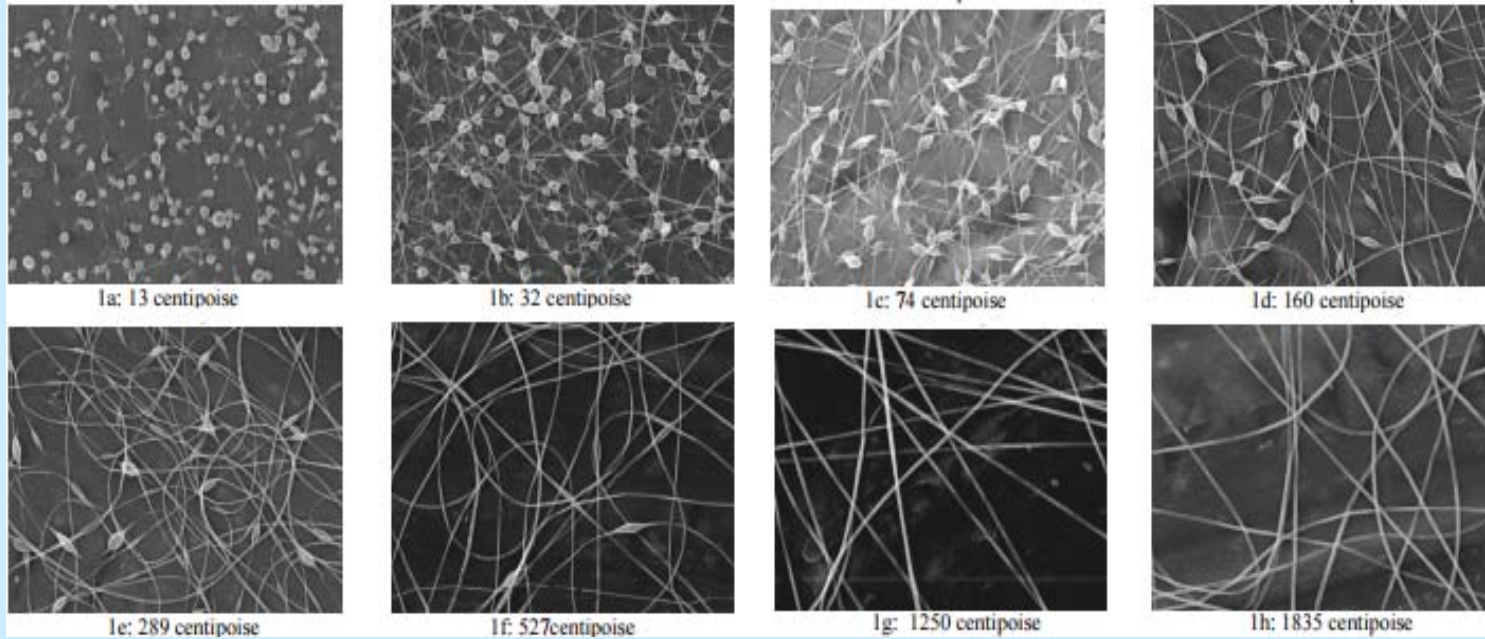




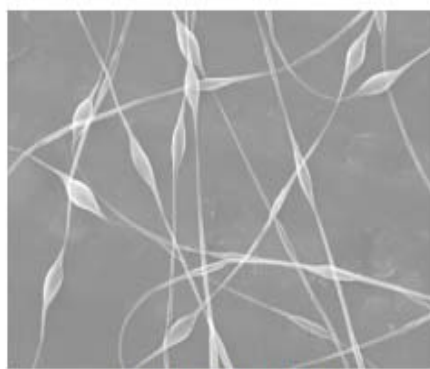




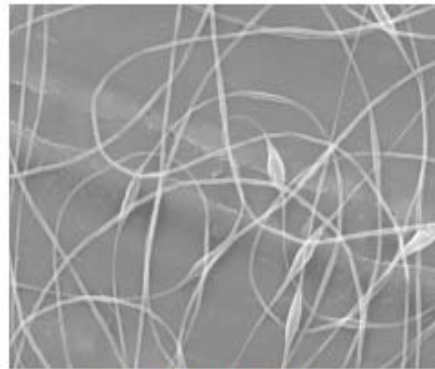
# Viscosity



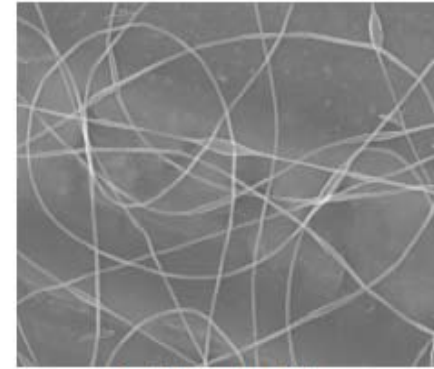
# Volume Charge Density



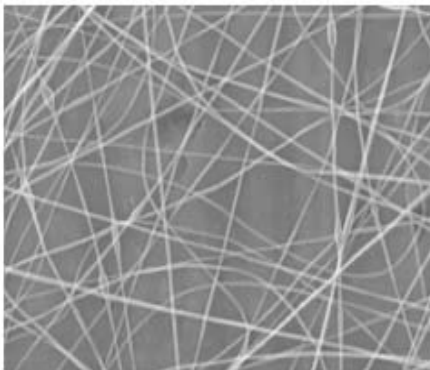
2a: 1.23 Coulomb/liter



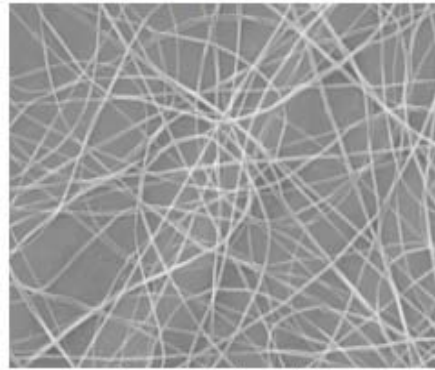
2b: 1.77 Coulomb/liter



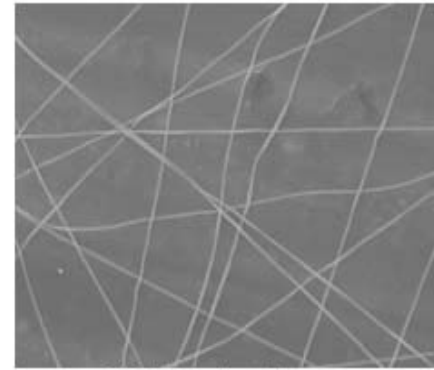
2c: 3.03 Coulomb/liter



2d: 6.57 Coulomb/liter

