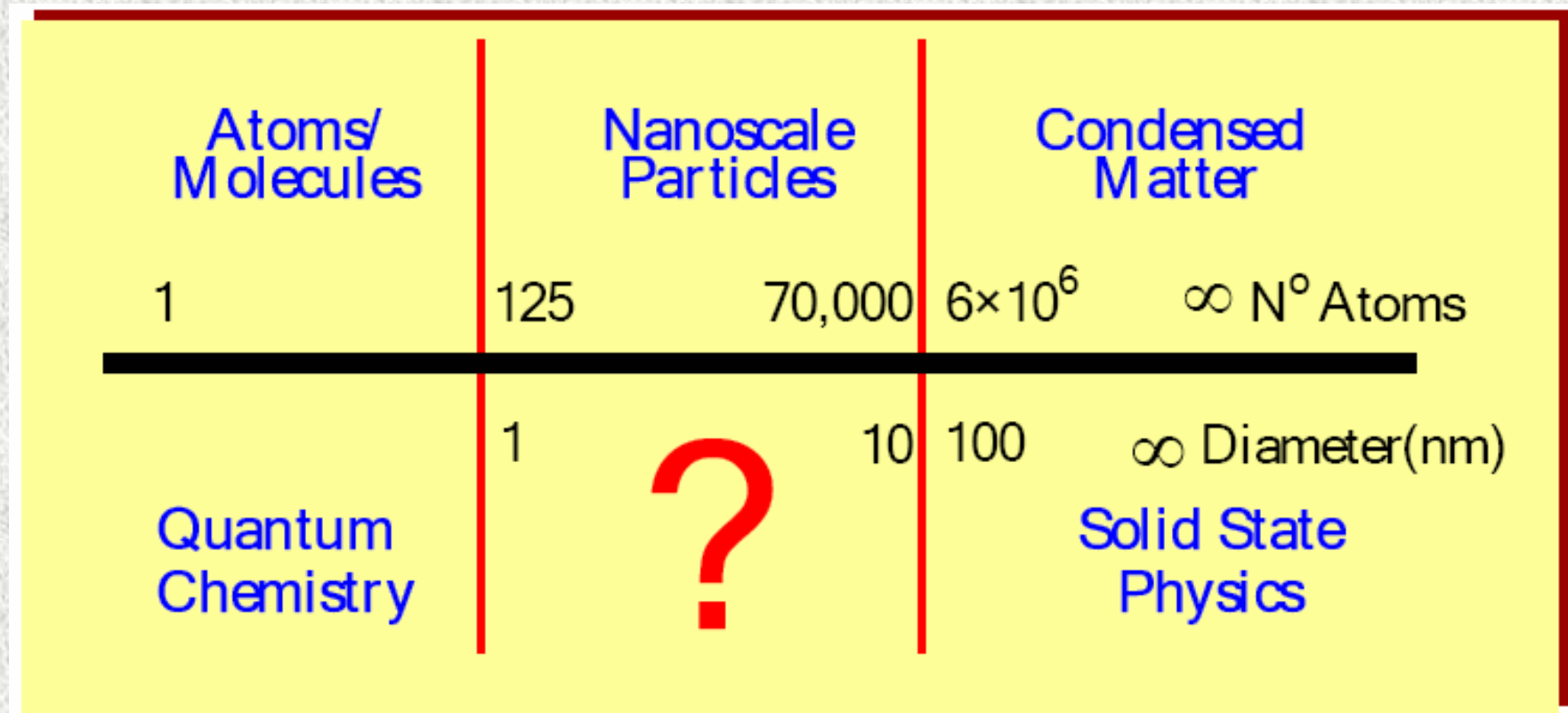


# Nanoscopic Materials



## Nanostructural Materials

**“Prey”, the latest novel by Michael Crichton, author of “Jurassic Park”.**

**The horrible beasts threatening humanity in this new thriller are not giant dinosaurs, but swarms of minute “nanobots” that can invade and take control of human bodies.**

**Last summer, a report issued by a Canadian environmental body called the action group on erosion, technology and concentration took a swipe at nanotechnology. It urged a ban on the manufacture of new nanomaterials until their environmental impact had been assessed. The group is better known for successfully campaigning against biotechnology, and especially against genetically modified crops.**

**The research, led by a group at the National Aeronautics and Space Administration's Johnson Space Centre in Houston, has found in preliminary studies that inhaling vast amounts of nanotubes is dangerous. Since they are, in essence, a form of soot, this is not surprising. But as most applications embed nanotubes in other materials, they pose little risk in reality.**



## Room at the Bottom

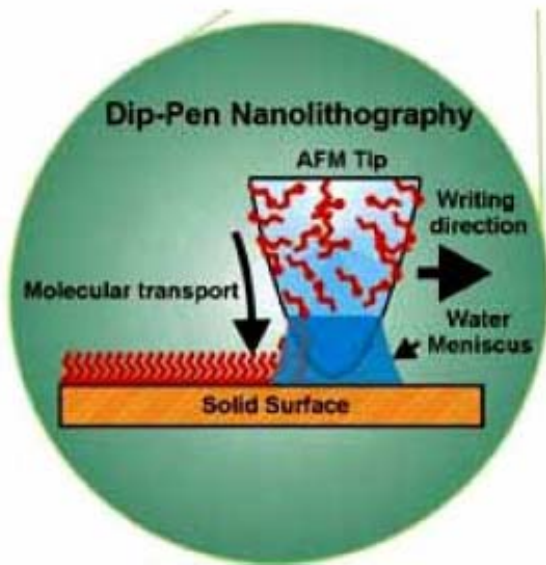
What I want to talk about is the problem of **manipulating and controlling things on a small scale ...**

As soon as I mention this, people tell me about miniaturization, and how far it has progressed today. They tell me about electric motors that are the size of the nail on your small finger. And there is a device on the market, they tell me, by which you can write the Lord's Prayer on the head of a pin. But that's nothing; that's the most primitive, halting step in the direction I intend to discuss. It's a staggeringly small world that is below. In the year 2000, when they look back at this age, they will wonder why it was not until the year 1960 that anybody began seriously to move in this direction.....

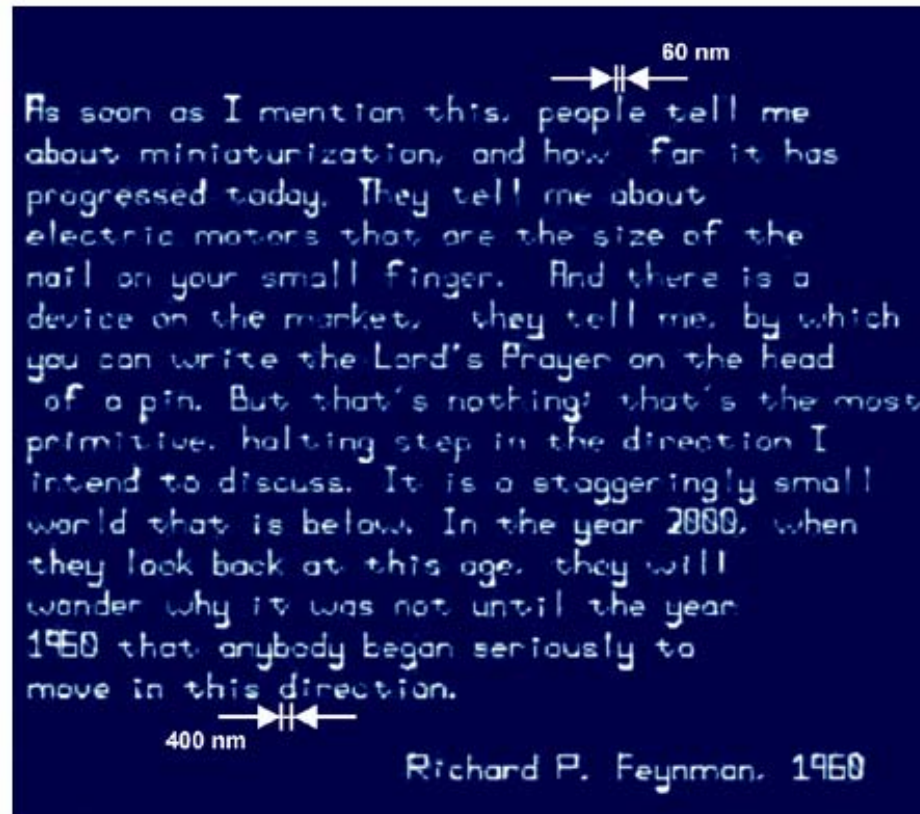


**Prof. Richard Feynman in "There's plenty of room at the bottom", lecture delivered at the annual meeting of the APS, Caltech, 29 December, 1959.**

# Nanoscale Writing

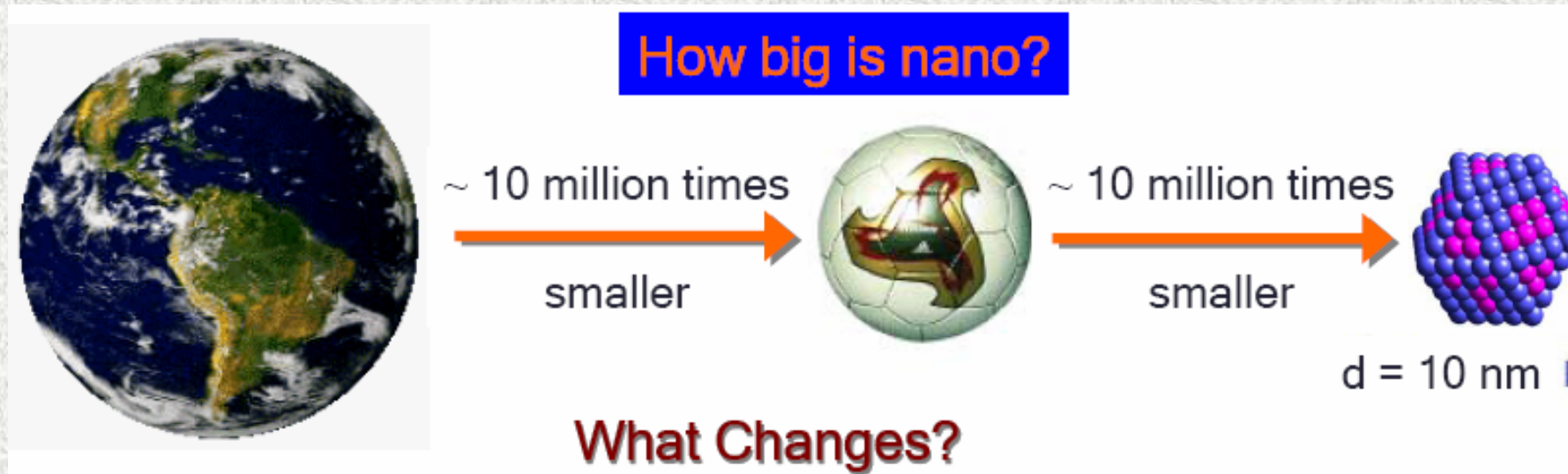


Nanoscale writing with an AFM (Mirkin et al.)





# Nanoscopic Materials



**Size is another variable to change physical and chemical properties**

# **Nanoscopic Materials**

**Small Negligible light scattering New optics**

**Quantum size effects Information technology, Storage media**

**High surface area Catalysts, Adsorbents**

**Large Interfacial area New composites**

**Surface modifications Targeted Drug Delivery**



# Nanoscopic Materials

**Nanoscale regime**

**Size 1 – 100 nm (traditional materials > 1 μm)**

**Physical and chemical properties depend on the size !!**

**Natural examples:**

☺ **Human teeth, 1-2 nm fibrils of hydroxyapatite**

**$\text{Ca}_5(\text{PO}_4)_3(\text{OH})$  + collagen**

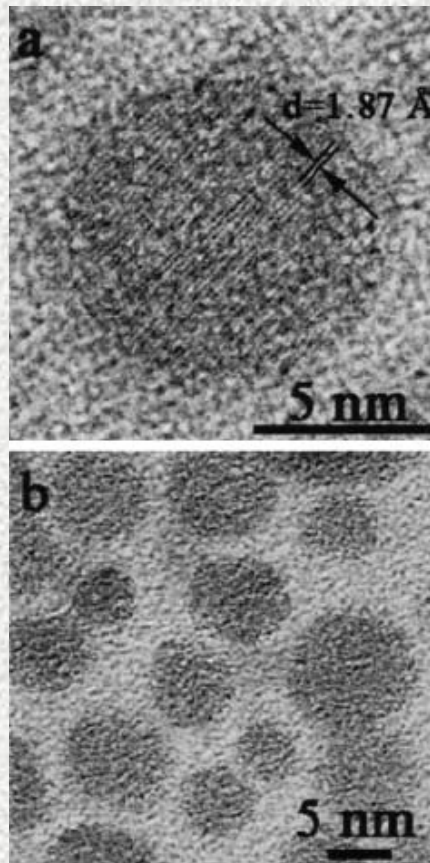
☺ **Asbestos, opals, calcidon**

☺ **Primitive meteorites, 5 nm C or SiC, early age of the Solar system**

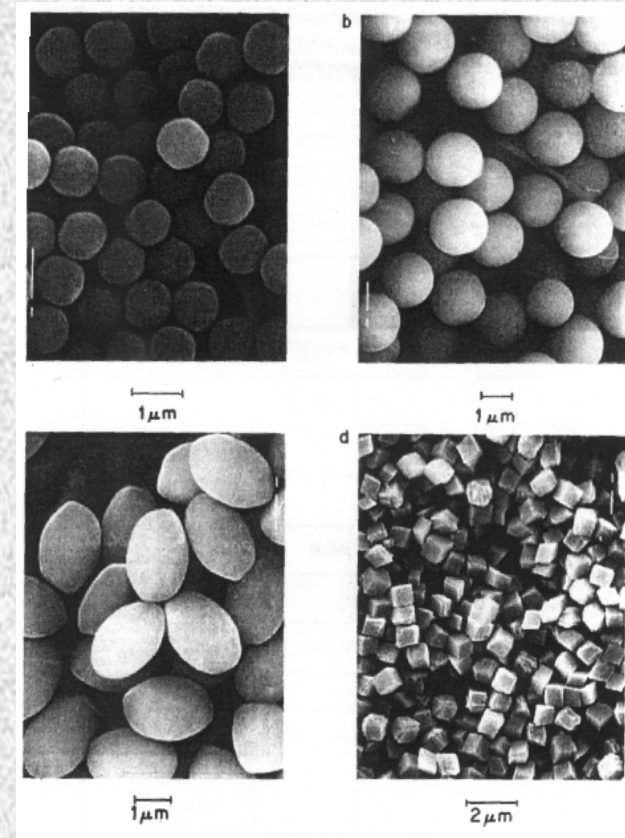


# Nanoscopic Materials

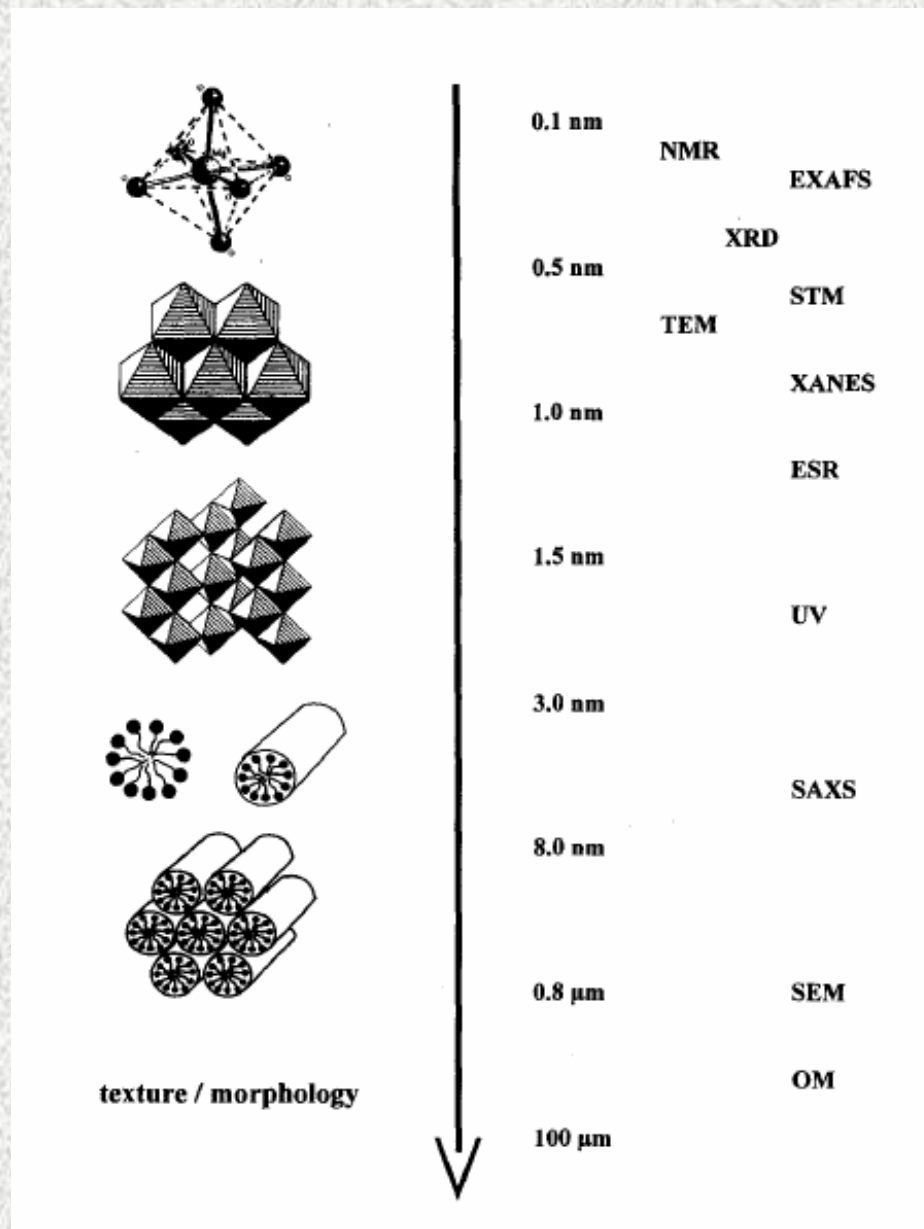
Nanoparticles 1 – 100 nm



Traditional materials  $> 1 \mu\text{m}$





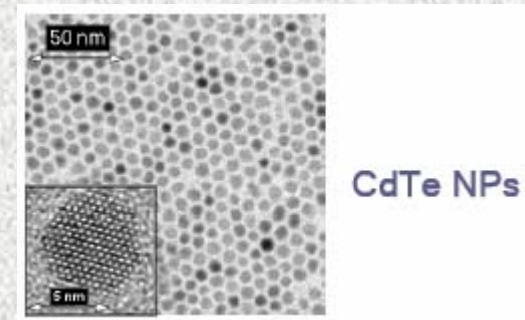


# The nano-Family

At least one dimension is between 1 - 100 nm

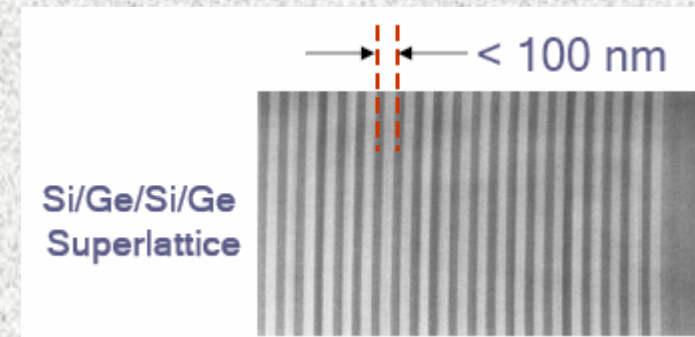
0-D structures (3-D confinement):

