Sonochemical Reactions

Chemical changes/reactions induced by ultrasound

No direct interaction of ultrasound field with molecules (in contrast to photochemistry, …)

•Liquid phase reactions – chemical reactions driven by cavitation effects

**• Solid state reactions – introduction of defects = speeding up diffusion**

Sound

Sound = pressure waves = periodic compression/expansion cycles traveling through a medium possessing elastic properties (gas, liqud, solid)

Liquids and gases – longitudinal pressure waves – compression/rarefaction
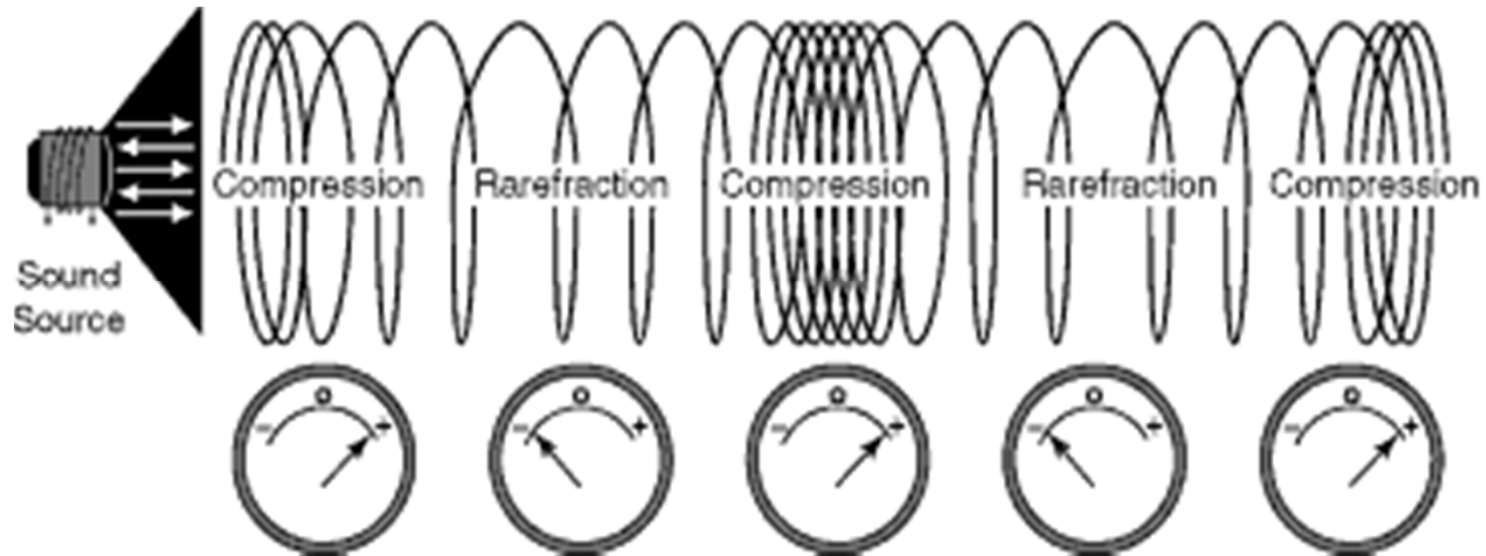Solids – longitudinal and transverse waves

The energy is propagated as deformations (tensile/compressive stress) in the media

The molecules oscillate about their original positions and are not propagated

The propagation of a sound wave = the transfer of vibrations from one molecule to another
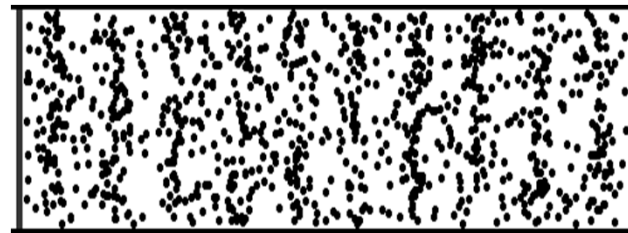
Longitudinal Pressure Waves

Sound

In a typical liquid, the speed of sound decreases as the temperature increases, at all temperatures.

The speed of sound in water is almost five times greater than that in air (340 m s⁻¹)

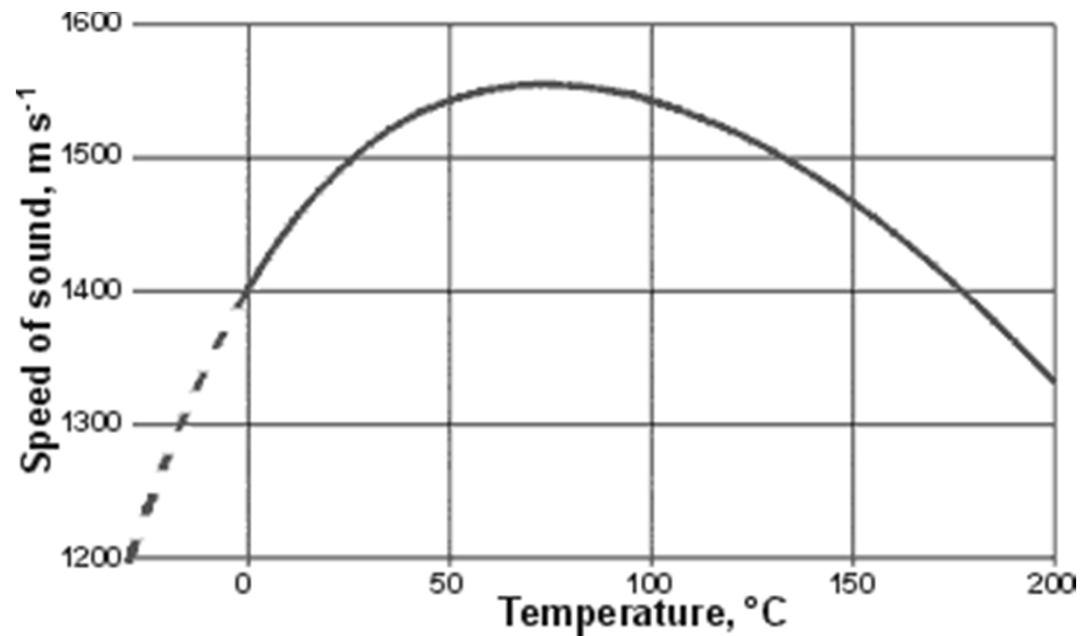| Substance	Speed of sound, u [m s⁻¹]
Air	343
Helium	965
Water	1482
Lead	1960
Steel	5960
Granite	6000

Speed of Sound

The speed of sound (u)

$$u^2 = 1/\kappa_S\rho = [\partial P/\partial \rho]_S \sim 1/(<(V)2>)$$

κ_S = adiabatic compressibility
ρ = density
P = pressure

Sound Intensity

Sound Intensity = Power / area = Watts/m^2

Source of Sound	Intensity (W/m2)	Sound level (dB)
Jet Airplane 30 m away	10^2	140
Air-raid Siren, nearby	1	120
Threshold of Pain	10^{-1}	120
Concert	$\sim 10^{-1}$	115
Riveter	10^{-3}	100
Busy Traffic	10^{-5}	70
Normal Conversations	10^{-6}	60
Whisper	10^{-10}	20
Threshold of Hearing	10^{-12}	0

0 dB (10^{-12} W/m^2)
10 dB = 10 as intense
20 dB = 10^2 as intense
30 dB = 10^3 as intense
120 dB = 10^{12} as intense

Acoustic Pressure

$$P_a = P_A \sin 2\pi f t$$
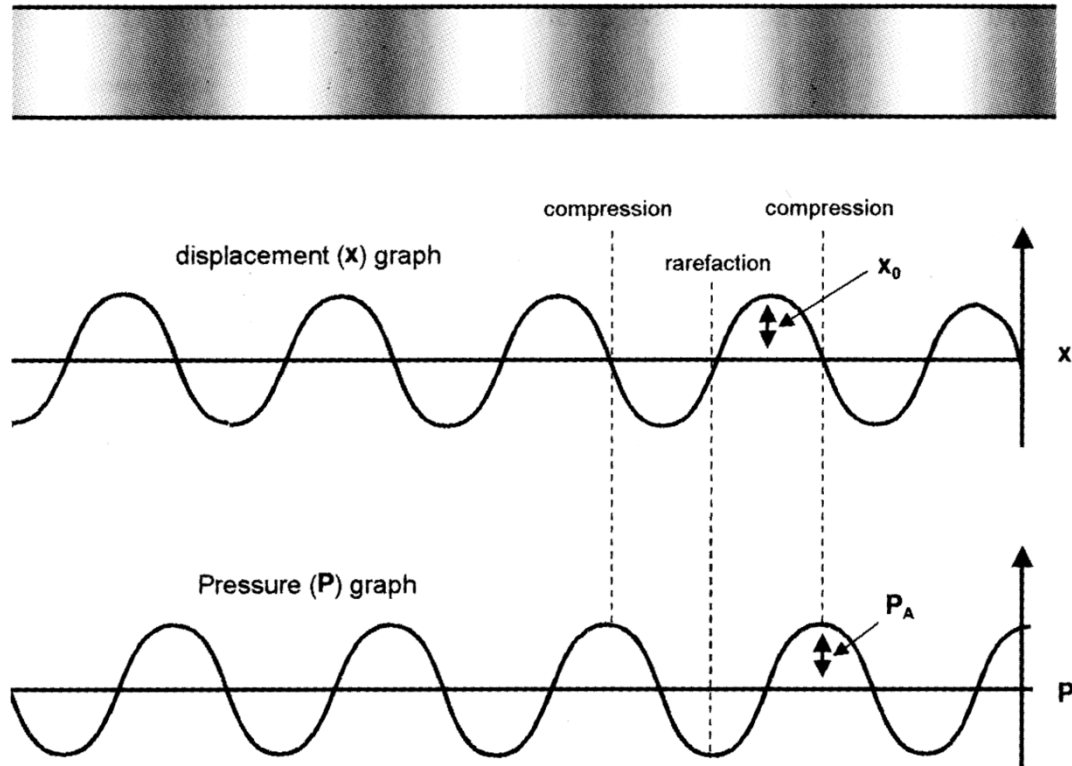
P_a acoustic pressure

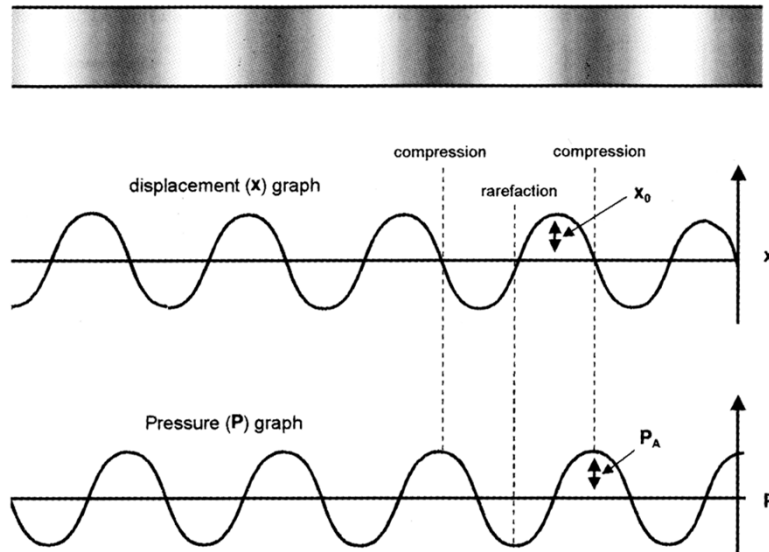P_A pressure amplitude

f sound frequency

$c = \lambda f$

(for 20 kHz, $\lambda = 7.5$ cm)

$$P_{total} = P_a + P_h$$

P_h hydrostatic pressure

displacement (x) graph
compression   compression
rarefaction X_0

Pressure (P) graph
P_A

Acoustic Pressure

displacement (x) graph

compression   compression

rarefaction   x₀

Pressure (P) graph

P_A

Compression and rarefaction (expansion) regions

$$P_A = \sqrt{2I\rho c}$$

P_A = driving pressure amplitude [Pa]

I = irradiation intensity [W m^{-2}]

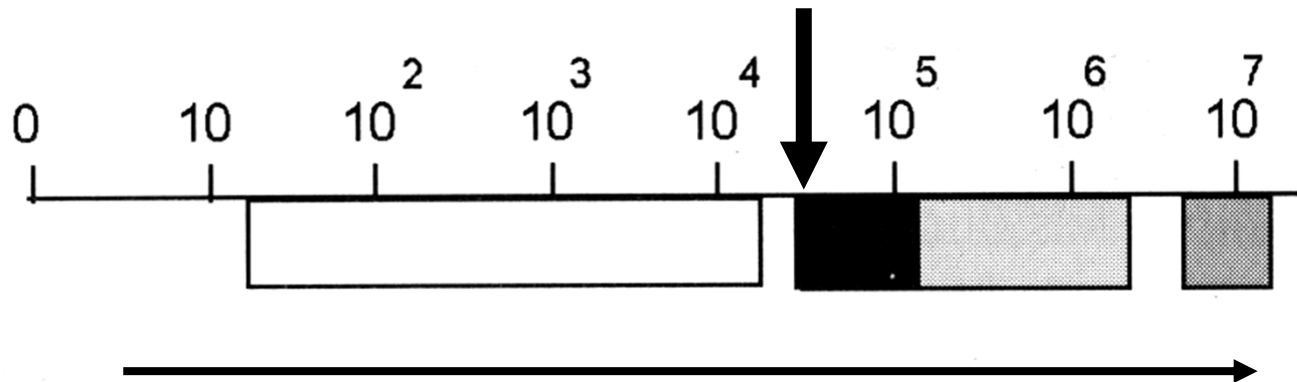(500 W system - 1.3 10^5 W m^{-2})

ρ = liquid density [kg m^{-3}]

c = sound velocity in liquid [m s^{-1}]

(Water 1482 m s^{-1})

P_A = 620 700 Pa = 6.2 bar

Ultrasound

Utrasound frequencies from 20 kHz to 50 MHz
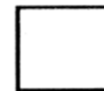
Human hearing	☐	16Hz - 18kHz
→ Conventional power ultrasound	◼	20kHz - 100kHz
Extended range for sonochemistry	◼▧	20kHz - 2MHz
Diagnostic ultrasound	▨	5MHz - 10MHz

Generation of Ultrasound

Transducer – a device converting one type of energy into another

gas driven	**whistle (F. Galton), liquid atomizer**
	siren
liquid driven	**liquid whistle homogeniser, a jet of liquid passed through an orifice on a thin metal blade, vibrations, cavitation, mixing of immiscible liquids, ketchup, mayonnaise**
electromechanical	**magnetostrictive, Ni, Co/Fe, Al/Fe, Tb/Dy/Fe alloys shrink when placed in mg. field, solenoid, pulses, upper limit 100 kHz, cooling**
	piezoelectric, oposite charges applied on crystal sides, contraction/expansion, quartz, Pb(Zr/Ti)O_3 ceramics (PZT), up to MHz

Generation of Ultrasound

casing containing
transducer element

generator

upper fixed
horn (booster)

screw fitting
at null point

detachable horn

replaceable
tip

Sonochemical Reactor

AC generator
Frequency 20 kHz

Titanium horn
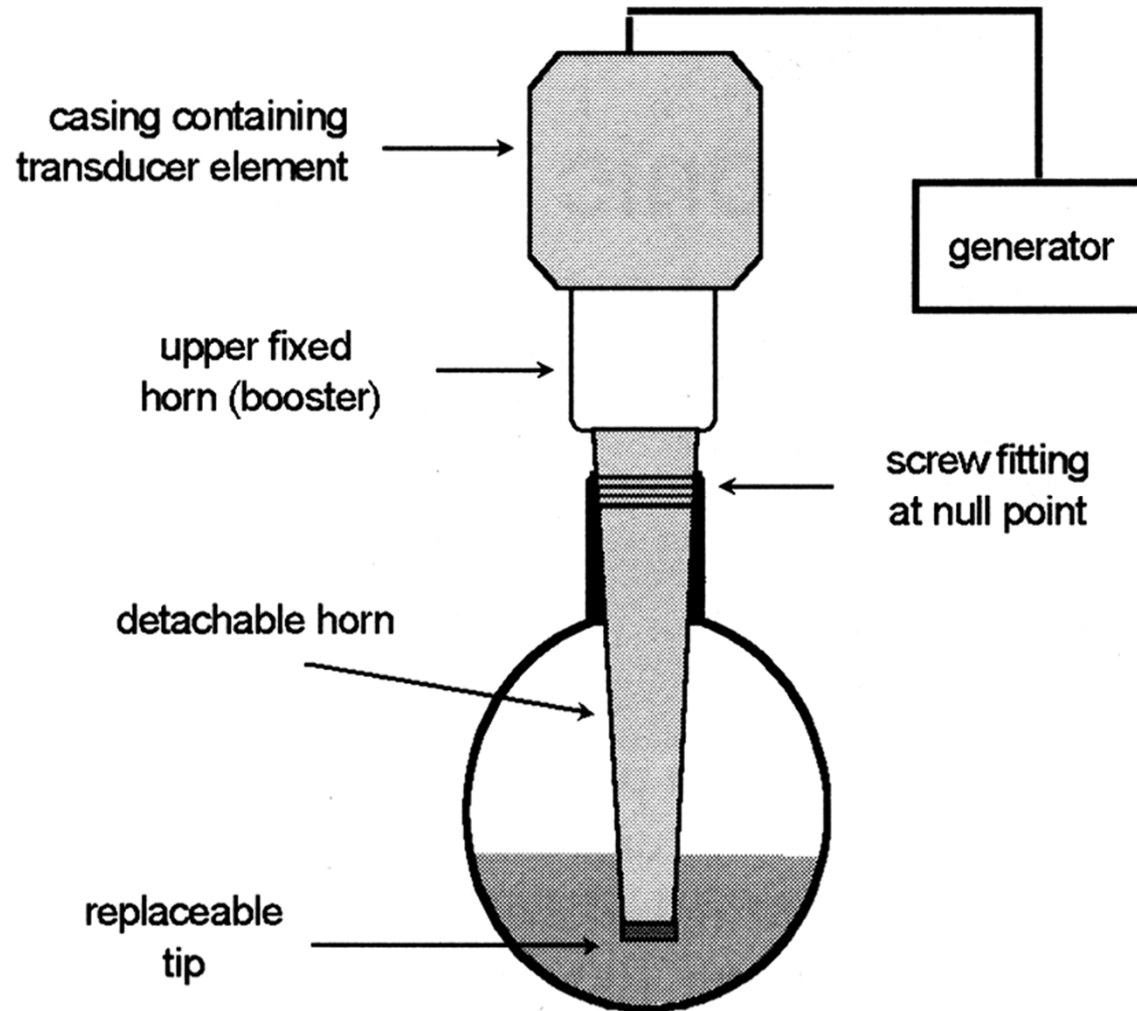
Piezoelectric
transducer
PZT ceramics
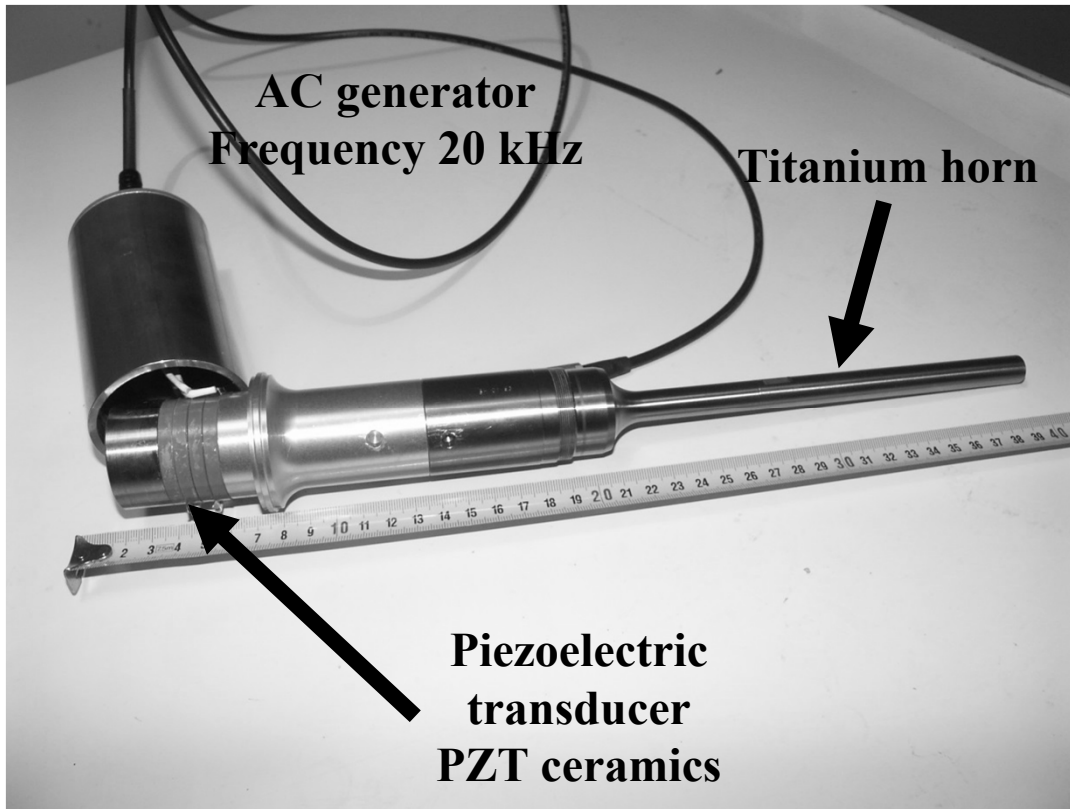
**Piezoelectric Ultrasound Generator
Ultrasound Processor VCX 500 W**

Piezoelectric
transducer

Argon
inlet

Reaction
vessel

Cooling
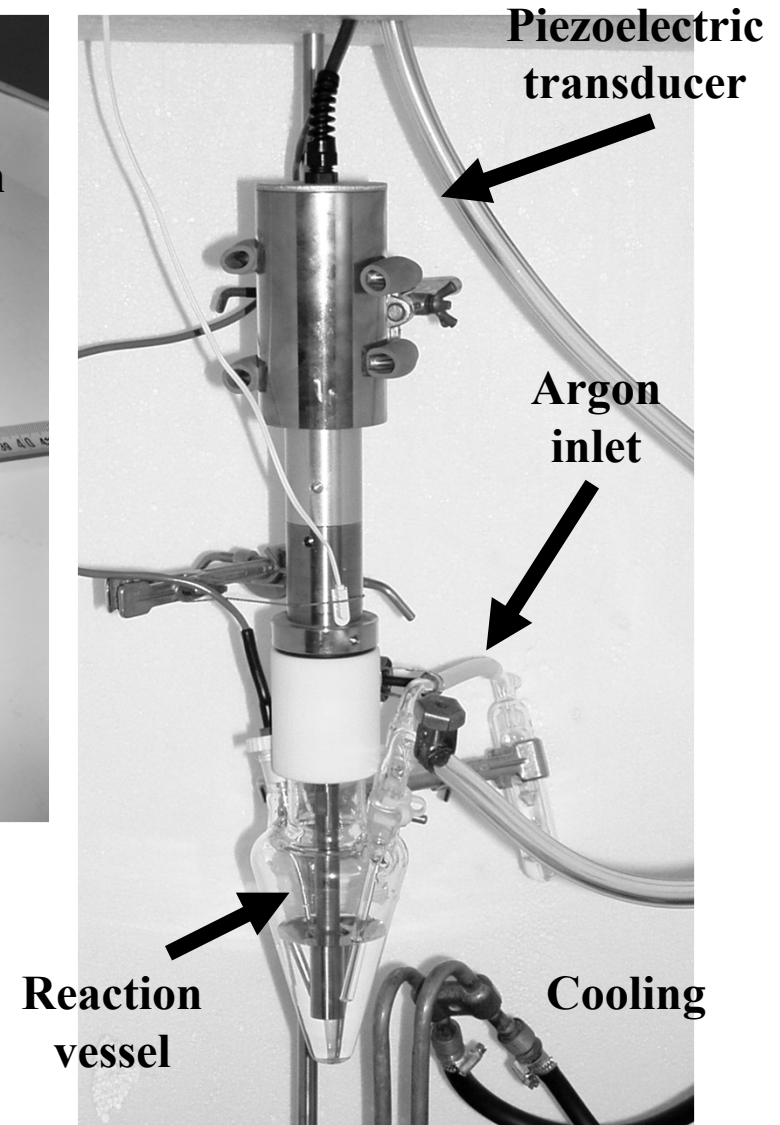
Sonochemical Reactor

Ultrasound Processor VCX 500 W

Frequency 20 kHz

0 to 40 °C

Argon (flow rate 62 cm^3 min^{-1})

TIME of ultrasound treatment
PULSE irradiation and a dwell time 2:2
TEMP maximum temperature 50 °C
AMPL amplitude 50 %