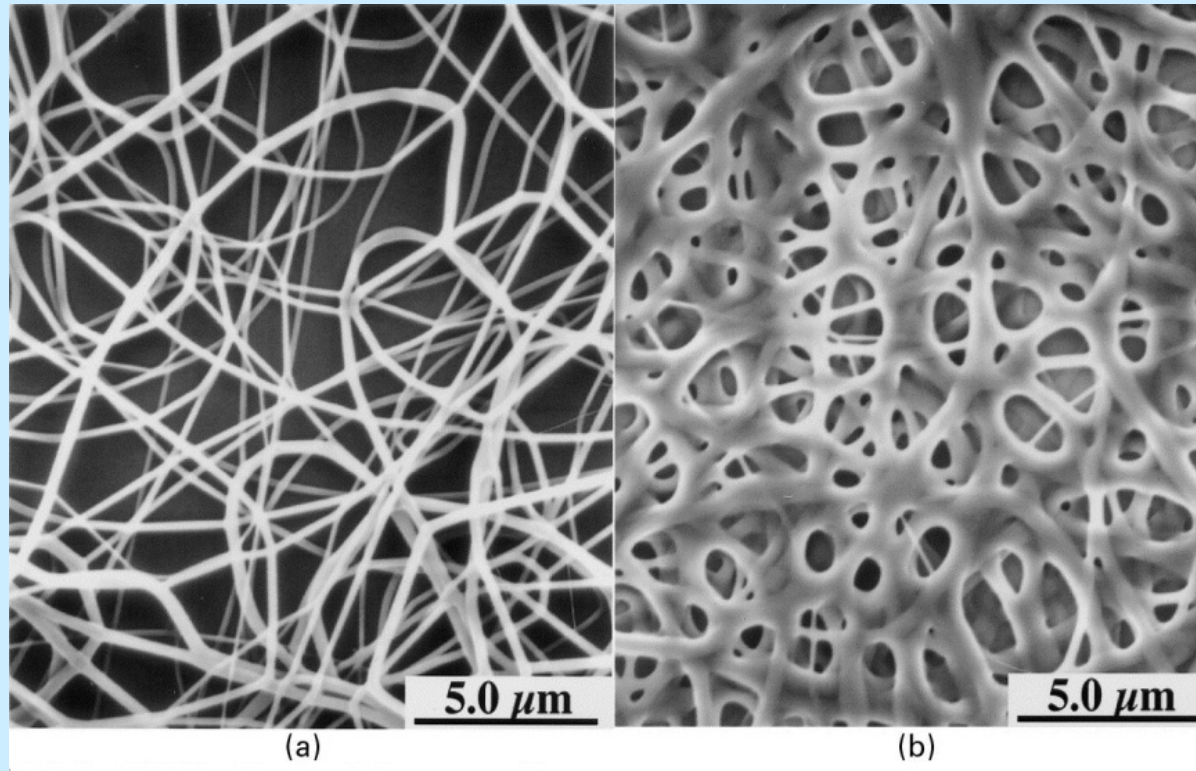


2e: 8.67 Coulomb/liter



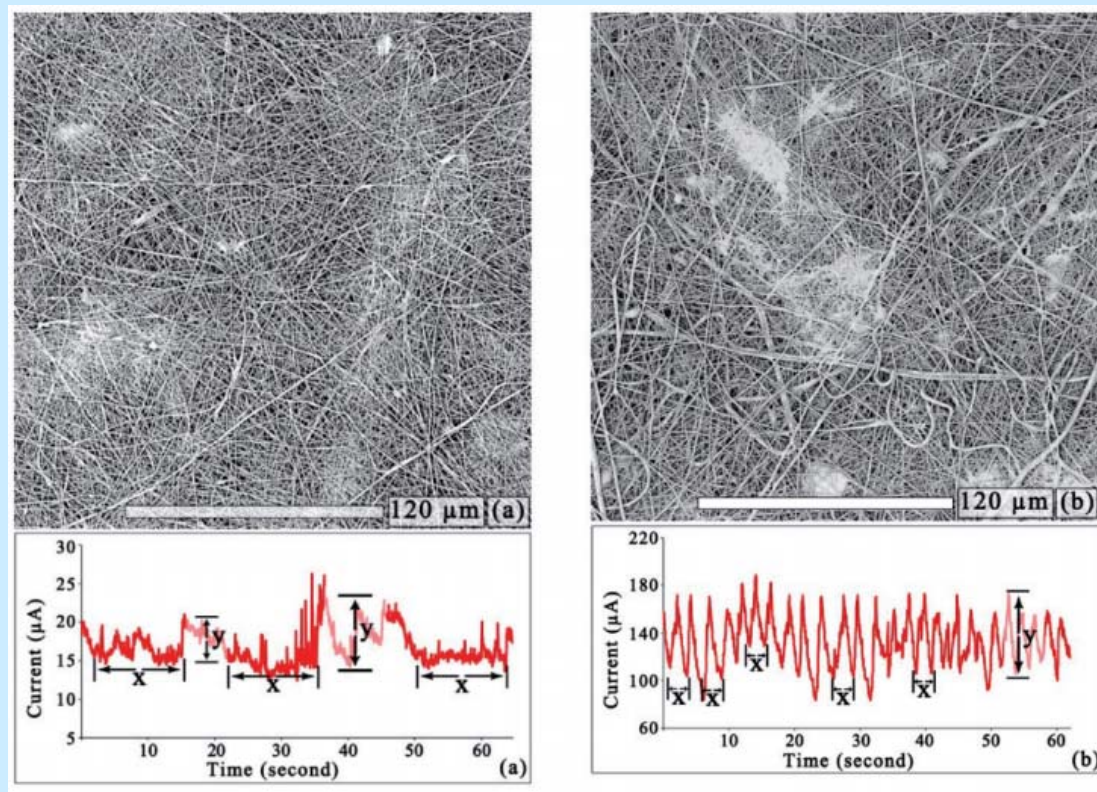
2f: 28.8 Coulomb/liter

## Needle-Collector Distance



PA fibers, electrode distance 2 cm (a) and 0.5 cm (b)

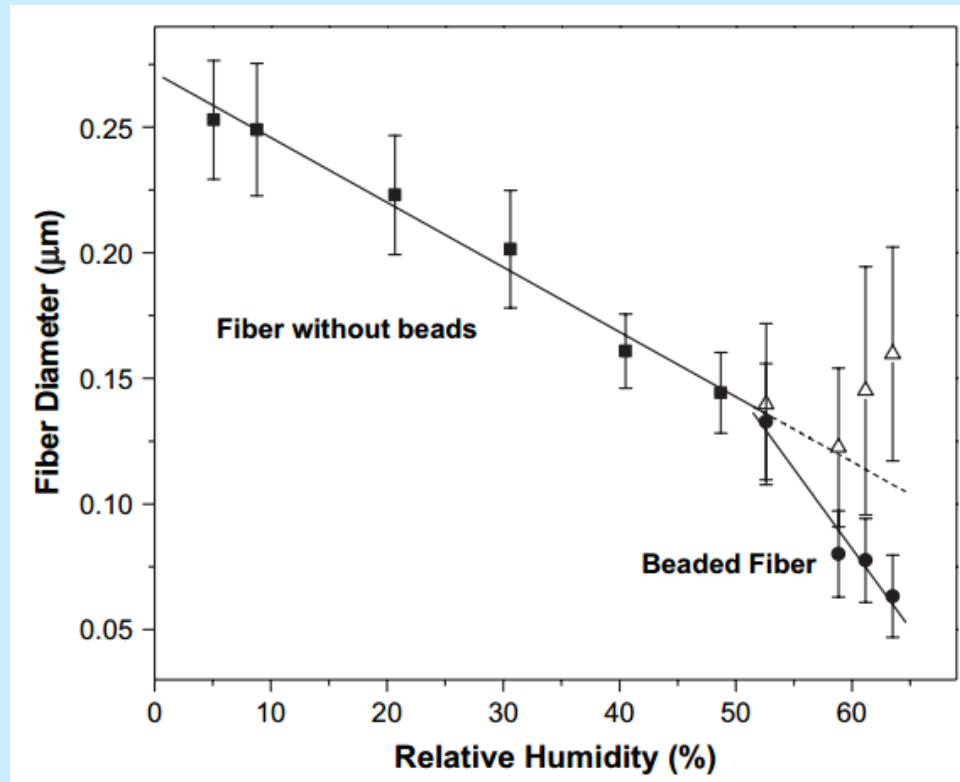
# Conductivity



Morphology of fibers as a function of electric current  
(a) 20 hm.% PU (b) 20 hm.% PU with addition of 1.27% TEAB

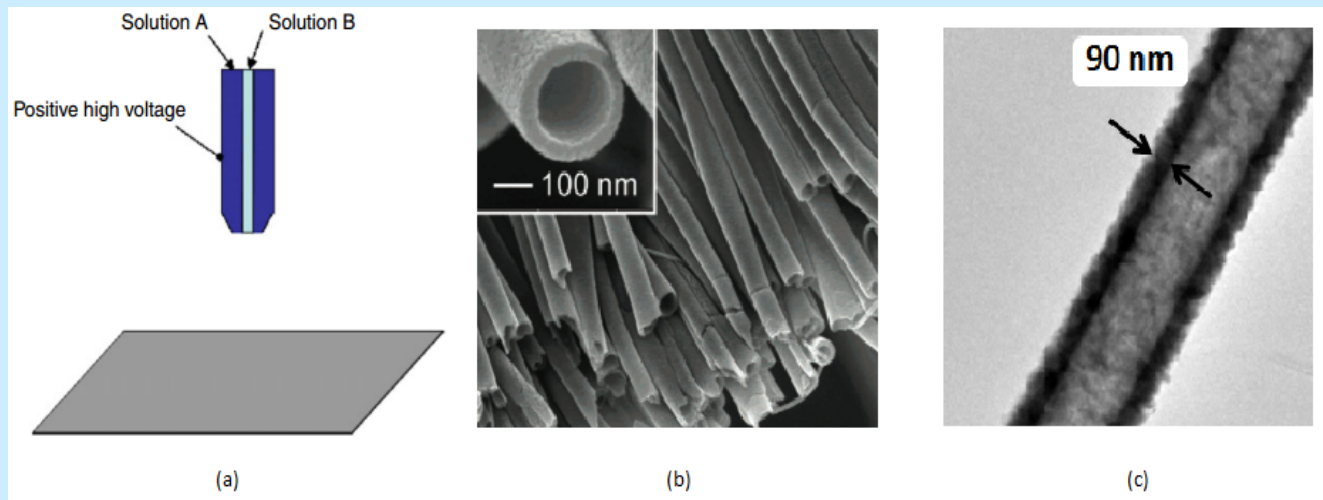
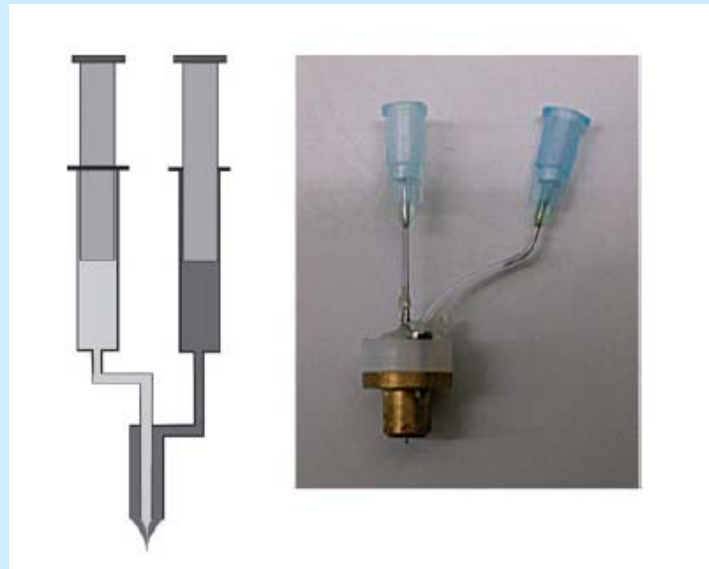