- Quantum dots
- Nanoparticles



1-D structures (2-D confinement):

- Nanowires
- Nanorods
- Nanotubes

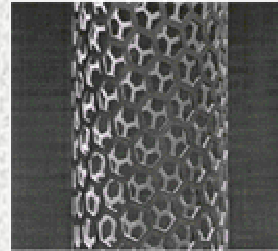


2-D structures (1-D confinement):

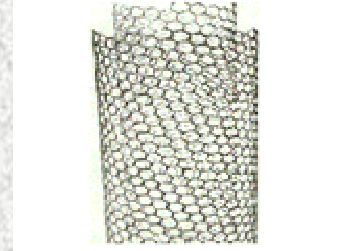
- Thin films
- Planar quantum wells
- Superlattices



## CARBON NANOTUBES



A single-shell nanotube image  
(Source from Dr. P. M. Ajayan)



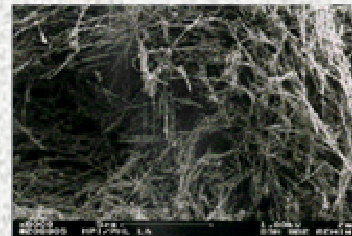
A multi-shell nanotube image  
(Ebbesen, T. W., 1994,  
*Ann. Rev. Mater. Sci.* 24:235-64,  
courtesy of NEC/Handa)

1. A unique species somewhere between traditional carbon fibers and novel forms of carbon such as fullerenes.
2. A seamless cylindrical sheet of graphite whose diameter is so small and its aspect ratio (diameter vs. length) is so great that it can be considered from the electronic point of view as a one-dimensional structure.

There are two sorts of carbon nanotubes. One is multi-shell nanotubes and the other is single-shell nanotubes. The former have two or more layers such as the left-side figure below and about 2 to 20 nm diameter while the latter have only one layer and about 1 to 2 nm diameter. Both are a few tens of microns long. In multi-shell nanotubes, the inter layer spacing is  $\sim 0.34$  nm. In both cases, each carbon atom is completely bonded to neighboring carbon atoms through  $sp^2$  hybridization to form a seamless shell. In the absence of external strain, carbon nanotubes are always straight unless carbon rings having a number of carbons defiant from six (pentagons, heptagons, octagons, etc.) are present in the hexagonal network.



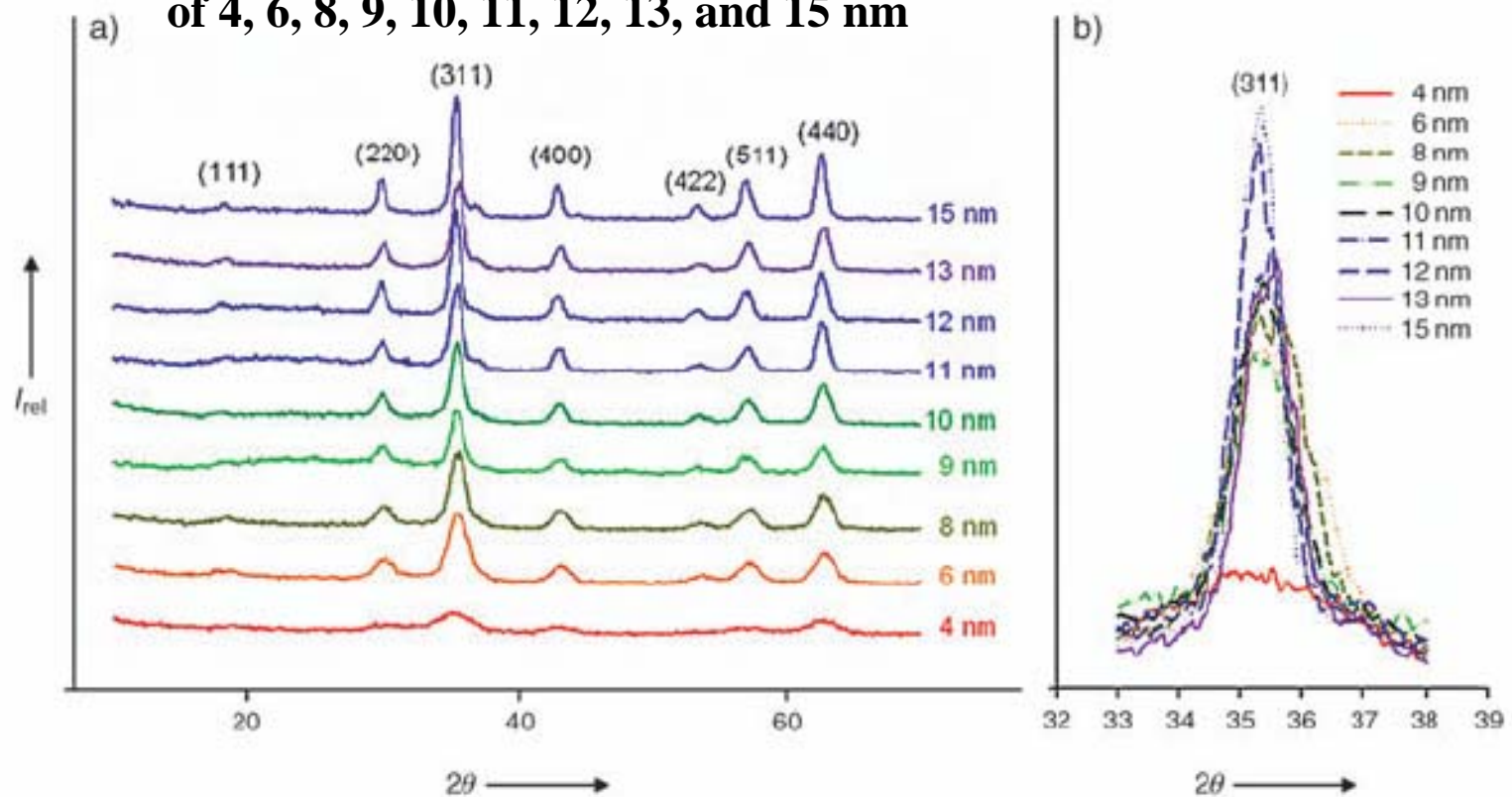
A picture of a typical multi-shell  
nanotube taken using TEM  
(Source from Dr. P. M. Ajayan)



A SEM image of multi-shell  
carbon nanotubes and particles  
(Source from Dr. P. M. Ajayan)

# Coherence Length

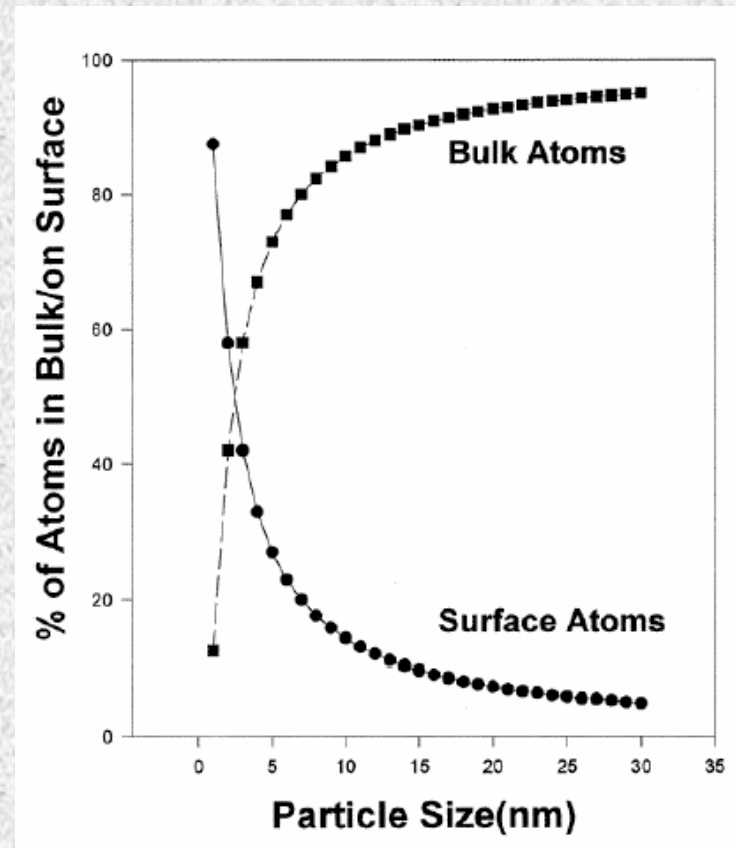
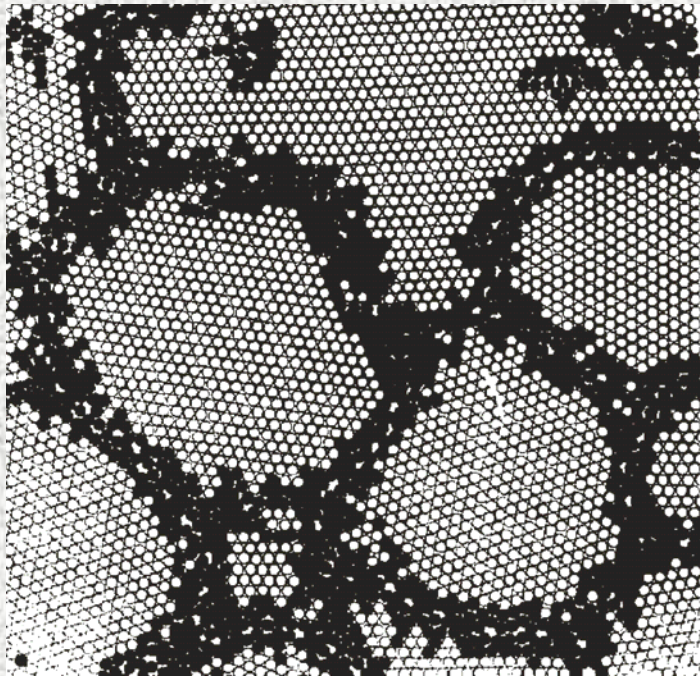
**XRD patterns of iron oxide nanocrystals of 4, 6, 8, 9, 10, 11, 12, 13, and 15 nm**





# Surface Effects

Decreasing grain size = Increasing volume fraction of grain boundaries (50% for 3 nm particles)



# Surface Effects

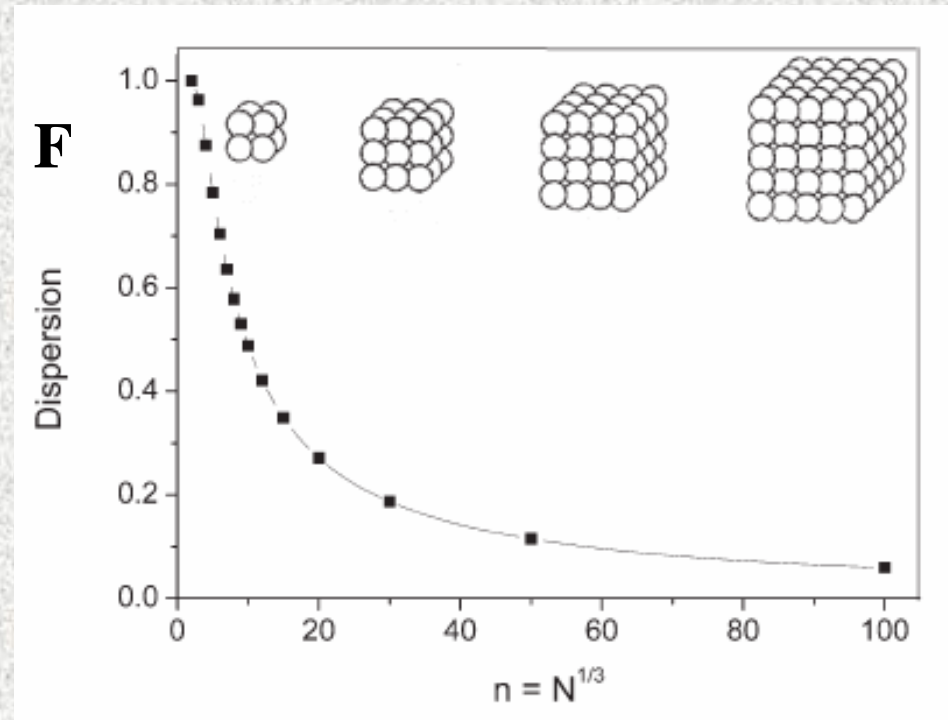
**Dispersion F = the fraction of atoms at the surface**

**F is proportional to surface area divided by volume**

**N = total number of atoms**

**$V \sim r^3 \sim N$**

$$F \approx \frac{r^2}{r^3} \approx \frac{1}{r} \approx \frac{1}{\sqrt[3]{N}}$$



**n = number of atoms at the cube edge**



# Surface Effects

**Atoms at surfaces have fewer neighbours than atoms in the bulk**

**lower coordination and unsatisfied bonds**

**surface atoms are less stabilized than bulk atoms**

**The smaller a particle the larger the fraction of atoms at the surface, and the higher the average binding energy per atom.**

**the melting and other phase transition temperatures scale with surface-to-volume ratio and with the inverse size**

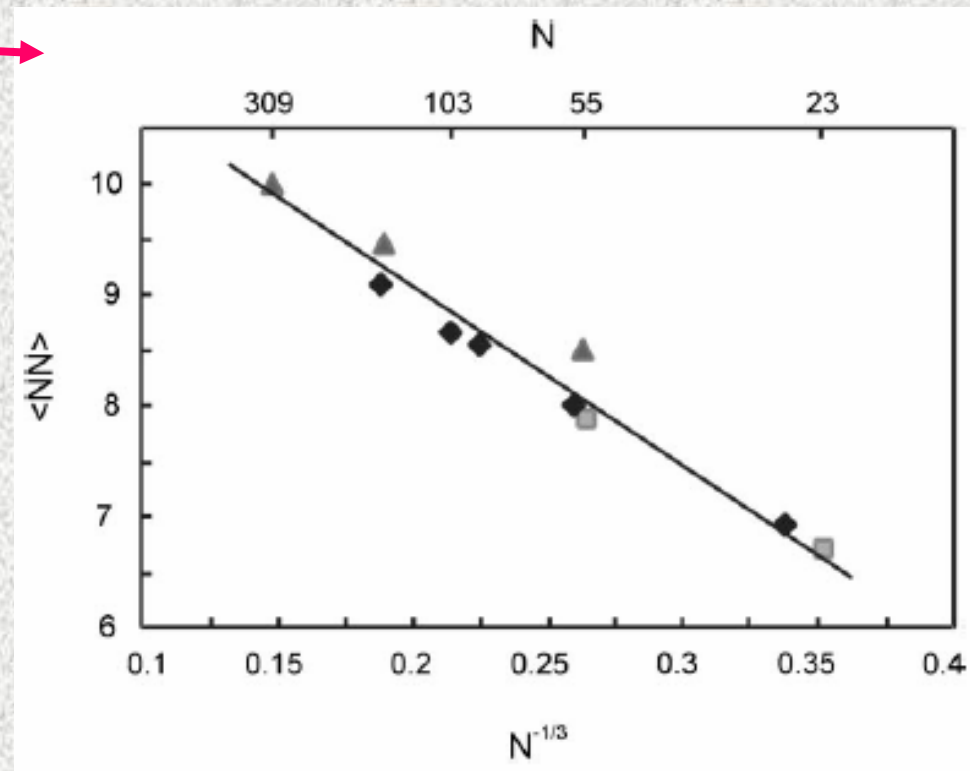
**Example: the melting point depression in nanocrystals**

