

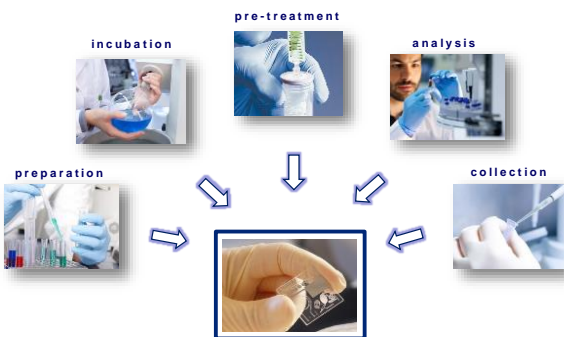


7. Microfluidics – „Lab on a Chip“

Outline

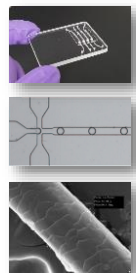
- introduction to microfluidics
- physics of micro-scale
- lab on a chip applications
 - life and medical science
 - **protein and metabolic engineering**
- design and fabrication
- sensing and detection

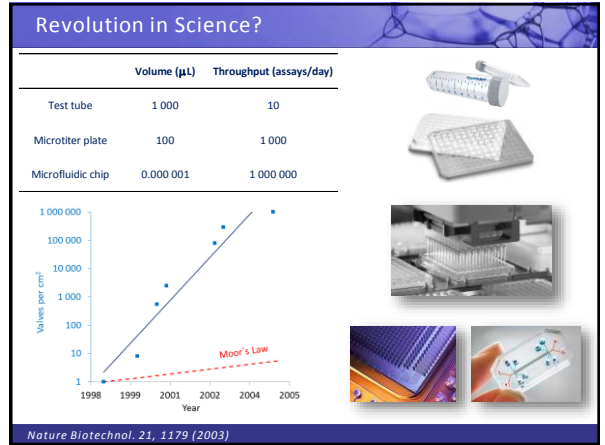
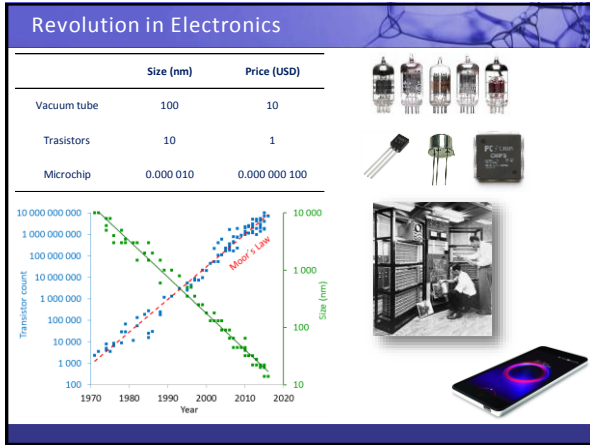
Lab on a Chip Concept



Microfluidics

- „behavior, control and manipulation of fluids geometrically constrained to a small dimensions“
 - dimensions (1'-100' μm)
 - volumes (nL, pL, fL)
 - unrivalled precision of control
 - (ultra)high analytical throughput
 - reduced sample and power consumption
 - facile process integration and automation





Concepts in microfluidics

- continuous-flow microfluidics**
 manipulation of continuous liquid flow through micro-fabricated channels
- droplet-based microfluidics**
 manipulating discrete volumes of fluids in immiscible phases
- digital microfluidics**
 droplets manipulated on a substrate using electro-wetting

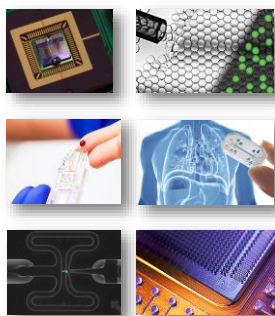
Novel Physics of Micro-Scale

- viscosity, surface tension and capillary forces dominate
 - lack of turbulent phenomena**
 + nontrivial chemical gradients to study chemotaxis
 - absence of density-driven convection**
 + free interface diffusion, efficient protein crystallization kinetics
 - strong shearing forces**
 + fast mixing kinetics of protein folding and/or catalysis