Sonochemical Reactor

Ti alloy horn, minimum lenght is a half-wavelength of sound in a material, 26 cm for 20 kHz in Ti, multiples of 13 cm

vibration amplitude 5 - 50 μm

Sonochemical Reactor

PZT wafers →

Back Mass

H_t

L

Front Mass

10 - 20 μm

− 0

− 0 +

Amplitude

0

Stress
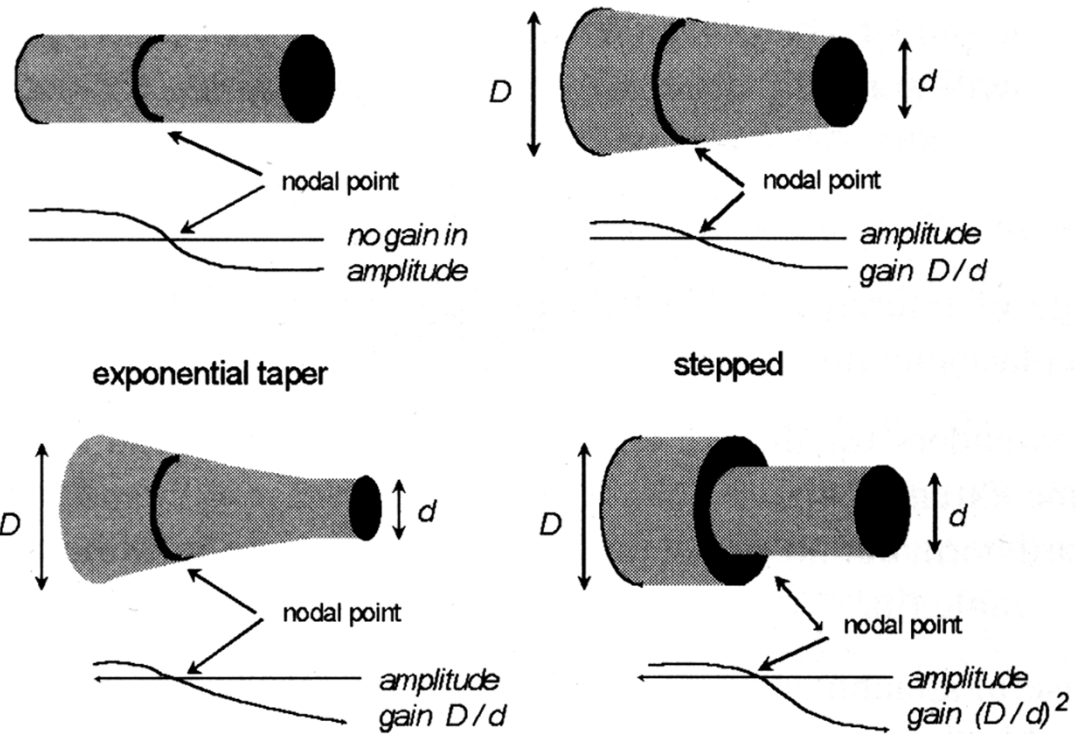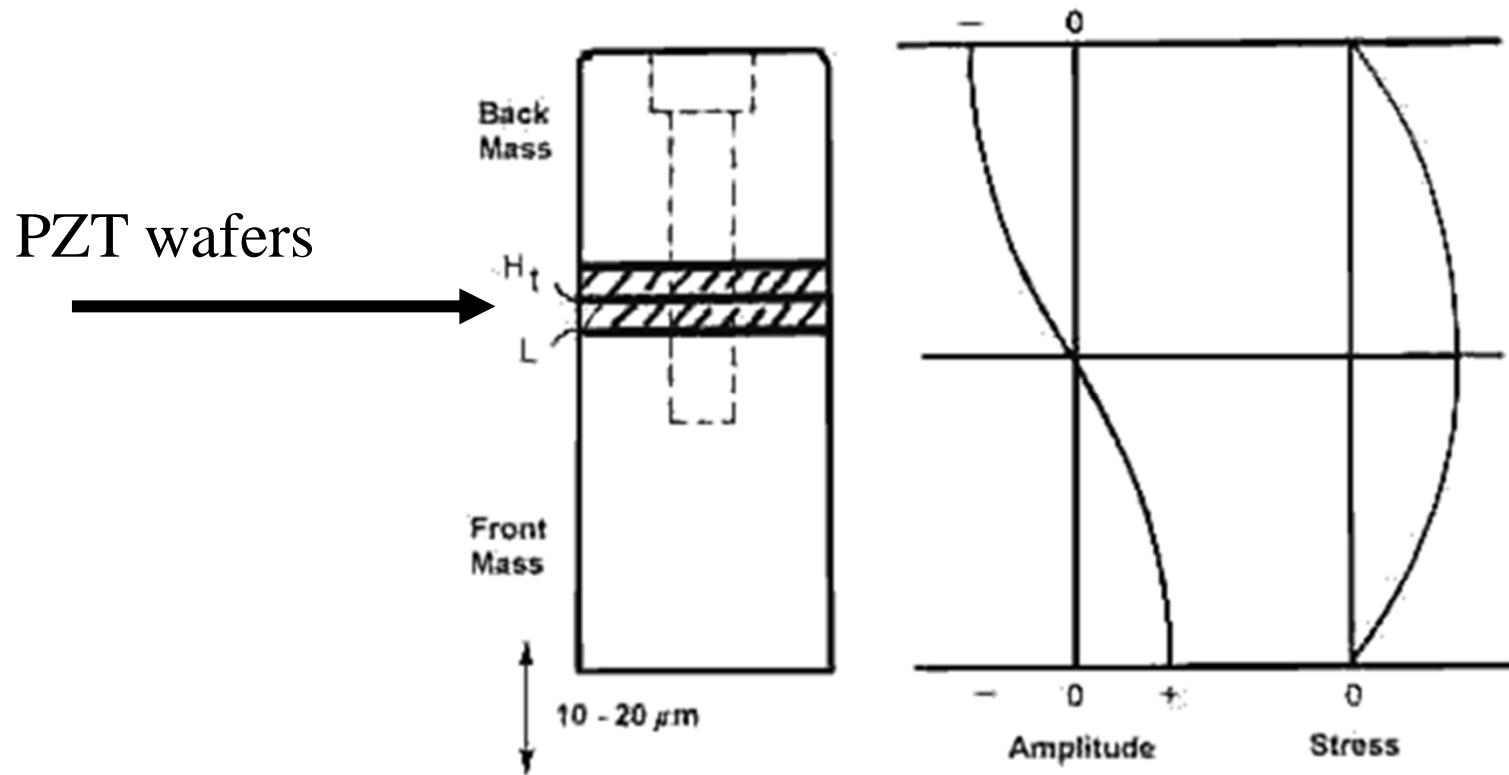
Sandwich transducer operating at 1-200 kHz

Hydrodynamic Cavitation

the passage of liquid through an orifice plate

the kinetic energy/velocity of the liquid increases at the expense of the pressure

throttling causes the pressure to fall (Bernoulli) below the threshold pressure for cavitation (vapor pressure)

cavities are generated

the liquid jet expands, the pressure recovers

energetic collapse of the cavities

Hydrodynamic Cavitation

Lord Rayleigh for the British Admiralty 1895

cavitation erosion of propeller blades
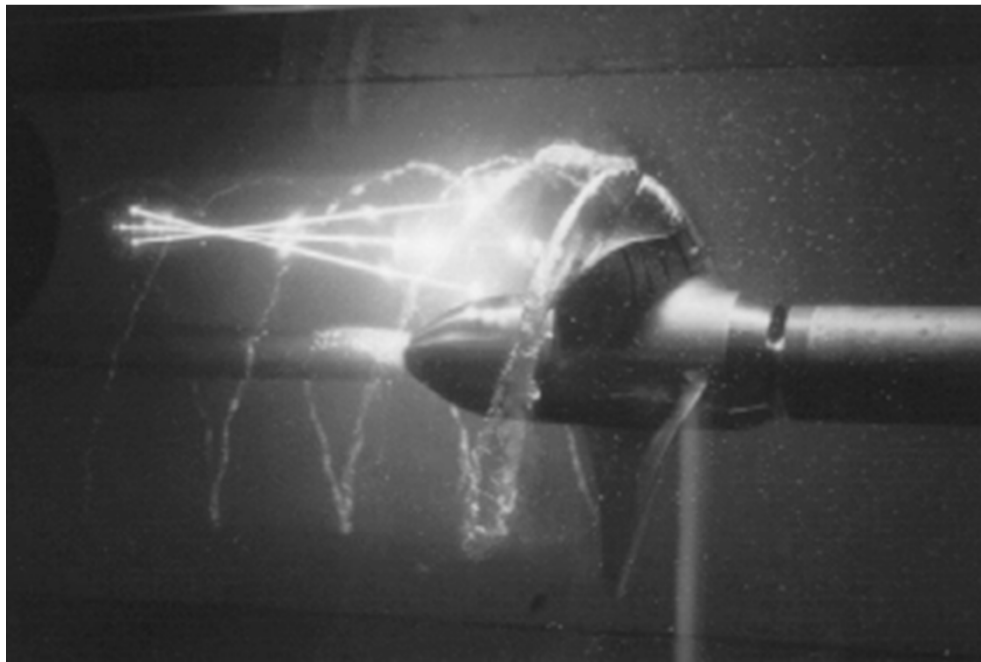
$$R\ddot{R}+\frac{3}{2}\dot{R}^2=\frac{1}{\rho}[p_g-P_0-P(t)]-4\nu\frac{\dot{R}}{R}-\frac{2\sigma}{\rho R}$$
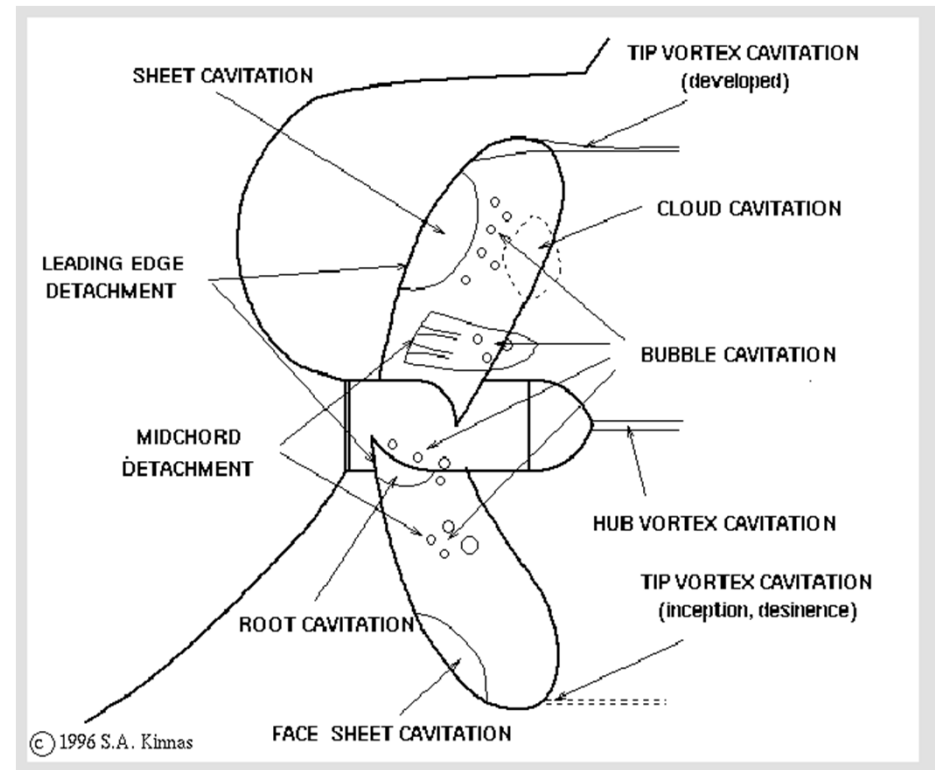
The University of Texas at Austin

SHEET CAVITATION

TIP VORTEX CAVITATION (developed)

CLOUD CAVITATION

LEADING EDGE DETACHMENT

BUBBLE CAVITATION

MIDCHORD DETACHMENT

HUB VORTEX CAVITATION

TIP VORTEX CAVITATION (inception, desinence)

ROOT CAVITATION

FACE SHEET CAVITATION

© 1996 S.A. Kinnas

Snapping Shrimp

snaps a claw shut to create a water jet -
speed of 30 m/s, or 100 km/h
a drop of the pressure to below the vapor
pressure of water - cavitation bubbles
acoustic pressures of up to 80 kPa at a
distance of 4 cm
The pressure wave is strong enough to kill
small fish
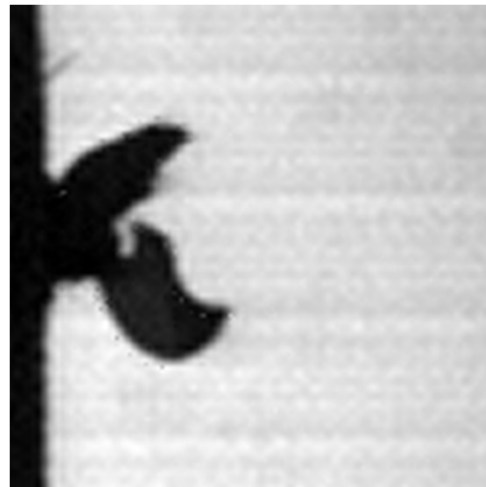
M. Versluis, B. Schmitz, A. von der Heydt, D. Lohse, How Snapping
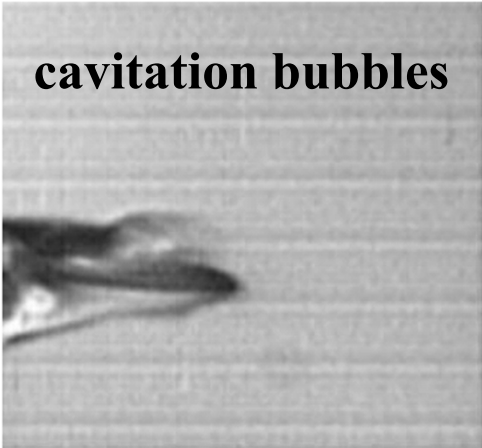Shrimp Snap: Through Cavitating Bubbles. Science 289, 2114–2117
(2000)

Snapping Shrimp
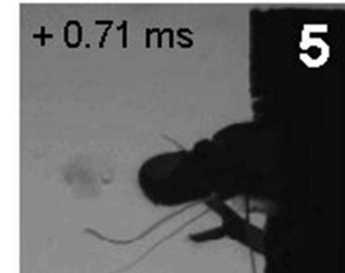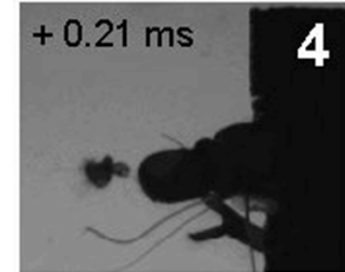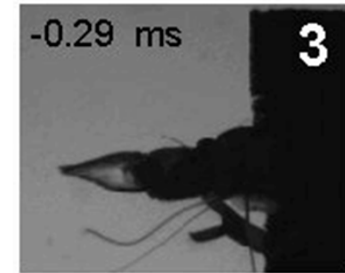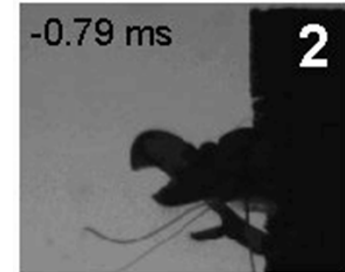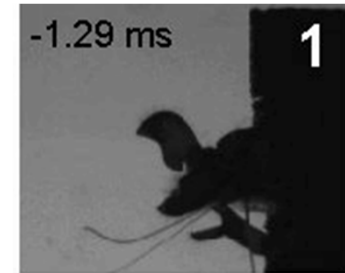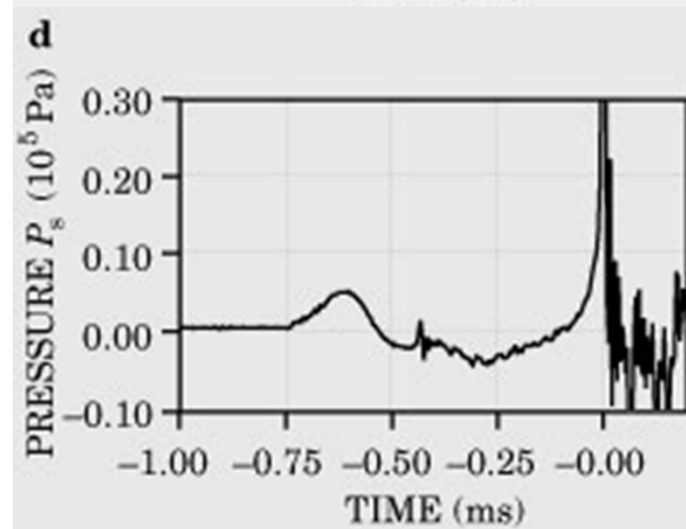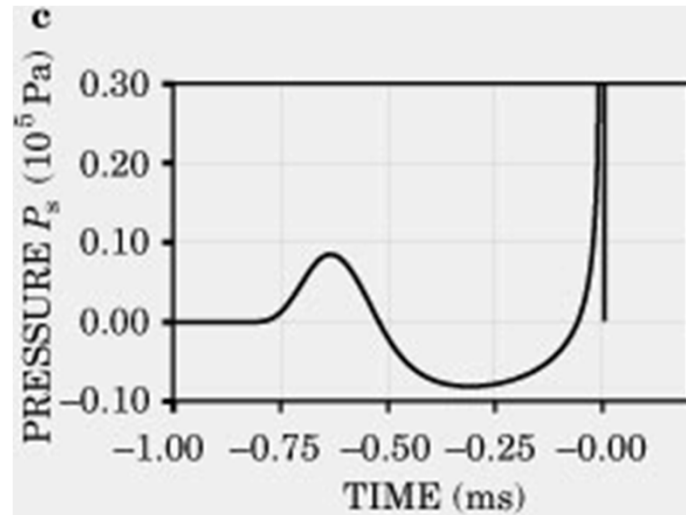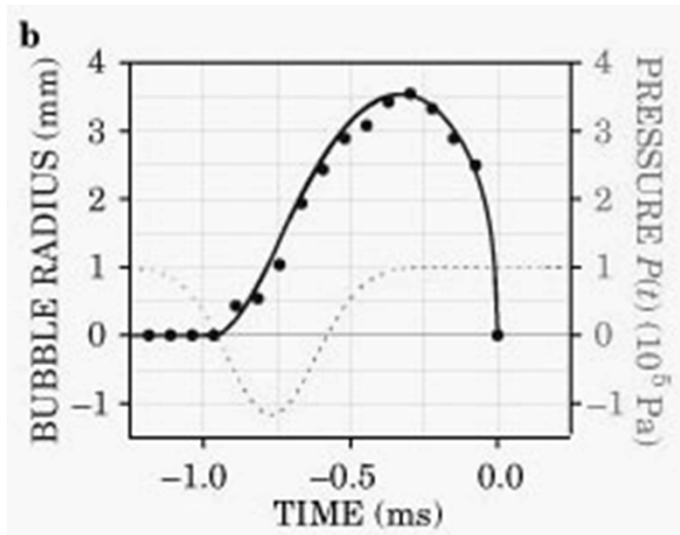
D. Lohse, B. Schmitz, M.Versluis, Nature 413, 477-478 (2001)
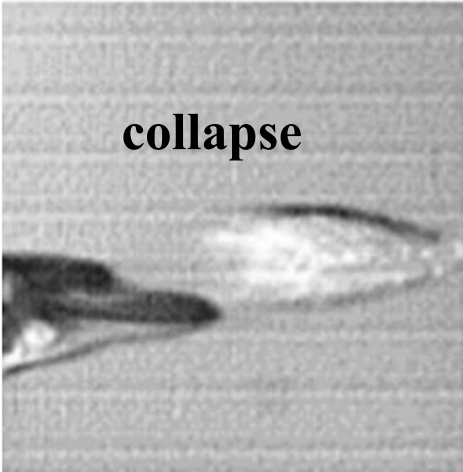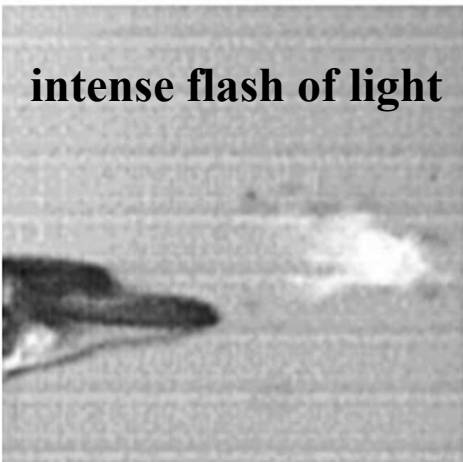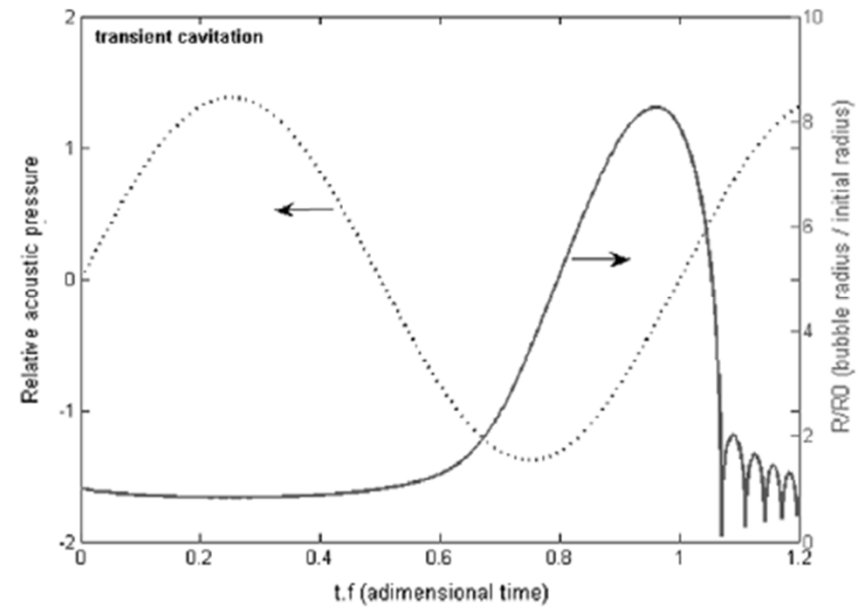
Snapping Shrimp

cavitation bubbles

collapse

intense flash of light

D. Lohse, B. Schmitz, M.Versluis, Nature 413, 477-478 (2001)

-1.29 ms   1

-0.79 ms   2

-0.29 ms   3

+ 0.21 ms   4
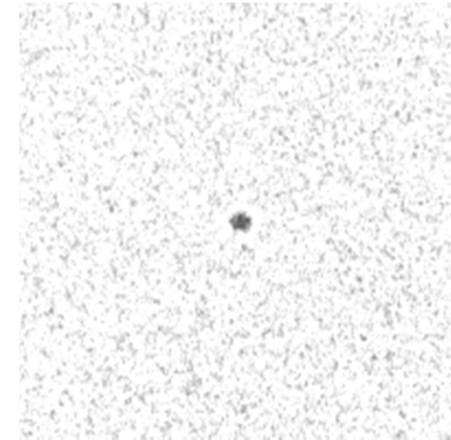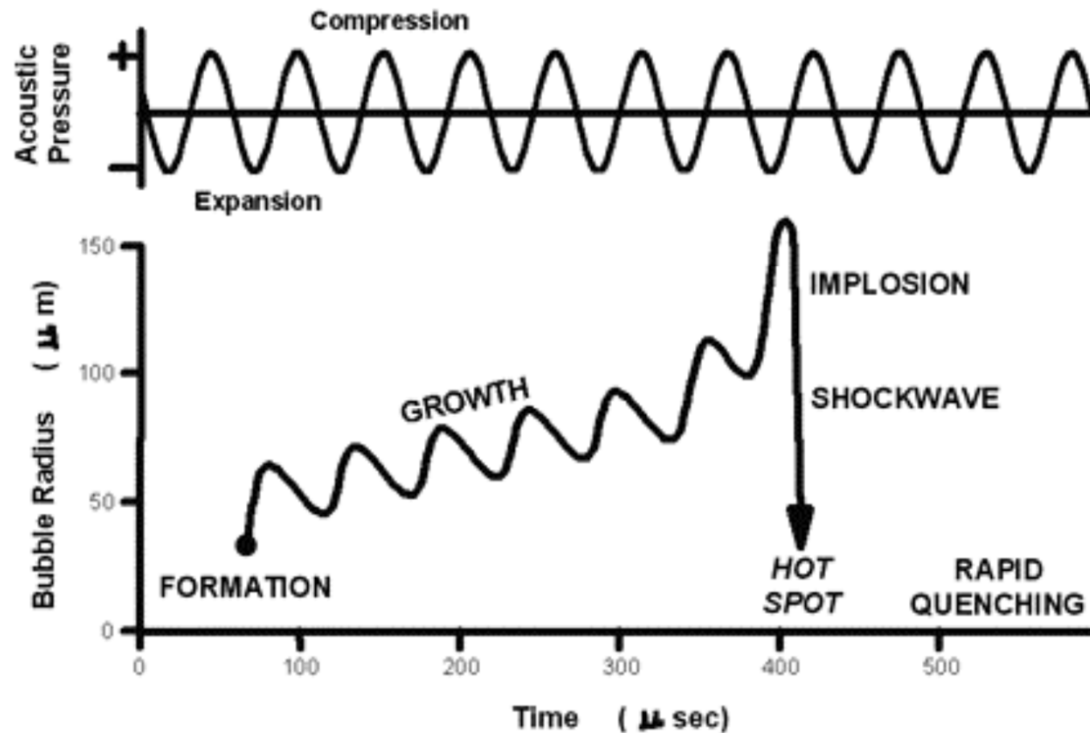
+ 0.71 ms   5

Stable vs. Transient Cavitation
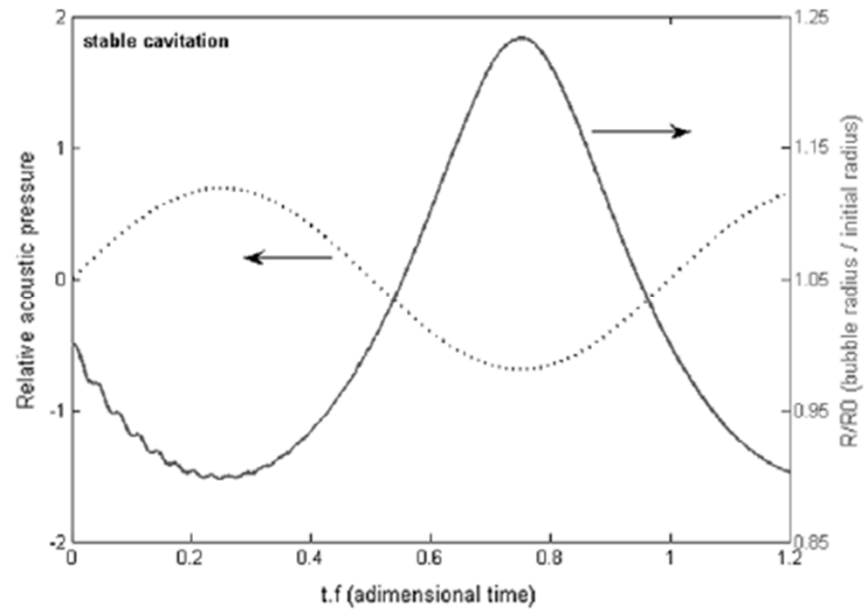
Acoustic Cavitation

Cavitation effects = creation, growth, and implosive collapse of bubbles (1-2 µs) in a liquid = implosion HOT SPOT (1 ns)

TRANSIENT CAVITATION: THE ORIGIN OF SONOCHEMISTRY

Acoustic Pressure — Compression — Expansion

Bubble Radius (µm)

150 — 100 — 50 — 0

GROWTH — IMPLOSION — SHOCKWAVE

FORMATION — HOT SPOT — RAPID QUENCHING

Time (µ sec) — 0, 100, 200, 300, 400, 500

stable cavitation - bubbles oscillate for many cycles

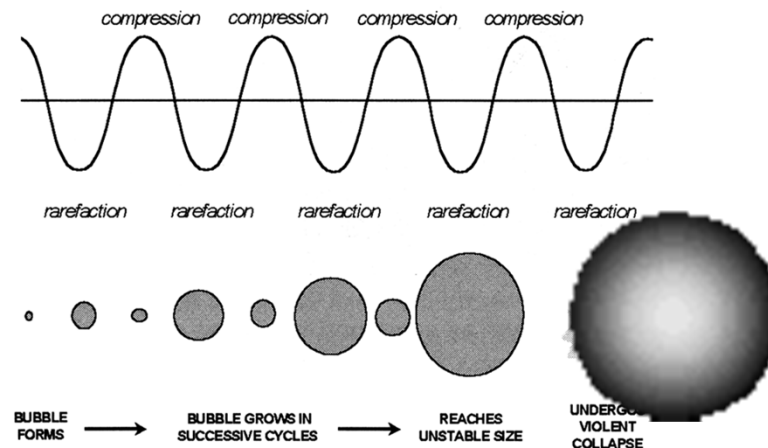**transient cavitation - transient cavities expand rapidly collapse violently**