**2.5 nm Au particles 930 K**

**bulk Au 1336 K**

# Surface Effects

coordination number



Calculated mean coordination number  $\langle NN \rangle$  as a function of inverse radius, represented by  $N^{-1/3}$  for Mg clusters (triangles = icosahedra, squares = decahedra, diamonds = hcp)



# Surface Effects

**Atom binding (vaporization) energies lower in nanoparticles,  
fewer neighbors to keep atoms from escaping**

**Plasticity of nanocrystalline ceramics**

# Surface Effects

## Properties of grain boundaries

- Lower coordination number of atoms
- Reduced atomic density (by 10 – 30 %)
- Broad spectrum of interatomic distances

## Experimental evidence

- HREM
- EXAFS, reduced number of nearest and next-nearest neighbors
- Raman spectroscopy
- Mössbauer spectroscopy, quadrupole splitting distribution broadened
- Diffusivity enhanced by up to 20 orders of magnitude !!
- Solute solubility in the boundary region
  - Ag (fcc) and Fe (bcc) immiscible in (s) or (l), but do form solid solution as nanocrystalline alloy
- EPR, nano-Si gives a sharp signal





# Gibbs–Thomson Equation

$$\frac{T_m - T_m^b}{T_m^b} = - \frac{2V_{mol}^l \gamma_{sl}}{\Delta H_m r}$$

$T_m$  = mp of the cluster with radius  $r$

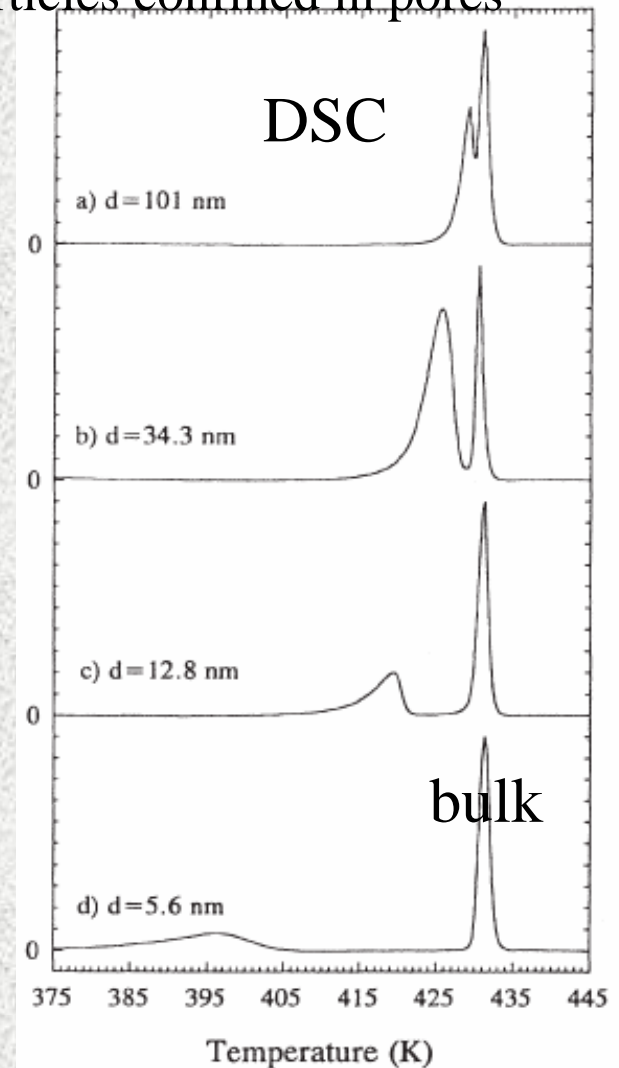
$T_m^b$  = mp of the bulk

$V_{mol}^l$  = the molar volume of the liquid

$\gamma_{sl}$  = the interfacial tension between the s and l surface

$\Delta H_m$  = the bulk latent heat of melting

In nanoparticles confined in pores



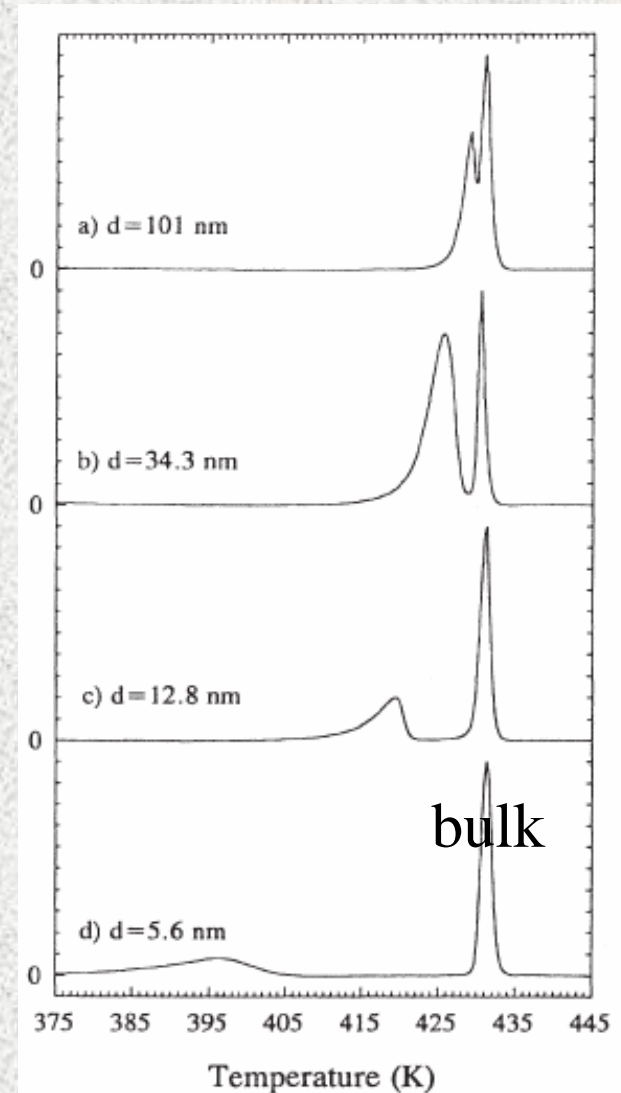
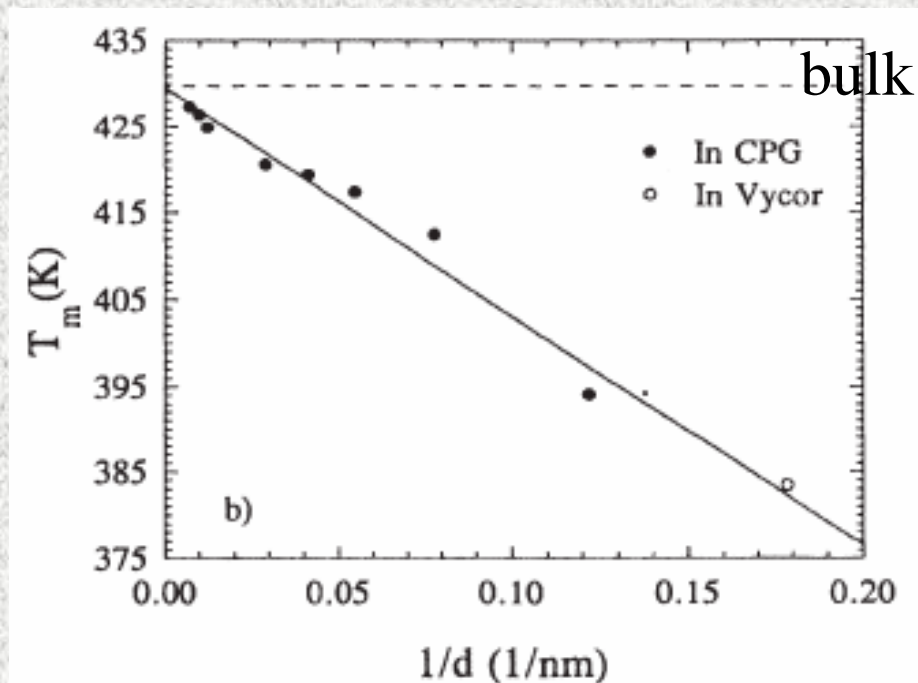
# Phase Transitions

Phase transitions are collective phenomena

With a lower number of atoms in a cluster a phase transition is less well

defined, it is therefore broadened

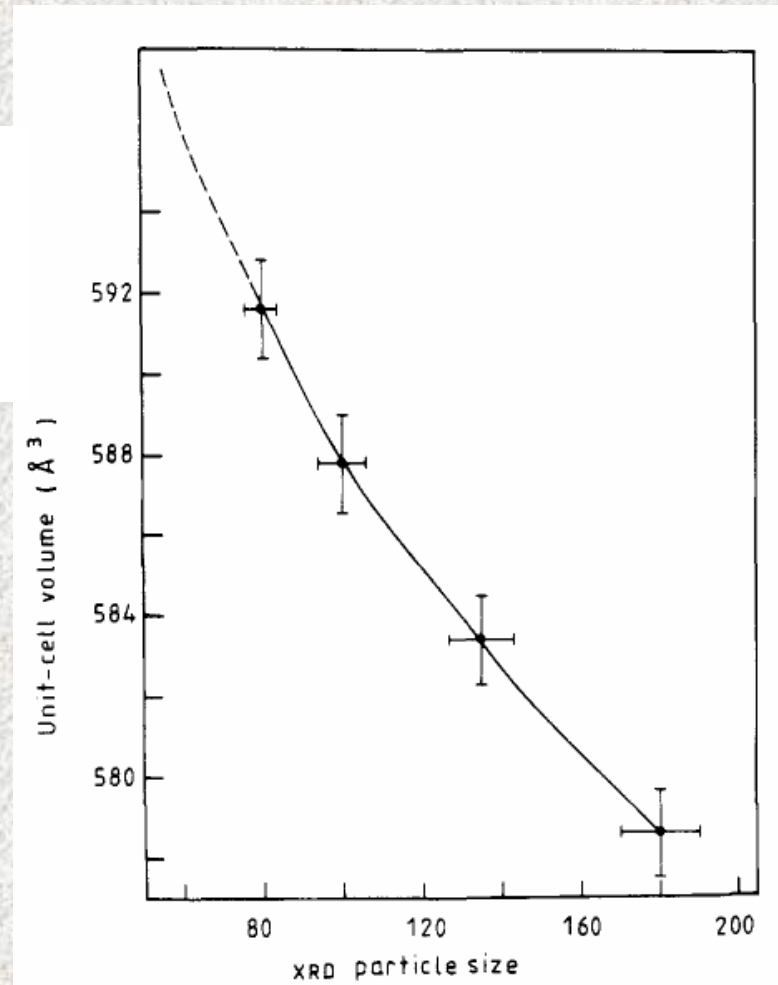
Small clusters behave more like molecules than as bulk matter





# Surface Effects

**Correlation between the unit-cell volume (cubic) and the XRD particle size in  $\gamma\text{-Fe}_2\text{O}_3$  nanoparticles**

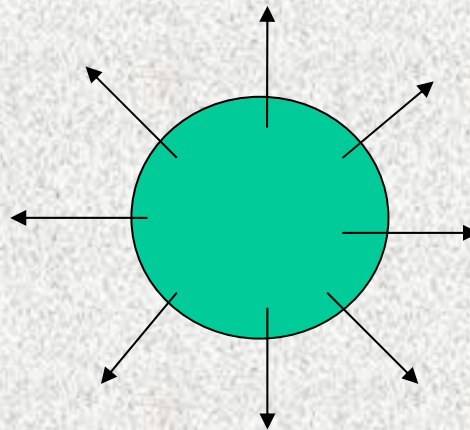


# Surface Effects

**The inter-ionic bonding in nanoparticles has a directional character  
ions in the outermost layer of unit cells possess unpaired electronic orbitals**

**associated electric dipole moments, aligned roughly parallel to each other point outwards from the surface**

**the repulsive dipolar interactions increase in smaller particles  
reduced by allowing unit cell volume to increase**



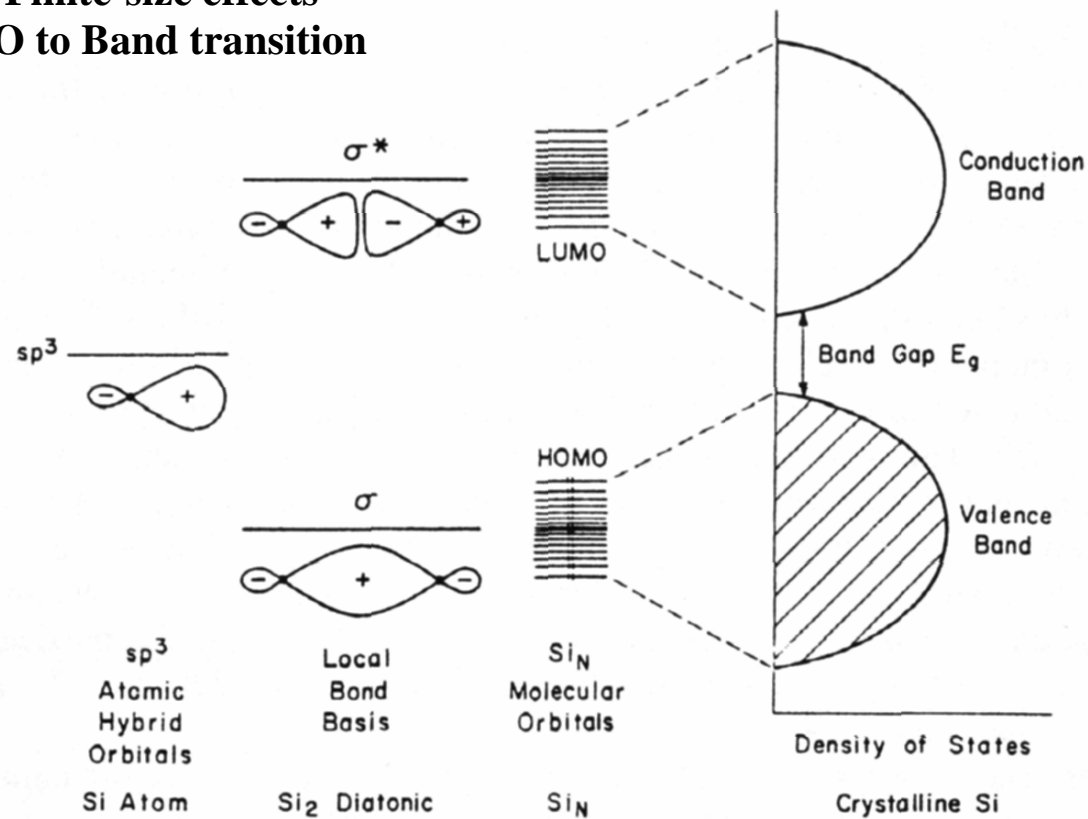
Nanomaterials



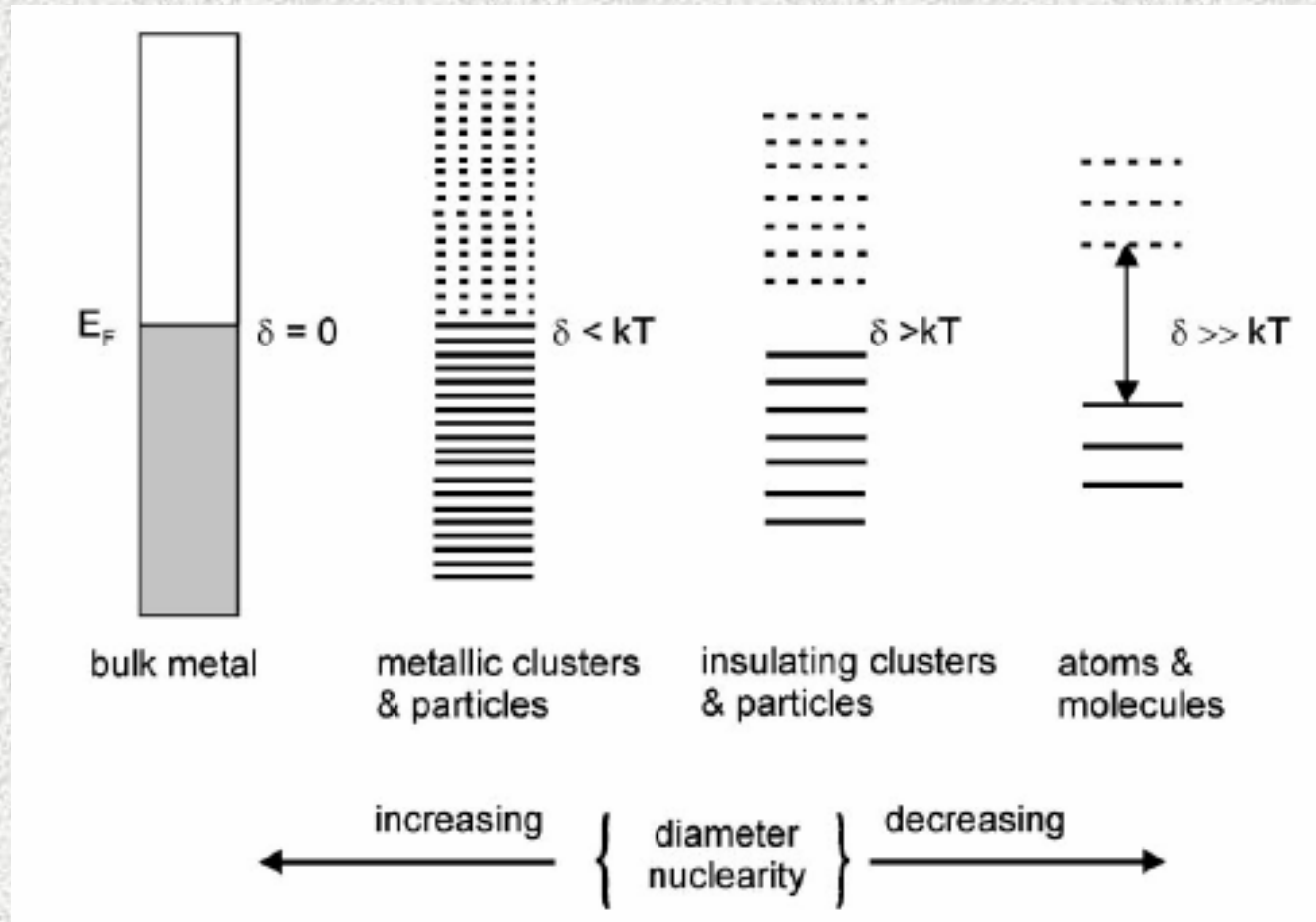
# Quantum Confinement Effects

Physical and chemical properties depend on the size !!