Nature Biotechnol. 20, 826 (2002) *Appl. Phys. Lett.* 83, 4664 (2003) *PNAS* 99, 16531 (2002)

Lab on a Chip applications

- analytics and chemistry
- PCR and sequencing
- point of care diagnostics
- pharmacology
- clinical studies
- single cell biology
- biochemistry



Polymerase chain reaction

□ classical PCR

- slow heating/cooling cycles
- PCR tubes (strips), 96-well MTP
- volume 50 to 500 μ L



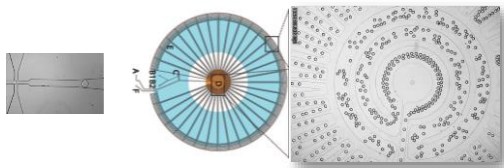
Kary Mullis
Nobel Prize in 1993



Polymerase chain reaction

□ PCR in microfluidic droplets

- 500 droplets per second
- volume 50 to 100 pL
- 10 to 20 s per heating/cooling cycle



Schaerli et al. 2009. *Anal. Chem.* 2009, 81, 302–306

Digital polymerase chain reaction

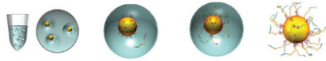
□ digital PCR

- 1 nanoliter droplets
- 20 000 droplets per run

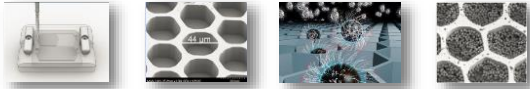


Next-generation sequencing

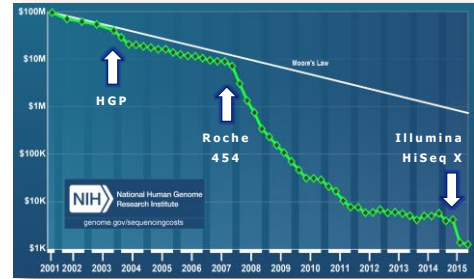
- parallelization of single molecule pyrosequencing
- 454 Pyrosequencing (Roche)**
water in oil droplets 1 picoliter (10^{-12} liters)
1 mil. reads/run, 10 USD/Mbase



Frederick Sanger
Nobel Prize in 1980



Revolution in Science?



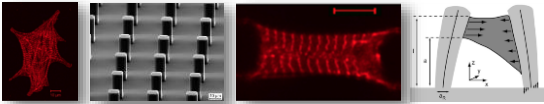
- 2003: 13 years, 3 billion USD
- 2016: days, < 1,000 USD

Organs on chip

- 3D chips mimicking human's physiological responses (e.g., pathological, pharmacokinetic, toxicological)
- realistic *in vitro* model closer to *in vivo* cell environment (e.g., mechanical strain, patterning, fluid shear stresses)
- can replace expensive and controversial animal testing

flat surface

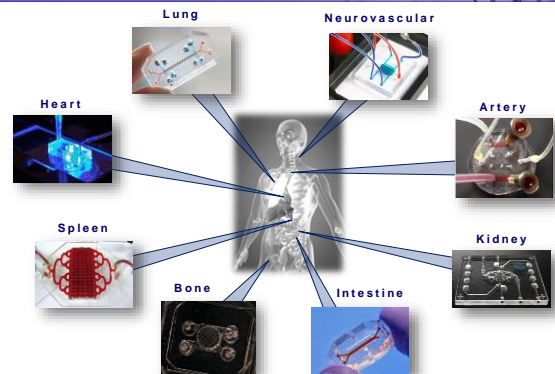
micropillar



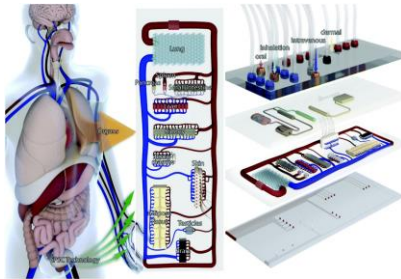
Nature 471, 661–665 (2011)

Biophysical Journal 94(5) 1854–1866

Organs on chip



Human on chip concept



- correct limitations of organs isolation
- whole body biomimetic devices

Protein Engineering

RATIONAL DESIGN

1. Computer aided design
2. Site-directed mutagenesis
3. Transformation
4. Protein expression
5. Protein purification
6. not applied
7. Biochemical testing