Acoustic Cavitation

Cavitation effects = creation, growth, and implosive collapse of bubbles in a liquid
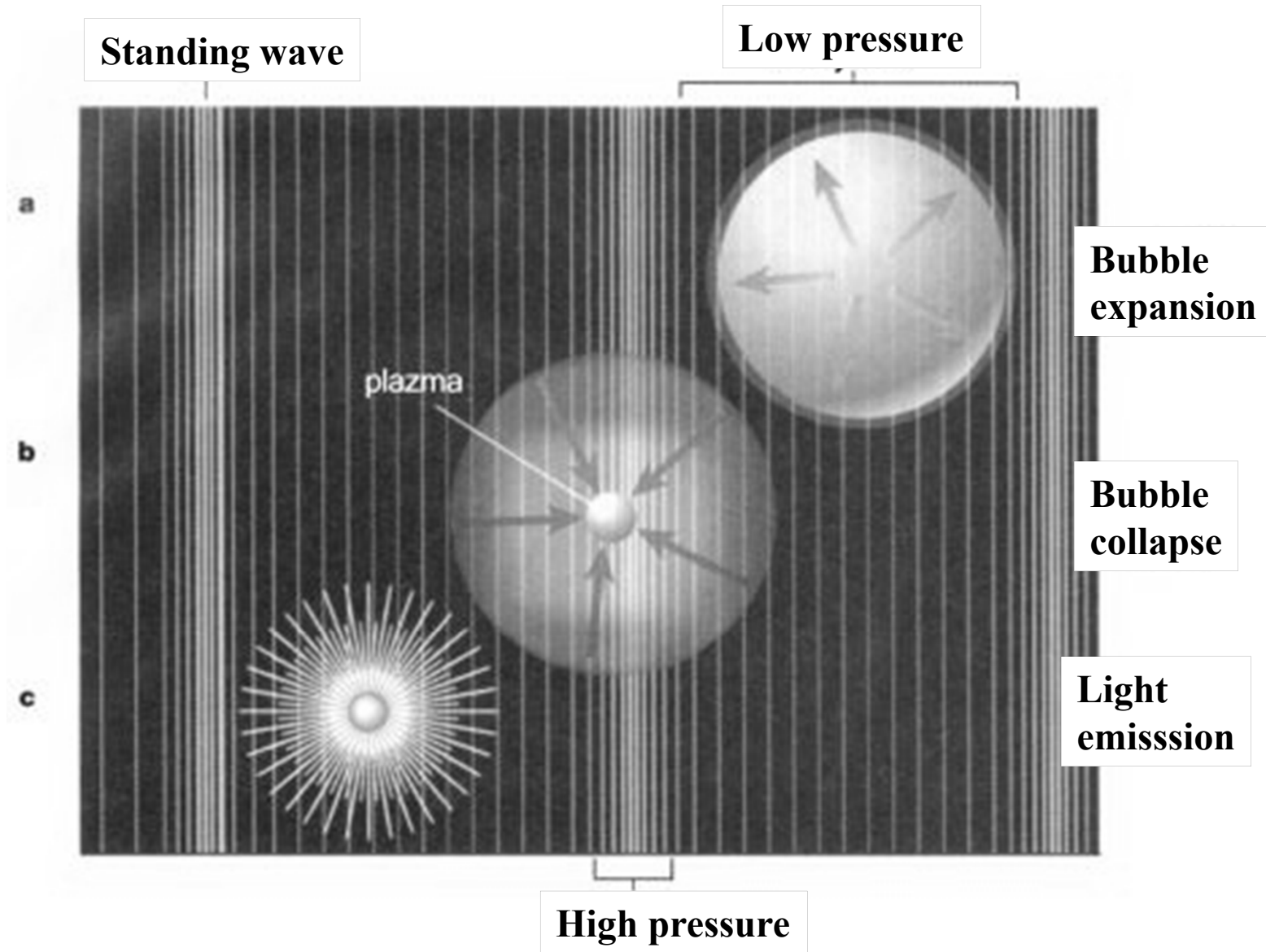
Bubble formation = breakage of liquid during **expansion**, overcoming tensile strength (pure water 1500 bar, only 6.2 bar available)

Weak spots needed = dissolved gas molecules, solid particles, trapped gases

Bubble growth (300 μs), energy absorption, size oscillations
critical size (170-300 μm) = most efficient energy absorption, rapid growth, inefficient energy absorption, collapse

compression   compression   compression   compression

rarefaction   rarefaction   rarefaction   rarefaction   rarefaction

BUBBLE FORMS → BUBBLE GROWS IN SUCCESSIVE CYCLES → REACHES UNSTABLE SIZE   UNDERGOES VIOLENT COLLAPSE

Acoustic Cavitation

Standing wave

Low pressure

Bubble expansion

plazma

Bubble collapse

Light emisssion

a

b

c

High pressure

Acoustic Cavitation

Bubbles collapse = spherically symmetrical implosion,
shear forces, adiabatic compression, life time 1-2 μs

Hot spot = end of the collapse
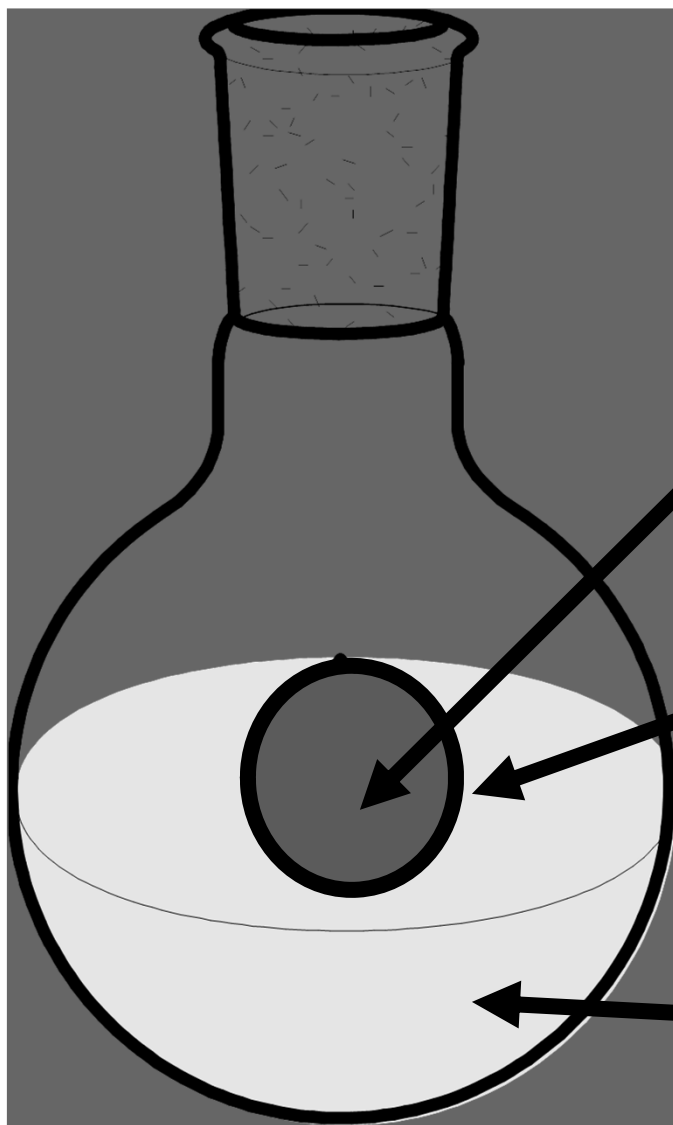temperature of the gas inside bubble
 5 000 – 20 000 °C (for 1 ns)

surrounding liquid layer 2000 °C

pressure 500 – 1500 bar

Extreme cooling rates 10^{10} K s^{-1}
red hot steel poured into water 2500 K s^{-1}

Homogeneous Sonochemistry
Two-Site Mechanism

Cavity interior
Filled with gases and vapors

temperatures 5 000 – 20 000 °C
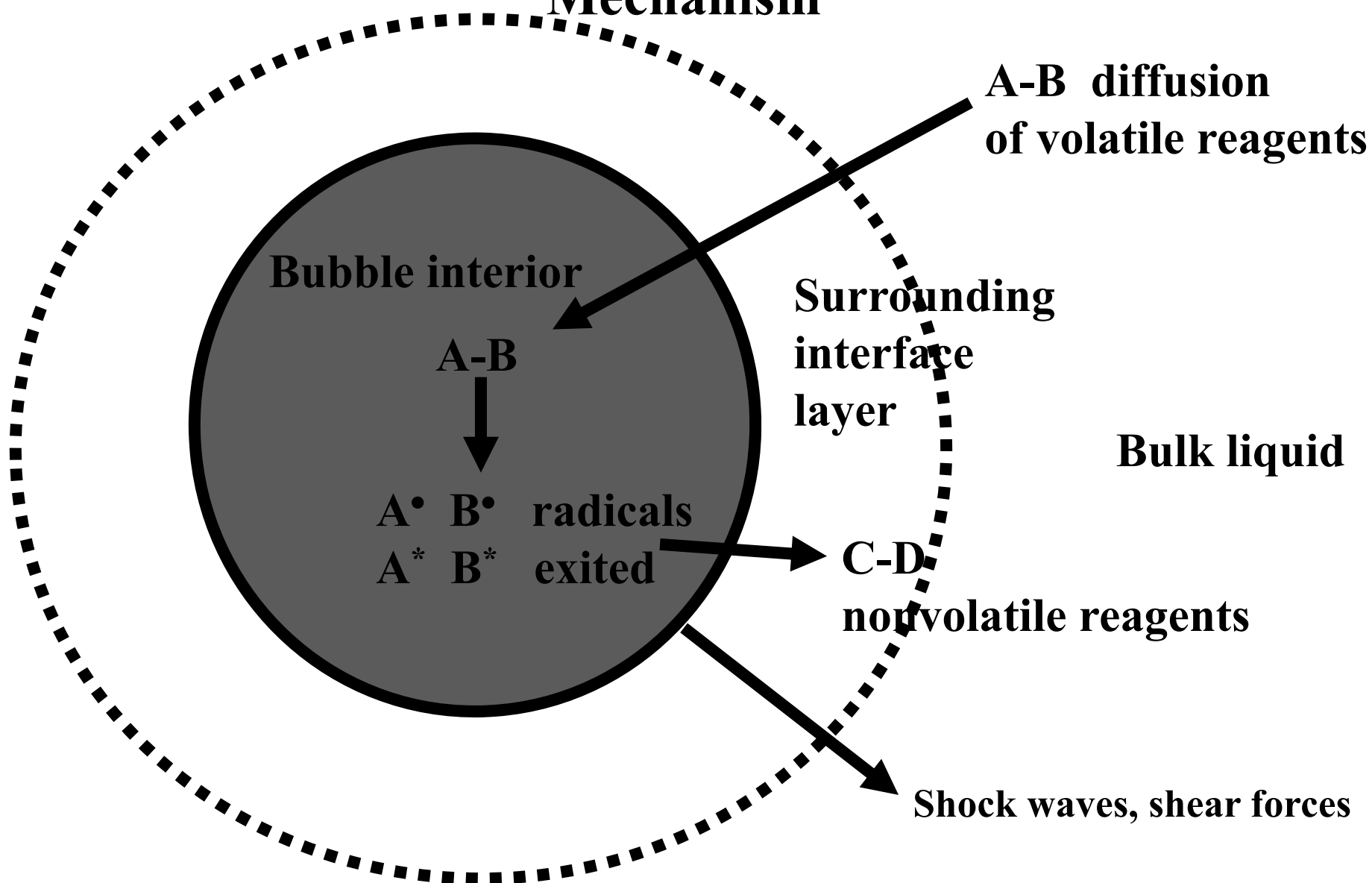**pressure 500 – 1500 bar**

Surrounding liquid layer

temperatures 2000 °C

Bulk liquid

Shock waves, shear forces

Homogeneous Sonochemistry Mechanism

A-B diffusion
of volatile reagents

Bubble interior

Surrounding
interface
layer

Bulk liquid

A-B

A• B•   radicals
A* B*   exited

C-D
nonvolatile reagents

Shock waves, shear forces

How to Measure the Temperature inside a Bubble ?

Sonoluminescence - Light generated during the implosive collapse of bubbles in liquids irradiated with ultrasound

95% H_2SO_4(aq.)
under Ar
20 kHz (14 W/cm^2)
Ti horn directly immersed
T = 298 K

Kenneth S. Suslick
University of Illinois

- **Apparent blackbody temperature**
- **Ar emission**
- **SO and O_2^+ emission**

8 000 – 15 000 K
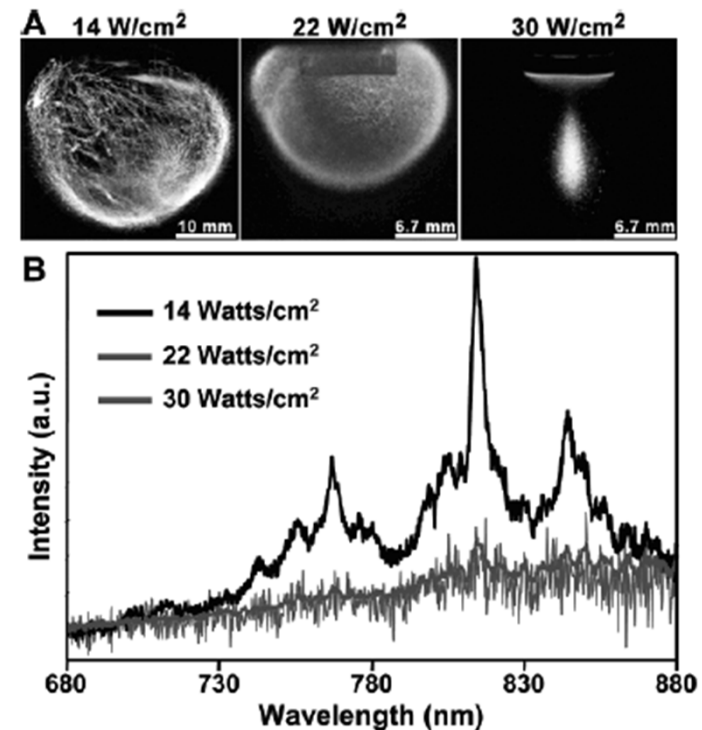
Temperature/Pressure inside a Bubble
Neppiras Equation

$$T_{max} = T_0 \frac{P_a(\gamma - 1)}{Q} \qquad P_{max} = Q\left(\frac{P_a(\gamma - 1)}{Q}\right)^{\frac{\gamma}{\gamma - 1}}$$

P_a = acoustic pressure

T_0 = solution temperature

$\gamma = C_p/C_v$

Q = gas pressure inside a bubble
upon initiation of the collapse,
at its maximum size

Gas	$\gamma = C_p/C_v$
Kr	1.66
Ar	1.66
He	1.63
O_2	1.41

Fate of Bubbles under Ultrasonic Irradiation
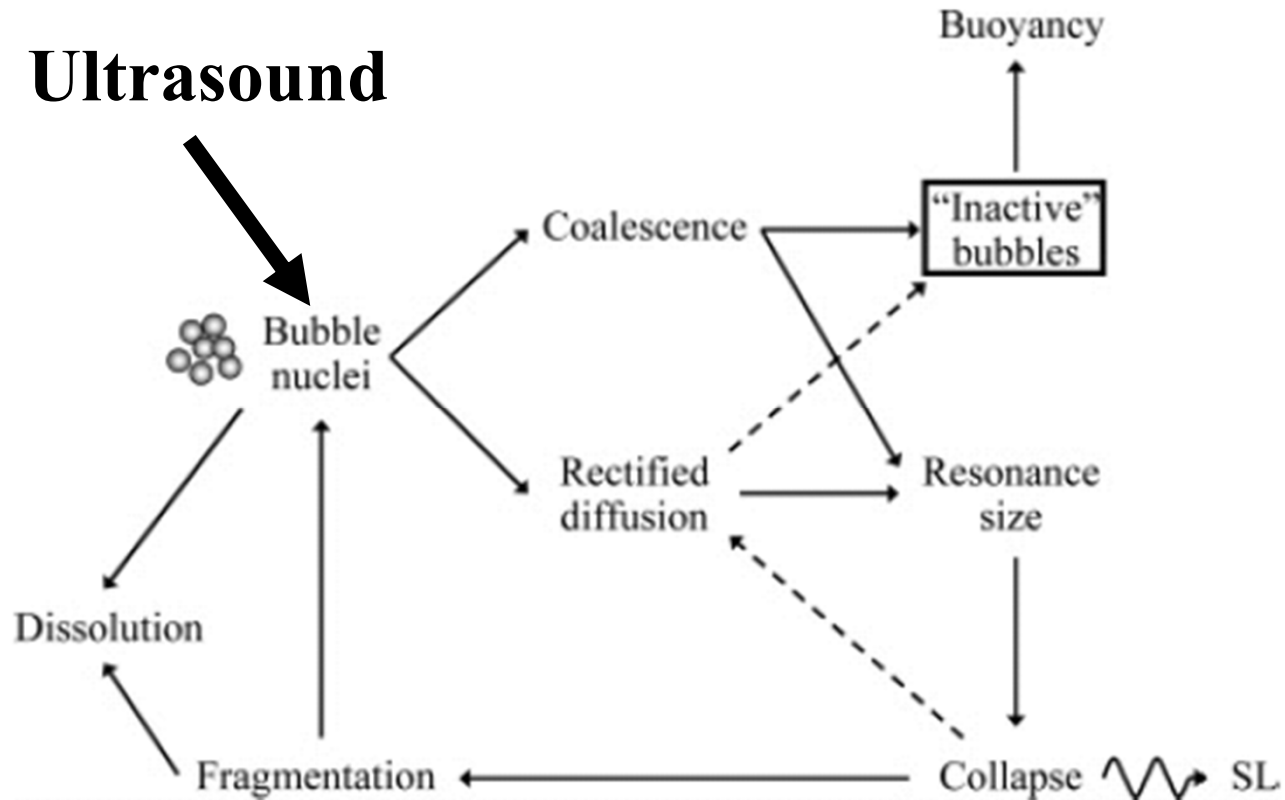
Rectified diffusion – during expansion phase the bubble has larger surface area – more gas diffuses inside than during compression gets out

Single Bubble Sonoluminescence
SBSL

D. F. Gaitan, L. A. Crum, 1990

a method to trap a single sonoluminescing bubble within an acoustic standing wave field

Standing acoustic wave field

One bubble trapped

The bubble oscillates for many cycles

Bubble sonoluminescence
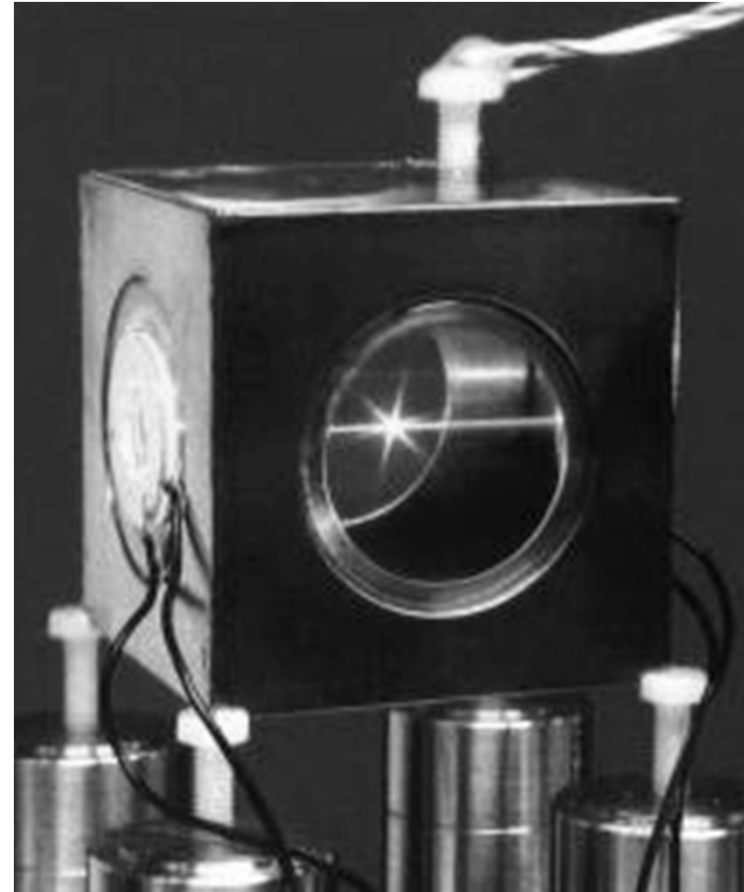
Single Bubble Sonoluminescence
SBSL

D. F. Gaitan, L. A. Crum, 1990

Standing acoustic wave field 1 bar

One bubble levitates in the acustic field

The bubble oscillates for many cycles

Bubble sonoluminescence

Bjerknes force

sound
pressure p(x,t)

t=0

location
x

t=T/2

bubble
volume V(t)

force at the time t=0:

force at the time t=T/2:

time-averaged force:

C. A. and V. Bjerknes
The force on an object in a liquid depends on its volume and the pressure
gradient, the time averaged force drives the bubble towards the antinode of
sound pressure and keeps it there.
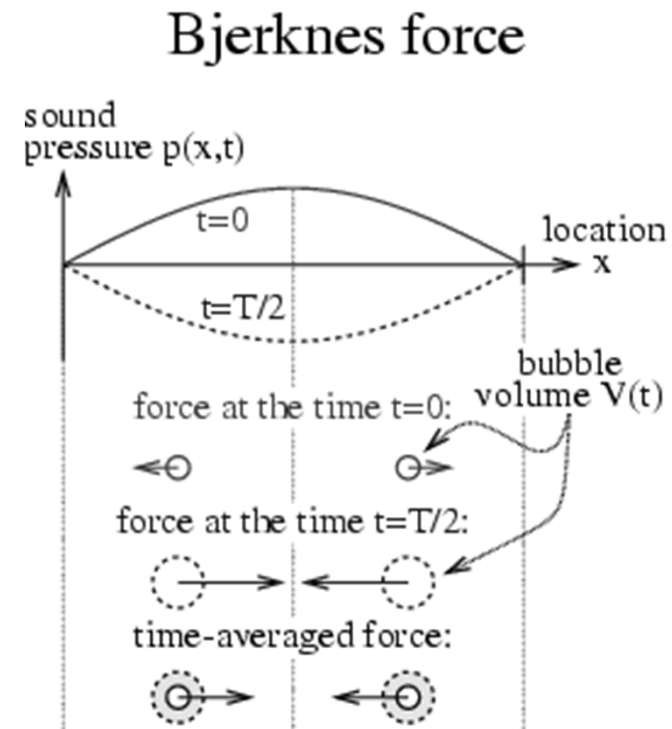
Single Bubble Sonoluminescence
SBSL

Proper conditions for a single sonoluminescing bubble within an acoustic standing wave field

Single Bubble Sonoluminescence
SBSL

Sonoluminescence Pulses 50 ps
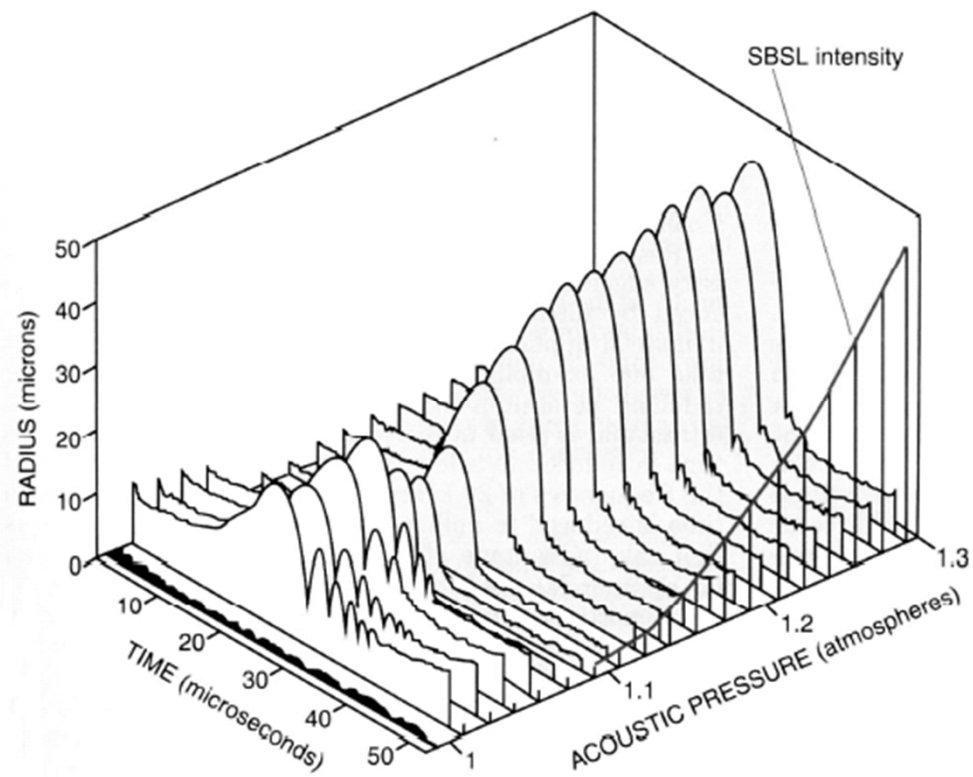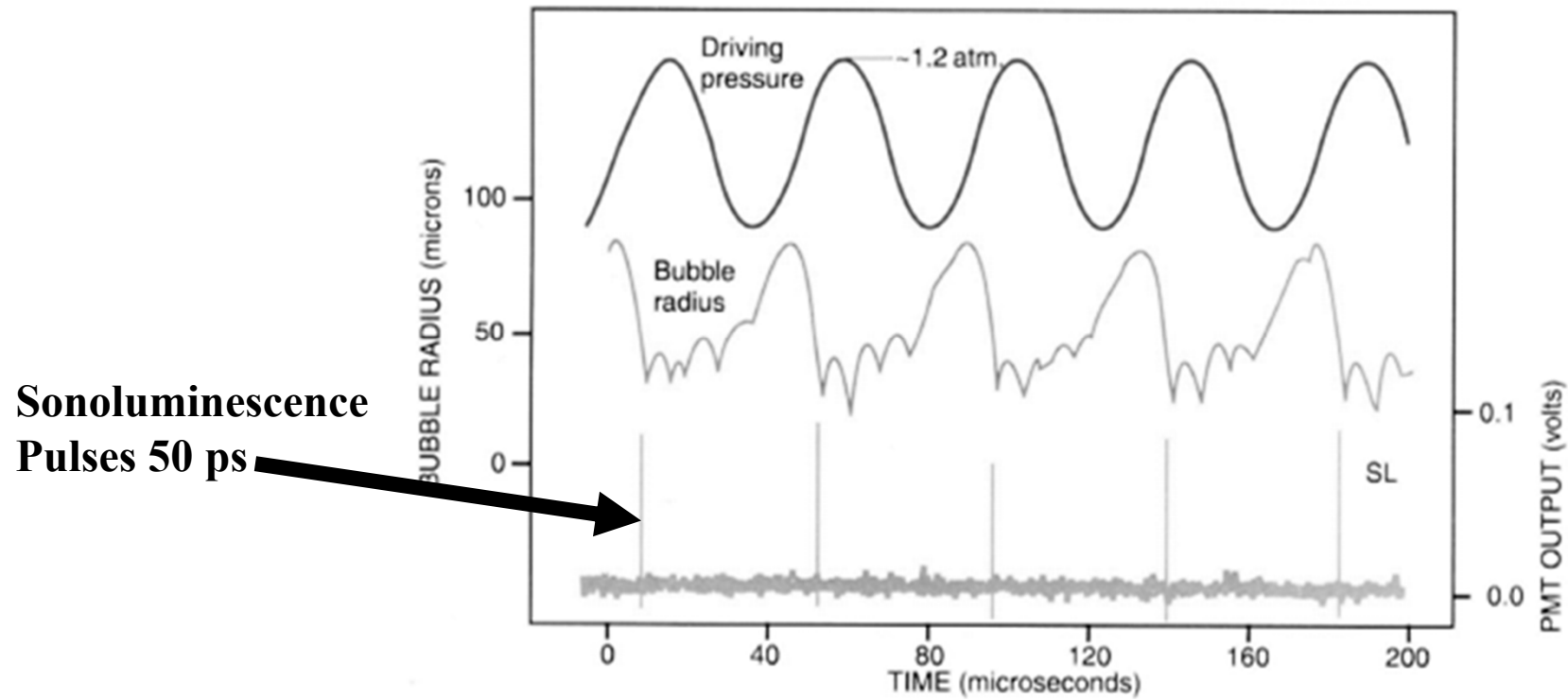
Single Bubble Sonoluminescence
SBSL