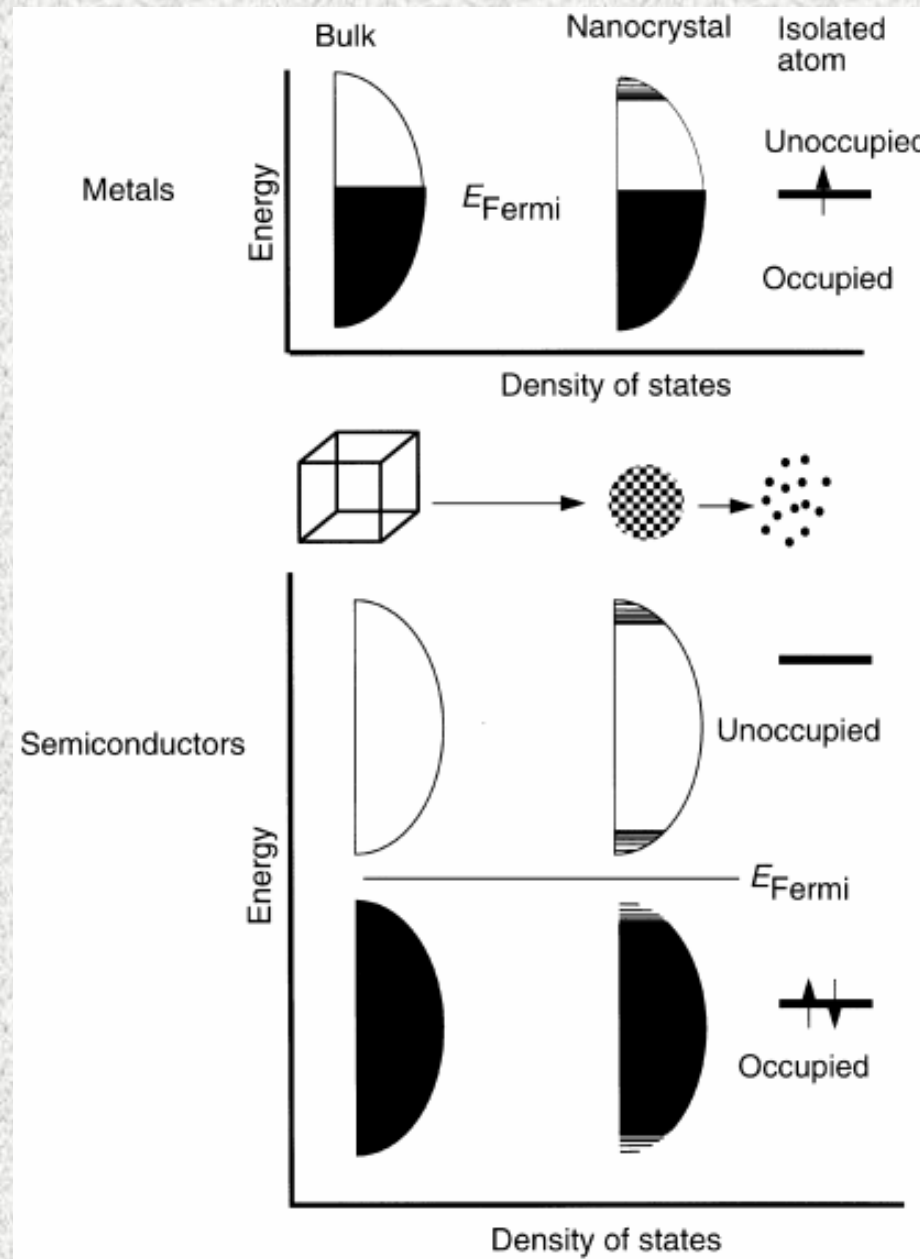
① Finite-size effects  
MO to Band transition



# Metal-to-Insulator Transition

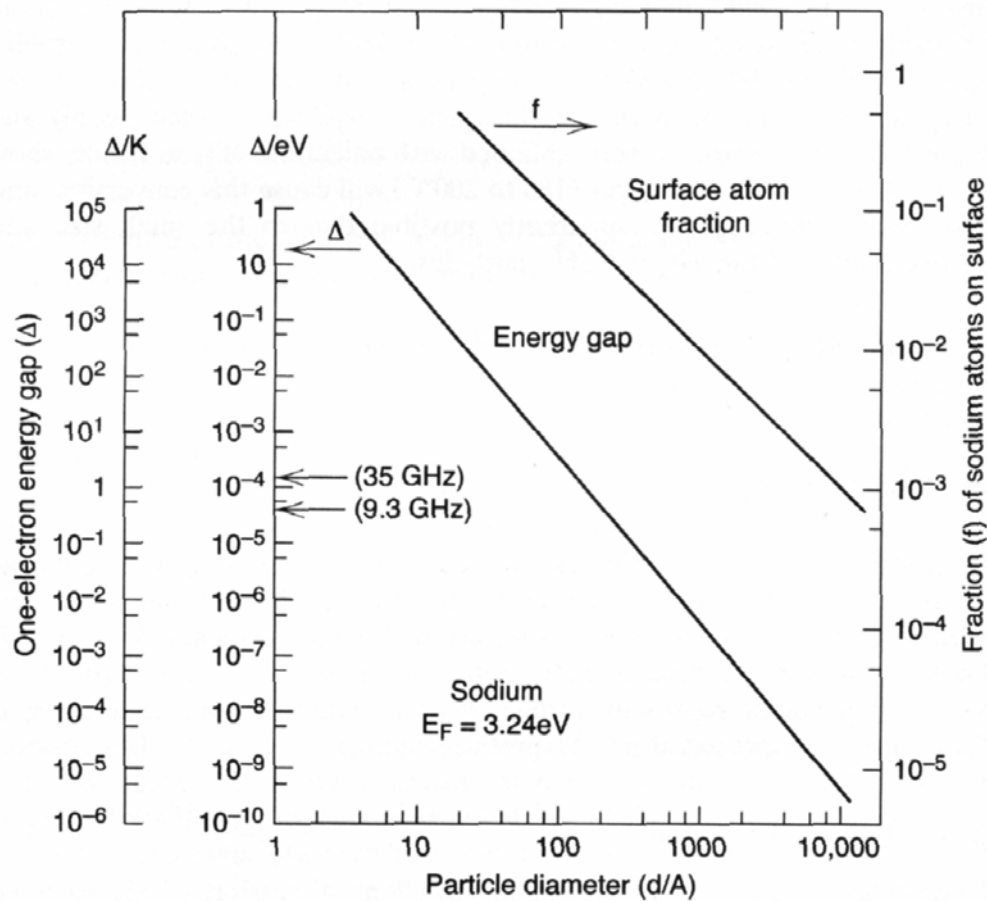






# Metal-to-Insulator Transition

Band gap increases with decreasing size

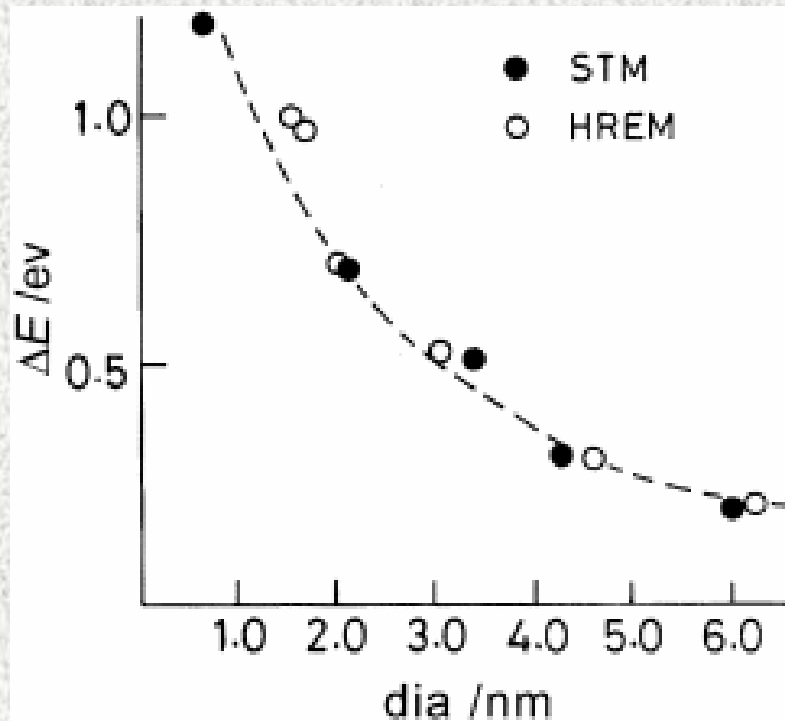


**Metallic behavior**  
Single atom cannot behave  
as a metal  
nonmetal to metal transition  
100-1000 atoms

**Magnetic behavior**  
Single domain particles  
large coercive field



# Metal-to-Insulator Transition

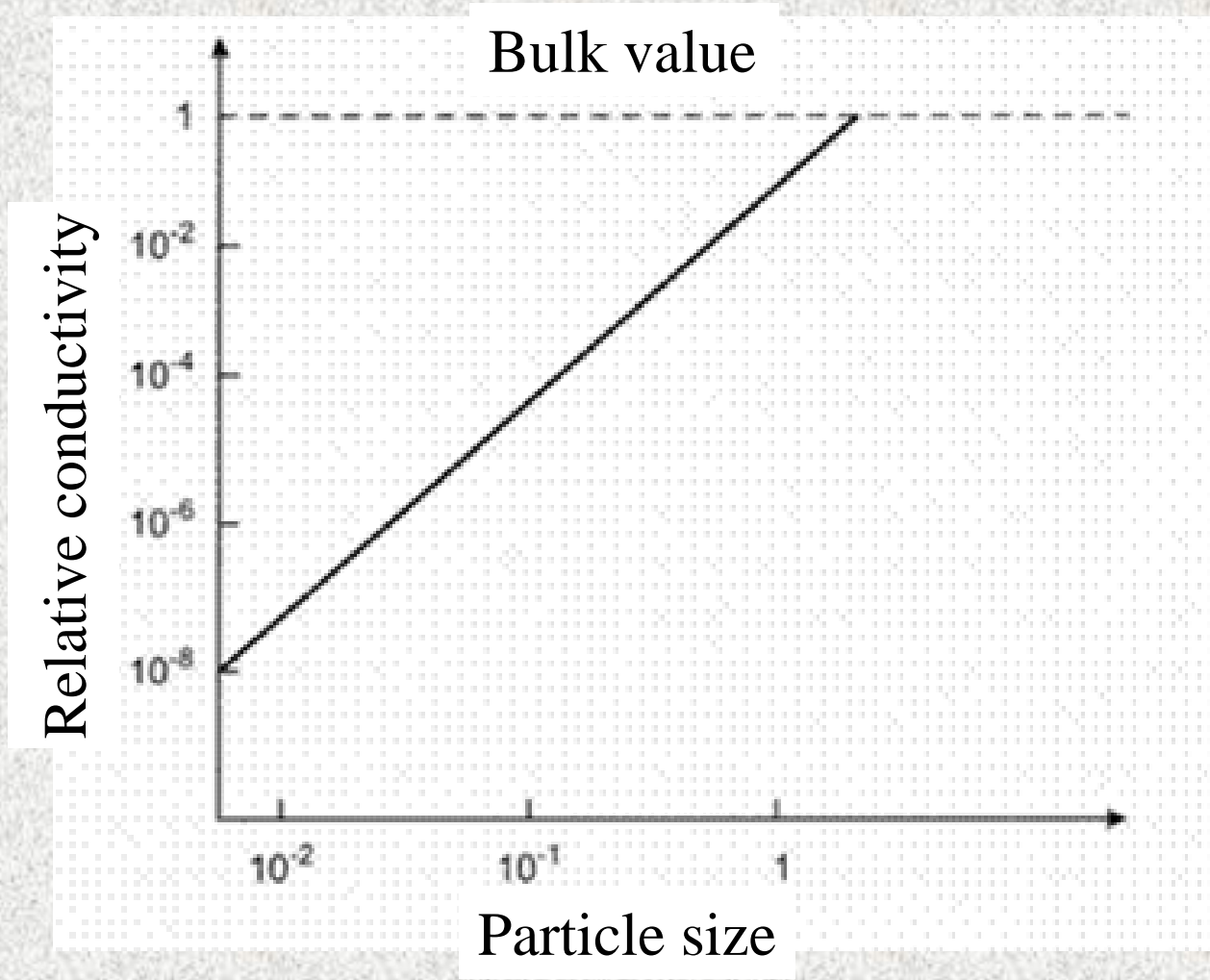


**The increase in the core-level binding energy in small particles  
poor screening of the core charge**

**the size-induced metal-nonmetal  
transition in nanocrystals**

**Variation of the shift,  $\Delta E$ , in the core-level binding energy  
(relative to the bulk metal value) of Pd with the nanoparticle diameter**