# Relative Humidity

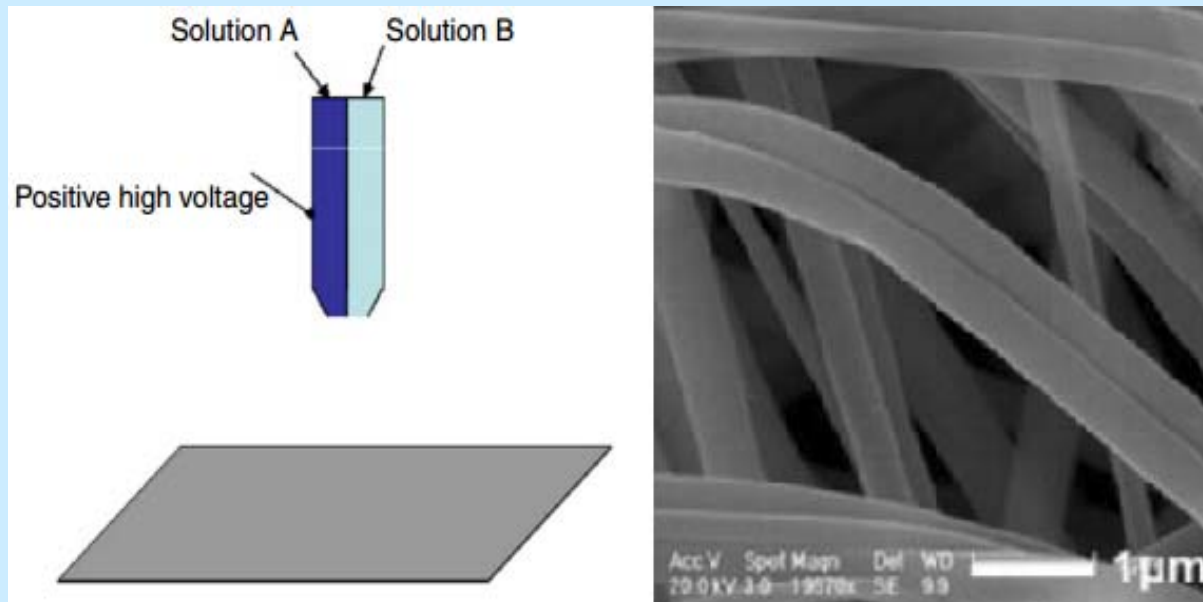


PEO fiber diameter as a function of relative humidity

# Coaxial Electrospinning

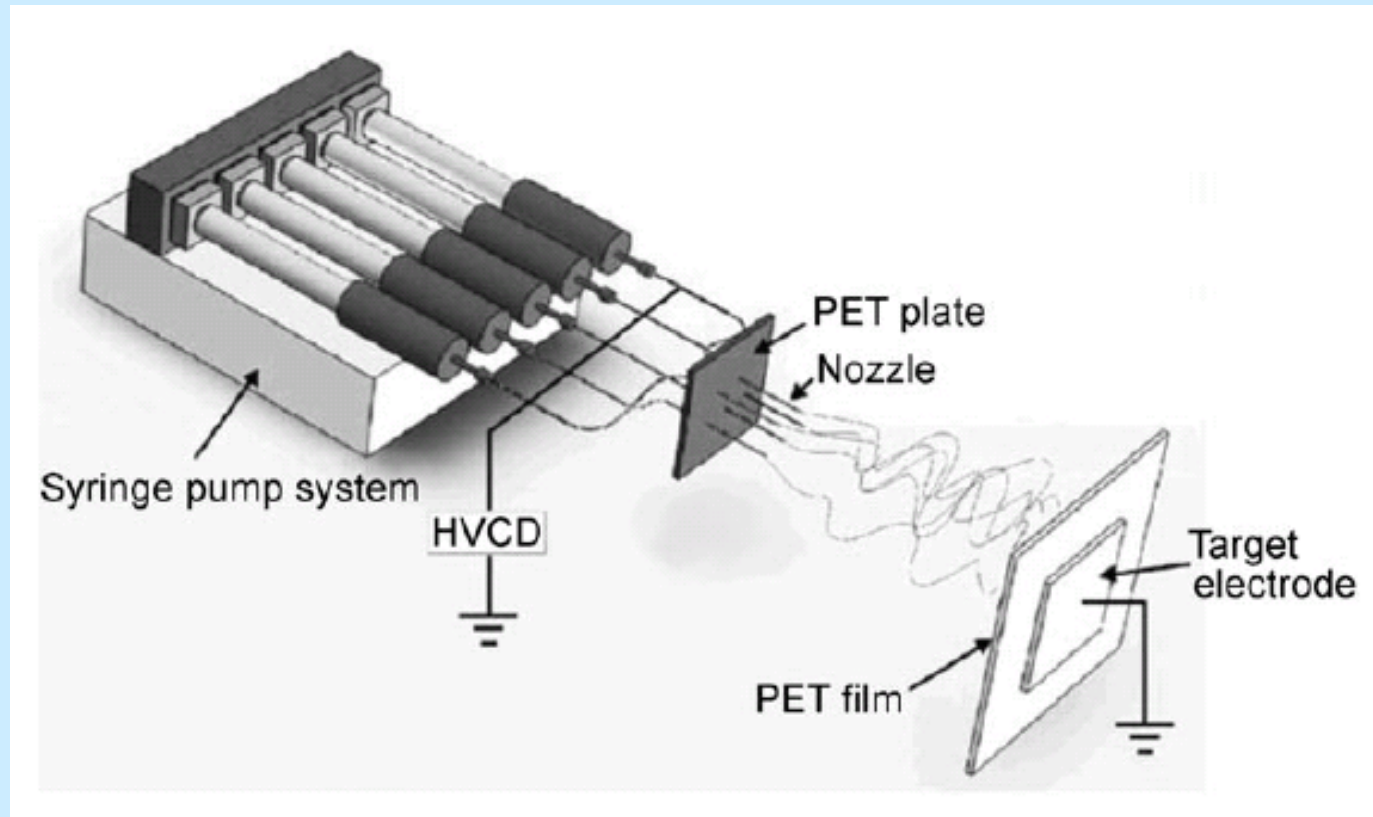


# Side-by-Side Electrospinning

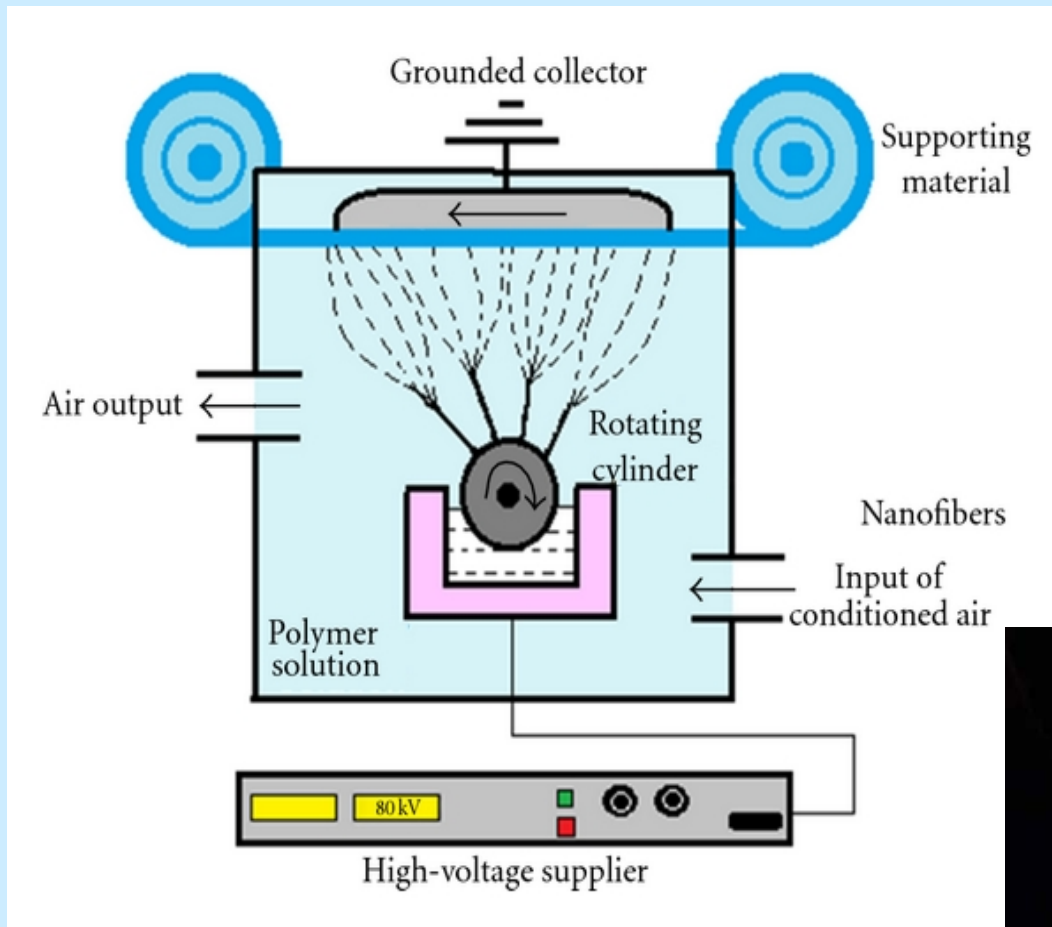




# Multijet Electrospinning



# Needle-less Spinning

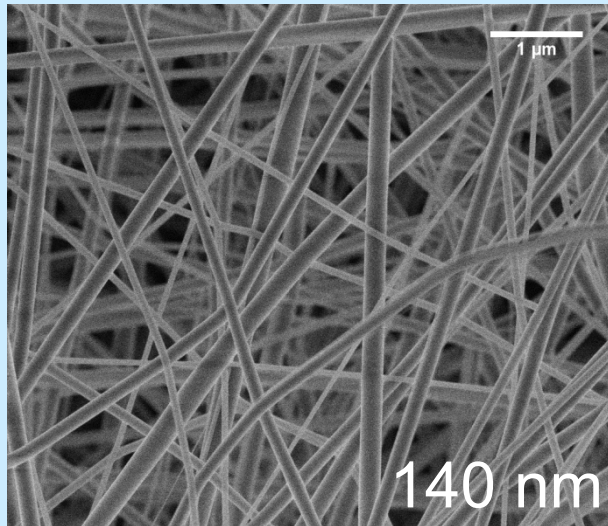


# Inorganic Fibers

Th(acac)<sub>4</sub>; PVP; EtOH; acetone



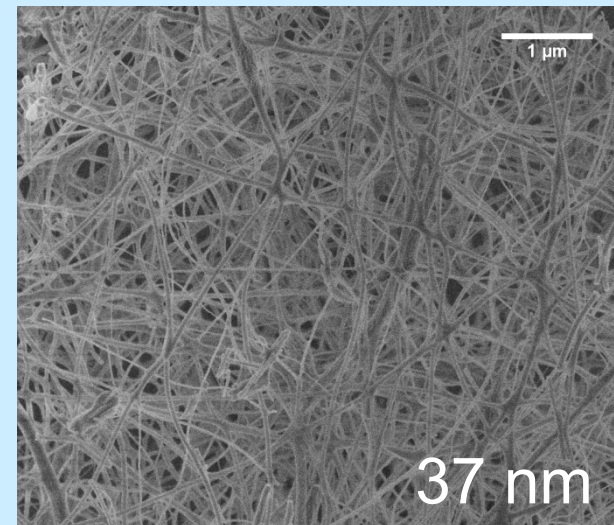