Red – MBSL in dodecane
Blue – MBSL in water, 16 kHz
Green – SBSL in water, 43 kHz
Black – blackbody curve for 16200 K
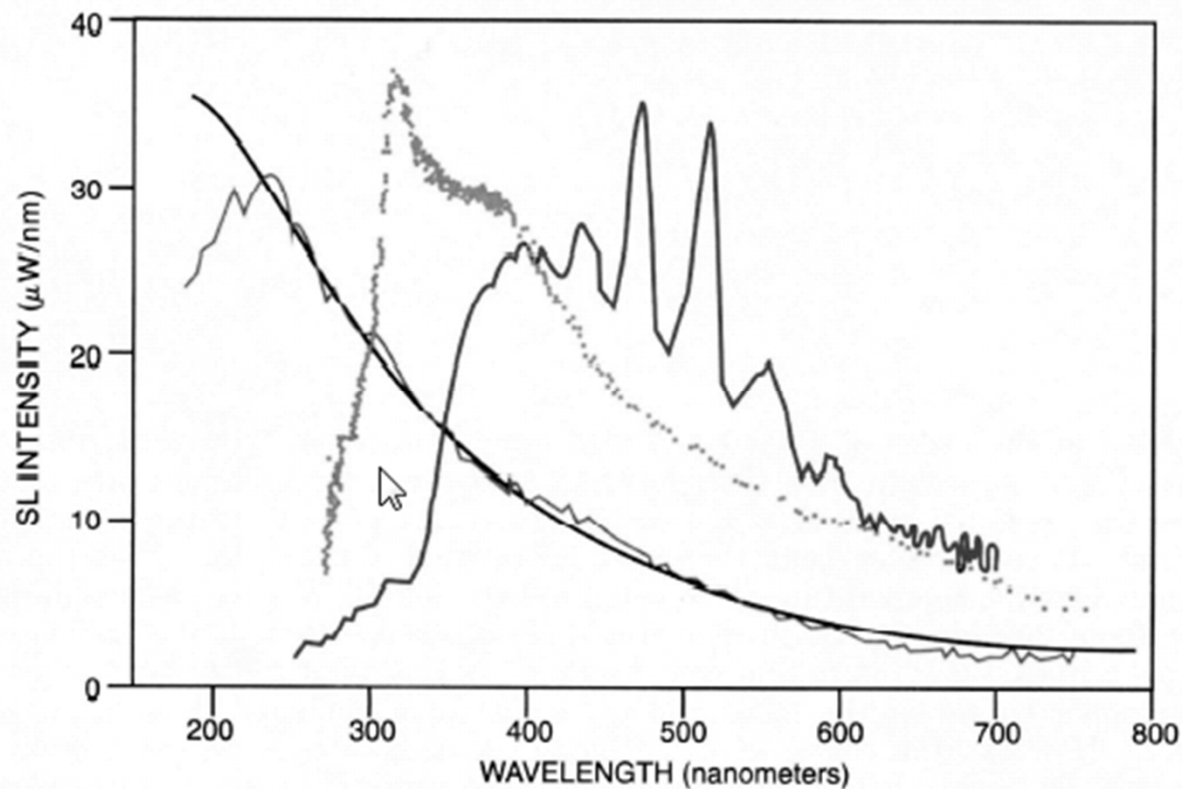
Single Bubble Sonoluminescence
SBSL
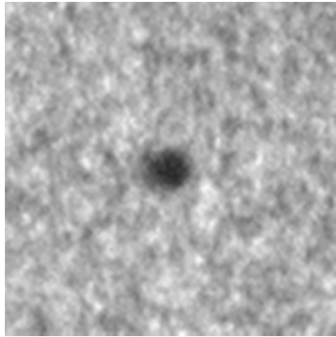
Red - bubble radius
Green - bubble temperature
Blue - acoustic pressure 1.3 bar/25 kHz
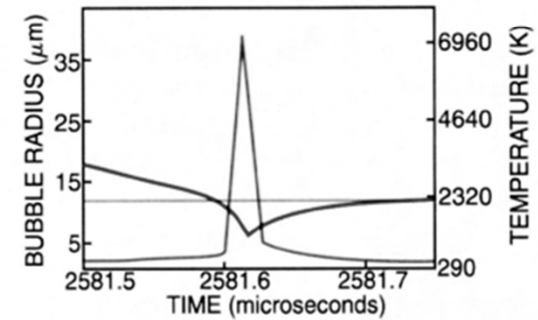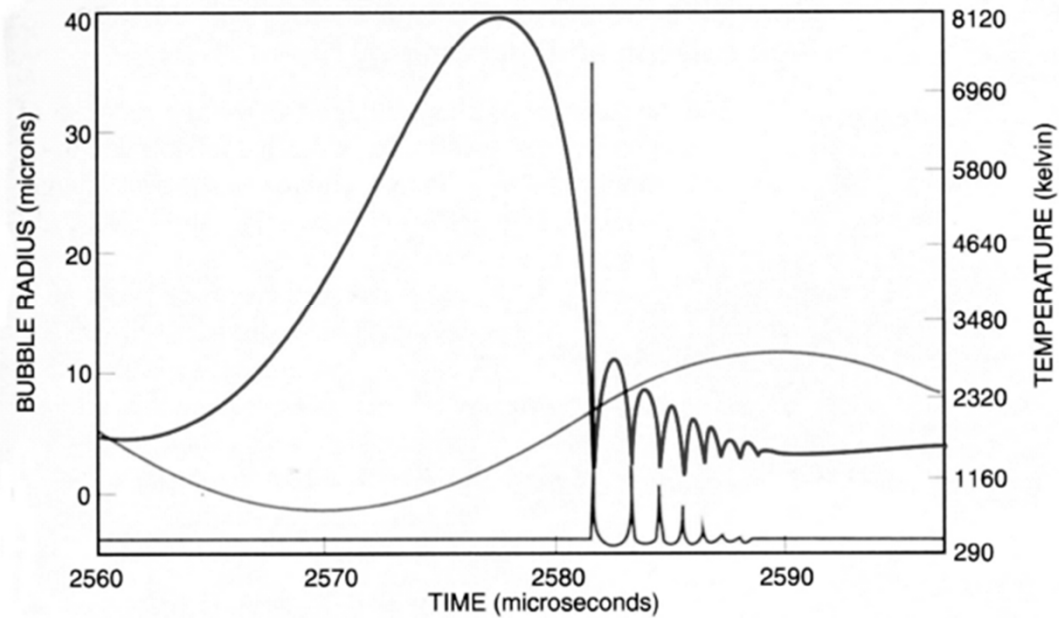
Multi Bubble Sonoluminescence
MBSL

Multi-bubble sonoluminescence

Spatial and temporal average

250 bar

Sonoluminescence

Light generated during the implosive collapse of bubbles in liquids irradiated with ultrasound
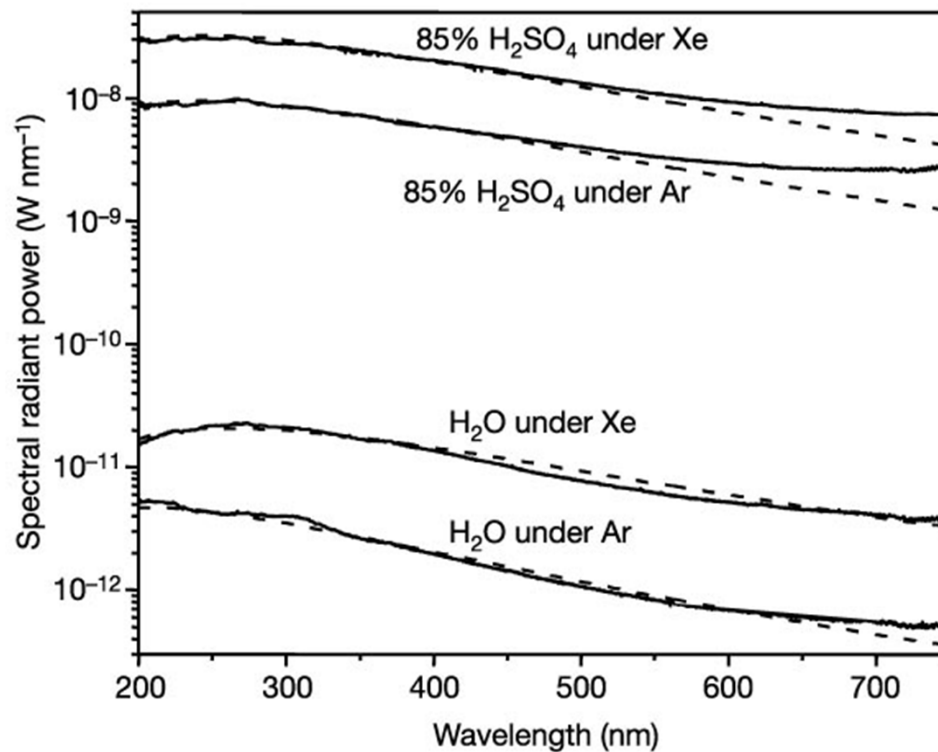
Apparent blackbody temperature
(all 4 spectra)

12500 ± 1500 K

Sonoluminescence

95% H₂SO₄(aq.)

blackbody temperature
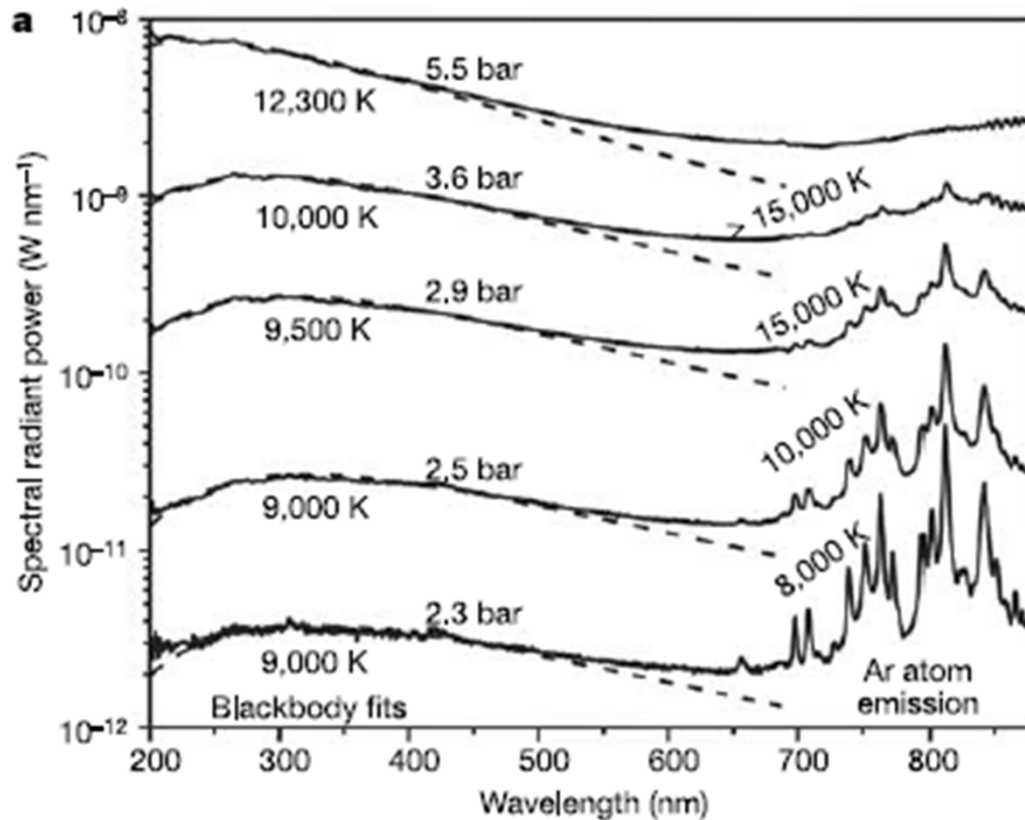
Ar emission

an optically opaque plasma core

Sonoluminescence

95% H₂SO₄(aq.)
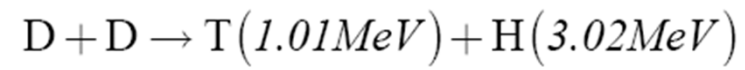
**SO and O₂⁺ emission
with vibronic progression**
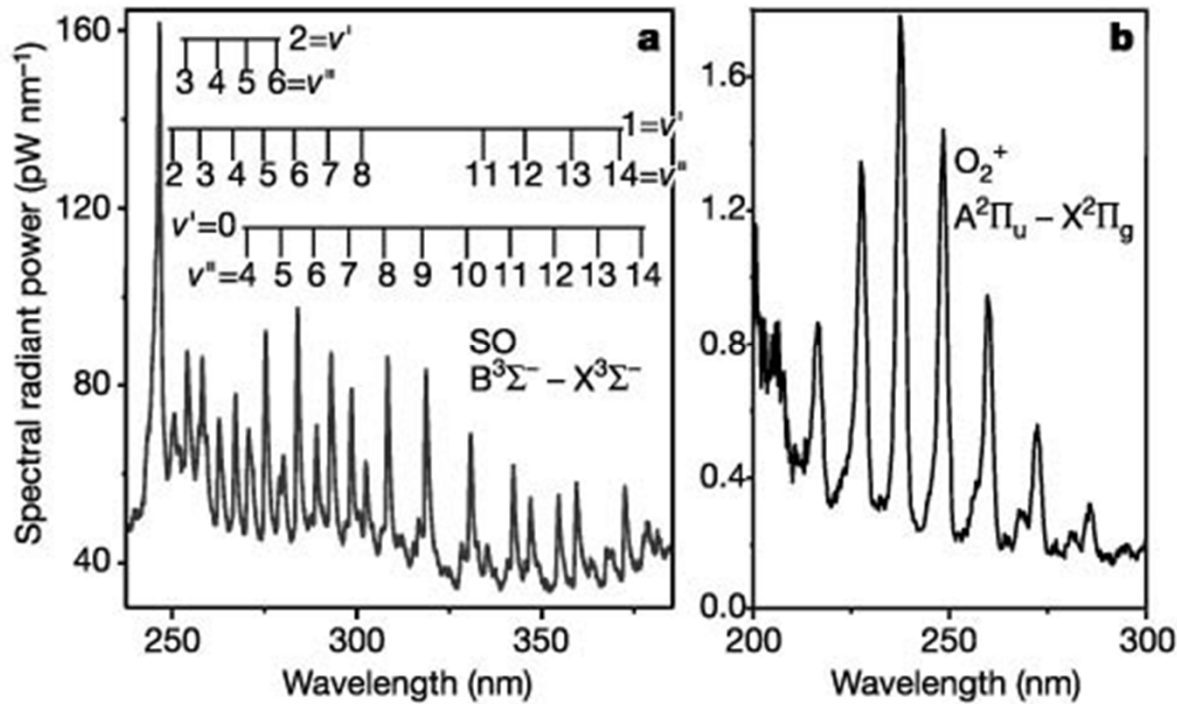
1580 ± 110 K at 3.3 bar

2470 ± 170 K at 4.2 bar

3480 ± 240 K at 5.1 bar

Sonofusion Fraud

$$D + D \rightarrow {}^{3}He\left(0.82 MeV\right) + n\left(2.45 MeV\right)$$

$$D + D \rightarrow T\left(1.01 MeV\right) + H\left(3.02 MeV\right)$$
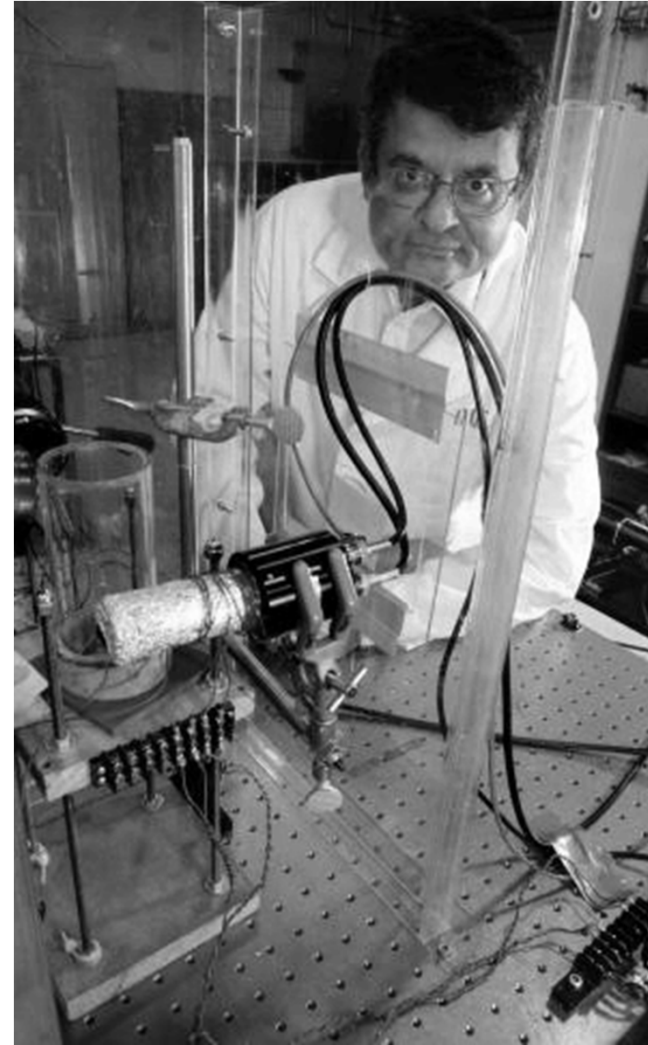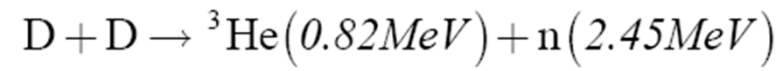
Sonofusion Fraud

Degassed deuterated acetone

$(CD_3)_2CO$, 0 °C

$4 \cdot 10^5$ neutrons s^{-1}
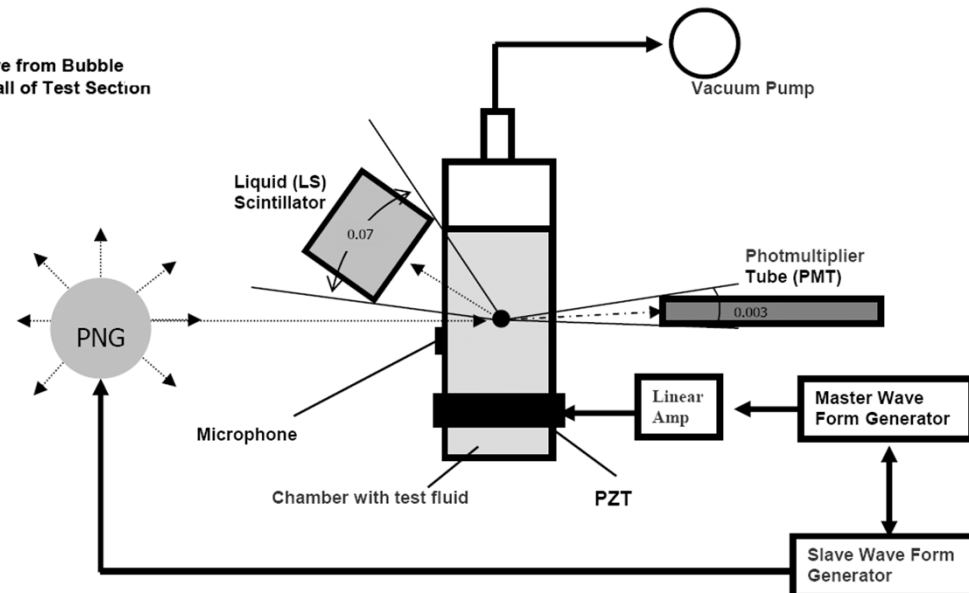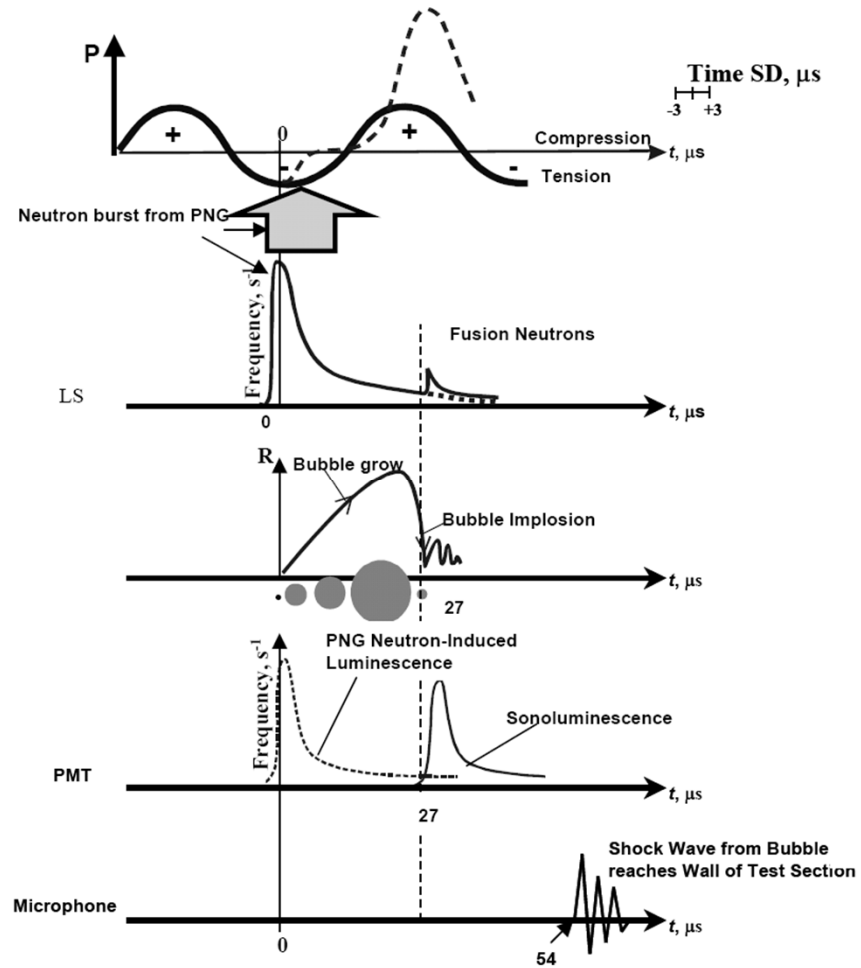
Power Measurement
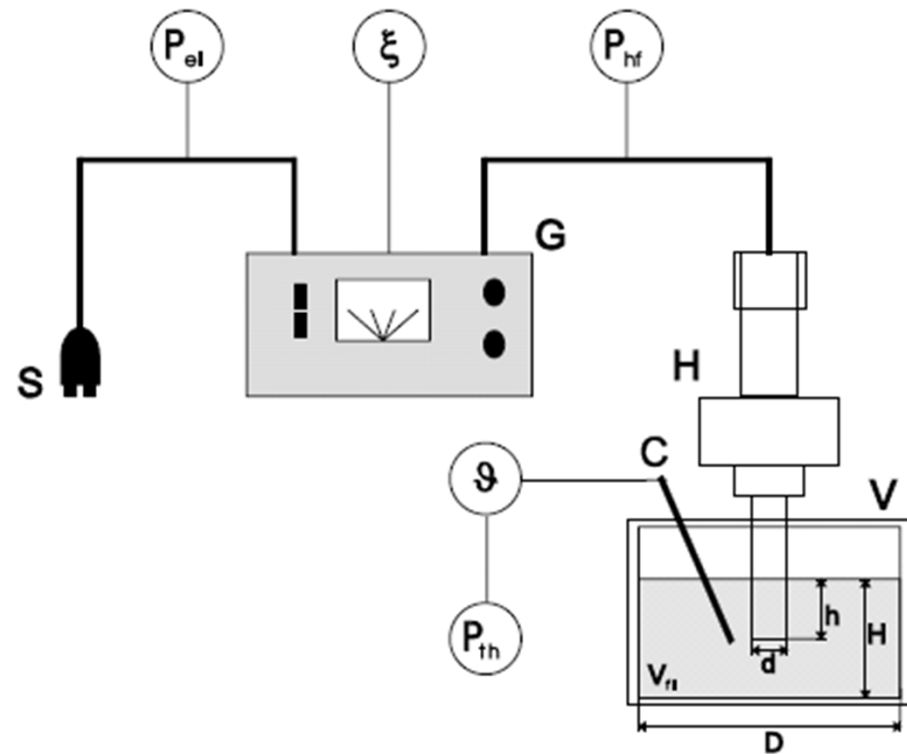# in Sonochemistry