# Electrical Conductivity

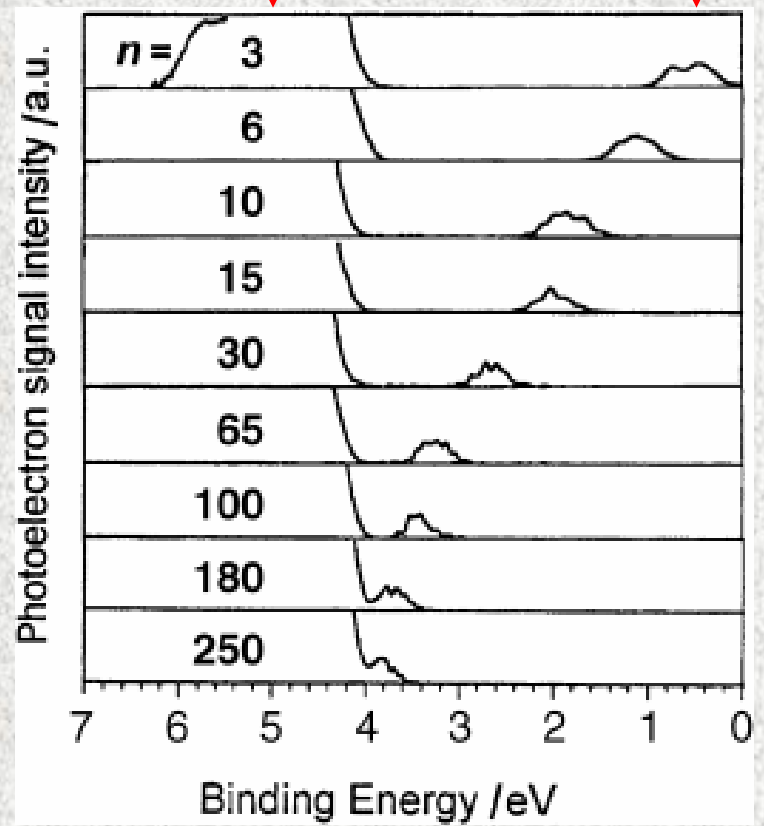


Nanomaterials



6s  
HOMO

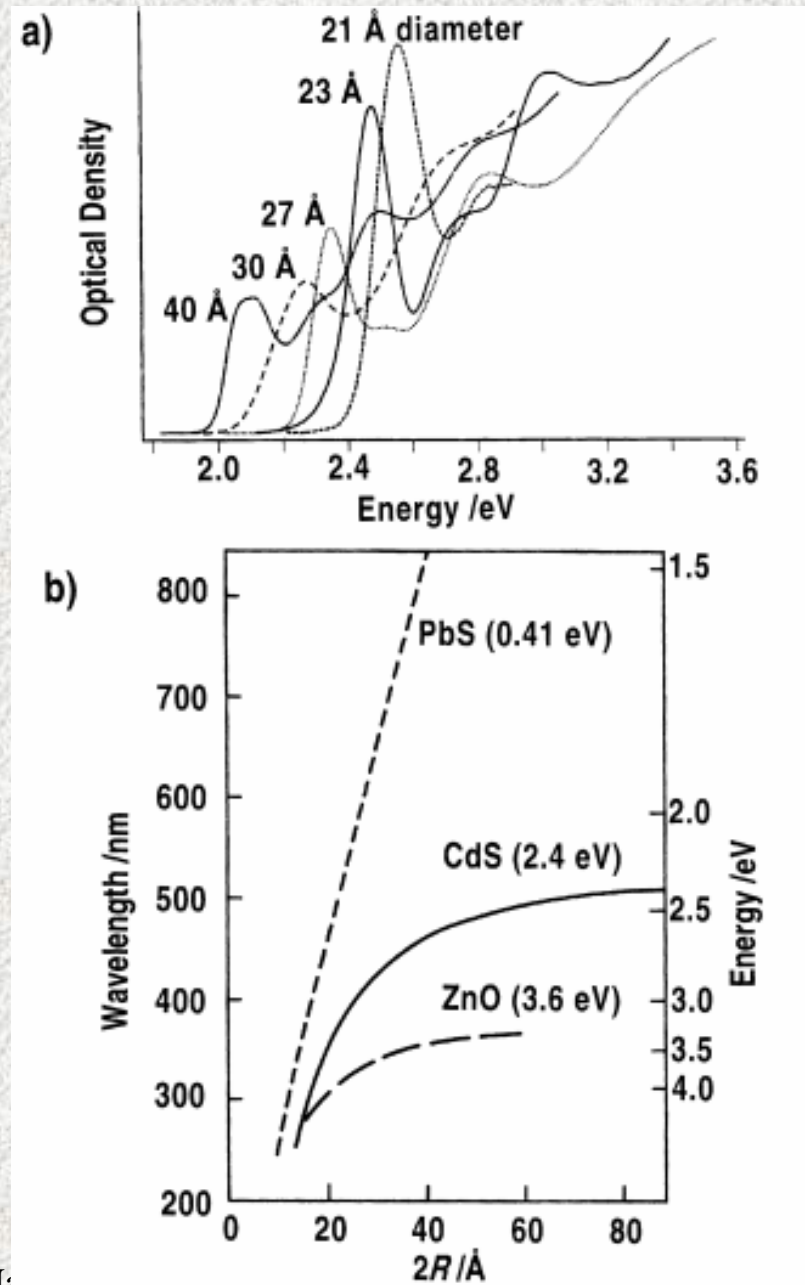
6p  
LUMO



**Photoelectron spectra of Hg clusters of nuclearity  $n$**   
**The 6p peak moves gradually towards the Fermi level**  
**the band gap shrinks with increase in cluster size**

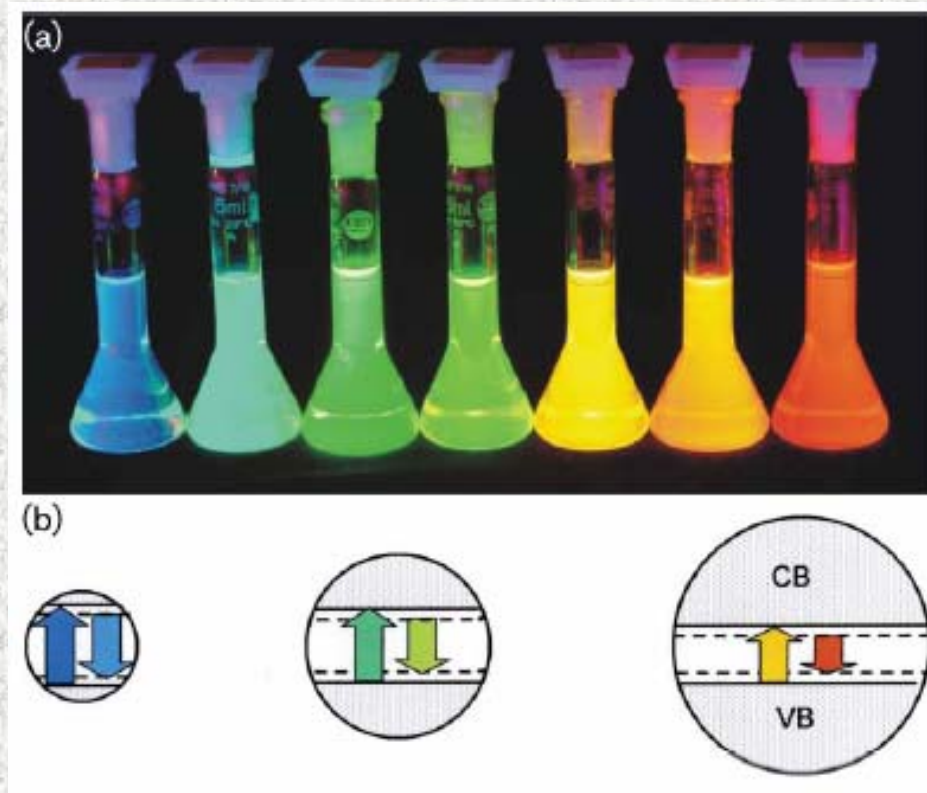
a) Absorption spectra of CdSe nanocrystals (at 10 K) of various diameters

b) Wavelength of the absorption threshold and band gap as a function of the particle diameter for various semiconductors. The energy gap in the bulk state in parenthesis





# Quantum Confinement Effects

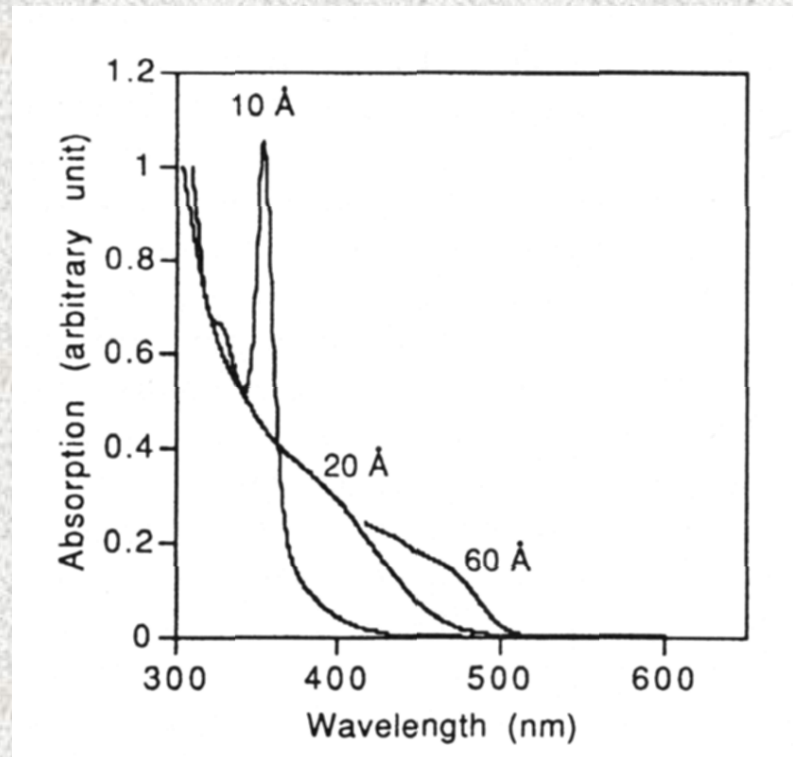


Fluorescence of CdSe–CdS core–shell nanoparticles with a diameter of 1.7 nm (blue) up to 6 nm (red), smaller particles have a wider band gap

# Quantum Confinement Effects

Ⓟ Optical properties  
nc-TiO<sub>2</sub> is transparent

Blue shift in optical spectra of nanoparticles





# Nanoscopic Materials

**NANO** -particles, crystals, powders  
-films, patterned films  
-wires, rods, tubes  
-dots

**Nanostructured materials = nonequilibrium character**

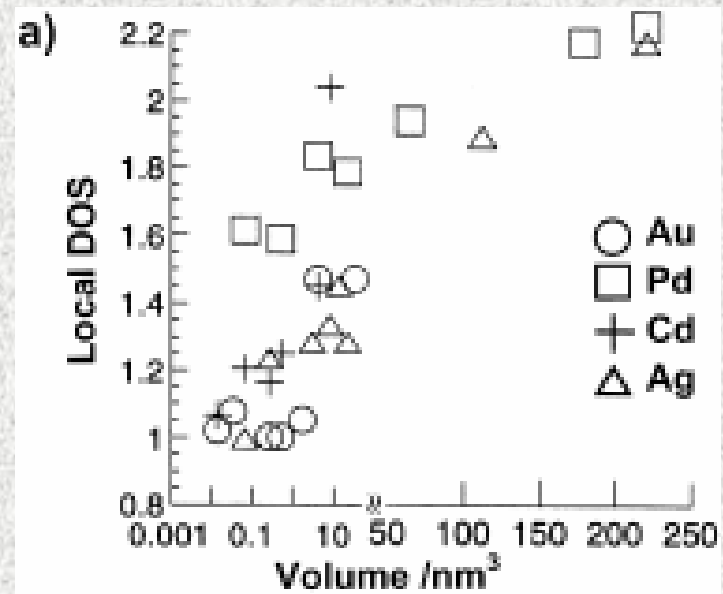
- **good sinterability**
- **high catalytic activity**
- **difficult handling**
- **adsorption of gases and impurities**
- **poor compressibility**

## **PREPARATION METHODS**

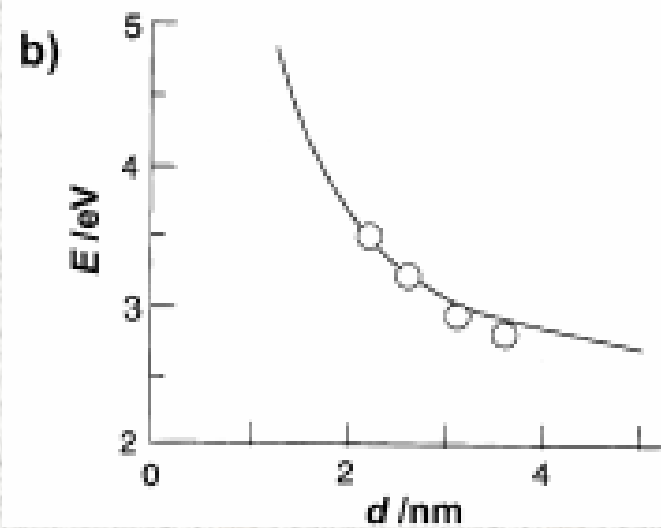
**Top-down: from bulk to nanoparticles**

**Bottom-up: from atoms to nanoparticles**

a) Variation of the nonmetallic band gap with nanocrystal size



b) in CdS nanocrystals





# Nanoscopic Materials

**NANO**    -particles, crystals, powders  
              -films, patterned films  
              -wires, rods, tubes  
              -dots

**Nanostructured materials = nonequilibrium character**

- good sinterability
- high catalytic activity
- difficult handling
- adsorption of gases and impurities
- poor compressibility

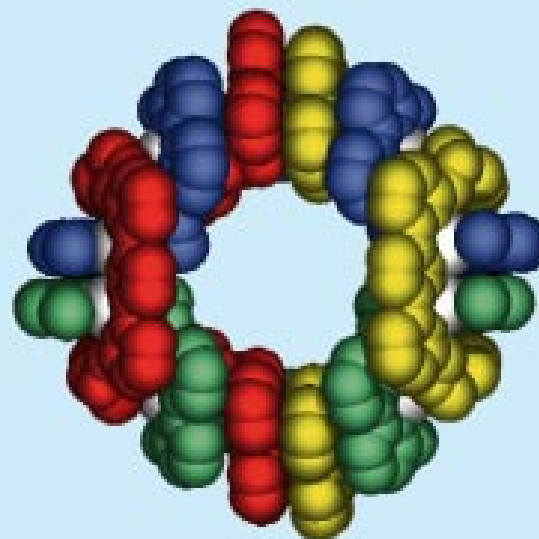
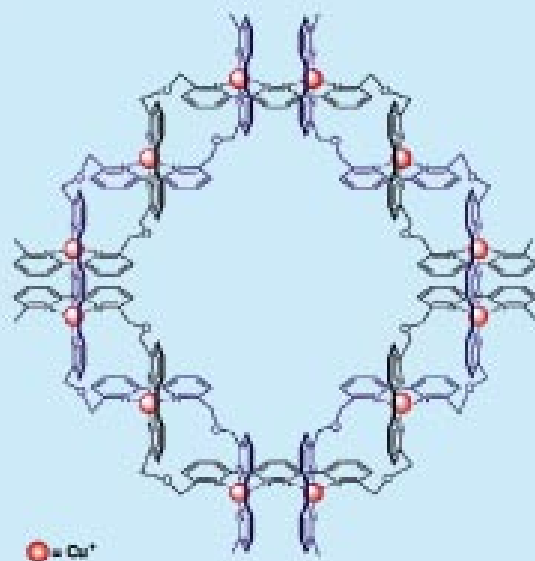
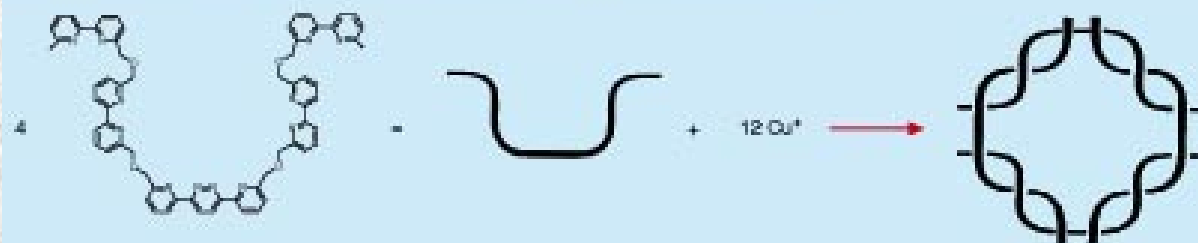
## **PREPARATION METHODS**

**Top-down: from bulk to nanoparticles**

**Bottom-up: from atoms to nanoparticles**

# Bottom-up Synthesis: Atom Up

Sixteen components assemble into supramolecular macrocycle





# NANOSTRUCTURAL MATERIALS

## Bottom-up Synthesis

### ✂ Atom Aggregation Method

**GEM – gas evaporation method**

✧ evaporation by heating – resistive, laser, plasma, electron beam, arc discharge

✧ the vapor nucleates homogeneously owing to collisions with the cold gas atoms

✧ condensation

in an inert gas (He, Ar, 1kPa) on a cold finger, walls - metals, intermetallics, alloys, SiC, C<sub>60</sub>

in a reactive gas      O<sub>2</sub>      TiO<sub>2</sub>, MgO, Al<sub>2</sub>O<sub>3</sub>, Cu<sub>2</sub>O  
                                 N<sub>2</sub>, NH<sub>3</sub>      nitrides

in an organic solvent matrix

# NANOSTRUCTURAL MATERIALS

## Bottom-up Synthesis

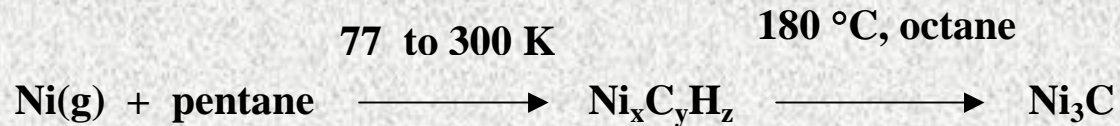
**SMAD – the solvated metal atom dispersion**

**1 – 2 g of a metal, 100 g of solvent, cooled with liquid N<sub>2</sub>**

**more polar solvent (more strongly ligating) gives smaller particles**

**Ni powder: THF < toluene < pentane = hexane**

**Carbide formation**

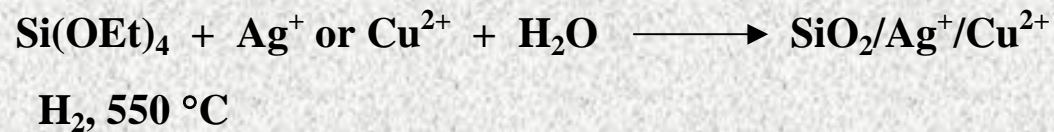
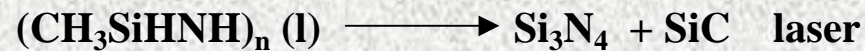
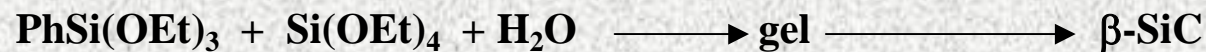
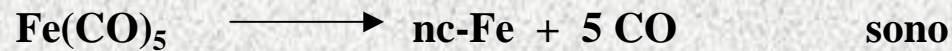