Electrospinning  
g



Calcination at  
400 °C



ThO<sub>2</sub>

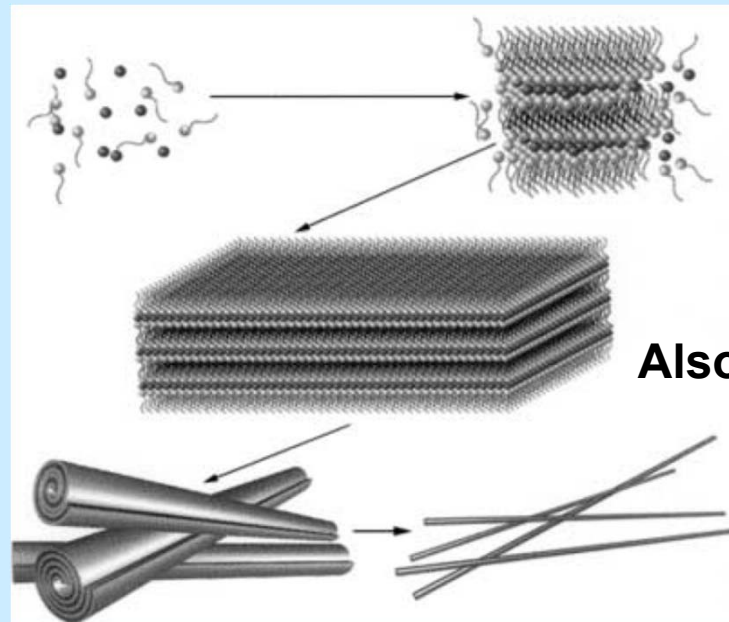
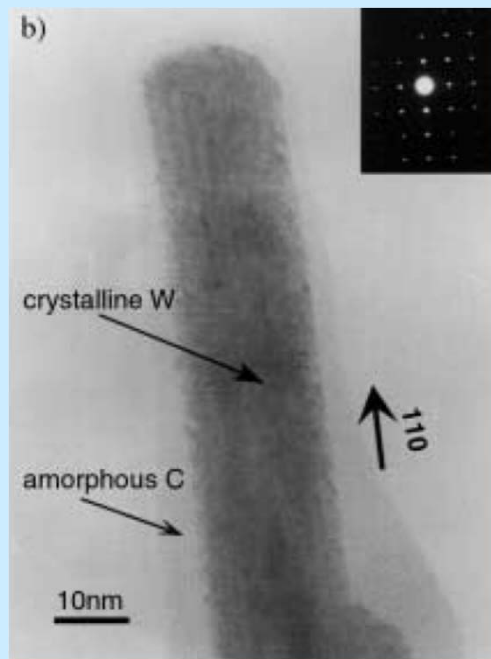
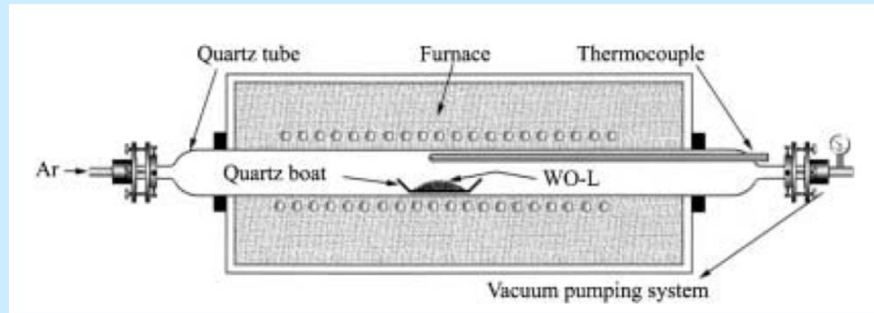


# Soft-Templating

$\text{Na}_2\text{WO}_4 + \text{CTAB}$  – hydrothermal  
= lamellar mesostructured  
composite  $[\text{CetylMe}_3\text{N}]^+ \text{WO}_4^{2-}$

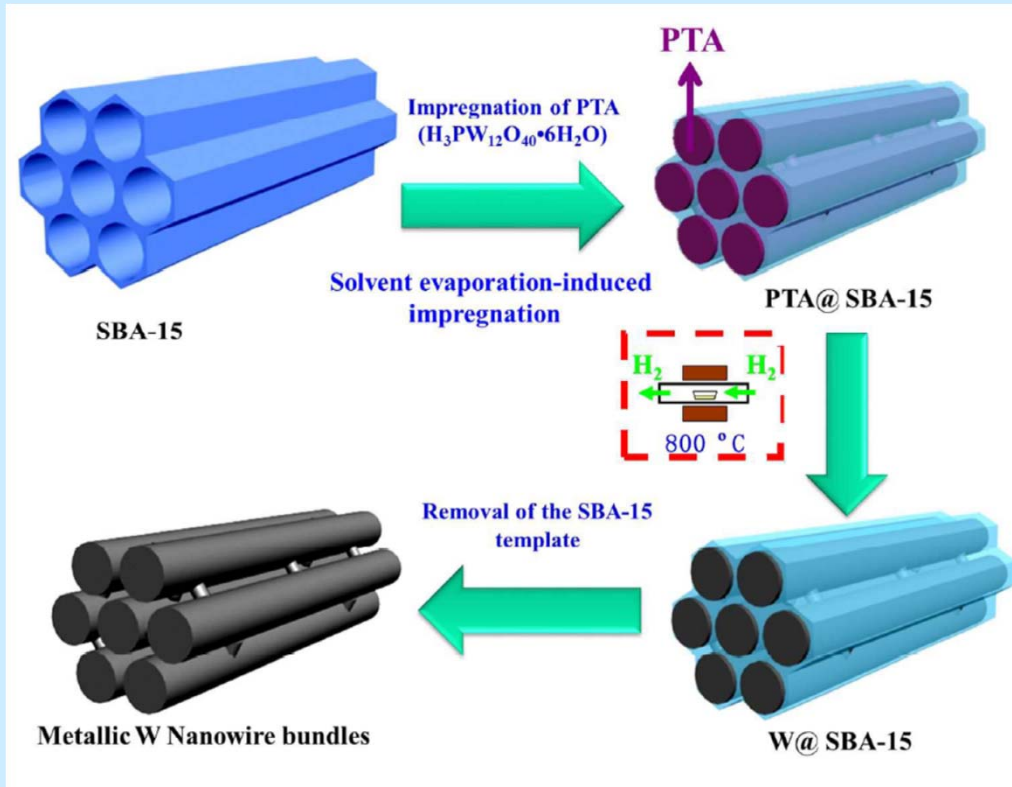
Pyrolysis and carbothermal  
reduction in vacuo at 500 - 850 °C