Calorimetry

P = power, W

P el = input power to generator

P hf = high-freq. power output

P th = power input into liquid

$$P_{th} = \frac{dT}{dt} c_p m$$

Power Measurement in Sonochemistry

Calorimetry

P = power, W
T = temperature, K
t = time, s
c_p = heat capacity, J g^{-1} K^{-1}

m = mass, g

$$P = \frac{dT}{dt} c_p m$$

Volume 50 cm^3
Argon atmosphere
Error 5%

heat capacity, J g^{-1} K^{-1}

Water	4.2
Tetraglyme	2.08

Calorimetric measurement
for water
75% amplitude

y = 0,2284x + 20,76

Temperature (°C)

Time (s)
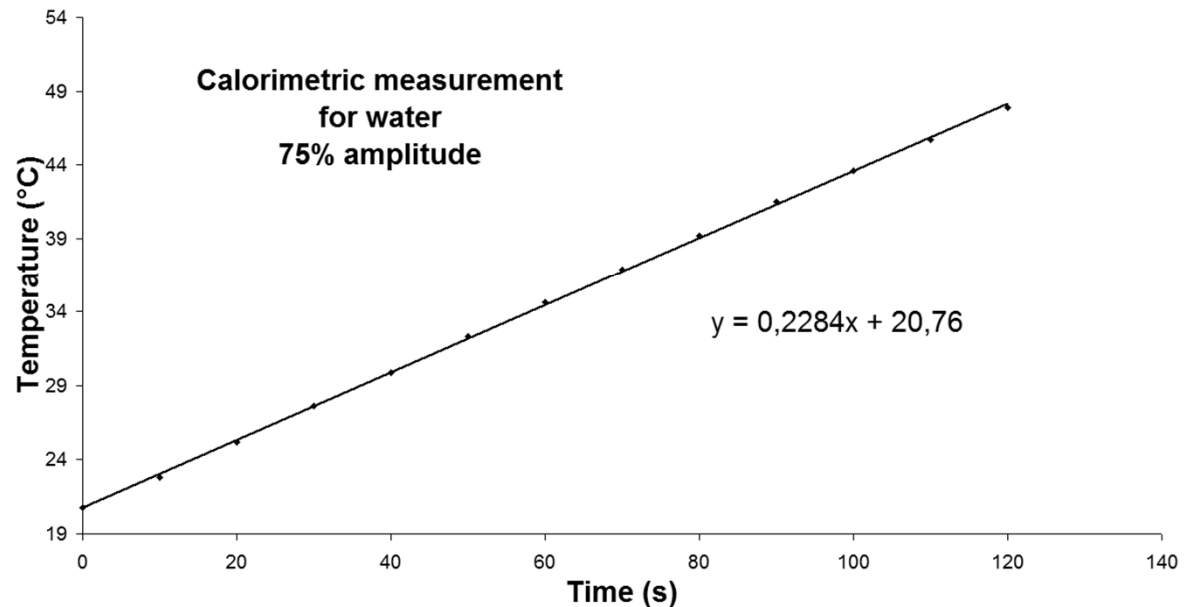
Power Measurement in Sonochemistry

Chemical dosimetry

The Weissler reaction

Volume 50 cm^3
KI 0.1 M
CCl$_4$ 0.2 cm^3
Time 30 min

$$CCl_4 + H_2O \longrightarrow Cl_2 + CO + 2\ HCl$$

$$2\ KI + Cl_2 \longrightarrow I_2 + 2\ KCl$$

$$I_2 + 2\ S_2O_3{}^{2-} \longrightarrow 2\ I^- + S_4O_6{}^{2-}$$
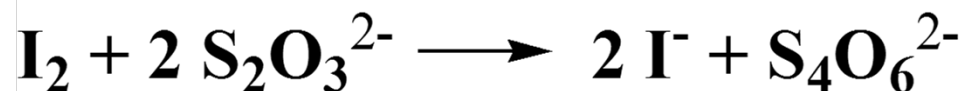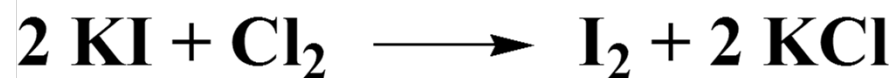
I$_3{}^-$
λ_{max} = 355 nm
ε = 26303 dm^3 mol^{-1} cm^{-1}

Weissler Reaction

$$CCl_4 + H_2O \longrightarrow Cl_2 + CO + 2\ HCl$$

$$2\ KI + Cl_2 \longrightarrow I_2 + 2\ KCl$$

$$I_2 + 2\ S_2O_3^{2-} \longrightarrow 2\ I^- + S_4O_6^{2-}$$
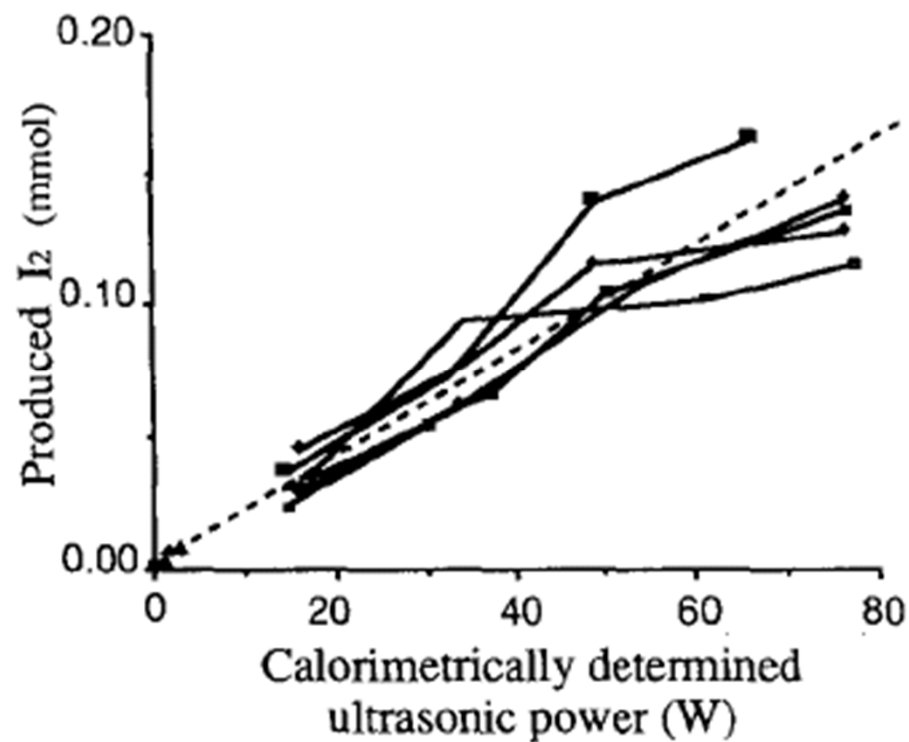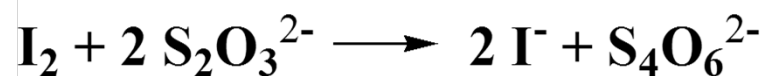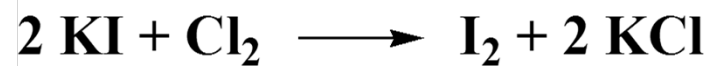
Power Measurement
in Sonochemistry

Chemical dosimetry

The Fricke reaction

Volume 50 cm^3
$(NH_4) Fe(SO_4)_2.6H_2O$
0.001 M

H_2SO_4 0.4 M
NaCl 0.001 M
Time 30 min

Fe^{3+}

$\lambda_{max} = 304$ nm
$\varepsilon = 2197$ dm^3 mol^{-1} cm^{-1}

$$H_2O \longrightarrow H^{\cdot} + OH^{\cdot}$$

$$Fe^{2+} + OH^{\cdot} \longrightarrow Fe^{3+} + OH^{-}$$

Fricke Reaction

$$H_2O \longrightarrow H\cdot + OH\cdot$$

$$Fe^{2+} + OH\cdot \longrightarrow Fe^{3+} + OH^-$$
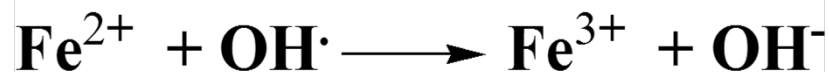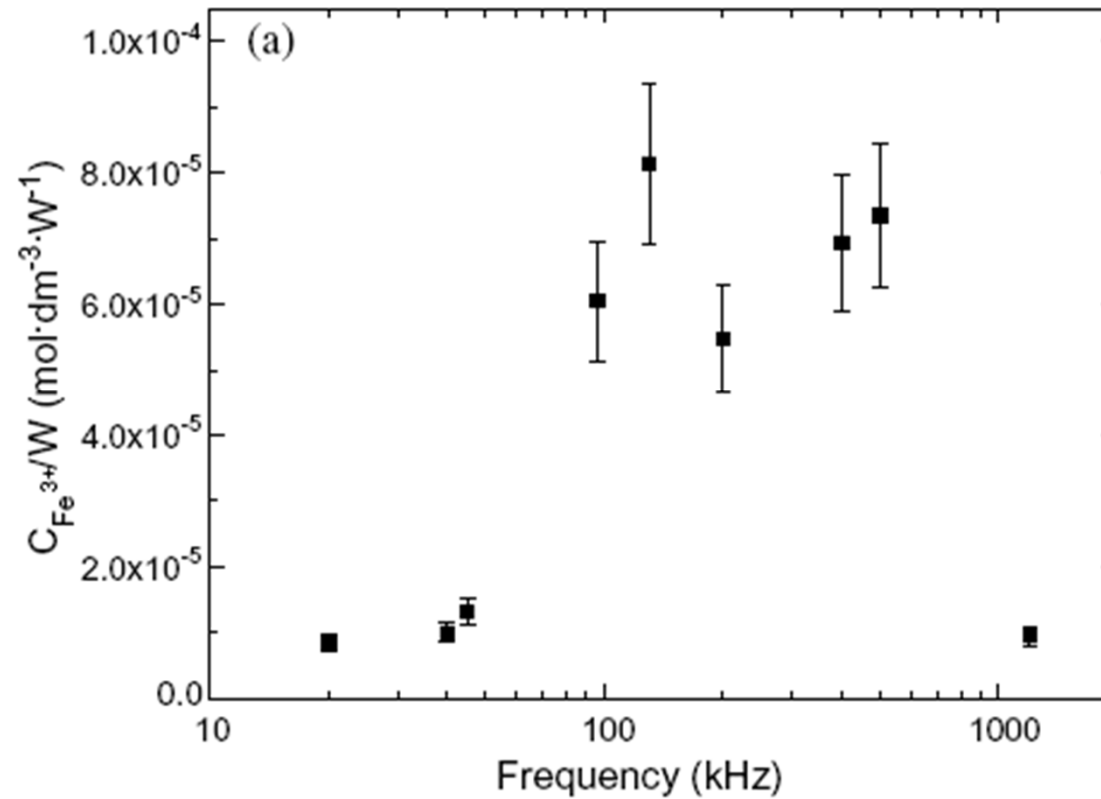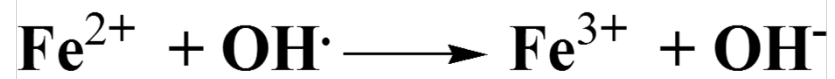
Power Measurement
in Sonochemistry

Chemical dosimetry

Porphyrin decomposition ratio

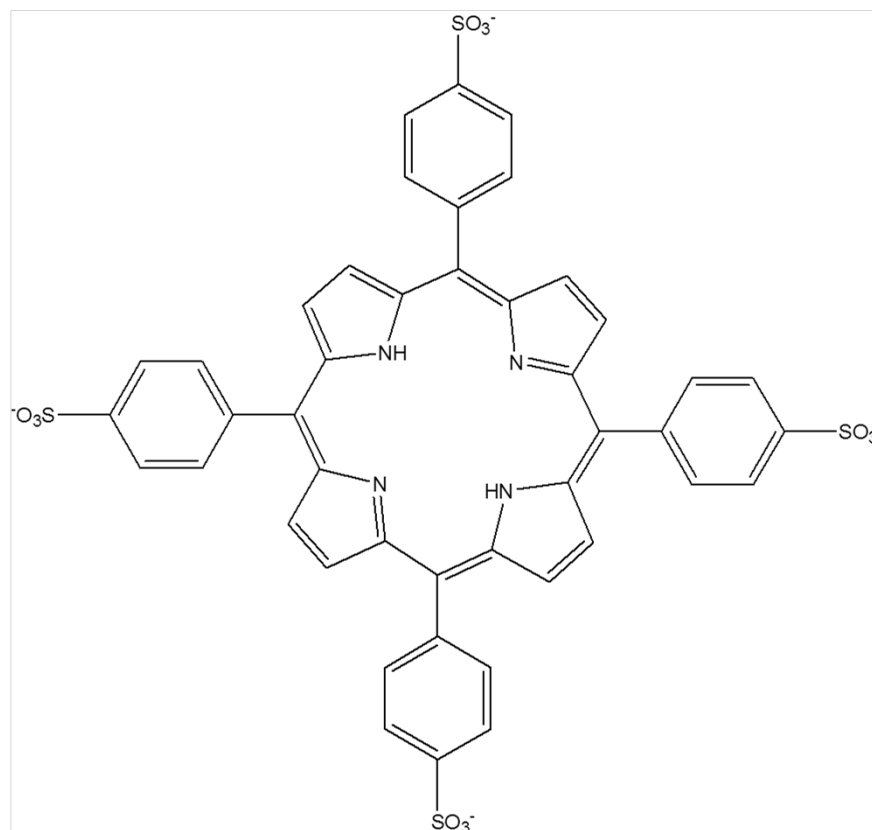$$1 - R_{TPPS} = 1 - \frac{c_{TPPS}}{c^0_{TPPS}}$$
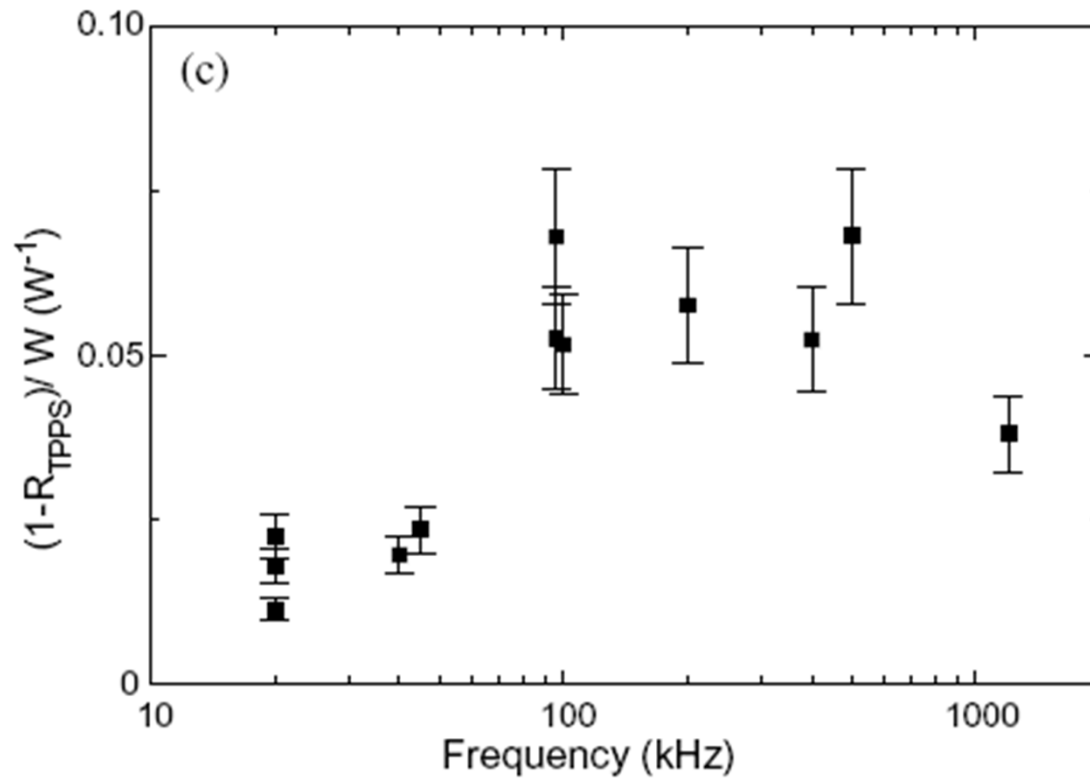
TPPS
$3.3 \cdot 10^{-6}$ M
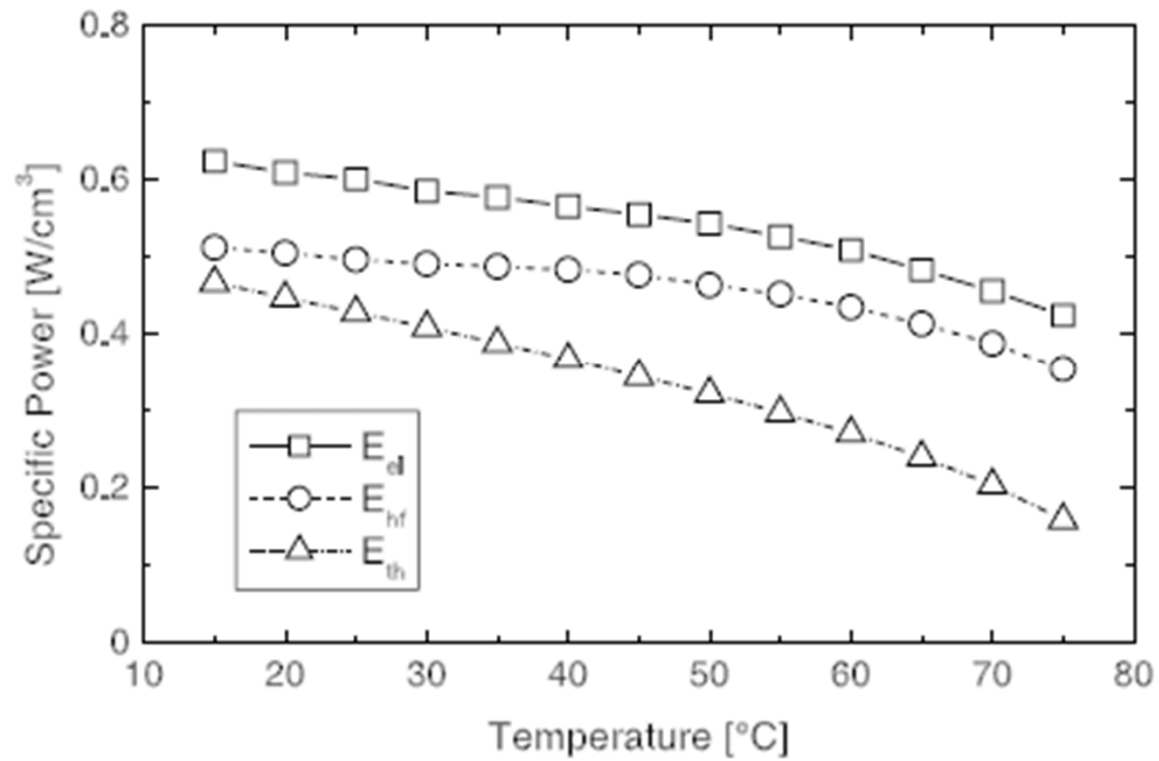**Volume 50 cm^3**

TPPS
$\lambda_{max} = 412$ nm
$\varepsilon = 500000$ dm^3 mol^{-1} cm^{-1}
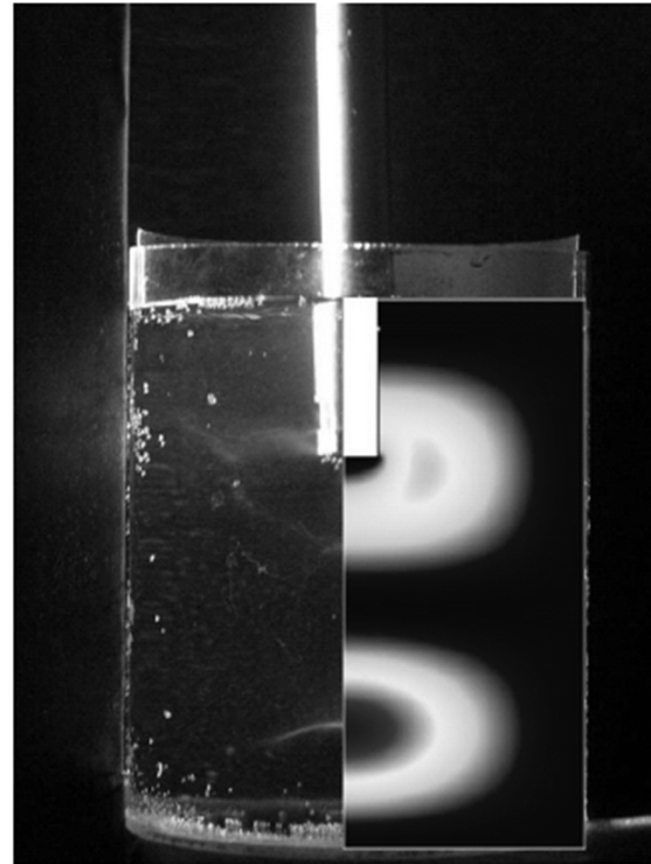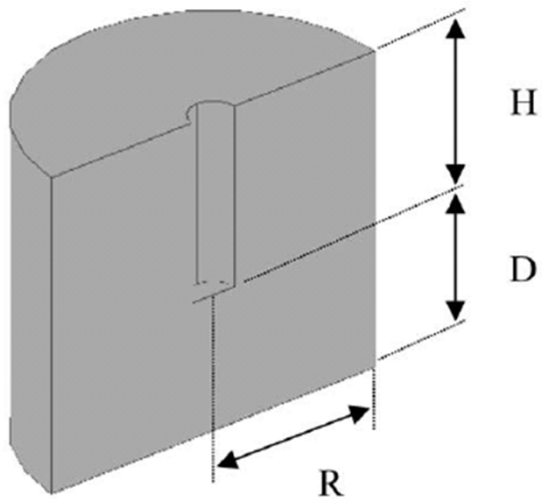
Porphyrin Decomposition

Power Measurement
in Sonochemistry

Reactor Optimization

cavitating bubbles in the optimised cell (water, 20 kHz, $P_{us} = 10$ W) and simulated intensity distribution for the same geometry

Heterogeneous Sonochemistry

Solid surfaces = implosion, microjets, shock waves
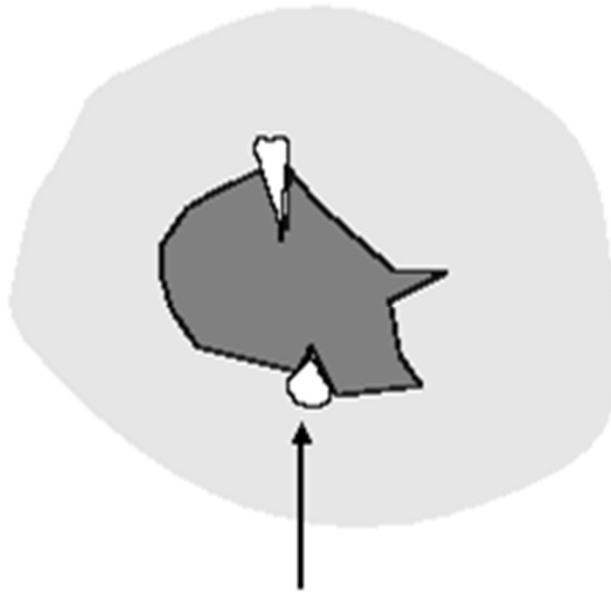200 μm minimum particle size at 20 kHz for microjets

surface erosion
removal of unreactive coatings (oxides, nitrides, carbonaceous)
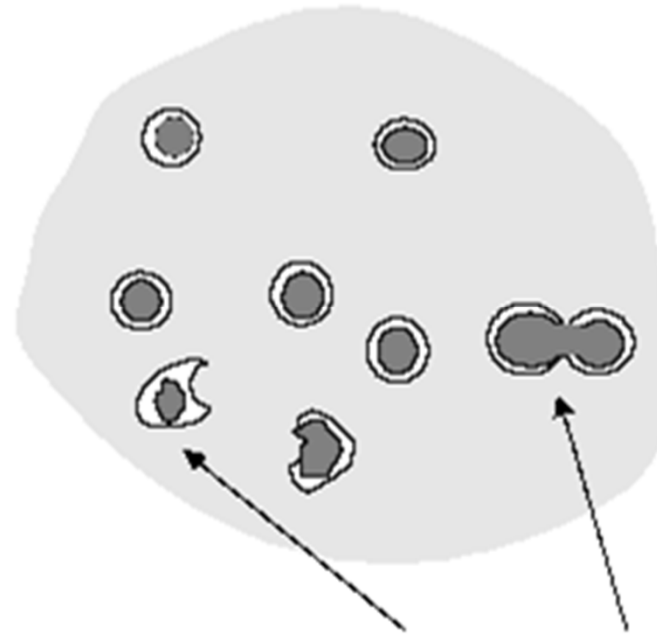fragmentation of brittle materials, increased surface area