# NANOSTRUCTURAL MATERIALS

## Bottom-up Synthesis

### ✂ Thermal or Sonocative Decomposition of Precursors



# NANOSTRUCTURAL MATERIALS

## Bottom-up Synthesis

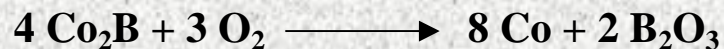
### ✂ Reduction of Metal Ions

#### Borohydride Reduction - Manhattan Project

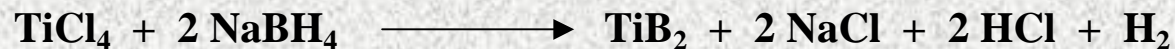
Aqueous, under Ar



Under air



Nonaqueous



M = group 6 to 11; n = 2,3; X = Cl, Br

mixed-metal particles

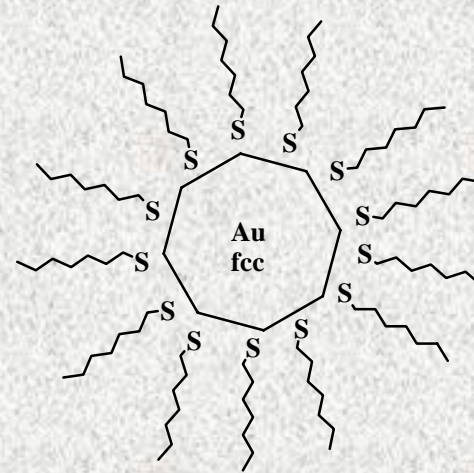


# NANOSTRUCTURAL MATERIALS

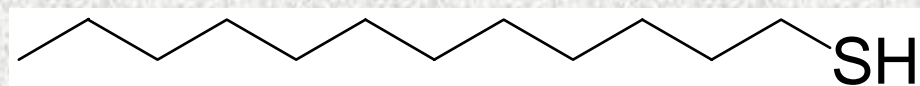
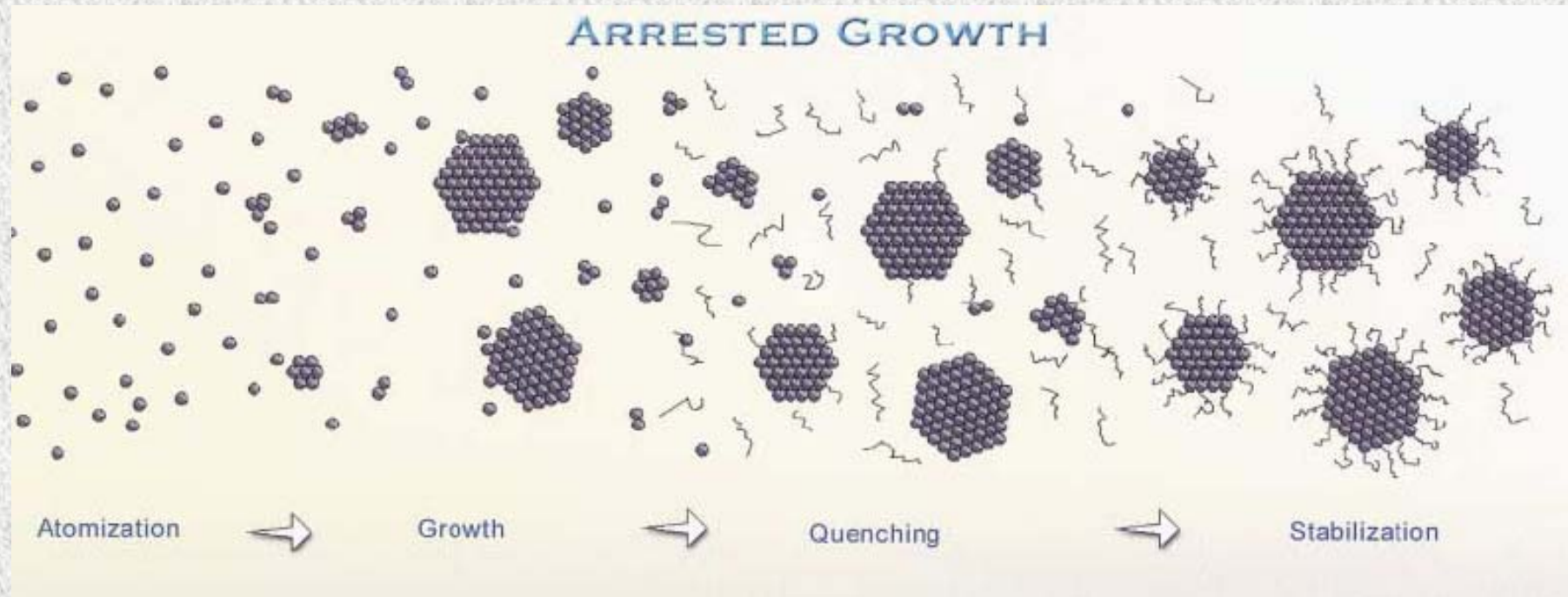
## Bottom-up Synthesis

### Au colloidal particles

**HAuCl<sub>4</sub> + NaBH<sub>4</sub> in toluene/H<sub>2</sub>O system,  
TOABr as a phase transfer agent, Au  
particles in the toluene layer, their surface  
covered with Br, addition of RSH gives  
stable Au colloid**

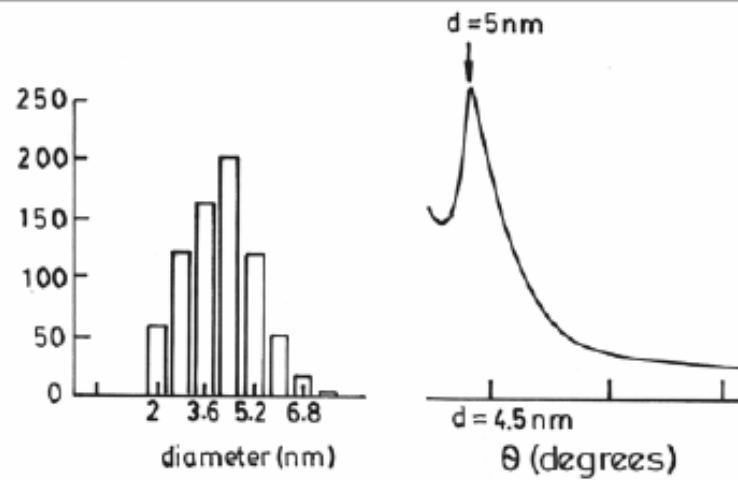
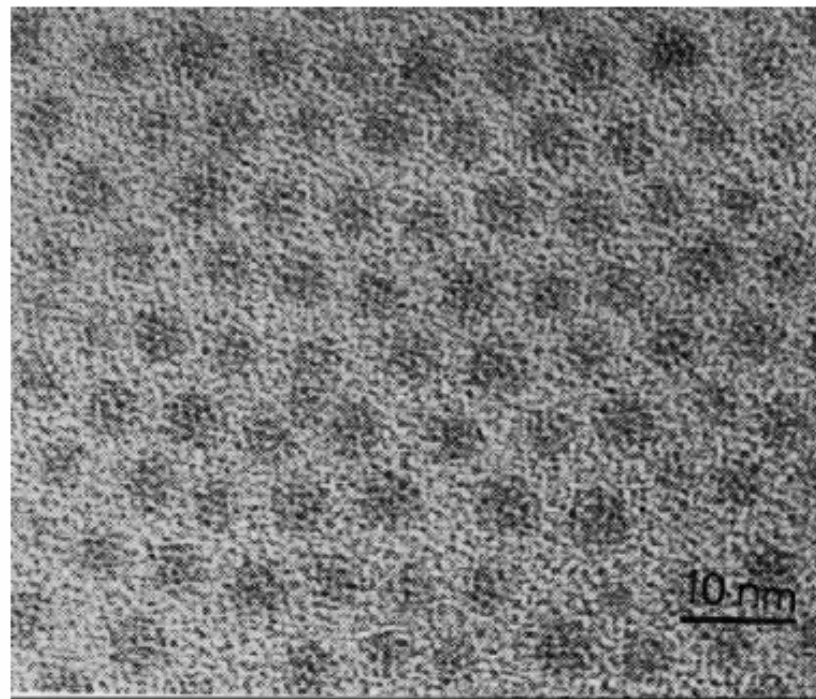


# Bottom-up Synthesis





**Two-dimensional array of  
thiol-derivatised Au particles  
(mean diam 4.2 nm)**

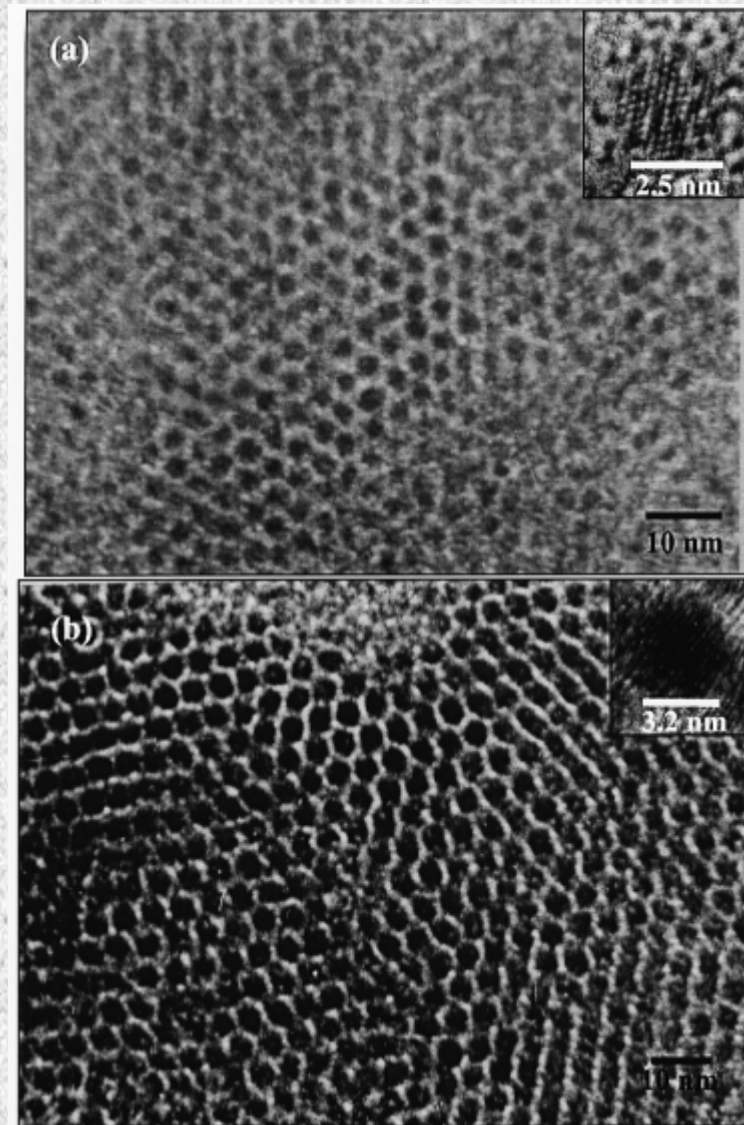




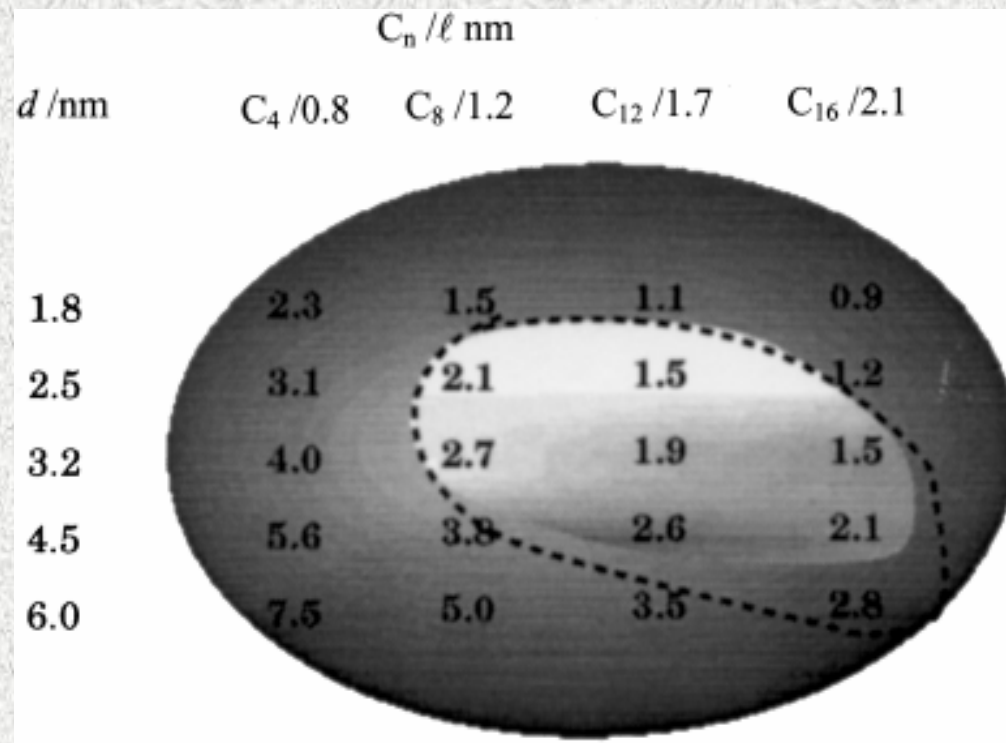
**TEM micrograph of hexagonal arrays  
of thiolized Pd nanocrystals:**

**a) 2.5 nm, octane thiol**

**b) 3.2 nm, octane thiol**







The  $d$ - $l$  phase diagram for Pd nanocrystals thiolized with different alkane thiols.

The mean diameter,  $d$ , obtained by TEM.

The length of the thiol,  $l$ , estimated by assuming an all-*trans* conformation of the alkane chain.

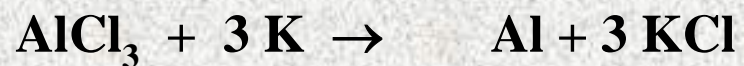
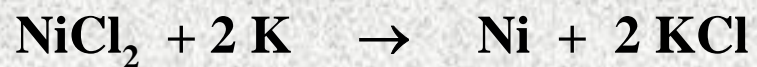
The thiol is indicated by the number of carbon atoms,  $C_n$ .

The bright area in the middle encompasses systems which form close-packed organizations of nanocrystals. The surrounding darker area includes disordered or low-order arrangements of nanocrystals. The area enclosed by the dashed line is derived from calculations from the soft sphere model

## NANOSTRUCTURAL MATERIALS

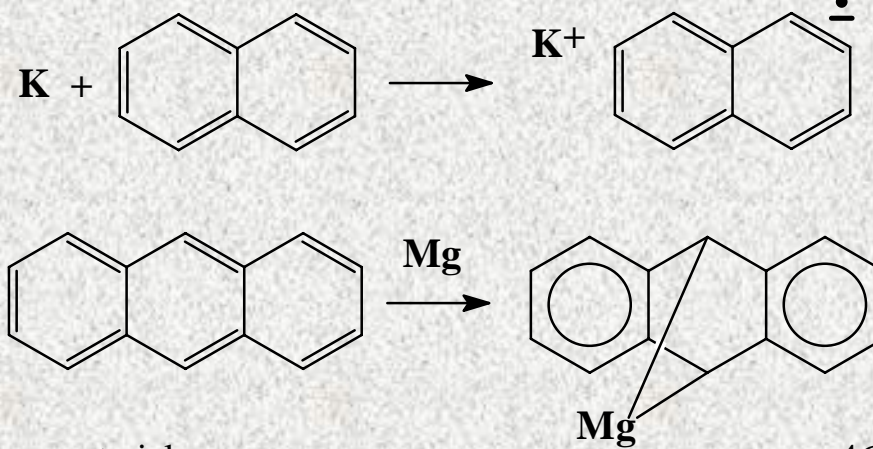
# Alkali Metal Reduction

in dry anaerobic diglyme, THF, ethers, xylene



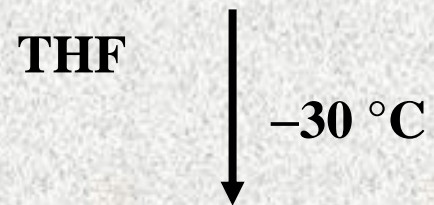
Reduction by Glycols or Hydrazine

“Organically solvated metals”



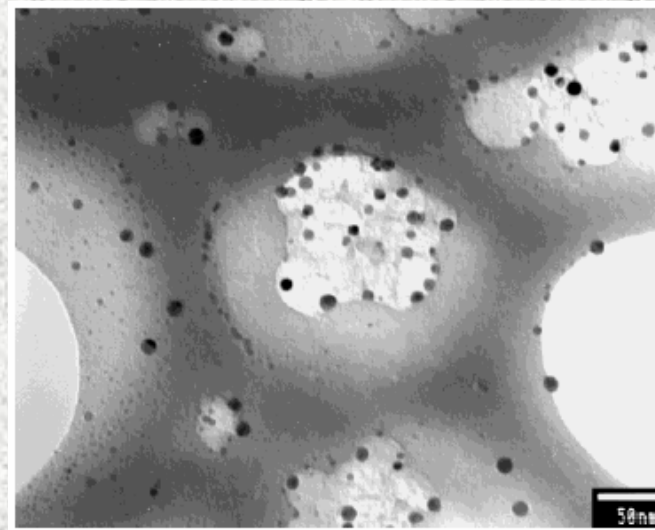


## Alkalide Reduction



Anealed at 950 °C / 4 h

$\text{Fe}_3\text{C}$ : 2 – 15 nm



# NANOSTRUCTURAL MATERIALS

## Bottom-up Synthesis

✂ Reactions in Porous Solids – Zeolites, Mesoporous materials

Ion exchange in solution, reaction with a gaseous reagent inside the cavities



Ship-in-the-Bottle Synthesis



Conducting carbon wires

Acrylonitrile introduced into MCM-41 (3 nm diam. channels)