W nanowires - single crystallites  
grew along the [110] direction



Also Cd, Cu and Co

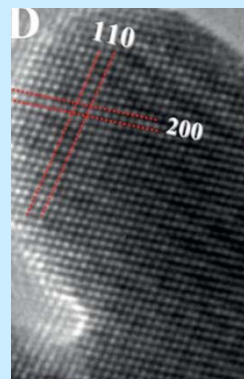
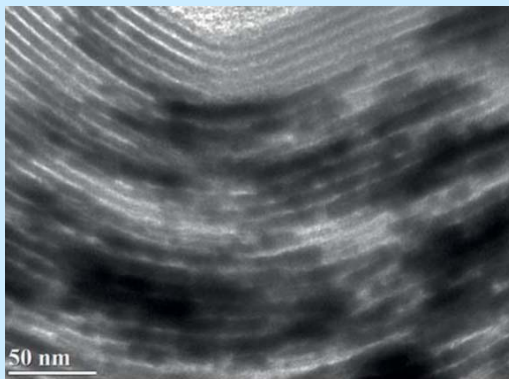
# Hard-Templating



Phosphotungstic acid ( $H_3PW_{12}O_{40} \cdot 6H_2O$ , PTA) precursor is completely filled into the mesochannels of SBA-15 via a solvent evaporation-induced impregnation

$H_2$  as a reducing agent at a temperature of 800 °C for 3 h

Etching the SBA-15 template with HF 5% aqueous

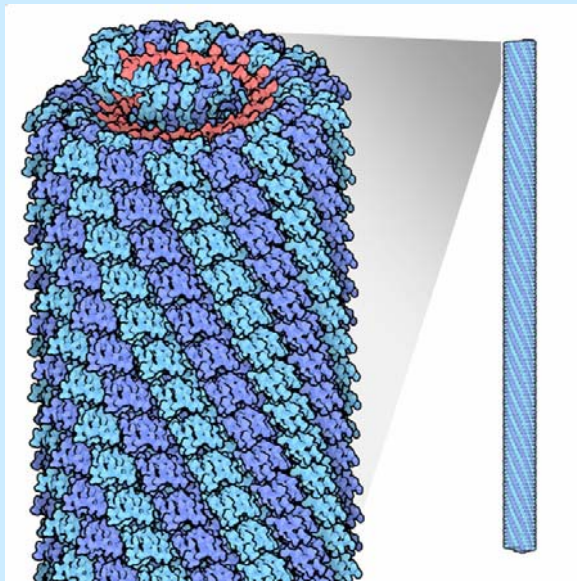




# Hard-Templating

**Tobacco mosaic virus (TMV)  
the first virus discovered**

**Inner diameter 4 nm  
Length 300 nm**

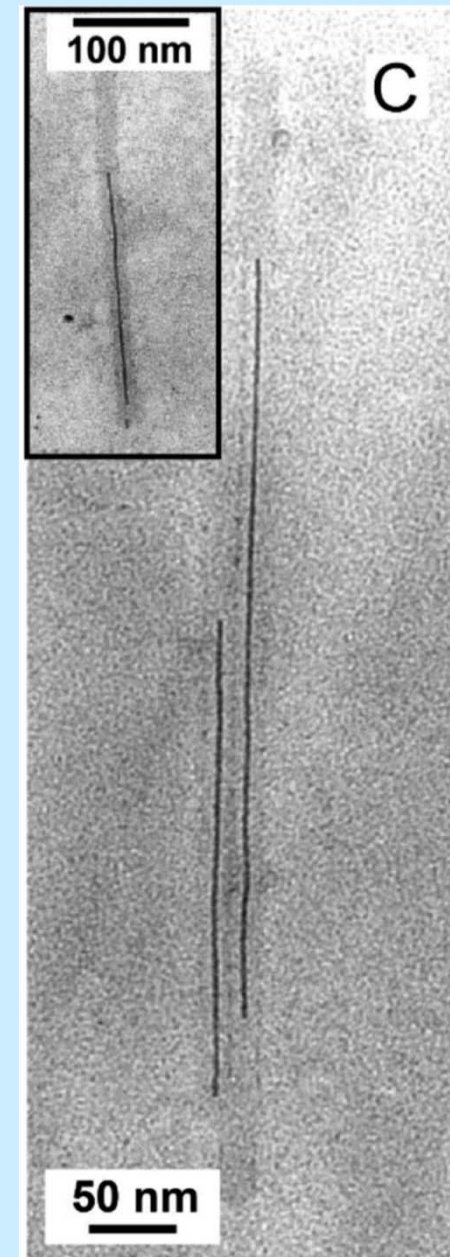


**Amine groups in the  
channel complex with Pd(II)  
or Pt(II)**

**The outer surface no amine  
groups**

**The selectivity for binding  
of metal ions to the interior  
of the TMV**

**After activation of the  
channel with Pt(II) or Pt(II),  
Ni deposited within the TMV  
channel in an electroless  
plating bath:  
 $\text{Ni(II)} + (\text{CH}_3)_2\text{NHBH}_3$**



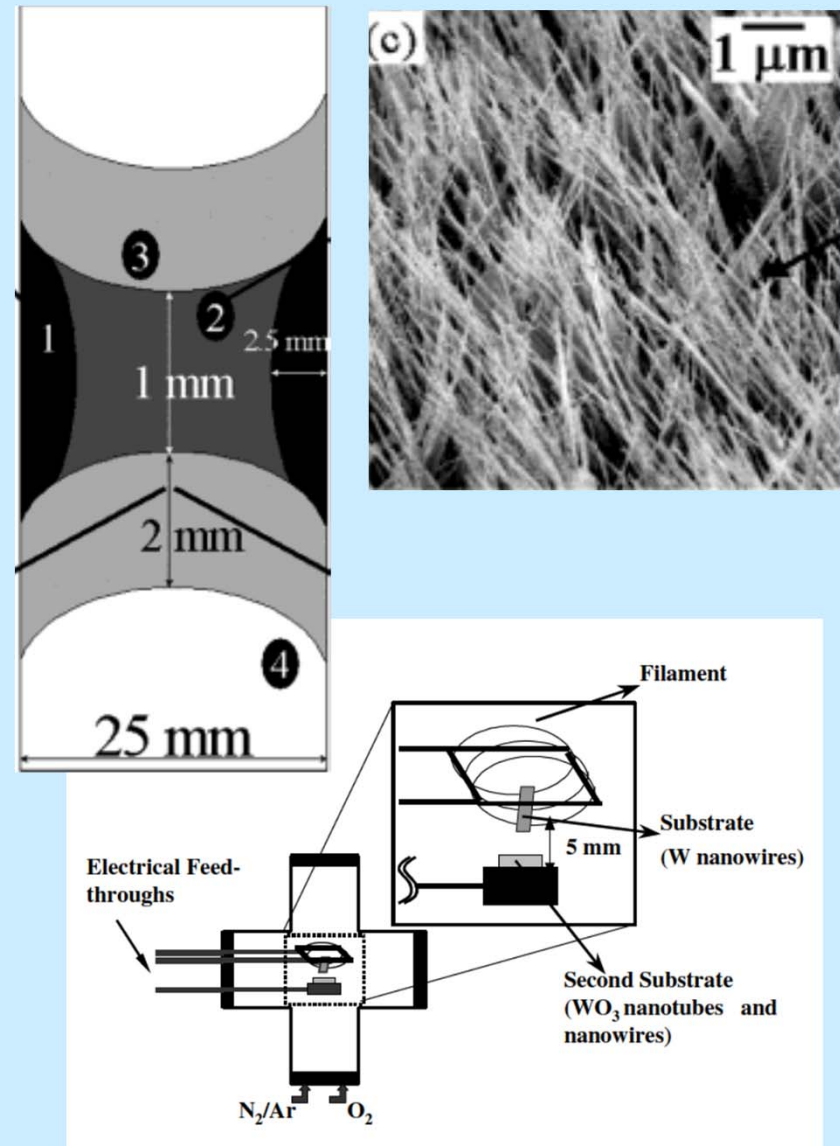
# Chemical Vapor Transport

The chemical vapor transport of tungsten in the presence of oxygen onto substrates kept at temperatures higher than the tungsten oxide decomposition temperature (1450 °C)

Substrates were placed close to the filaments (0.5 mm diam) at a distance of 1 mm or less

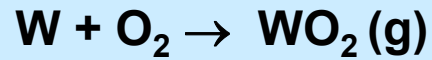
O<sub>2</sub> flow rate was varied from 0.03 to 0.1 sccm in 90 sccm of either N<sub>2</sub> or Ar

Experiments were performed at different filament temperatures ranging from 1200 to 2000 °C and at a pressure of 150 mTorr

