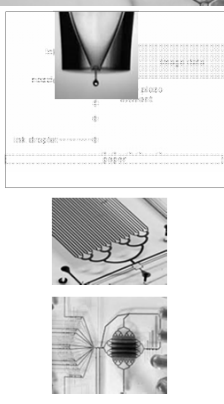
 **LOSCHMIDT**
LABORATORIES

6. Microfluidics – „Lab on a Chip“

Bi7430 Molecular Biotechnology


Microfluidics

- developed in the 1980s (IBM)
- **multidisciplinary field**
(engineering, physics, chemistry, material science, nanotechnology)
- **integrate processes on chip**
 - miniaturization
 - full automation
 - high throughput
 - low energy consumption
 - low sample consumption
 - less waste production




Microfluidics

- **narrow channels**
(mm, μ m)
- **extremely small volumes**
(nL, pL, fL)
- **micro domain** differs greatly from macroscopic fluids:
 - surface tension
 - capillary forces
 - fluidic resistance
 - fast thermal relaxation
 - laminar flow
 - diffusion



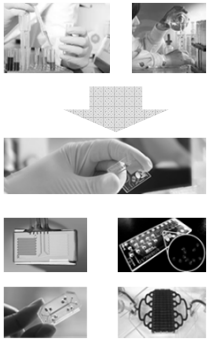
Microfluidic designs

- ❑ **continuous-flow microfluidics**
manipulation of continuous liquid flow through microfabricated channels
- ❑ **droplet-based microfluidics**
manipulating discrete volumes of fluids in immiscible phases
- ❑ **digital microfluidics**
droplets manipulated on a substrate using electrowetting



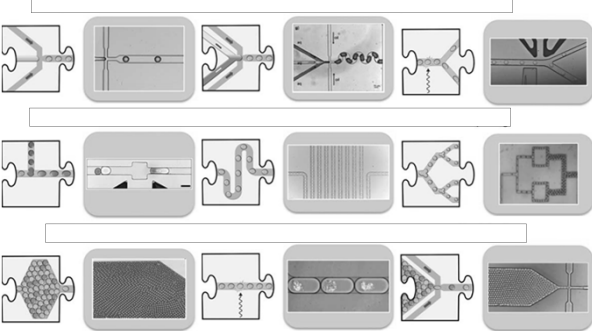
Lab on a Chip (LOC)

- ❑ **integration of laboratory assays on a chip**
 - sample preparation
 - sample treatment
 - detection
- ❑ **life science applications**
 - molecular biology
 - diagnostics
 - sequencing
 - DNA analysis
 - proteomics
 - clinical studies



Lab on a Chip (LOC)

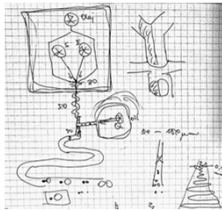
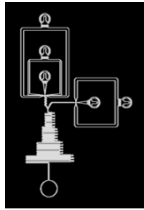
- ❑ **large variability of designs in LOC toolbox**
 - *limitation = back pressure*



Chip design and manufacturing

DESIGN

- ❑ design softwares (e.g., AutoCAD, DraftSight)
- ❑ printing the mask

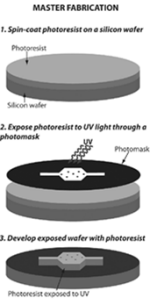
Chip design and manufacturing

FABRICATION

- ❑ soft photolithography

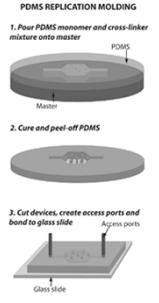
MASTER FABRICATION



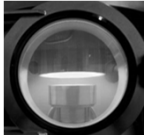
1. Spin-coat photoresist on a silicon wafer
2. Expose photoresist to UV light through a photomask
3. Develop exposed wafer with photoresist



PDMS REPLICATION MOLDING

1. Pour PDMS monomer and cross-linker mixture onto master
2. Cure and peel-off PDMS
3. Cut devices, create access ports and bond to glass slide

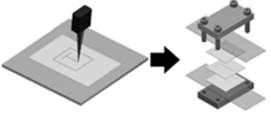


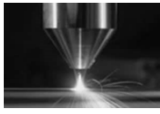
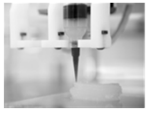
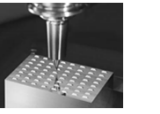




Chip design and manufacturing

FABRICATION

- ❑ direct fabrication methods
 - laser cutting
 - 3D printing
 - CNC micro-milling

