



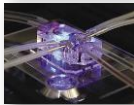
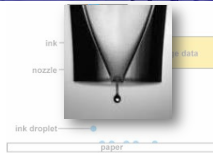
7. Microfluidics – „Lab on a Chip“

Outline

- Introduction to microfluidics
- Physics of micro-scale
- Design and fabrication
- Sensing and detection
- Lab on a chip (LOC) concept
- Examples of LOC applications

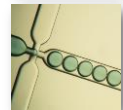
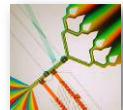
Introduction to microfluidics

- developed in the 1980s (IBM)
- **multidisciplinary field**
engineering, physics, chemistry,
material science, nanotechnology
- **integrate processes on chip**
 - miniaturization and automation
 - (ultra)fast throughput
 - high precision
 - low energy and sample consumption
 - less waste production

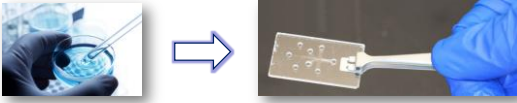


Introduction to microfluidics

- **continuous-flow microfluidics**
manipulation of continuous liquid flow
through micro-fabricated channels
- **droplet-based microfluidics**
manipulating discrete volumes of fluids
in immiscible phases
- **digital microfluidics**
droplets manipulated on a substrate
using electro-wetting



Physics of micro-scale



□ micro domain differs greatly from macroscopic fluids

- small volumes (nL, pL, fL)
- reduce dimensions (mm, μm)
- large surface area-to-volume ratio
- highly efficient mass and heat transfer

Physics of micro-scale

□ surface tension

- stretch force along the material interface
- **Capillary number (Ca)** ratio between viscous force to surface tension
- $Ca \ll 1$ in microfluidics, fluid dominated by surface tension
- **wetting** on (hydrophilic) surfaces
- **electrowetting** - electrical modulation of the solid-liquid surface tension



$$Ca = \frac{\mu U}{\sigma}$$



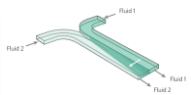
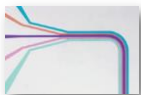
Physics of micro-scale

□ viscosity

- **Reynolds number (Re)** ratio between inertial force to viscous force
- $Re \ll 1$ in micro-fluidics, fluids influenced by viscosity rather than inertia
- **laminar flow and diffusion dominant**
- mixing in microscale challenging



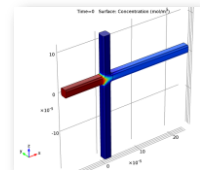
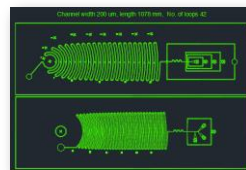
$$Re = \frac{\rho UL}{\mu}$$



Design and fabrication

□ design

- engineering softwares (e.g., AutoCAD, DraftSight)
- modelling (e.g., COMSOL, MatLab)
- printing the mask



Design and fabrication

- fabrication**
 - soft photolithography
 - negative/positive photoresists
 - PDMS molding

Design and fabrication

- fabrication**
 - direct fabrication methods
 - 3D printing
 - CNC micro-milling
 - laser cutting

Design and fabrication

- materials**
 - inert and transparent
 - PDMS - poly(dimethyl siloxane)
 - PMMA - poly(methyl methacrylate)
 - fused silica, quartz and glass
- surface modification**
 - plasma treatment
 - silanization
 - functionalization
 - sol-gel coating