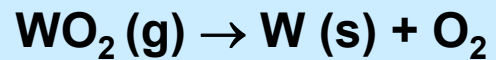




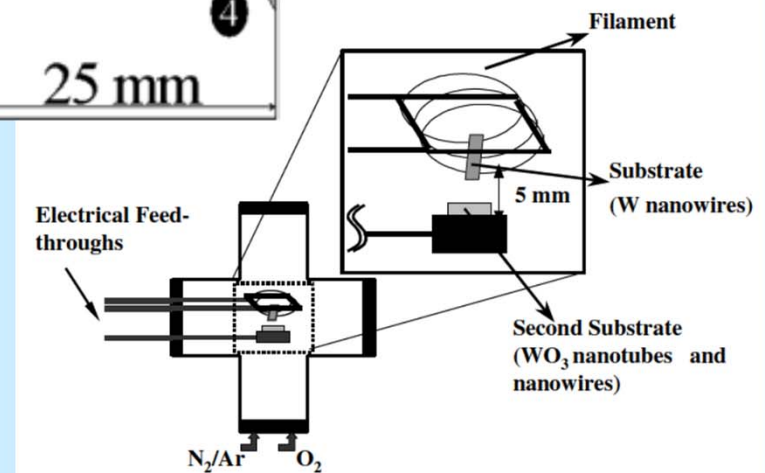
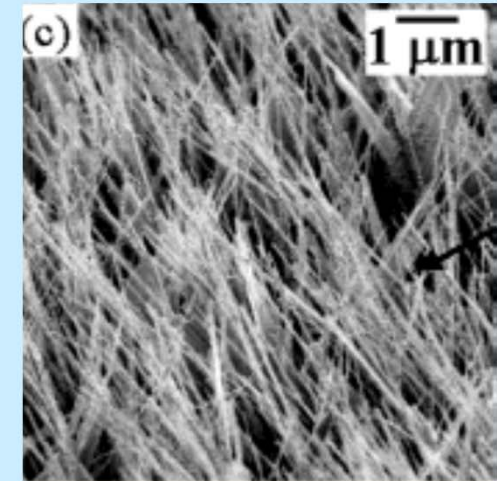
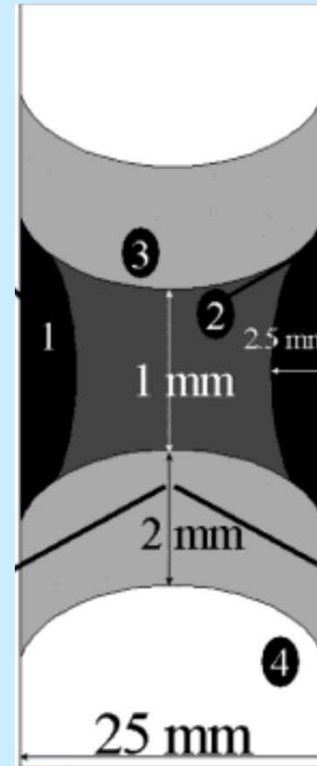
# Chemical Vapor Transport



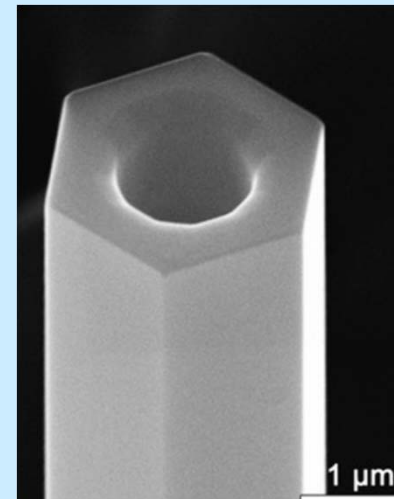
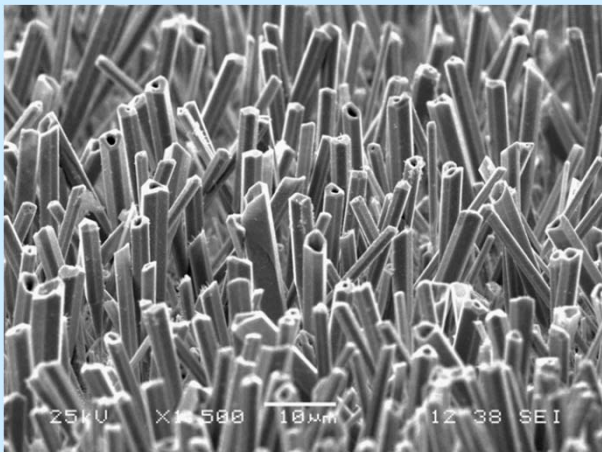
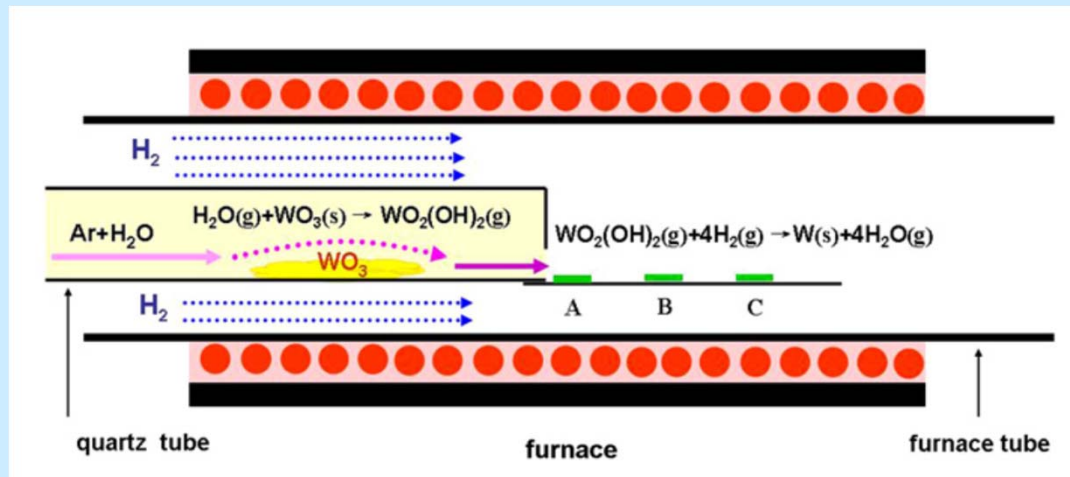
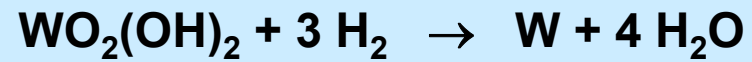
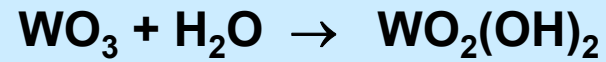
$$\Delta G = -40.08 \text{ kJ/mol K (1450 } ^\circ\text{C)}$$