Heterogeneous Sonochemistry

LARGE PARTICLES

SMALL PARTICLES

surface cavitation due to defects
leading to **fragmentation**

collision can lead to **surface erosion** or **fusion**

Heterogeneous Sonochemistry

Solid particles in liquid = shock waves

high speed interparticle collisions (500 km/s)

surface smoothing, surface coating removal
Ni catalytic activity in hydrogenation increased
10^5 fold by NiO removal

localized melting of metal particles at the impact
point fragmentation, increased surface area
intercalation rates enhanced 200 fold in layered
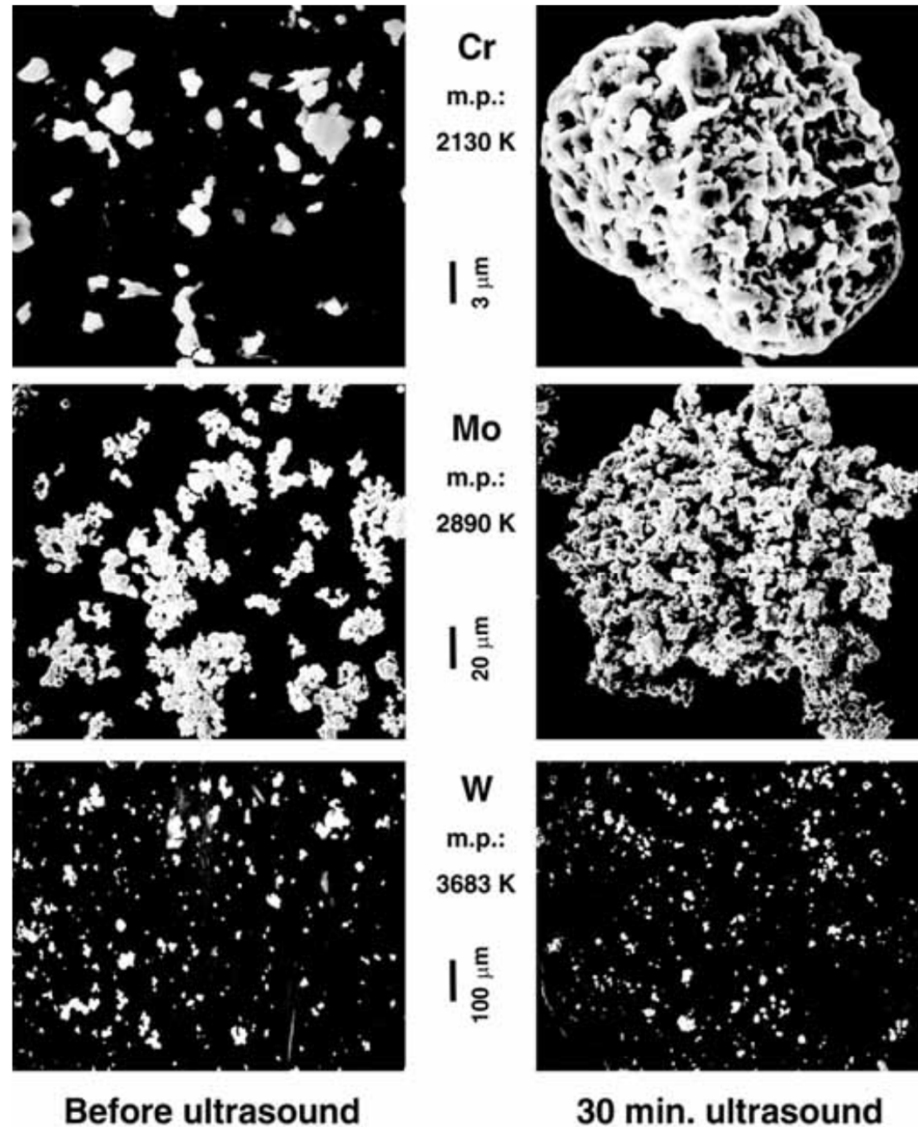oxides and sulfides (V_2O_5, MoO_3, MoS_2, ZrS_2,
TaS_2)

1 μm
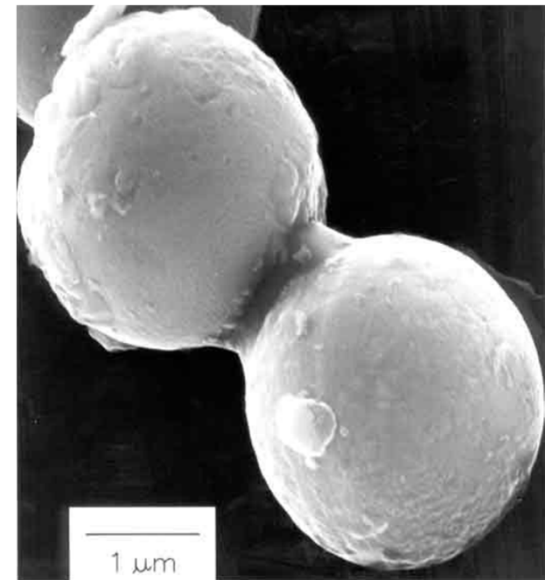
Heterogeneous Sonochemistry

Metal powders

Cr (mp 2130 K) and Mo (mp 2890 K) agglomerate

W (mp 3683 K) does not

temperature at the point of impact ~ 3000 °C

Cr m.p.: 2130 K | 3 μm

Mo m.p.: 2890 K | 20 μm

W m.p.: 3683 K | 100 μm

Before ultrasound

30 min. ultrasound

Cavitational Corrosion of the Tip

Control of Sonochemical Reactions

 sound intensity - minimum for cavitation threshold, depends on frequency, optimum intensity for given reaction conditions, at high powers great number of bubbles hinder sound transmission, decoupling of a liquid from the source, breakdown of transducer material, $10 - 100$ W cm^{-2}

 sound frequency - $20 - 100$ kHz, the higher the frequency, the higher power needed to actuate cavitation, stronger cavitation effects, rarefaction phase shortens at high frequency

 sound attenuation - proportional to the frequency, more power needed at high frequencies

Effect of Frequency on Cavitation in Water
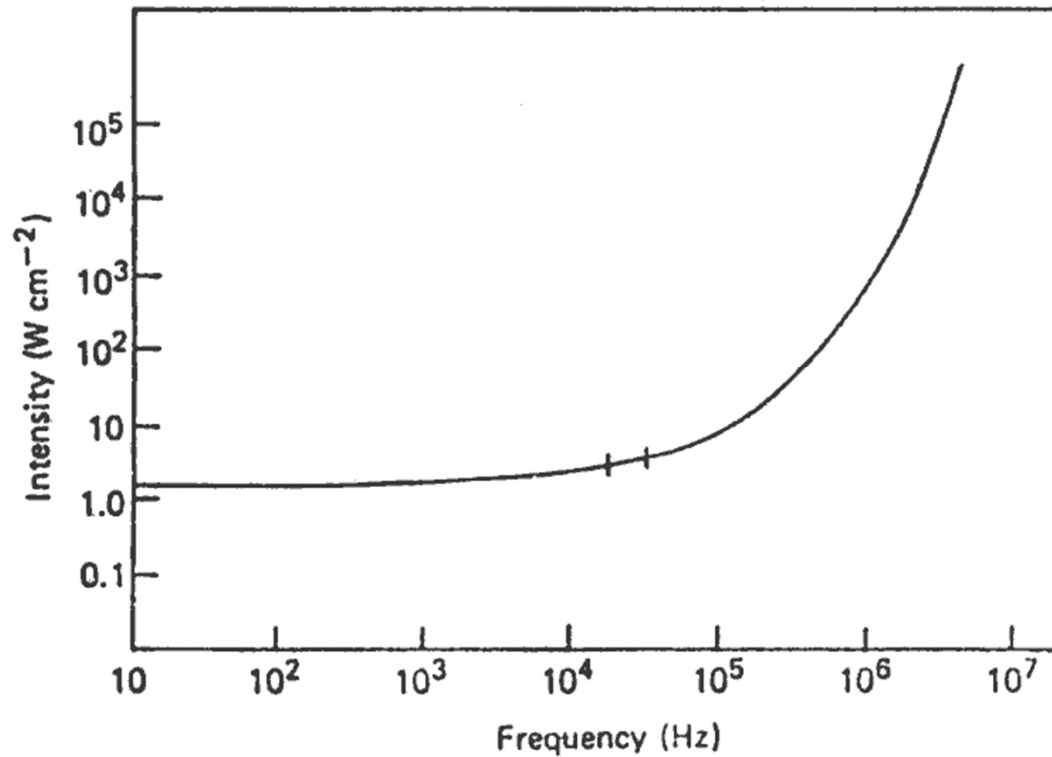
The frequency dependence of the intensity required to produce cavitation for degassed water at room temperature. The intensity required to produce vaporous cavitation above the frequency of 100 kHz rises rapidly.

Control of Sonochemical Reactions

 volatile reactants - primary reaction site inside the bubbles, diameter 200 μm, 5000 °C, easy bubble formation, more reactant vapors inside bubbles, but the cavitation is cushioned

$$Fe(CO)_5 \quad Fe(acac)_3 \quad FeSO_4$$

 nonvolatile reactants - reaction in the thin layer (200 nm) surrounding the bubble, 2000 °C, less cushioning, more energetic cavitation (collapse)

 high boiling solvents - high vapor pressure inside the bubble cushions the implosion, nonvolatile solvents give less cushioning, more energetic cavitation
less cavitation in viscous liquids, viscosity resists shear forces
low surface tension facilitates cavitation, in water add surfactants

Control of Sonochemical Reactions

temperature - higher temperature increases vapor pressure of a
medium, lowers viscosity and surface tension, many bubbles formed at
temperatures close to solvent boiling point, a barrier to sound
transmission, reaction rates decrease with increasing temperature,
more vapors in bubbles

ambient gas
energy developed on bubble collapse:
monoatomic (Ar) > diatomic (N_2) > triatomic (CO_2)
Xe: low thermal conductivity, heat of the collapsing cavity retained
He: high thermal conductivity, heat of the collapsing cavity
dissipitated, no reaction

external pressure - higher pressure suppresses bubble formation but
makes cavitation more energetic, optimum pressure for a given
frequency

Effect of Temperature on Cavitation in Water
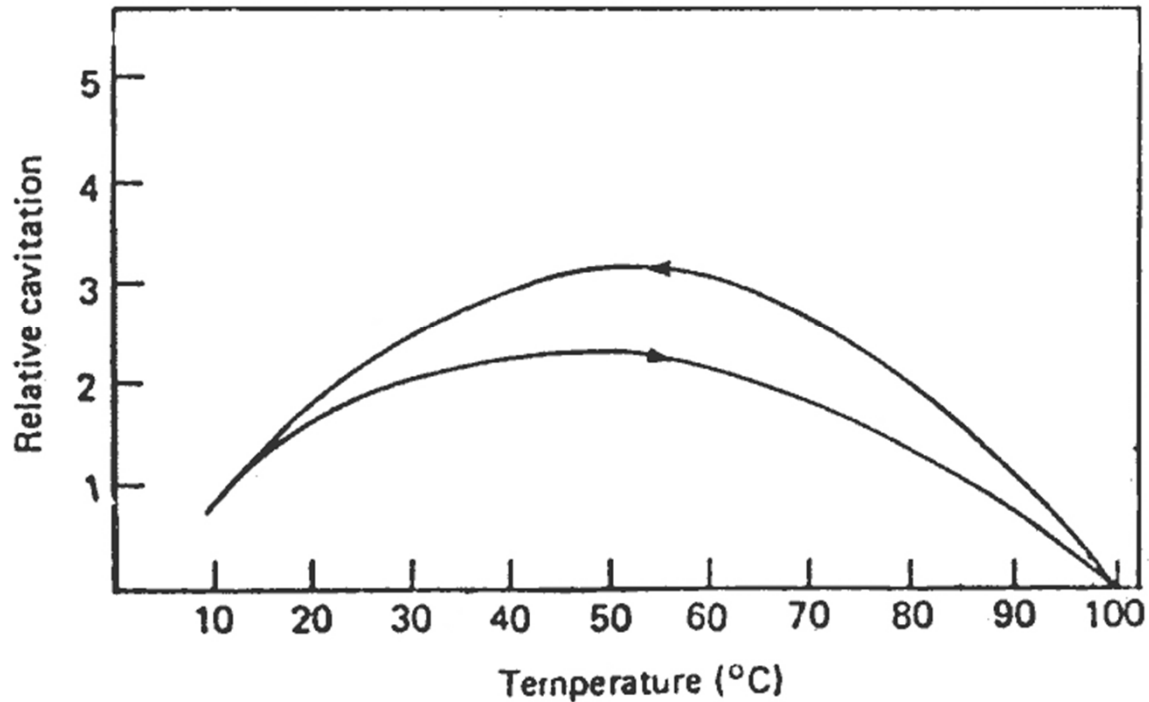
The effect of temperature on cavitation and its associated hysteresis effect for tap water. The increase in intensity as the temperature is increased can be observed before it falls away at the boiling point. When the temperature is allowed to fall an increase in intensity is found in the region of 50-60 °C. This is quite a significant effect and appears to occur in all liquids.

Sonochemical Reactions

Solid surfaces = implosion, microjets, shock waves

200 μm minimum particle size at 20 kHz for microjets
surface erosion
removal of unreactive coatings (oxides, nitrides, carbonaceous)
fragmentation of brittle materials, increased surface area

Li, Mg, Zn, Al, Cu react at room temperature

$MCl_5 + Na + CO \rightarrow M(CO)_5^- \quad (M = V, Nb, Ta)$

$Mo + 6\,CO \rightarrow Mo(CO)_6$ r. t., 1 bar,
normally needs 300 bar, 300 °C

$R_2SiCl_2 + Li \rightarrow [\text{-}SiR_2\text{-}SiR_2\text{-}]_n + LiCl$
monomodal MW distribution

Homogeneous Sonochemical Reactions

Liquids = heating/cooling by cavity implosions

$H_2O \rightarrow H \cdot + OH \cdot \rightarrow H_2 + H_2O_2$

precursor decomposition:
metals $\qquad Fe(CO)_5 \rightarrow Fe + 5 CO$

oxides $\qquad Ga^{3+} + H_2O \rightarrow Ga(O)(OH)$, diaspore

nitrides, carbides, sulfides

alkane cracking
polymer degradation, lower MW, surface modification
emulsification of immiscible liquids (oil-water, Hg-organics, polymer-inorganics)

M(acac)$_n$ as Precursors
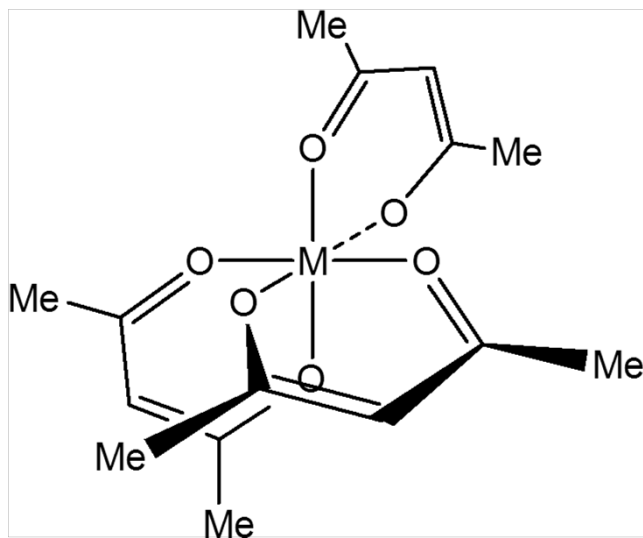
M(acac)$_3$

• **Well studied class of compounds**

•**Many elements form acac complexes**

• **Metal complexes – precursors in CVD, sol-gel, thermolysis routes to oxides**

• **Easily chemically modified**

• **Volatile, organics soluble**

• **Nontoxic**

Chemistry of M(acac)$_n$ Precursors

Thermal decompositon pathway
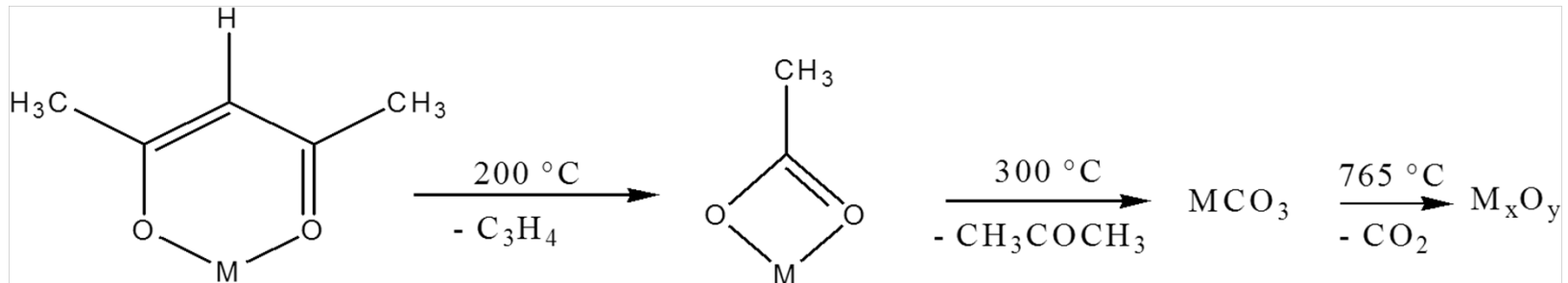
Ismail, H. M. *J. Anal. Appl. Pyrolysis* 1991, *21*, 315–326.

Ligand Removal by Water
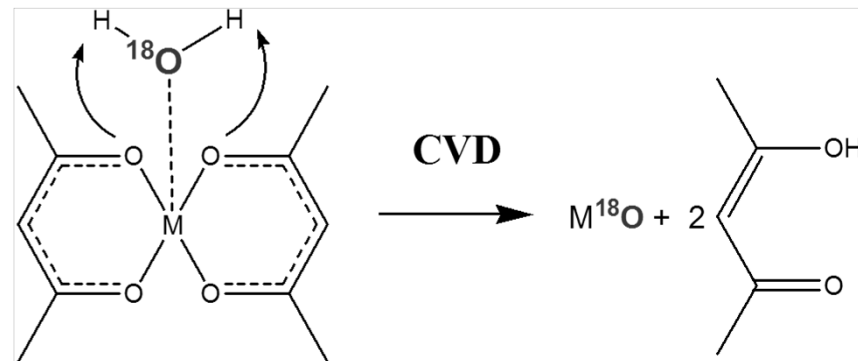
Pinkas, J.; Huffman, J. C.; Baxter, D. V.; Chisholm, M. H.; Caulton, K. G. *Chem. Mater.* 1995, 7, 1589–1596.

Sonochemical Synthesis
of Iron Oxide Nanoparticles
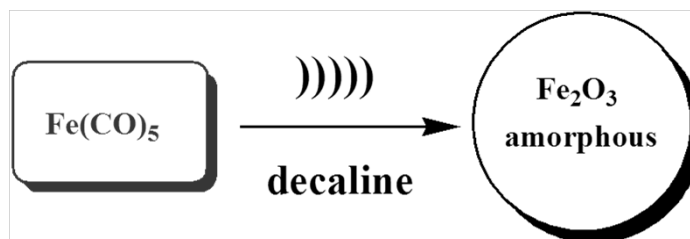
Cao, X.; Prozorov, R.; Koltypin, Y.; Kataby, G.; Felner, I.; Gedanken, A. *J. Mater. Res.* 1997, 12, 402–406.

Cao, X.; Koltypin, Yu.; Prozorov, R.; Katabya, G.; Gedanken, A. *J. Mater. Chem.* 1997, 7, 2447–2451.
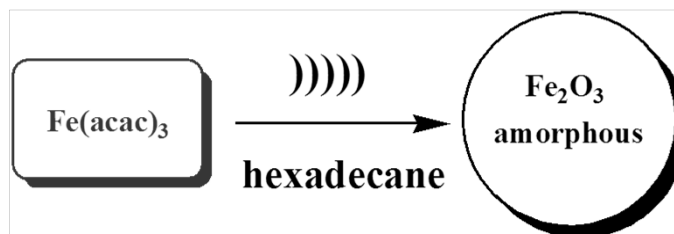
Amorphous product, by heating to 700 ºC converted to α-Fe$_2$O$_3$ 20–40 nm

Nikitenko, S. I.; Moisy, Ph.; Seliverstov, A. F.; Blanc, P.; Madic, C. *Ultrasonics Sonochem.* 2003, 10, 95–102.

Sonochemical Synthesis of Iron Oxide Nanoparticles
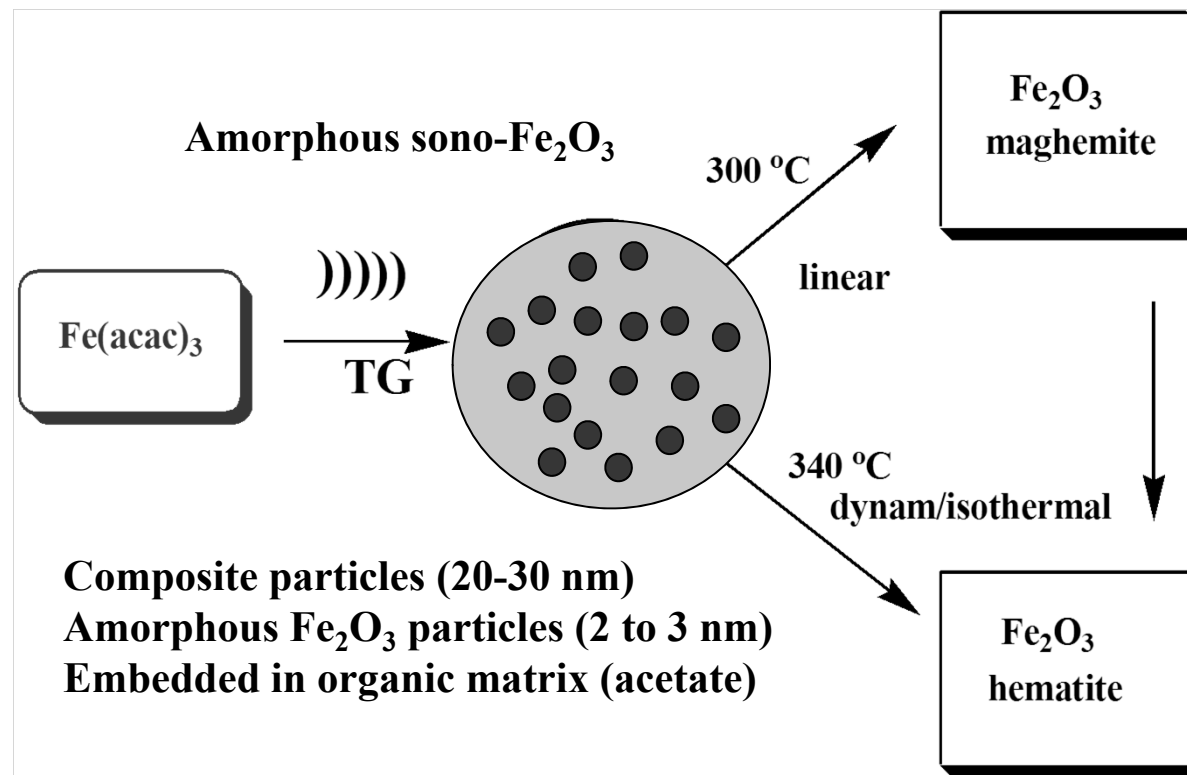
Defect spinel
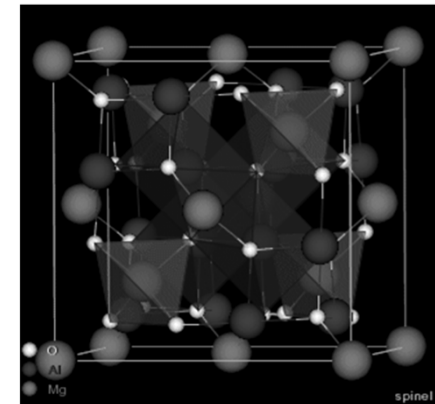
Corundum
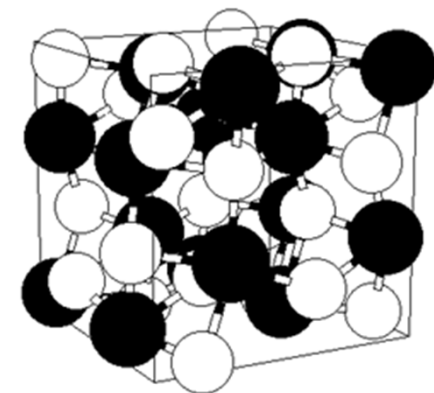
J. Pinkas, V. Reichlova, R. Zboril, Z. Moravec, P. Bezdicka, J. Matejkova: Sonochemical synthesis of amorphous nanoscopic iron(III) oxide from Fe(acac)$_3$