Radical polymerization

Pyrolysis gives carbon filaments



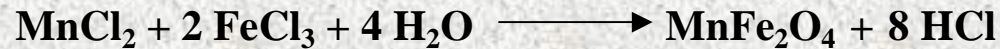
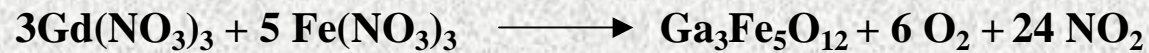
# NANOSTRUCTURAL MATERIALS

## Bottom-up Synthesis

✘ Gel or Polymer Matrices

✘ Sol-Gel Method  
Aerogels, supercritical drying

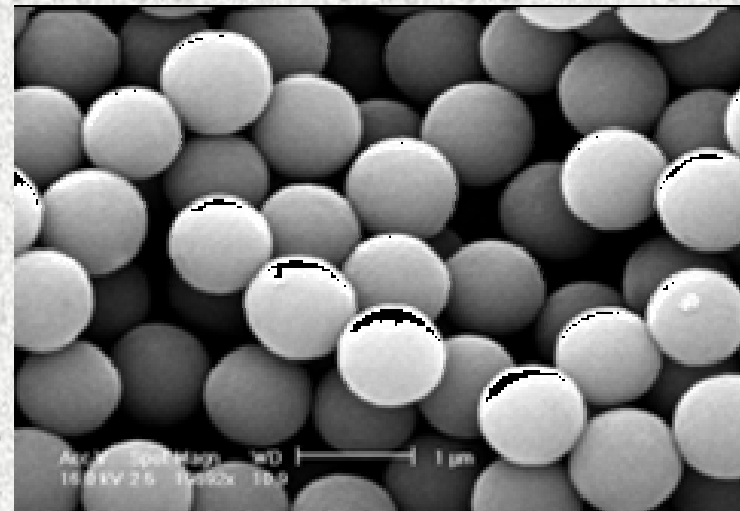
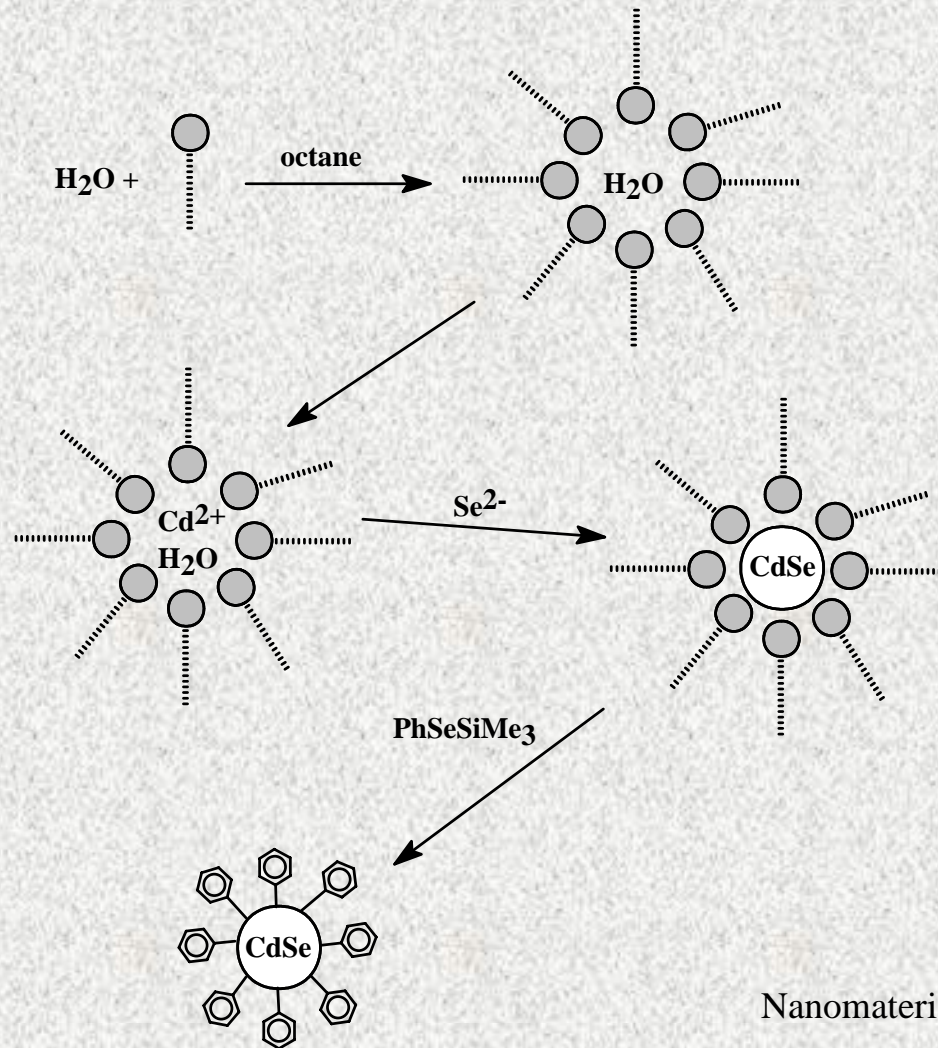
✘ Aerosol Spray Pyrolysis  
Aqueous solution, nebulization, droplet flow, solvent evaporation,  
chemical reaction, particle consolidation, up to 800 °C



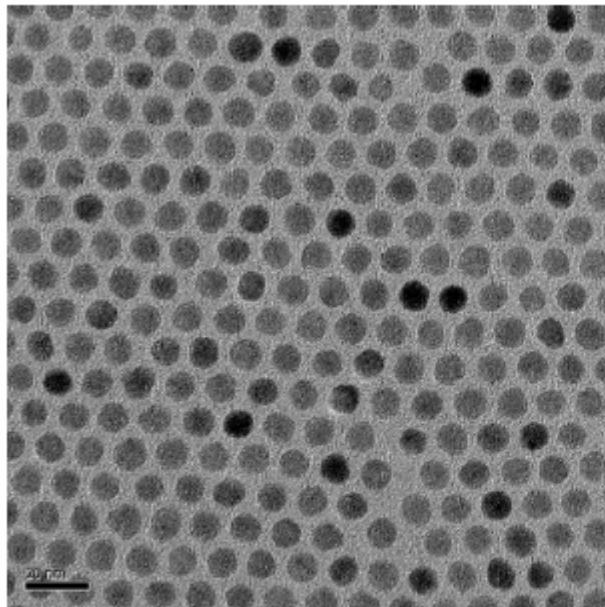
# NANOSTRUCTURAL MATERIALS

✂ Inverse Micelles

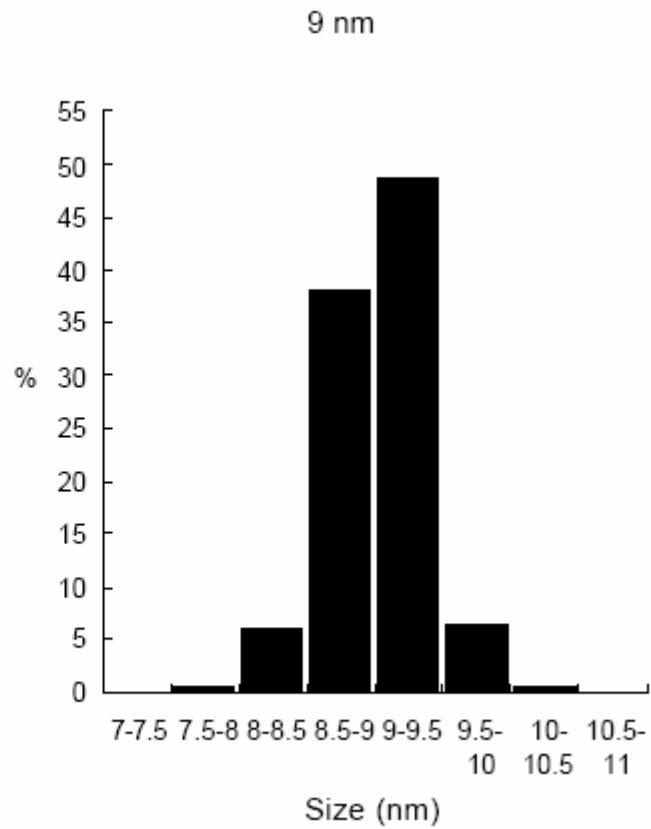
## Bottom-up Synthesis







Number of counted particles: 204  
Average size: 9.04 nm  
Standard deviation: 0.33 nm (3.7%)



# NANOSTRUCTURAL MATERIALS

## Properties on Nanostructured Materials

Ⓢ Metallic behavior

Single atom cannot behave as a metal

nonmetal to metal transition : 100-1000 atoms

Ⓢ Magnetic behavior

Single domain particles, large coercive field

Ⓢ Depression of melting points in nanocrystals

bulk Au mp 1064 °C

10 nm Au 550 °C



# LaMer mechanism

Supersaturated solution

Burst of nucleation

Slow growth of particles without additional nucleation

Separation of nucleation and growth

# Watzky-Finke mechanism

Slow continuous nucleation

Fast autocatalytic surface growth



# Seed-mediated mechanism

Au nanoclusters as seeds

Bi, Sn, In, Au, Fe, Fe<sub>3</sub>O<sub>4</sub>

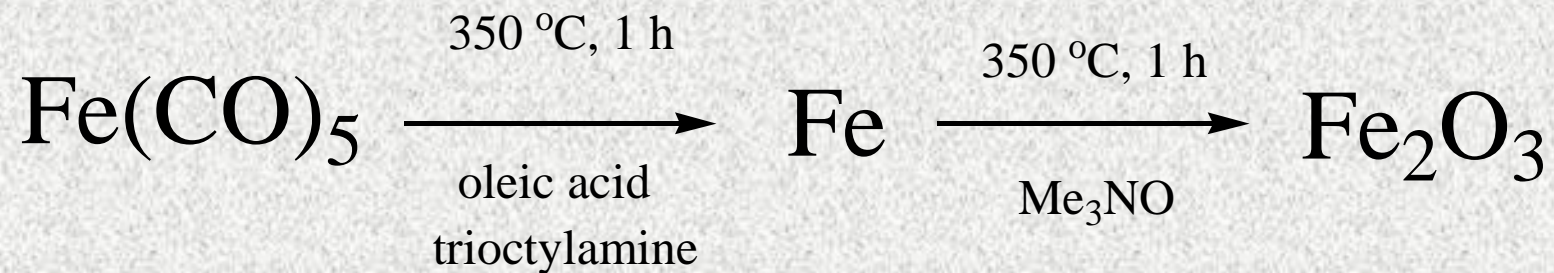
# Other mechanisms

Digestive ripening

Surfactant exchange



# Thermal Decomposition of Precursors

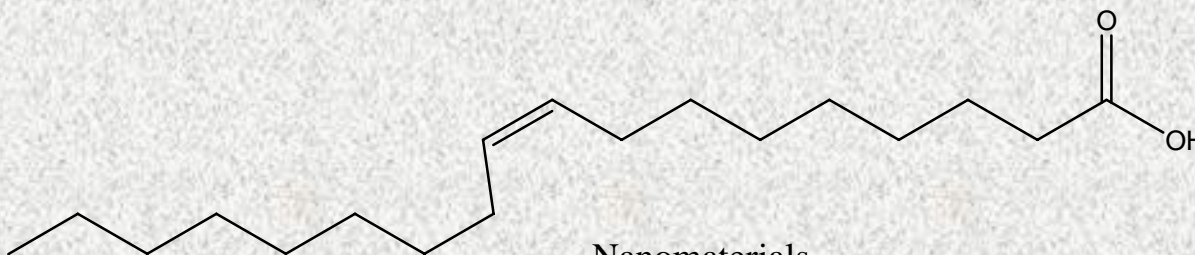
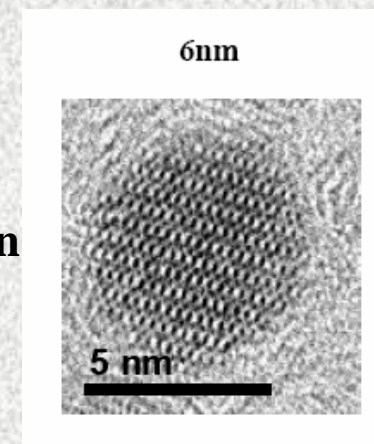