$$\Delta G = -267.33 \text{ kJ/mol K (1500 } ^\circ\text{C)}$$

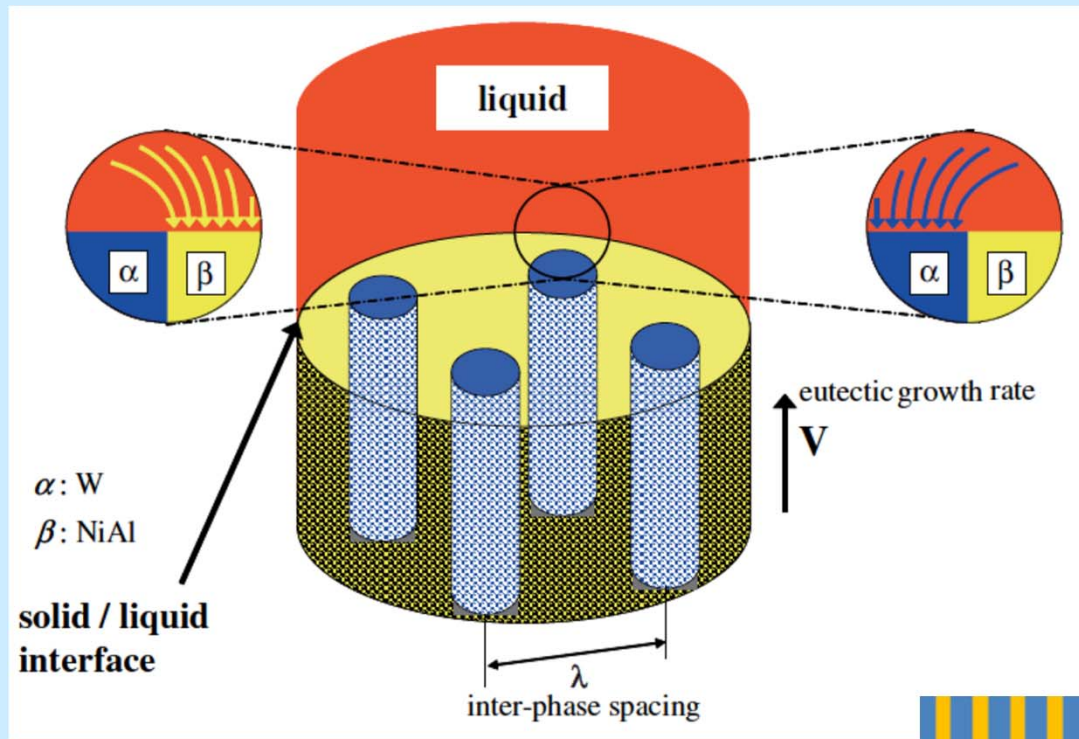


# Chemical Vapor Deposition

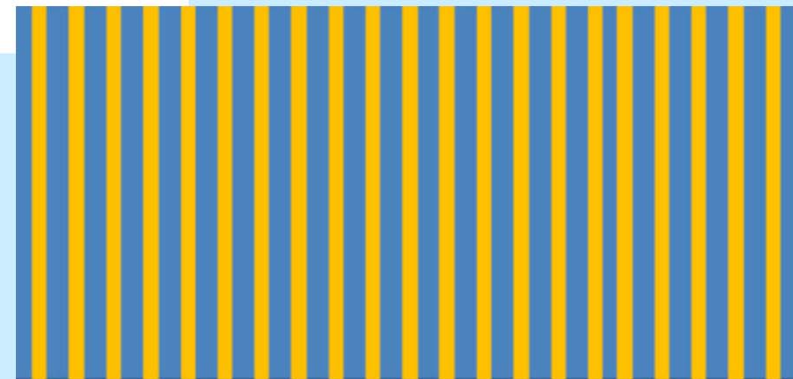


# Directional Solidification of a Eutectic Alloy

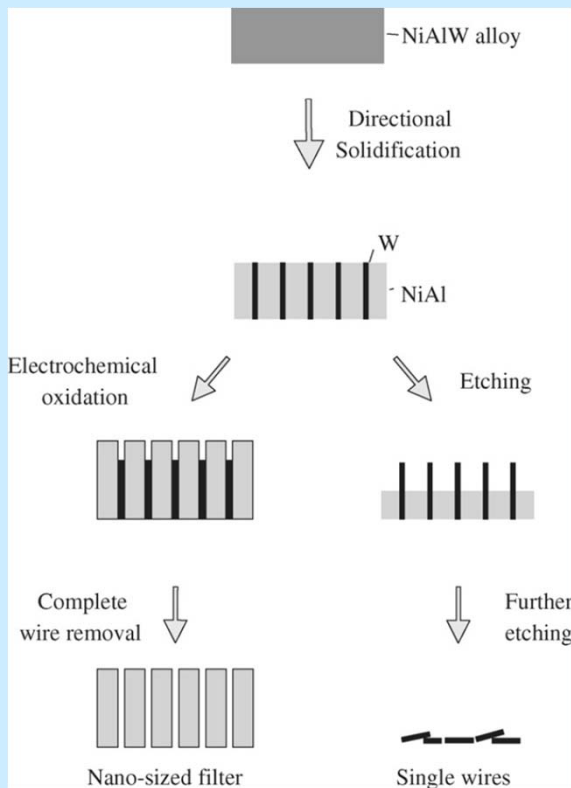
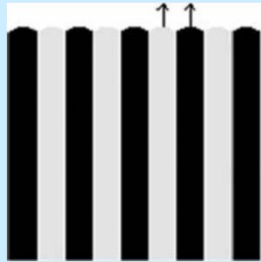
Arrays of single crystalline wires embedded in a single crystalline matrix



Ni-Al - W 1.5 at.% W  
Directional solidification in a Bridgman type crystal growing facility  
The crucible support, cooling ring and heating element (tungsten net)  
The alumina crucible  $\sim 1700$  °C for initial melting  
thermal gradient  $40 \text{ K cm}^{-1}$   
a growth rate of  $30 \text{ mm h}^{-1}$



# Directional Solidification of a Eutectic Alloy

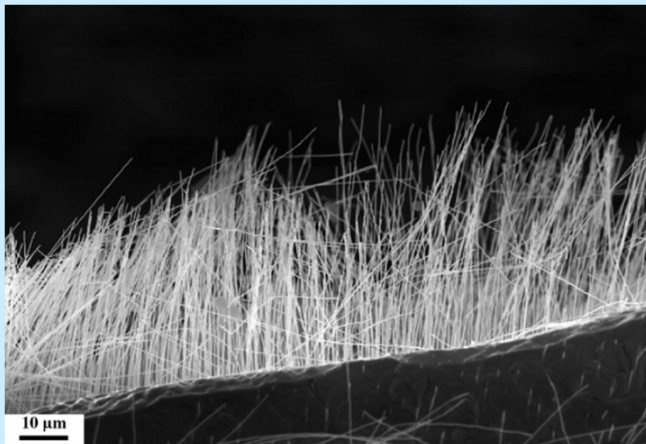
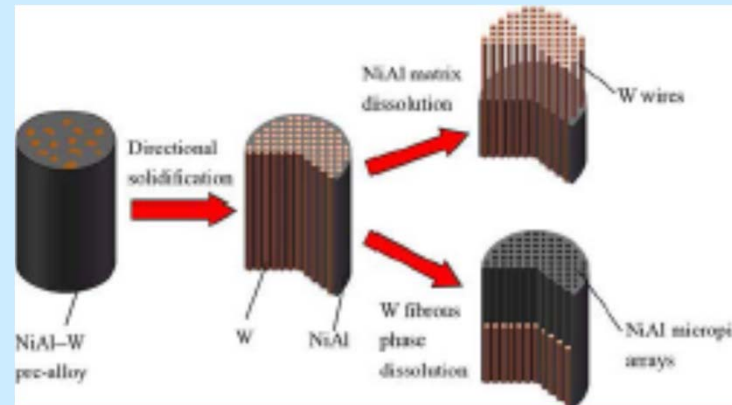
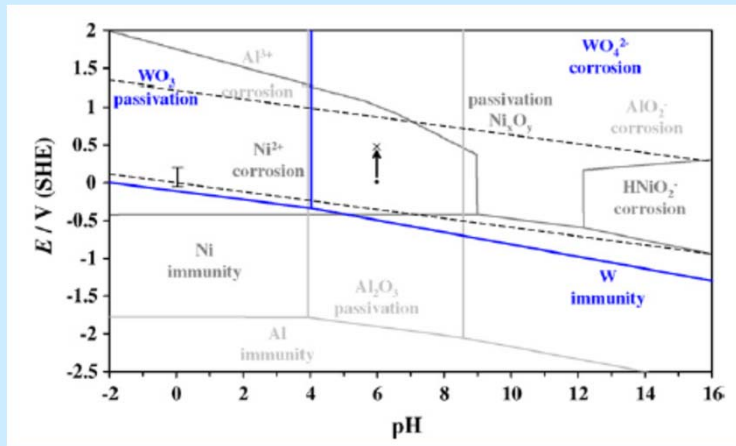


**Digestion of the matrix**  
**HCl (32%):H<sub>2</sub>O<sub>2</sub> (30%):H<sub>2</sub>O, 10:10:80**

**the potential oscillates between 0.150 and -0.025 V SHE reference electrode**

**The counter electrode - a strip of Pt foil  
pH of 6.0**

# Directional Solidification of a Eutectic Alloy

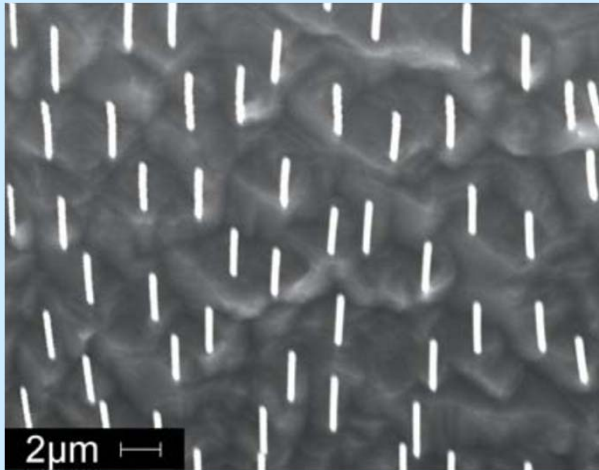


**The tungsten wires**  
**A diameter of 200 nm and the mean inter fibre spacing 3 μm**

**The fibre orientation was 100**  
**referring to the rod axis**

**High aspect-ratios (>1000!)**

# Directional Solidification of a Eutectic Alloy

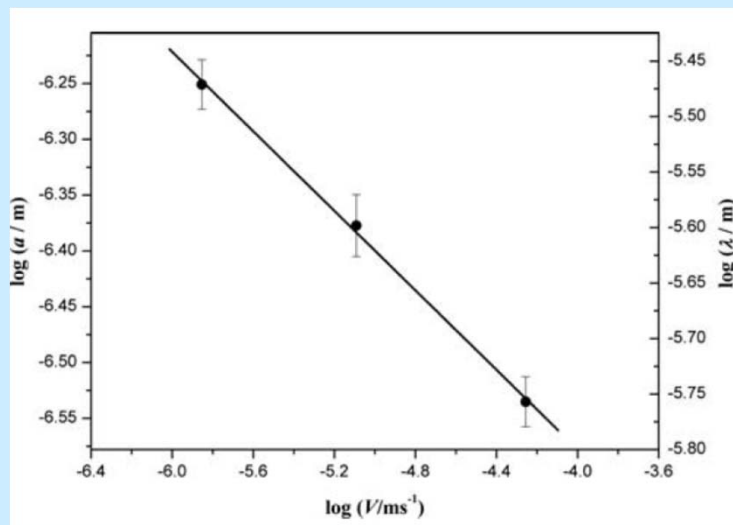


The growth rate  $V$  and the nanowire spacing  $\lambda$

The increase in the growth rate results in the decrease of wire diameter and an increase in wire density  $\lambda^2 V = \text{const}$

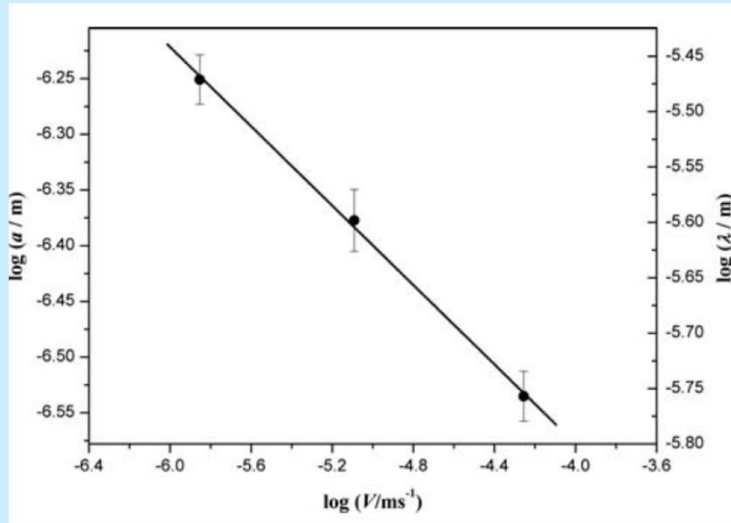
The growth rate increases, the effect of the lateral diffusion flux along the solid/liquid interface diminishes and the boundary layer thickness increases