SEM of Nanoscopic Fe_2O_3

$Fe(acac)_3 \rightarrow\rightarrow\rightarrow Fe_2O_3$

Particle size 20 - 30 nm

Spherical shape

Uniform size distribution

ISI   SEI   5.0kV   X150,000   100nm   WD 3.0mm

IR Spectrum of Sono-Fe$_2$O$_3$

as-synthesized Fe$_2$O$_3$ (red)
after calcination to 500 °C (blue)
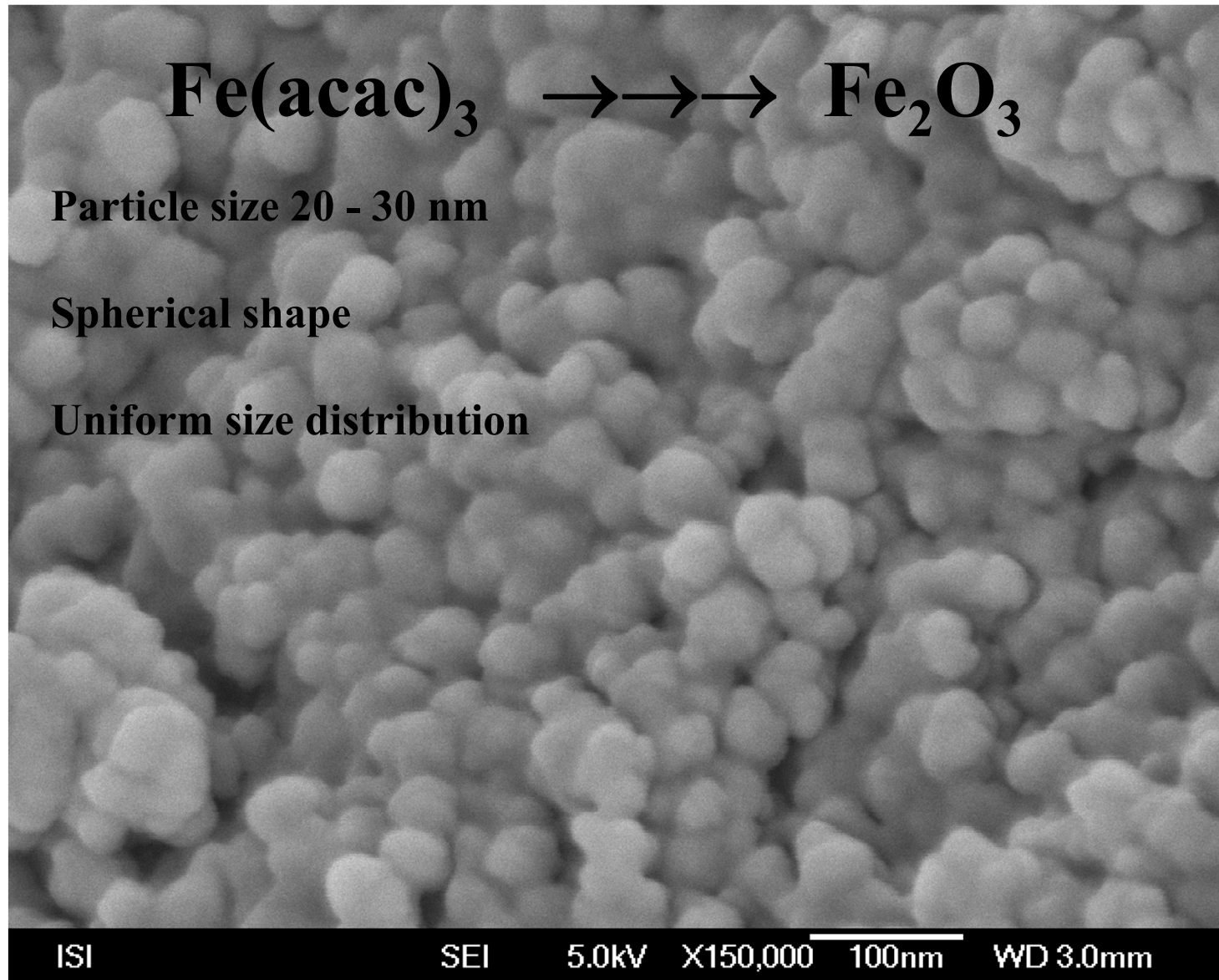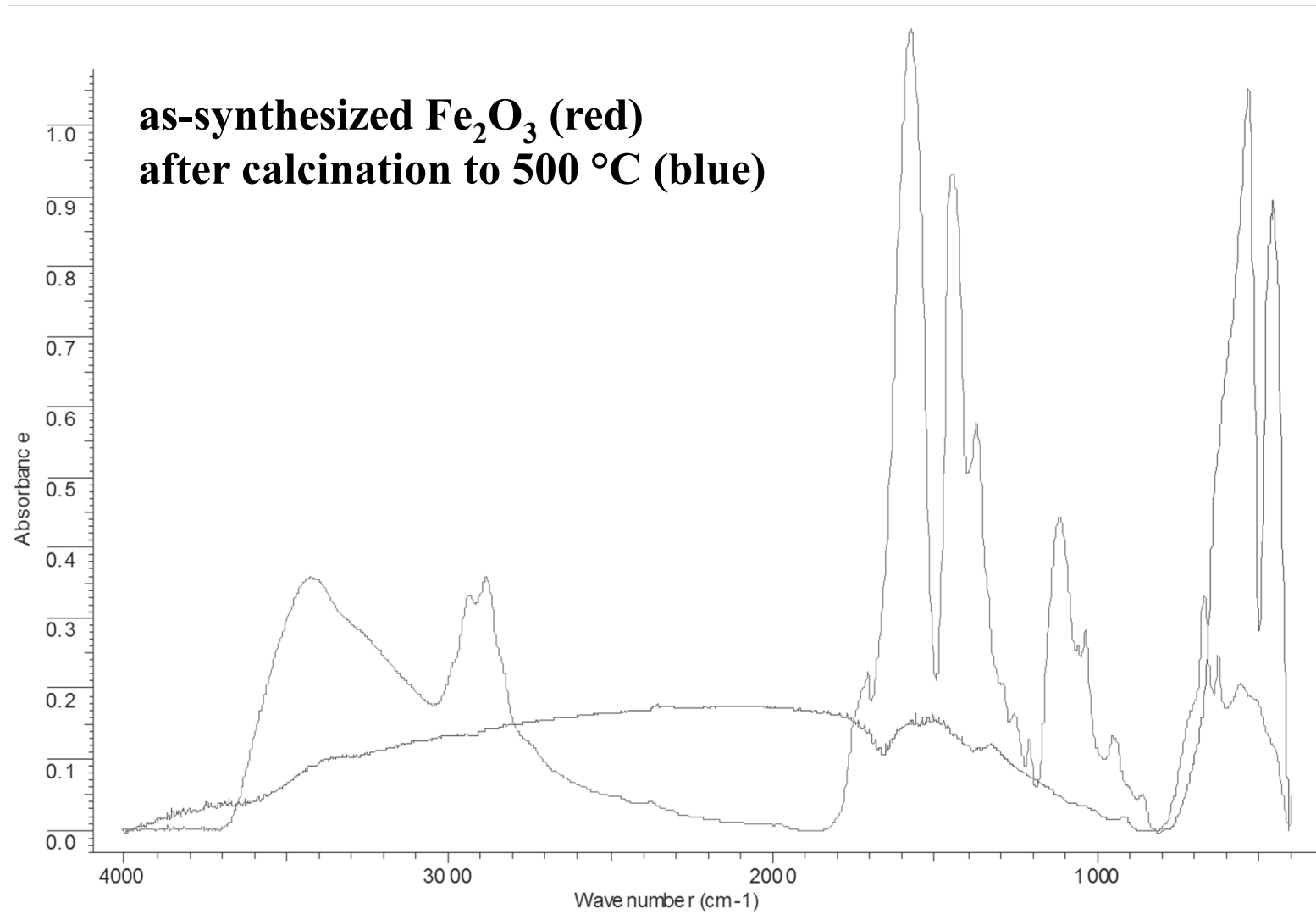
IR Spectrum of Sono-Fe$_2$O$_3$

Acetate stretching
Diketonate vibr. absent

$\nu_{as}(COO)$
1566 cm^{-1}

$\nu_s(COO)$
1432 cm^{-1}

$\Delta = \nu_{as}(COO) - \nu_s(COO) = 134$ cm^{-1}
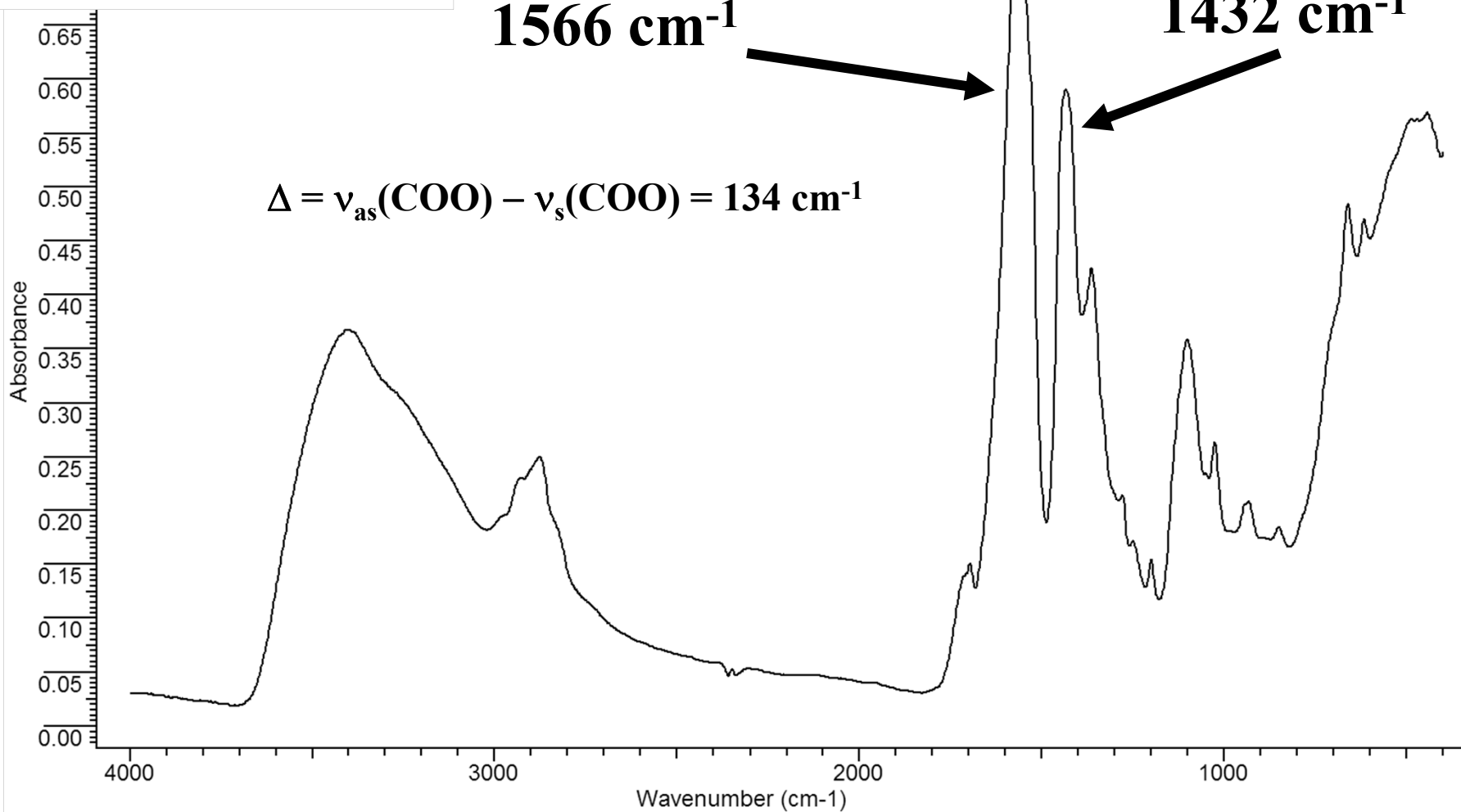
Decomposition of Acac Ligands

Speculation about the nature of residual organic groups

Binding modes of acetate groups
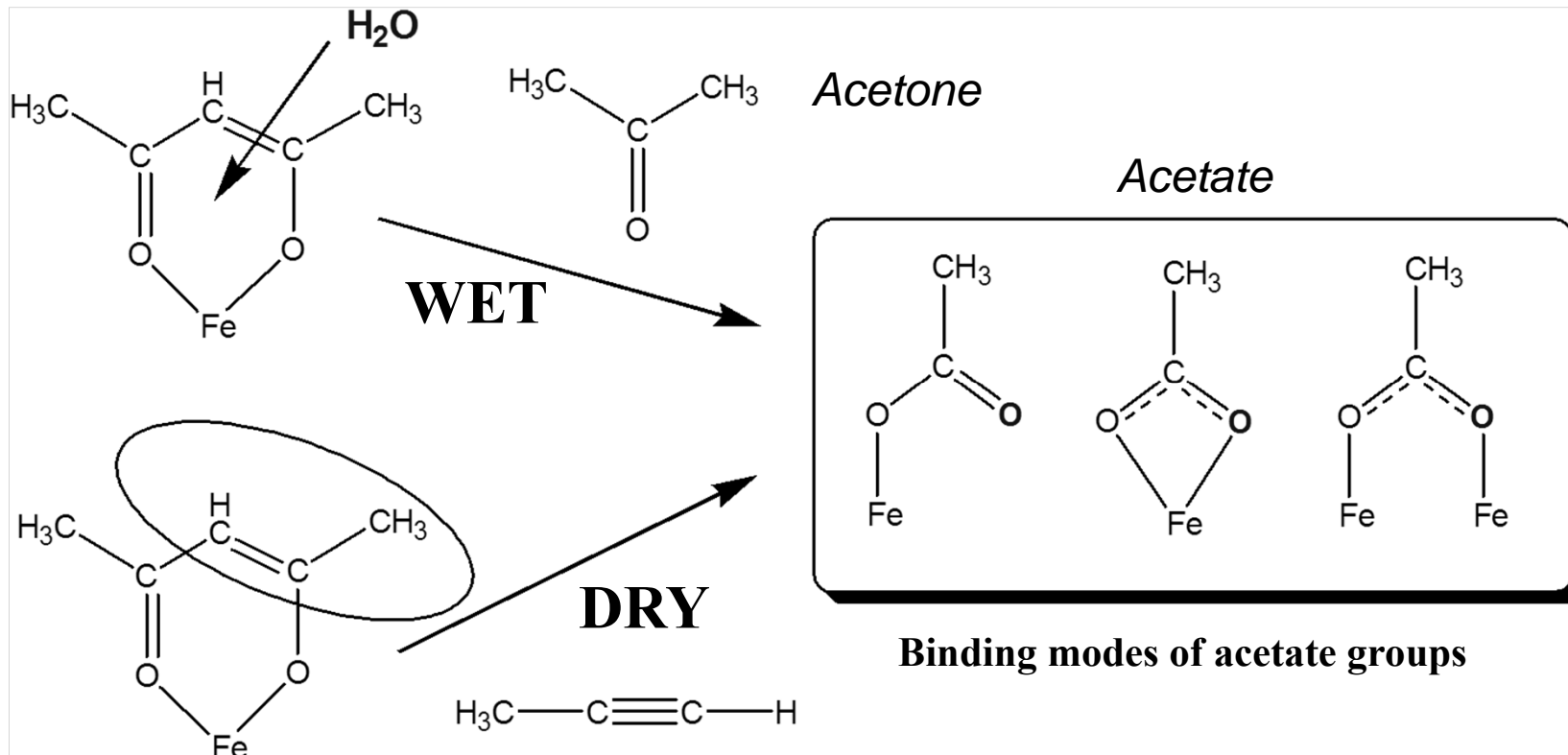
Deacon-Phillips Rules

$$\Delta = \nu_{as}(COO) - \nu_s(COO)$$
$$\Delta\ CH_3COO^- = 164\ cm^{-1}$$

Δ larger than ionic form = unidentate
Δ smaller than ionic form = bidentate
Δ comparable to ionic form = bridging
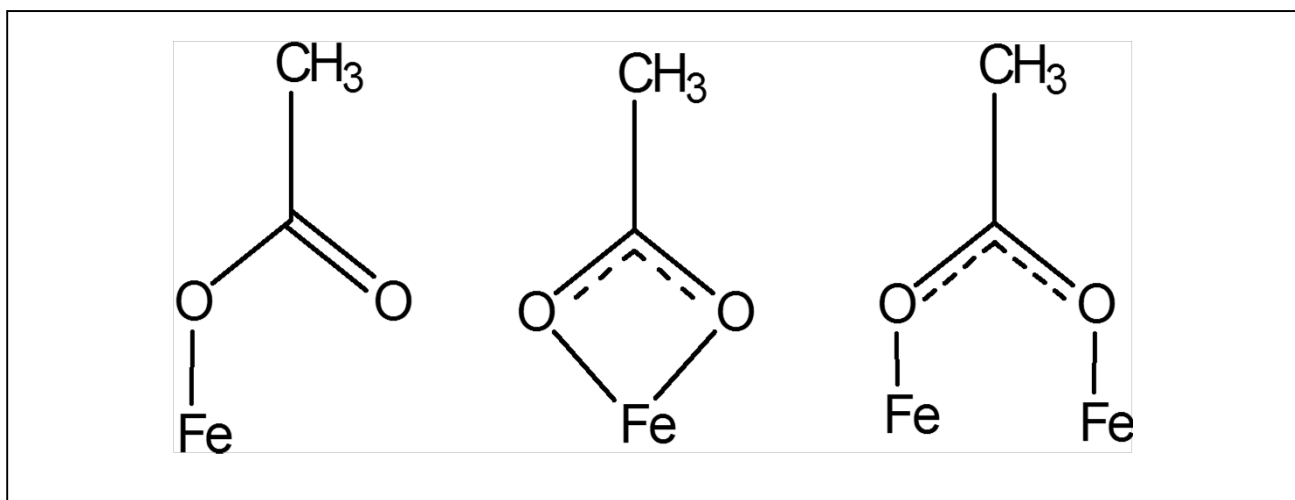
Deacon, G. B.; Phillips, R. J. *Coord. Chem. Rev.* 1980, 3, 227–250.

TEM

proves amorphous
character
of sono-Fe_2O_3

Electron diffraction

20nm
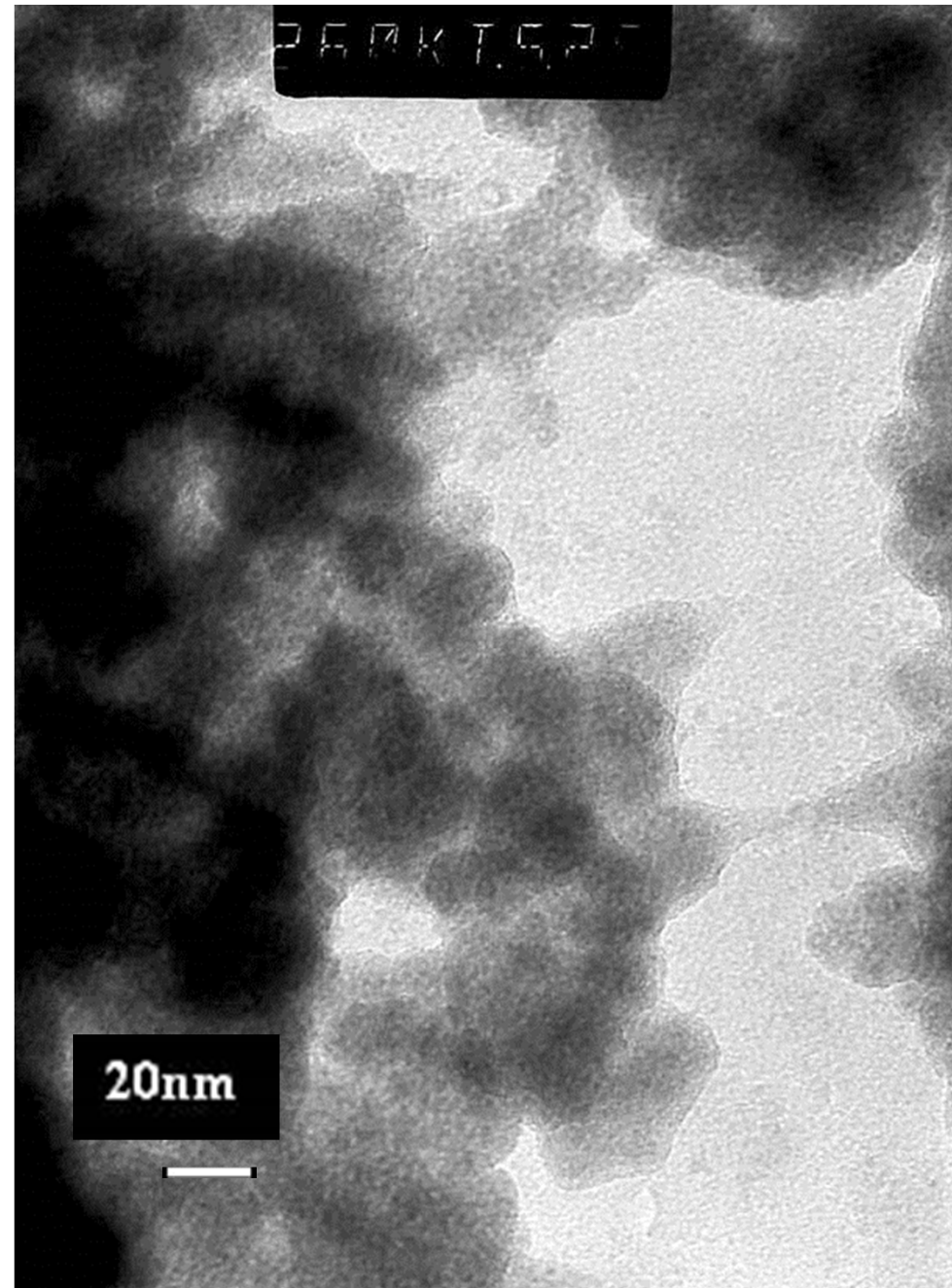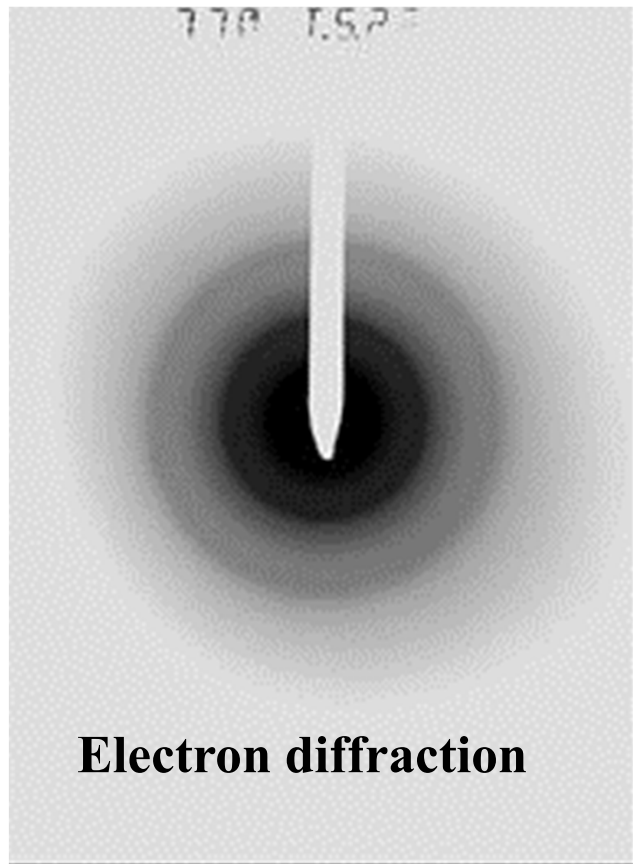
Crystallization of Amorphous Fe₂O₃ under TEM Beam
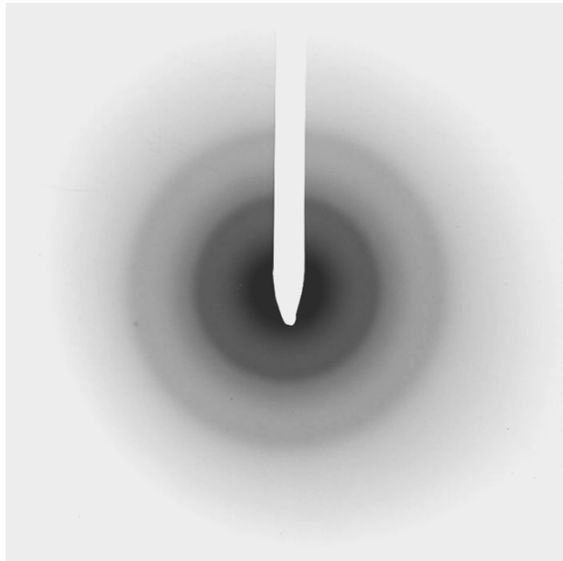
Electron diffraction
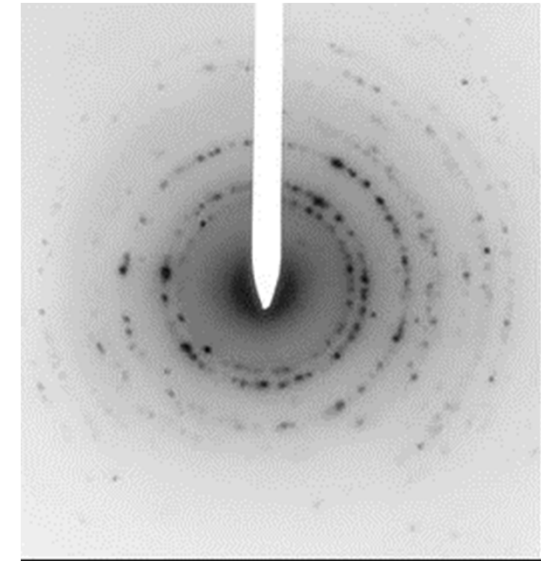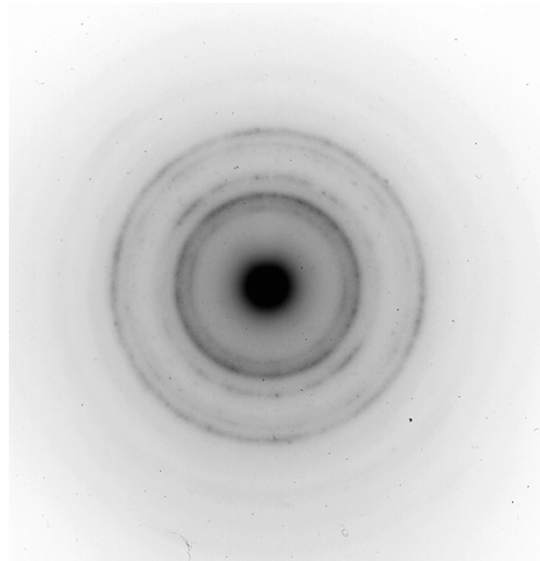
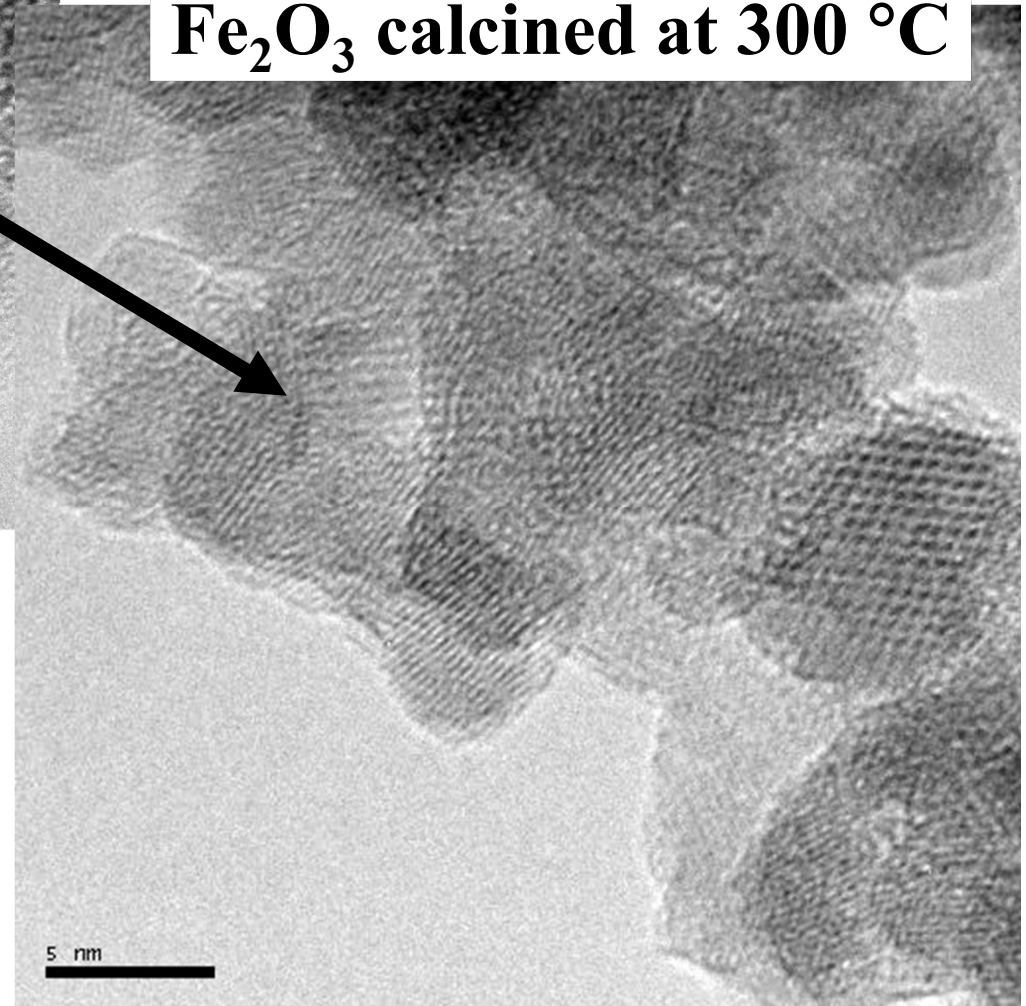**Maghemite or Magnetite**