$$\text{H}_3\text{C}-\text{Si}-\text{CH}_3$$

$$\text{O}=\text{C}-\text{C}(\text{CH}_3)=\text{C}(\text{CH}_3)-\text{O}$$

Sensing and detection

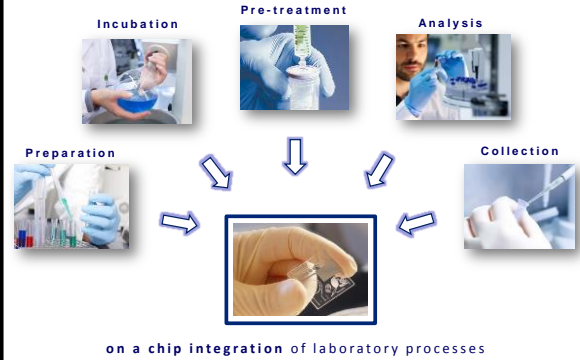
- processing of small reagent volumes
- analytical timescale and performance
- on chip detection**
 - fluorescence
 - UV/VIS absorbance
 - IR spectroscopy
 - Raman scattering
 - (chemo/electro) luminescence
 - thermal conductivity
 - RI variation
- off chip detection**
 - GC, HPLC, MS
 - NMR, X-ray

Microfluidics



- **benefits of miniaturisation**
 - **superior performance** (speed, efficiency and control)
 - **reduced consumption** of sample/reagent and power
 - **cost economies** through micromachining
 - **portability** (point-of-care/use applications)
 - facile process **integration and automation**
 - high analytical **throughput**

Lab on a Chip (LOC) concept

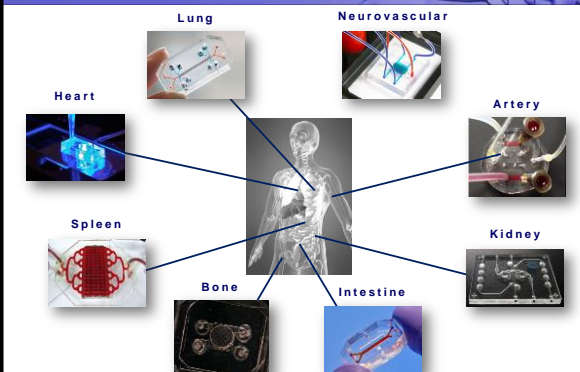


Life science and medical application

- **analytics and synthesis**
- **PCR and sequencing**
- **diagnostics**
- **pharmacology**
- **proteomics**
- **(ultra)high-throughput biology**
- **clinical studies**



Organs (human) on chip

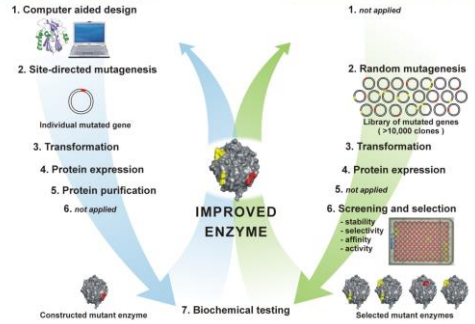


Organs (human) on chip

- **organs-on-a-chip**
 - multi-compartmental 3D microfluidic cell culture chips
 - simulates activities, mechanics and physiological response
 - realistic *in vitro* model closer to *in vivo* cell environment
 - mimicking human's physiological responses (e.g., pathological responses, pharmacokinetic, toxicology)
- **human-on-a-chip**
 - interactions under near-physiological fluid flow conditions
 - simulating multi-organ metabolic interactions
 - synergistic drug interactions
- can replace expensive and controversial animal testing

(Ultra)High-throughput biology

RATIONAL DESIGN vs DIRECTED EVOLUTION



(Ultra)High-throughput biology

STANDARD DESIGN

- random mutagenesis (2-3 positions)
- library of 10^4 clones

volume: 100 μ L
assays/day: 10^3



ADVANCED DESIGN

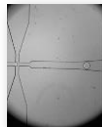
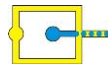
- random mutagenesis (5-7 positions)
- library of $>10^6$ clones

volume: 10 μ L
assays/day: 10^7



(Ultra)High-throughput biology

- monodisperse emulsion (2 pL, 10^7 droplets/hour)
- fluorescence-activated on-chip droplet sorting (FADS)
- 10^3 events/hour