DIRECTED EVOLUTION

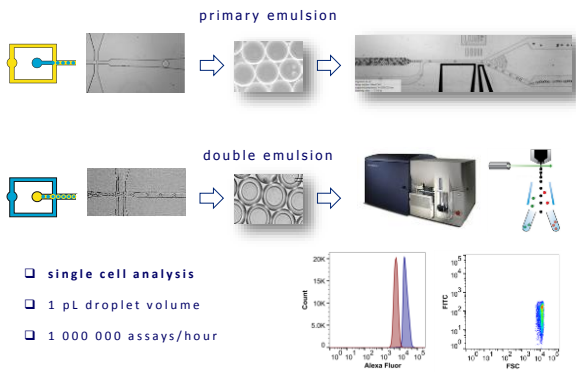
1. not applied
2. Random mutagenesis
3. Transformation
4. Protein expression
5. not applied
6. Screening and selection
7. Biochemical testing

IMPROVED ENZYME

Constructed mutant enzyme

Selected mutant enzymes

High Throughput Screening

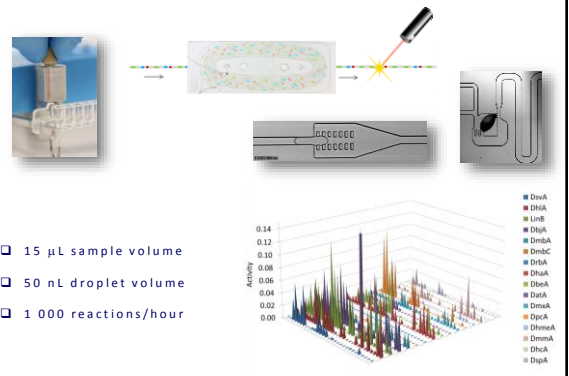


- single cell analysis
- 1 pL droplet volume
- 1 000 000 assays/hour

PNAS 107: 6550 (2011)

Anal. Chem. 86: 2526 (2014)

Substrate Specificity

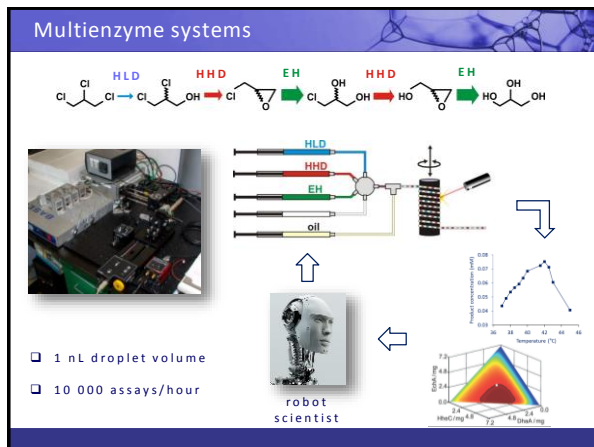
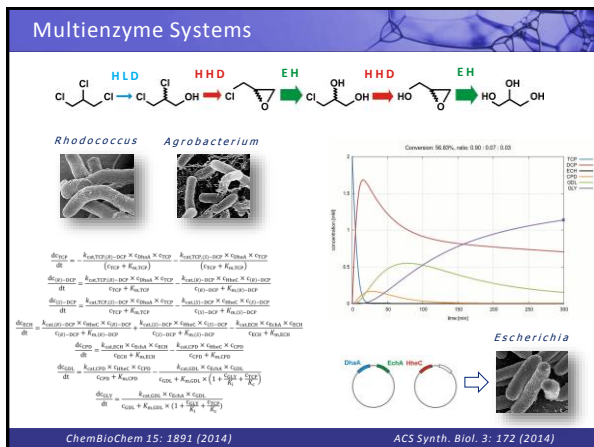
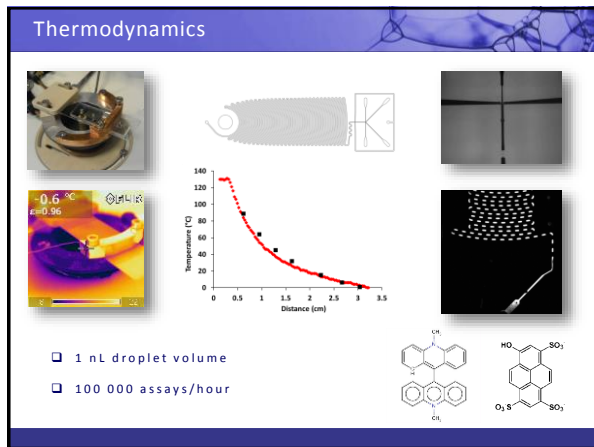
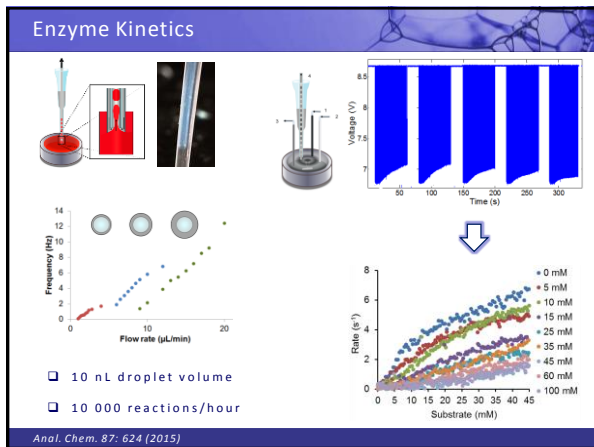