**Separation of nucleation and growth**

**Fe(CO)<sub>5</sub> thermal decomposition at 100 °C contributes to nucleation**

**Fe(oleate) thermal decomposition at 350 °C contributes to growth**

6 nm



# **Top-down Synthesis: Bulk Down**



## **NANOSTRUCTURAL MATERIALS**

# **Top-down Synthesis: Bulk Down**

### **✘ Introduction of Crystal Defects (Dislocations, Grain Boundaries)**

#### **◇ High-Energy Ball Milling**

**final size only down to 100 nm, contamination**

#### **◇ Extrusion, Shear, Wear**

#### **◇ High-Energy Irradiation**

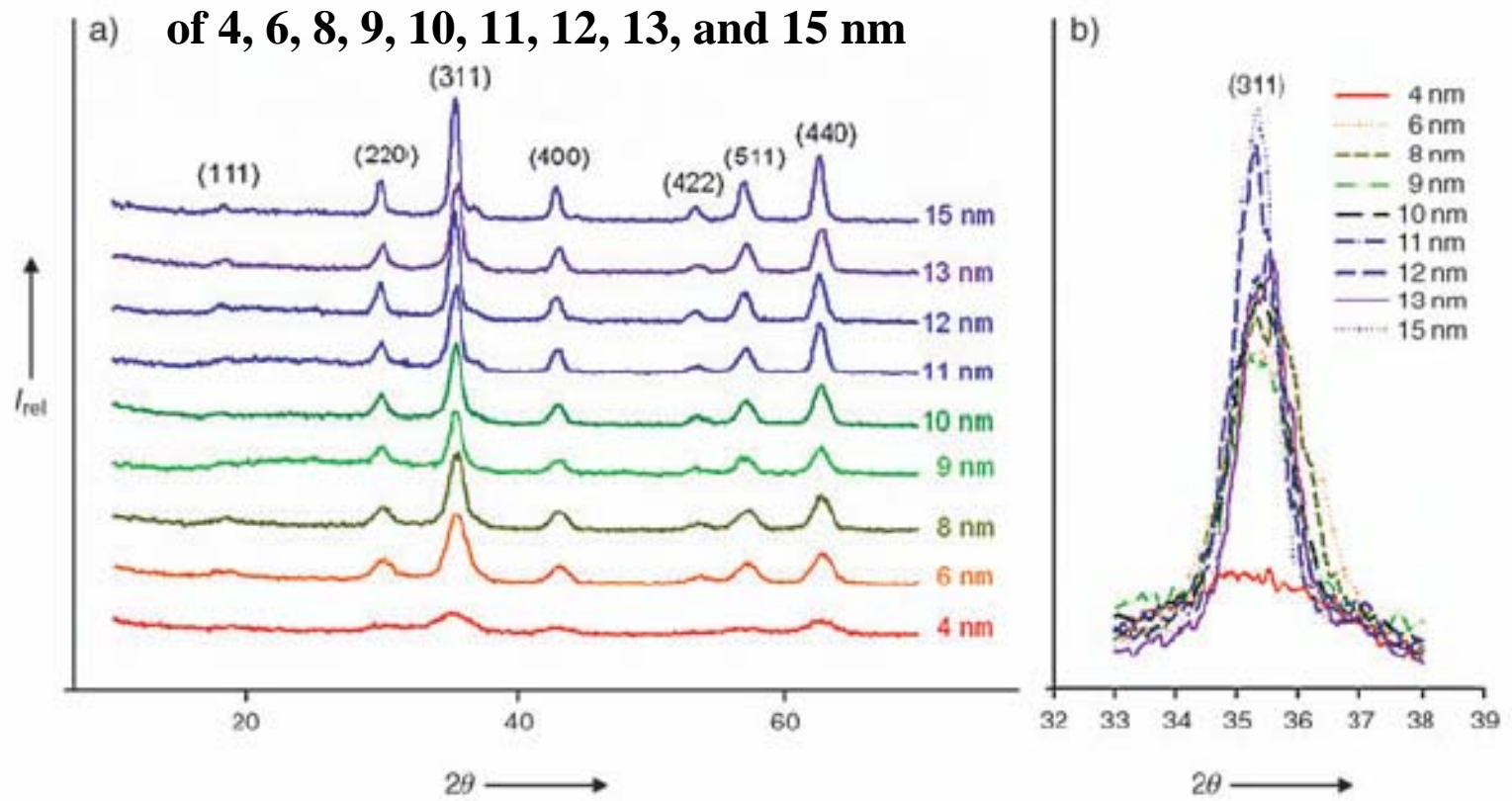
#### **◇ Detonative Treatment**

### **✘ Crystallization from Unstable States of Condensed Matter**

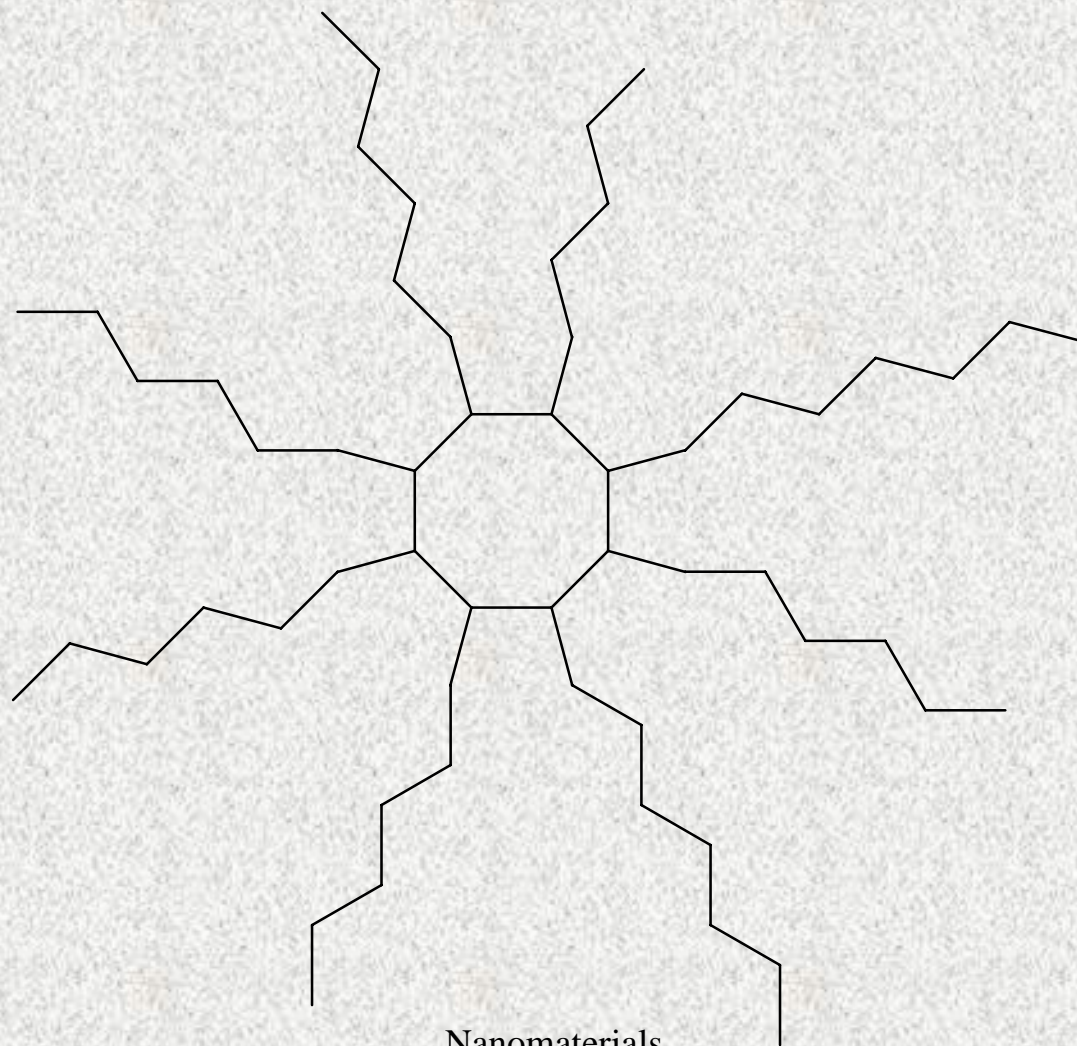
#### **◇ Crystallization from Glasses**

#### **◇ Precipitation from Supersaturated Solid or Liquid Solutions**

### XRD patterns of iron oxide nanocrystals of 4, 6, 8, 9, 10, 11, 12, 13, and 15 nm



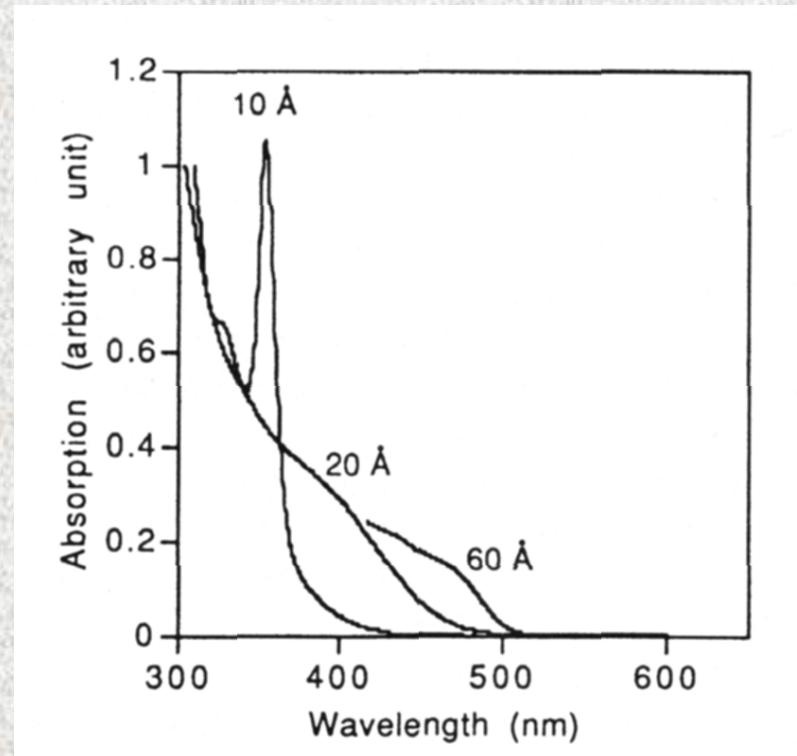




# NANOSTRUCTURAL MATERIALS

© Optical properties  
nc-TiO<sub>2</sub> is transparent

Blue shift in optical spectra of nanoparticles



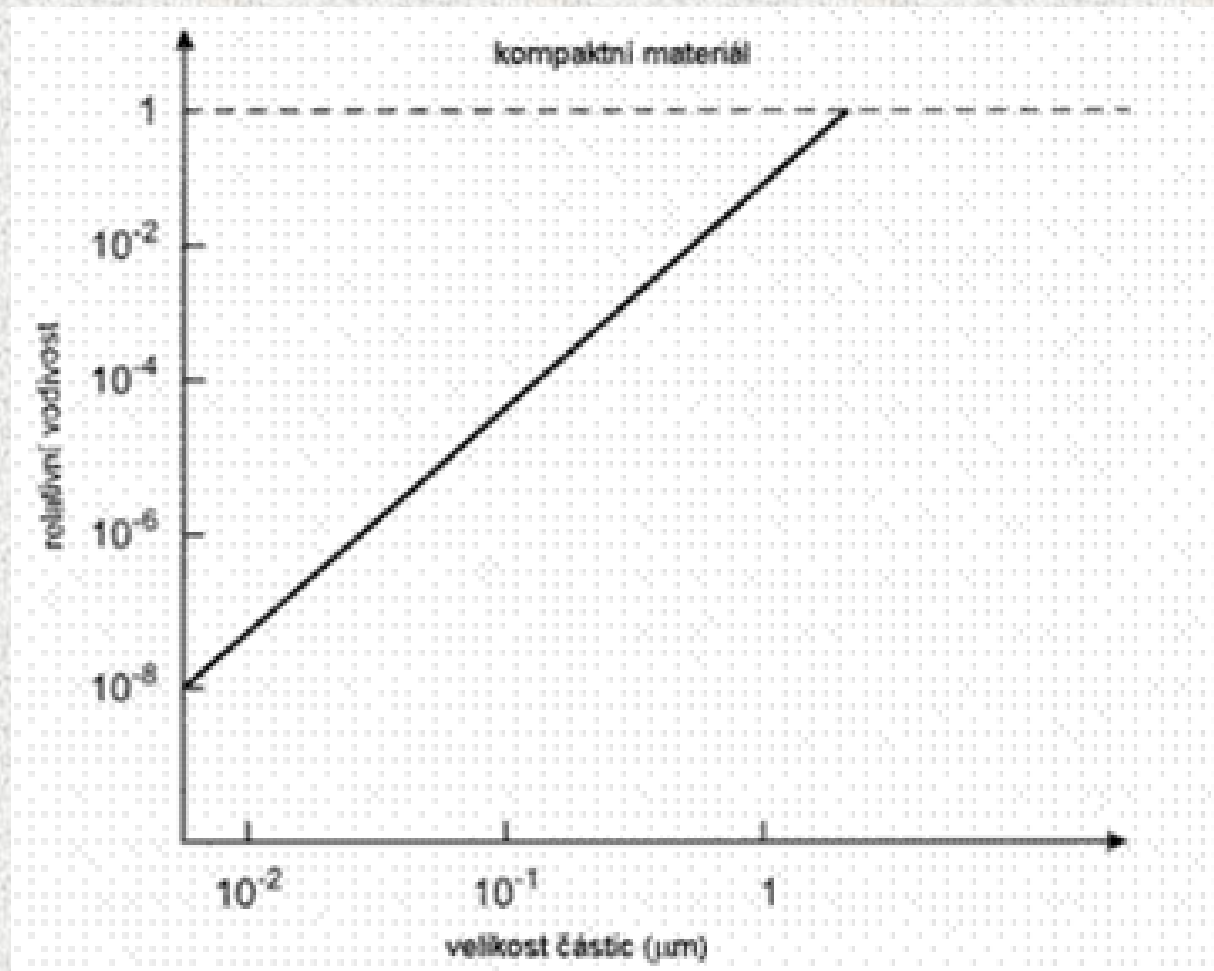


# **NANOSTRUCTURAL MATERIALS**

**Ⓢ Atom binding (vaporization) energies lower in nanoparticles, fewer neighbors to keep atoms from escaping**

**Ⓢ Plasticity of nanocrystalline ceramics**

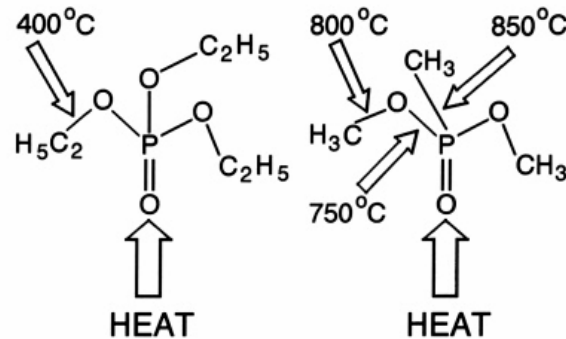
# Electrical conductivity



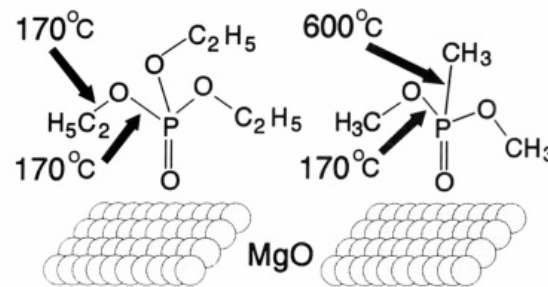


# Applications

Destruction of dangerous organic compounds  
(organophosphates - VX, chlorinated - PCB)

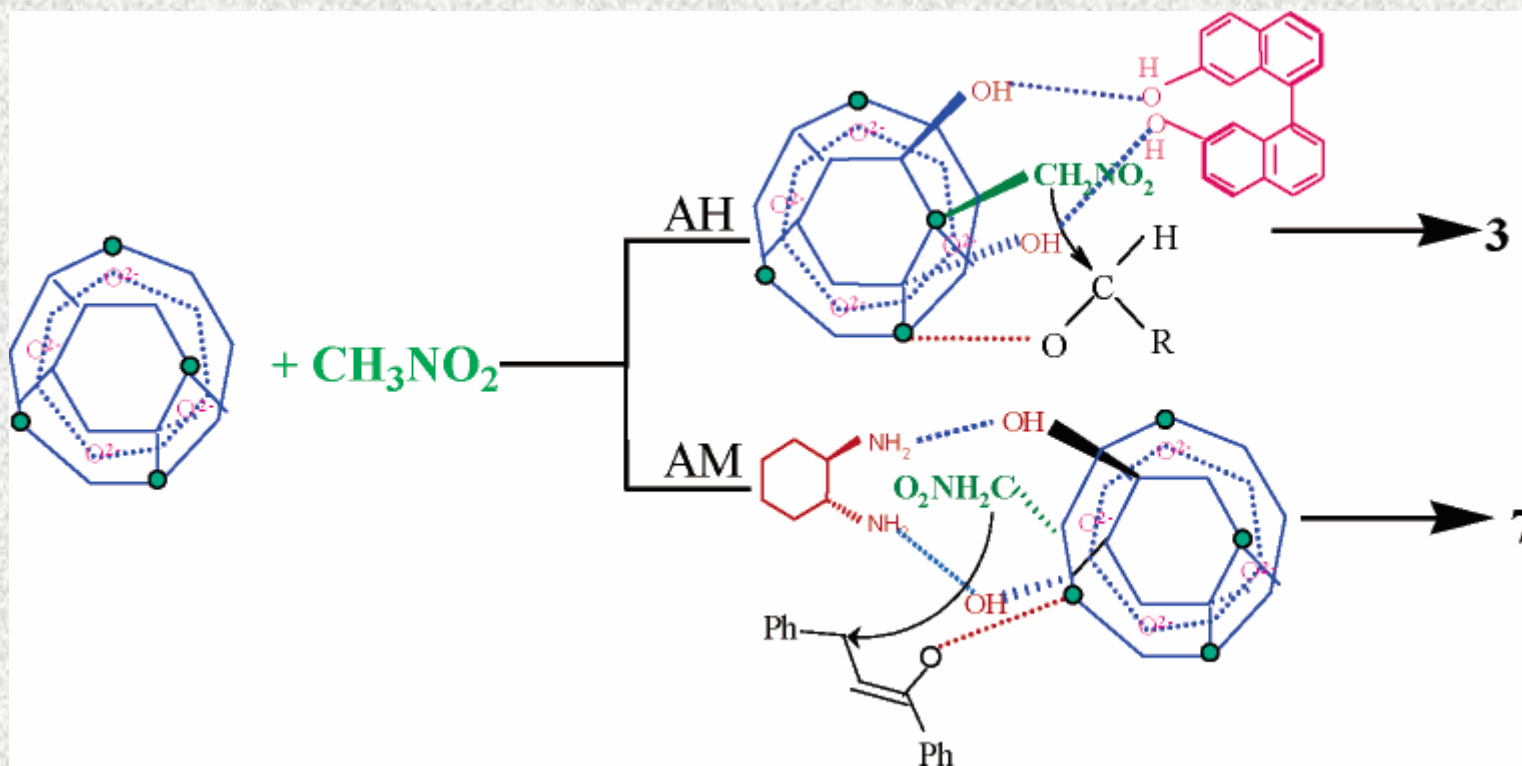


**Figure 3.** Cleavages of bonds in  $(C_2H_5O)_3P(O)$  and DMMP under thermal decomposition condition.

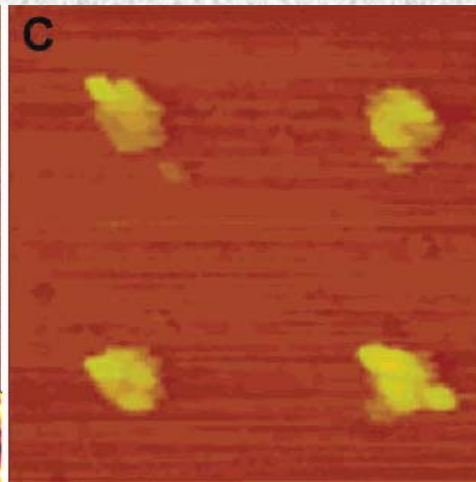
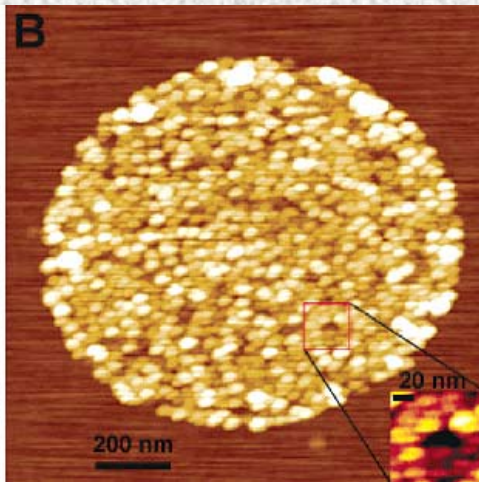
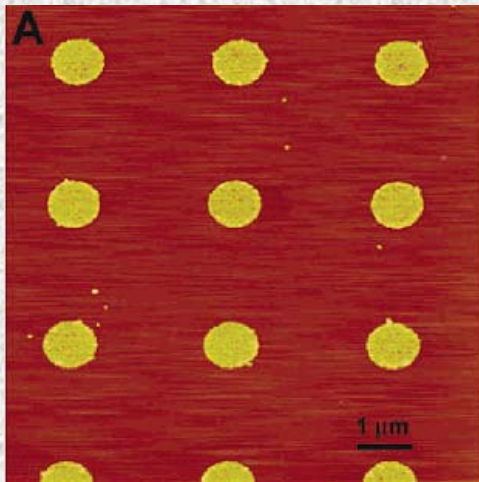


**Figure 4.** Cleavages of bonds of  $(C_2H_5O)_3P(O)$  and DMMP on MgO.

## Asymmetric heterogeneous catalysis on nanoparticles







CNT growth