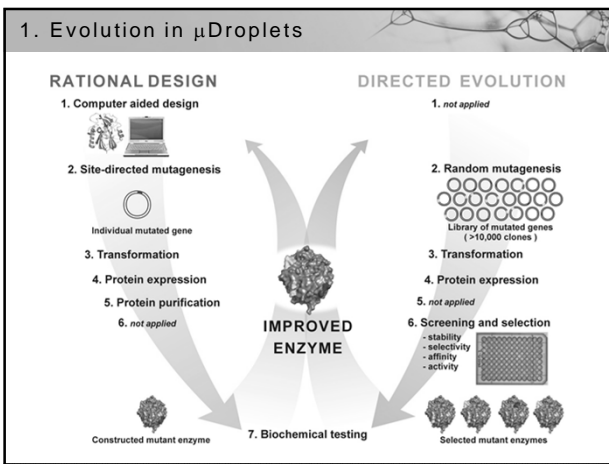


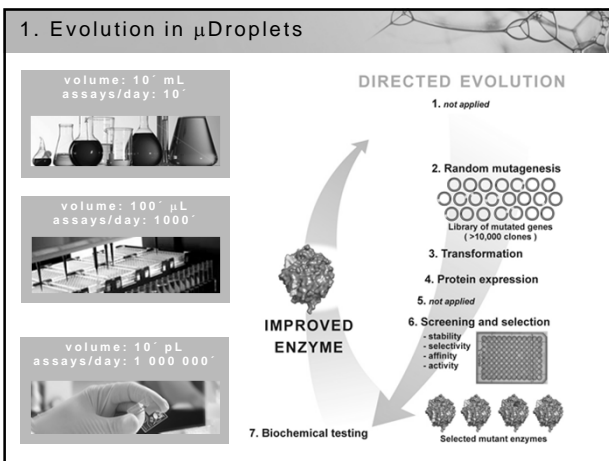




Example of LOC application

1. DIRECTED EVOLUTION IN μ DROPLETS
2. DRUG SCREENING IN CAPILLARY
3. TRANSIENT KINETICS ON CHIP

- small volume \rightarrow low sample consumption
- small design \rightarrow low demand for lab space
- fast operation \rightarrow high throughput, fast kinetics





1. Evolution in μ Droplets

- **monodisperse emulsion**
(50 pL, 10^7 droplets/hour)
- **on-chip fluorescence-activated droplet sorting (FADS)**
- dielectrophoresis, membrane valves, laser manipulation
- **10^3 events/hour**, 1-3 fluorescence dyes

Baret et al. 2009. Lab Chip 9: 1850-1858
Abate et al. 2010. Appl. Phys. Lett. 96: 203509

1. Evolution in μ Droplets

- **monodisperse double emulsion**
(2 pL, 10^7 droplets/hour)
- **off-chip fluorescence-activated cell sorting (FACS)**
- **10^8 events/hour**, 8-12 fluorescence dyes

Lim et al. 2013. Lab Chip: Advance Article

1. Evolution in μ Droplets

- **engineering of dehalogenase activity**

$$\text{Cl-CH}_2\text{-CH}_2\text{-CH}_3 + \text{H}_2\text{O} \rightarrow \text{HO-CH}_2\text{-CH}_2\text{-CH}_3 + \text{Cl}^- + \text{H}^+$$

- **large library (> 10^8) in double emulsion**
- **fluorescence based activity assay**
(fluorescein, rhodamine)

2. Drug screening in capillary

- high throughput generatio of droplets (10^3 assay/day)
- combinatorial measurements
- concentration gradients
- frequency 10^4 Hz
- volume 1 nL

3. Kinetics on chip

- RAPID MIXING TECHNIQUES**
- STOPPED-FLOW
- RAPID-QUENCH

3. Kinetics on chip

- continuous-flow microfluidics**

- dead time $8-9$ ms (turbulence)
- volume of reactants 20 μ L
- poly(methyl methacrylate) (PMMA; Plexiglas® 7N) – UV transparent
- LED (Tip fluorescence, 280 nm)

Bleul et al. 2011 Anal. Bioanal. Chem. 399:1117–1125

3. Kinetics on chip

digital microfluidics

- dead time 15 s (diffusion)
- volume of reactants 0.07 μL

Miller et al. 2008 Anal. Chem. 80, 1614-1619

3. Kinetics on chip

droplet-based microfluidics

- dead time < 1 ms (chaotic advection)
- volume of reactants 0.15 μL
- poly-(dimethylsiloxane) – PDMS and glass
- CCD camera and microscope

Song et al. 2003 J Am. Chem. Soc. 125:14613-14619

3. Kinetics on chip

droplet-based microfluidics

- dead time 0.1 ms (diffusion)
- volume of reactants pL
- poly-(dimethylsiloxane) – PDMS and glass
- CCD camera and microscope

Huebner et al. 2011 Anal. Chem. 83: 1462-1468

Microfluidics

- ❑ **new field** of development
- ❑ exponentially **growing area**
- ❑ large space for applications
- ❑ number of **scientific journals**
- ❑ **commercial companies** arrises