These changes in the growth conditions at the solid/liquid interface lead to a decrease in the fibre spacing





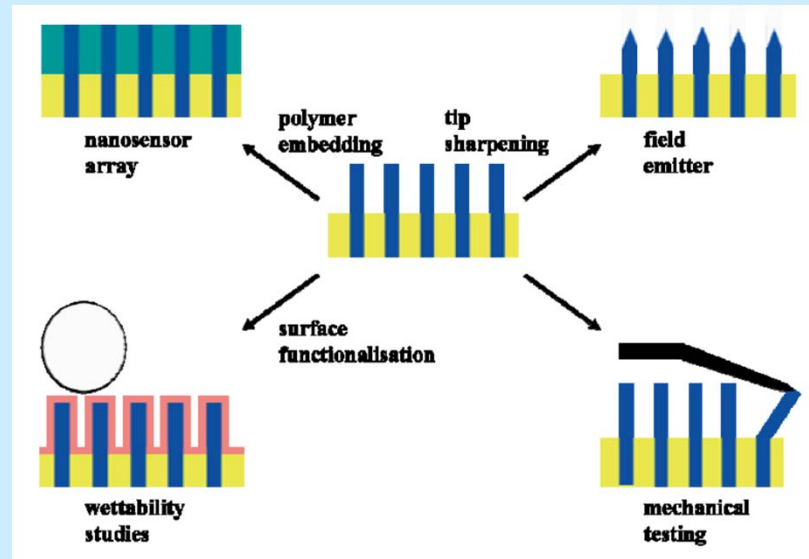
# Directional Solidification of a Eutectic Alloy



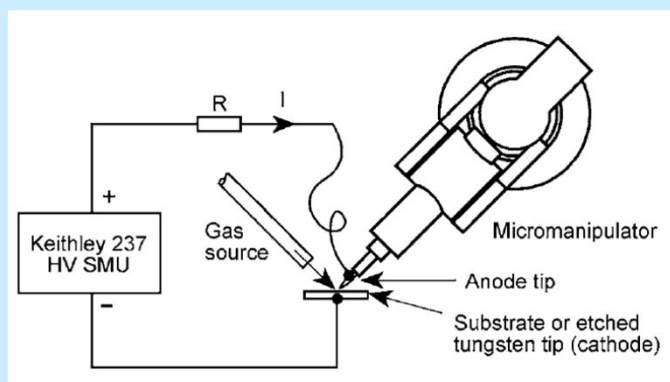
The nanowire diameter,  $a$ , is related to the spacing,  $\lambda$ , and the volume fraction of the wires,  $V_f$  :

$$a^2 = gV_f \lambda^2$$

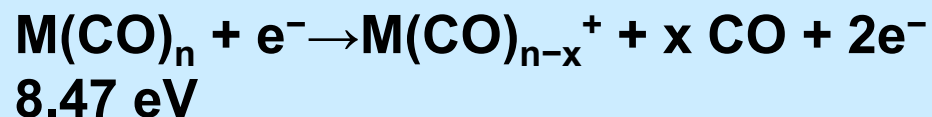
$g$  = the geometrical factor dependent on the fibre arrangement



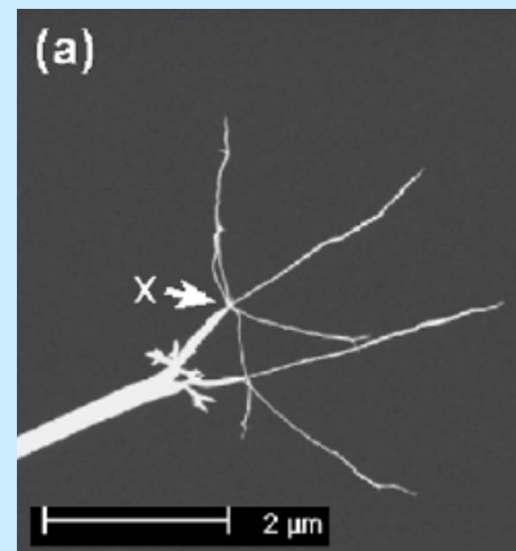
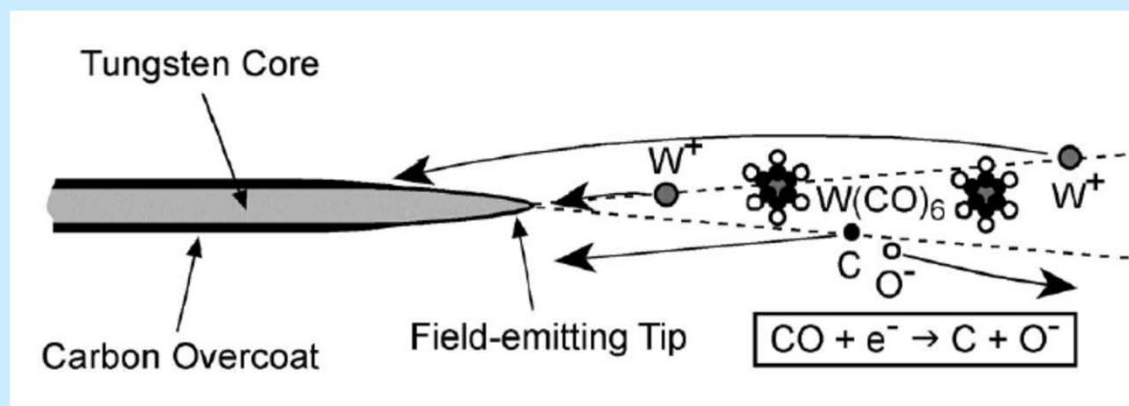
# Cold-Field Electron Emission



The ions are formed by direct electron impact from the field-emitted electrons



$\text{W}(\text{CO})_6$ ,  $\text{Fe}(\text{CO})_5$ ,  $\text{Co}_2(\text{CO})_8$ ,  $\text{Co}(\text{CO})_3\text{NO}$ ,  
benzene, naphthalene, acetylene,  
Tetramethyl silane



# 1D Metal Nanostructures

Electronic, plasmonic, magnetic, electrical, mechanical, and thermal properties

Optical transparency

Electrical conductivity

Mechanical flexibility

Magnetic anisotropy (Fe, Co, Ni)

- Touchscreens
- Flexible solar cells
- Optical sensors
- Contrast agents for biomedical imaging
- Therapeutic agents for cancer treatment
- Electrocatalysts
- Electrically and thermally conductive composites
- Wearable electronics

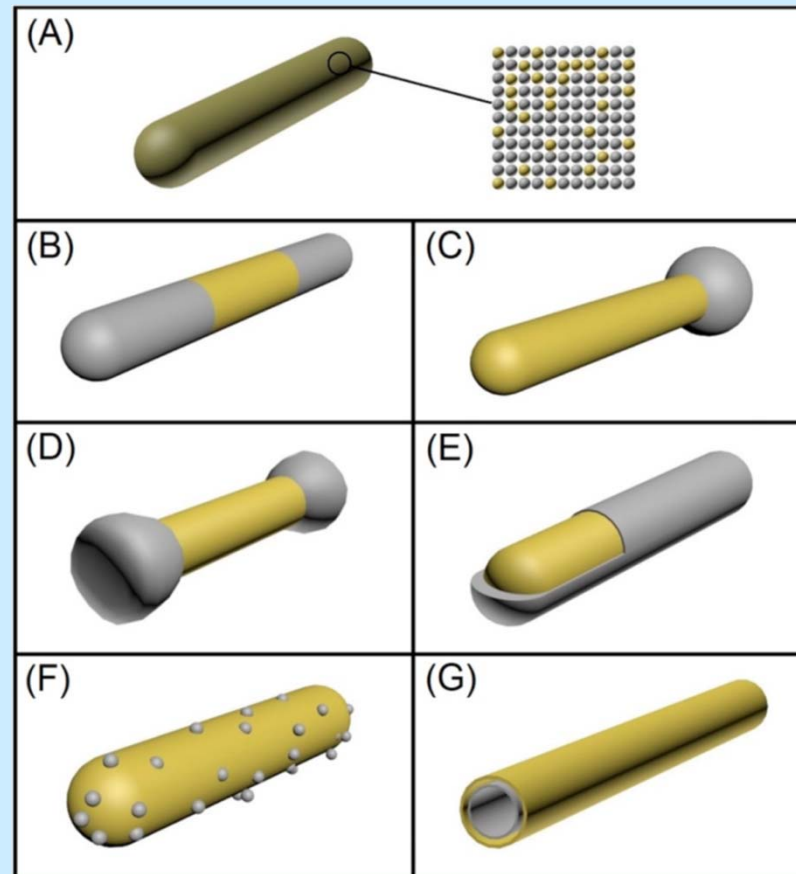
# 1D Metal Nanostructures

Monometallic

Multimetallic

Heterogeneously structured systems

- (A) Alloyed
- (B) Segmented
- (C) Tadpole-like
- (D) Dumbbell-like
- (E) Core-shell
- (F) Core-satellite
- (G) Multiwalled nanotube



# 1D Metal Nanostructures

Localized Surface Plasmon Resonance

Anisotropic shape

Two LSPR modes - transverse and longitudinal directions