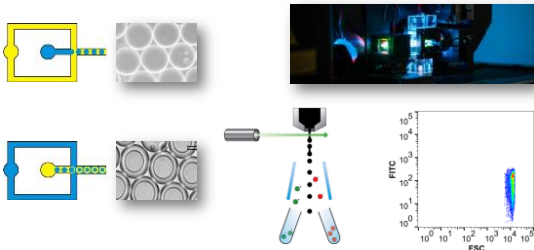


Baret et al. 2009. Lab Chip 9: 1850-1858

Abate et al. 2010. Appl. Phys. Lett. 96: 203509

(Ultra)High-throughput biology

- fluorescence-activated off-chip cell sorting (FACS)
- 10^8 events/hour
- monodisperse double emulsion (2 pL, 10^7 droplets/hour)



Polymerase chain reaction

- classical PCR
 - 96-well micro-titre plates
 - volume 50 to 500 μ L
 - slow heating/cooling cycles

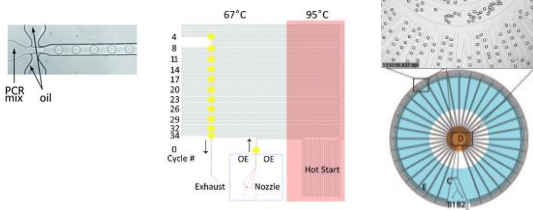


Kary Mullis
Nobel Prize in 1993



Polymerase chain reaction

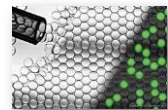
- PCR in microfluidic droplets
 - 500 droplets per second
 - volume 50 to 100 pL
 - 29 s per heating/cooling cycle



Kiss et al. 2008. *Anal. Chem.* 80, 8975–8981 Schaerli et al. 2009. *Anal. Chem.* 2009, 81, 302–306

Digital PCR

- “QX100” Droplet Digital PCR (BioRad)



- “Raindrop” Digital PCR (Raindance)

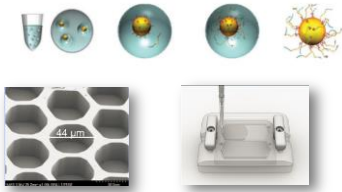


Next-generation sequencing

- parallelization of **single molecule** sequencing
- **454 Pyrosequencing** (Roche)
 - detection volume 1 picoliter (10^{-12} litres)
 - 1 mil. reads per run, 10 USD per Mbase

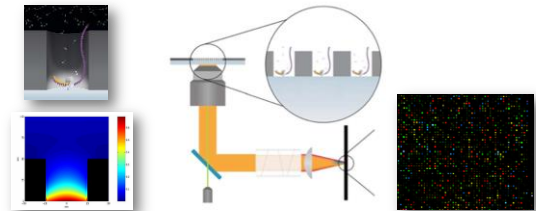


Frederick Sanger
Nobel Prize in 1980



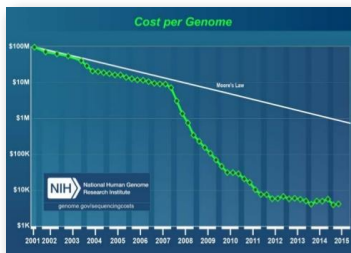
Next-generation sequencing

- parallelization of **single molecule** sequencing
- **SMRT sequencing** (Pacific Biosciences)
 - detection volume 20 zeptoliters (10^{-21} litres)
 - 0.1 mil. reads per run, 0.5 USD per Mbase



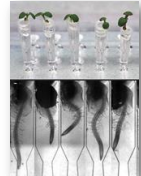
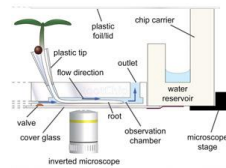
Next-generation sequencing

- Human Genom Project - 10 years, 3 billion USD
- genome sequencing today in 10 to 15 hrs



Plants on a chip

- **efficient control** over several **simultaneous experiments**
- observe developing roots in parallel
- fluoresce-labeled metabolite activity
- interaction with symbionts/parasites



Grossmann, G., et al. 2011. *The plant cell online*, 23 (12), 4234-4240