- 15 μ L sample volume
- 50 nL droplet volume
- 1 000 reactions/hour

Anal. Chem. 85: 4761 (2013)

Lab Chip 8: 1837 (2008)

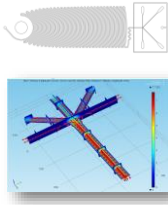
Nature Chem. 3: 437 (2011)



Design and fabrication

design

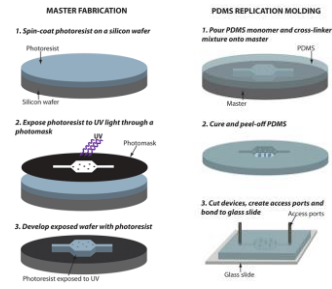
- engineering software (e.g., AutoCAD, DraftSight)
- modelling (e.g., COMSOL, MatLab)



Design and fabrication

fabrication

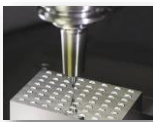
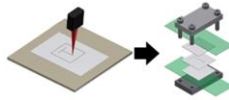
- soft photolithography



Design and fabrication

fabrication

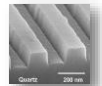
- direct fabrication methods
 - 3D printing
 - CNC micro-milling
 - laser cutting
 - cutting plotters



Design and fabrication

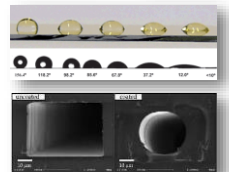
materials

- inert and transparent
- PDMS - poly(dimethyl siloxane)
- PMMA - poly(methyl methacrylate)
- fused silica, quartz and glass



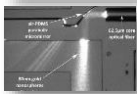
surface modification

- plasma treatment
- silanization
- sol-gel coating



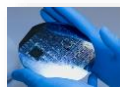
Sensing and detection

- ❑ processing of **small reagent volumes**
- ❑ **analytical timescale** and performance
- ❑ **on chip detection**
 - fluorescence (LSM, FCS, FLIM)
 - UV/VIS absorbance
 - IR spectroscopy
 - Raman scattering
 - (chemo/electro) luminescence
 - thermal conductivity
 - RI variation
- ❑ **off chip detection**
 - GC, HPLC, MS
 - NMR, X-ray

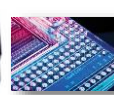


Commercial Solutions

- ❑ **customized design and fabrication**



- ❑ **entire technologies**



Nature Meth. 10, 1003 (2013)

Nature 499, 505 (2013)

Conclusions

- ❑ reduced sample/reagent/power consumption
- ❑ superior performance and novel physics
- ❑ applications in life and medical sciences
- ❑ in-house as well as commercial technologies

microfluidics revolutionize science