Time under TEM beam

Amorphous Fe$_2$O$_3$
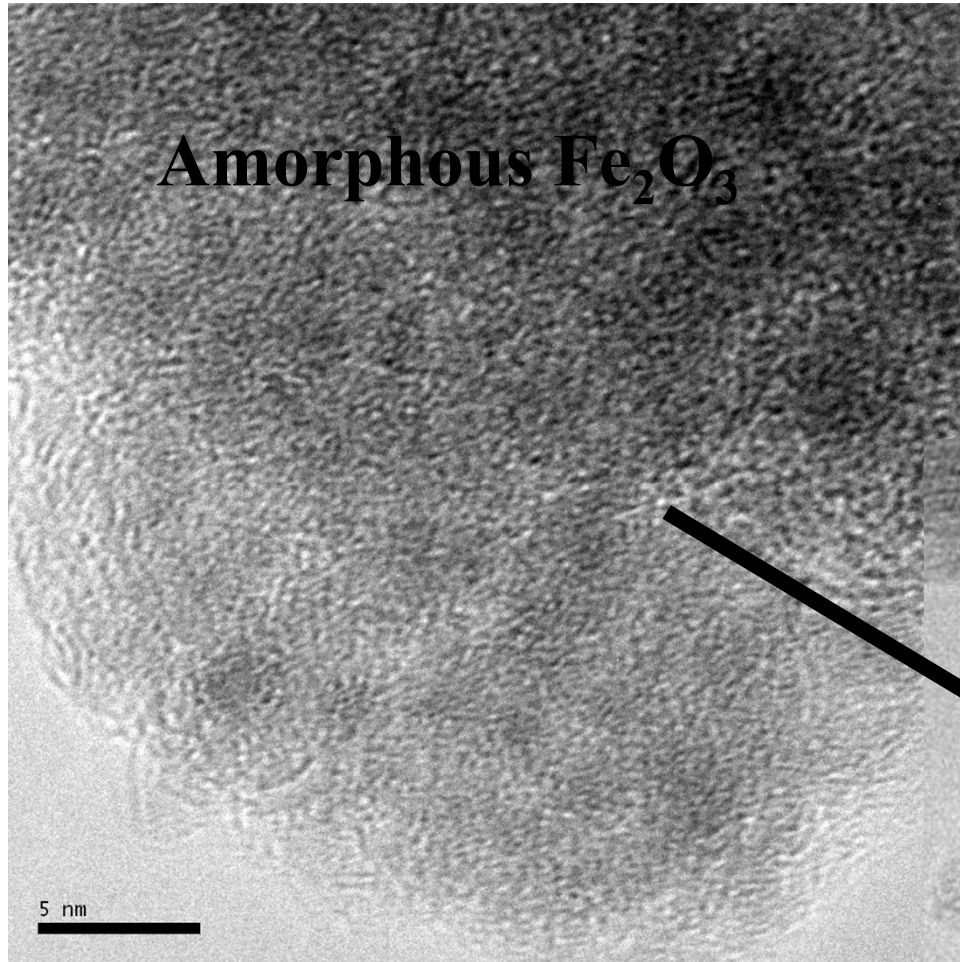
HR-TEM

Fe$_2$O$_3$ calcined at 300 °C

Crystallization induced
by heating (300 °C)

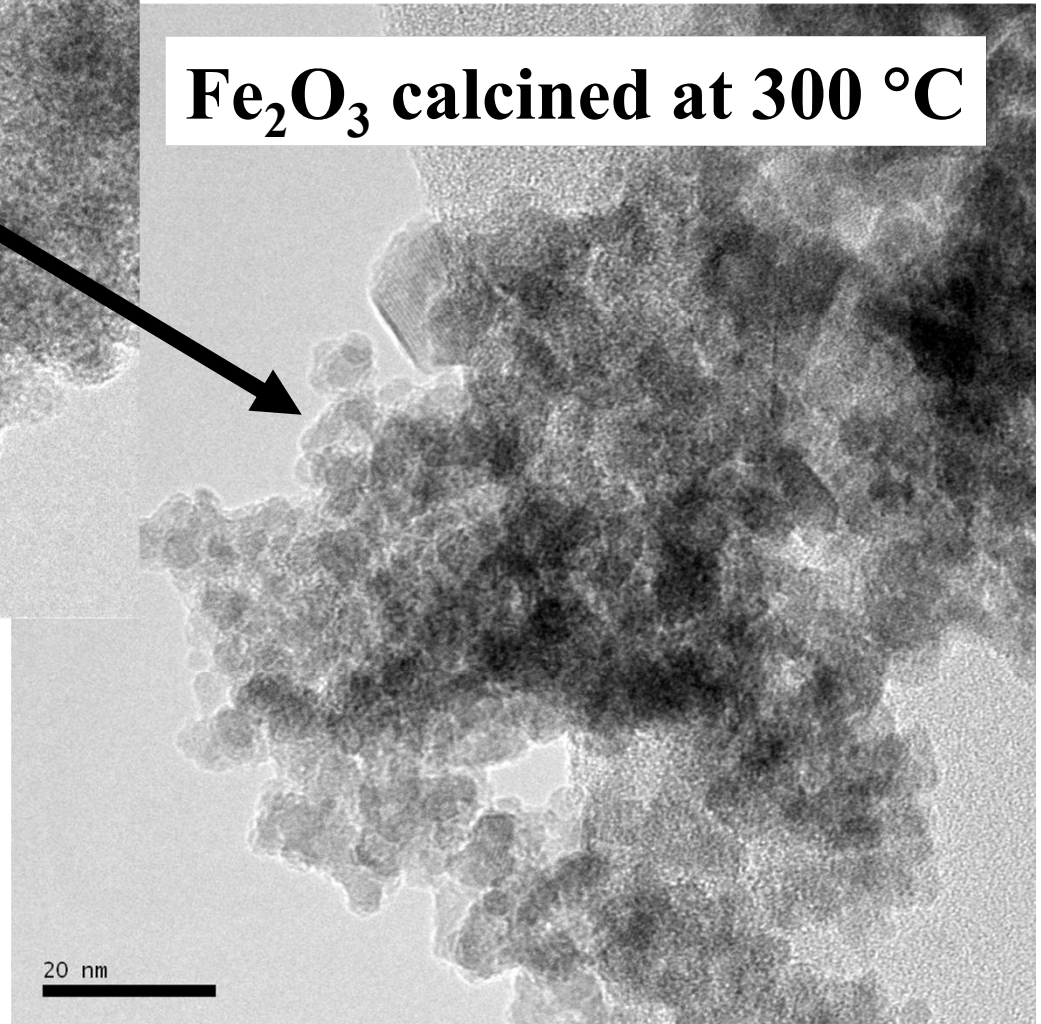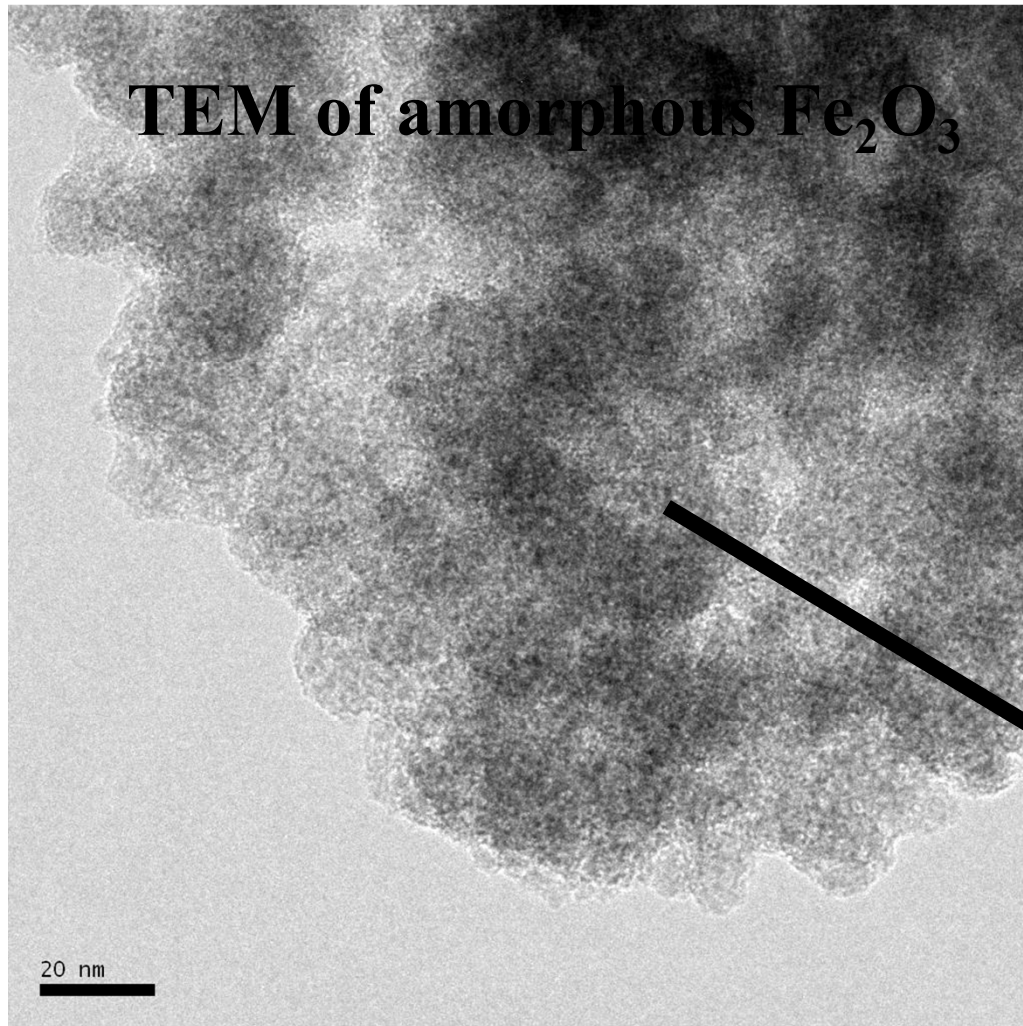5 nm

5 nm

TEM of amorphous Fe$_2$O$_3$
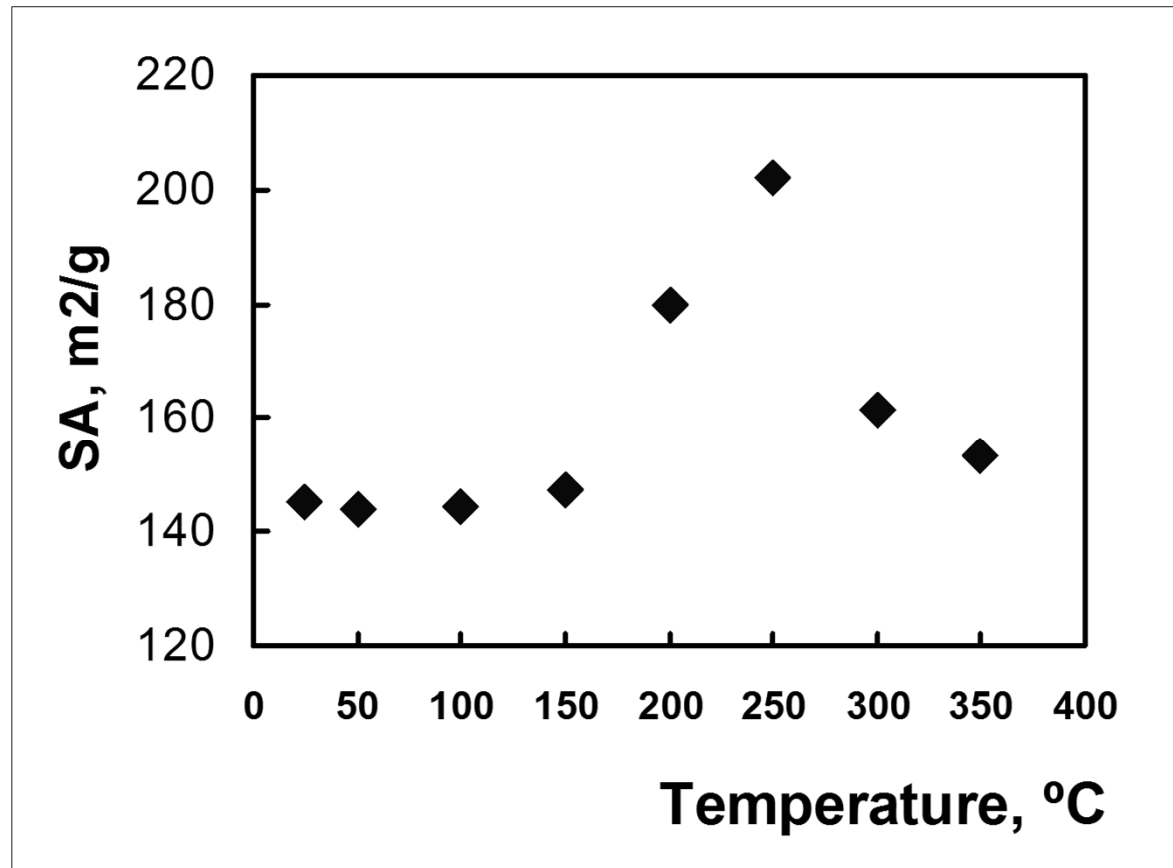
TEM

Fe$_2$O$_3$ calcined at 300 °C

20 nm

Smaller particle size
on calcination – why?

20 nm

Specific Surface Area

Surface area 48 to 260 m^2 g^{-1} (BET) depending on **H_2O** **content**

BET surface area of the Fe_2O_3 heated to different temperatures during 12h outgassing periods
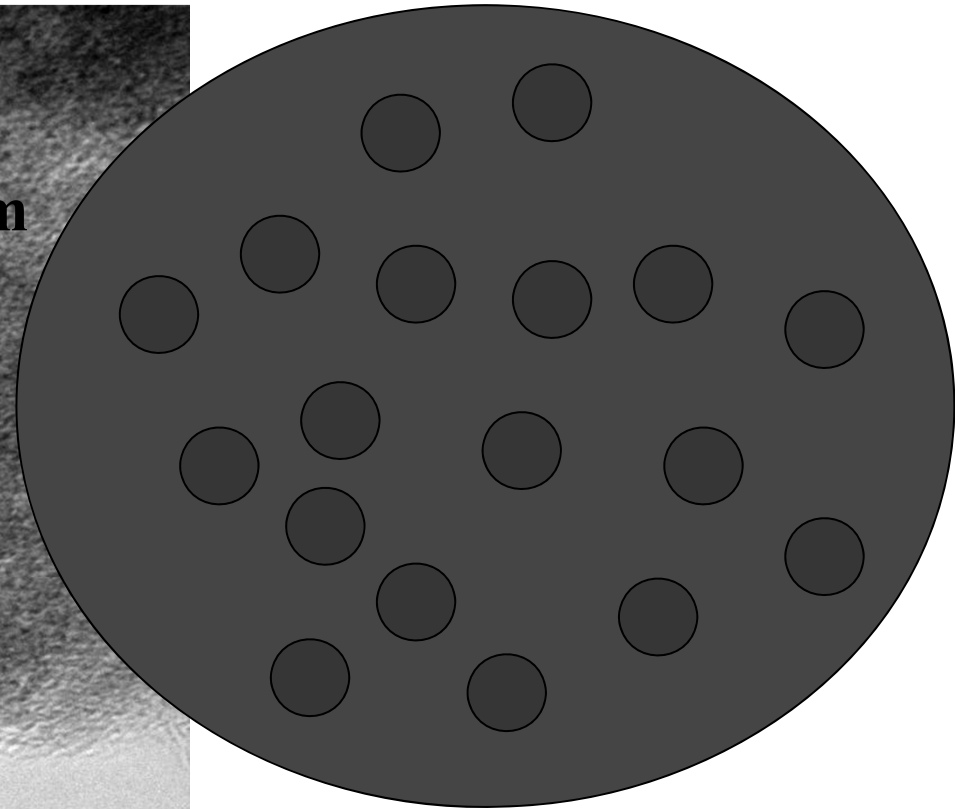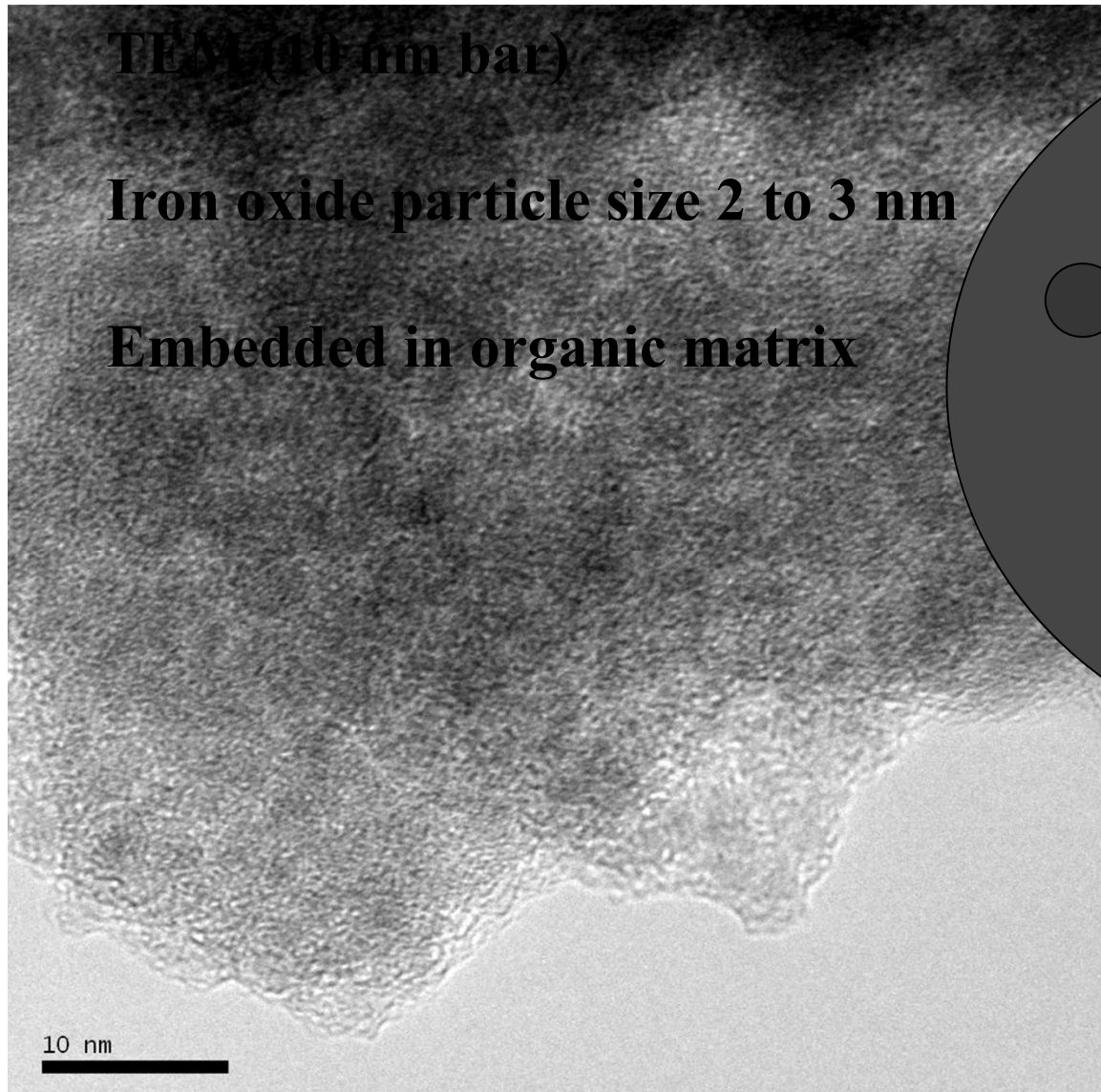

The oxide surface area increases as the acetate groups are removed, then the particle size increases because of sintering

Composite Particles of Sono-Fe$_2$O$_3$

HR-TEM (5 nm bar)

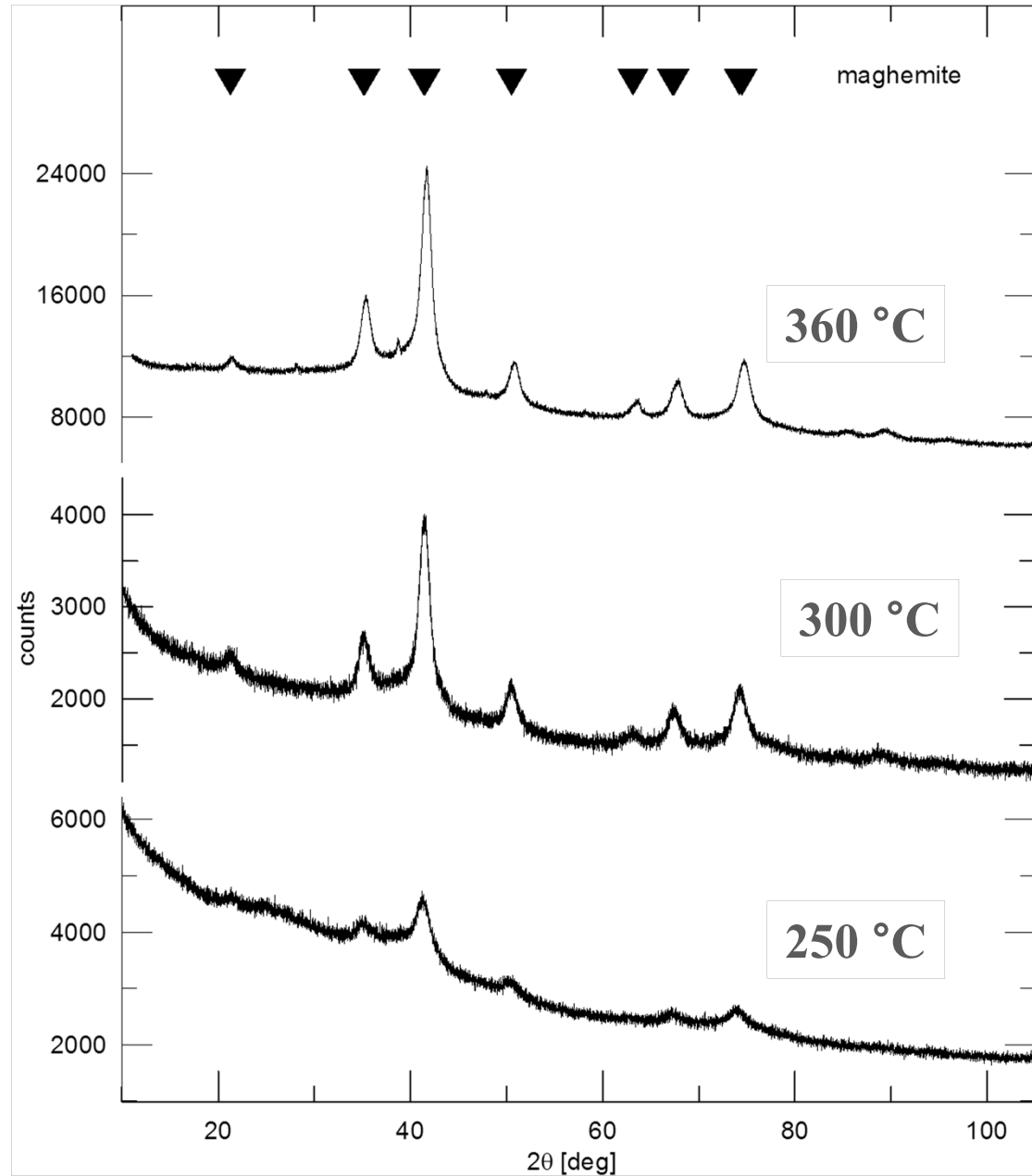TEM (20 nm bar)
after heating to 250 °C
Organic matrix
partially removed

5 nm

20 nm

Composite Particles of Fe$_2$O$_3$

TEM (10 nm bar)

Iron oxide particle size 2 to 3 nm

Embedded in organic matrix

10 nm
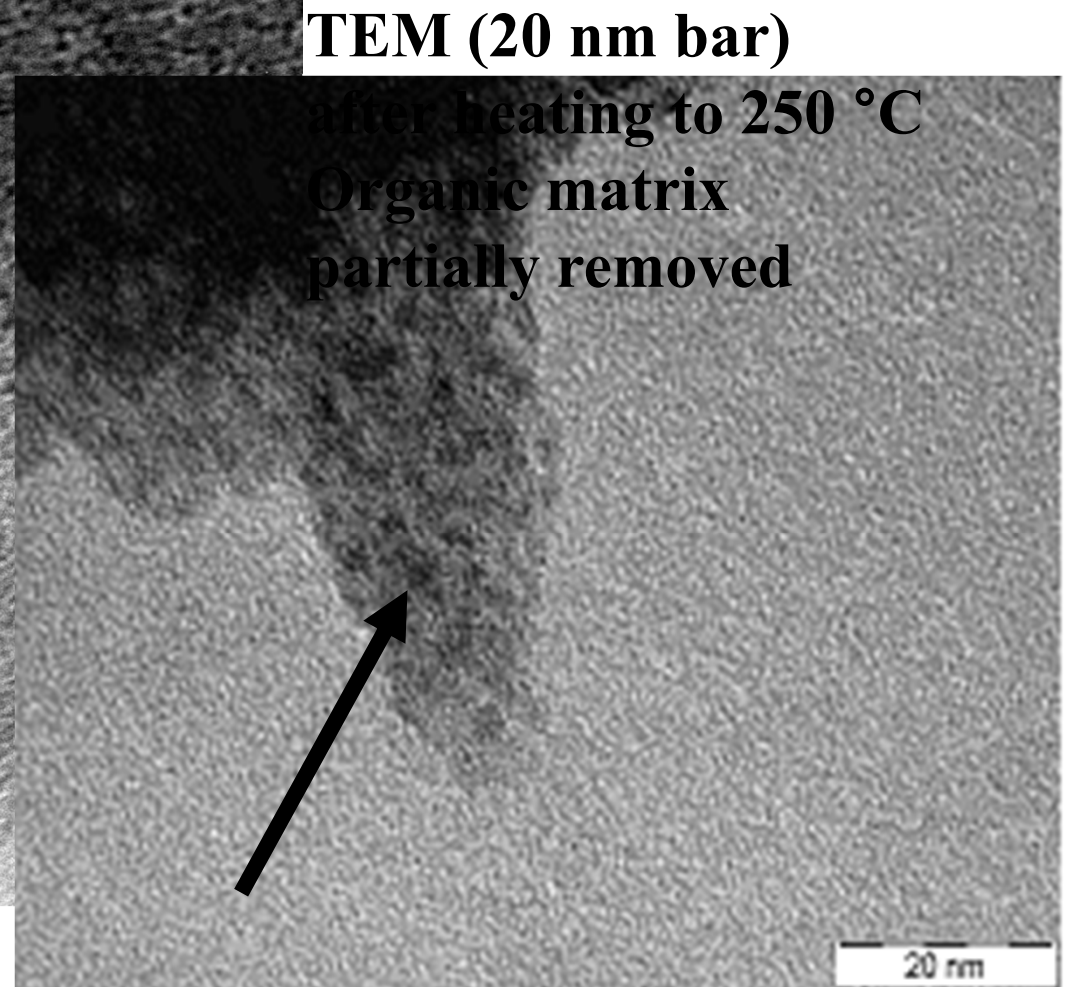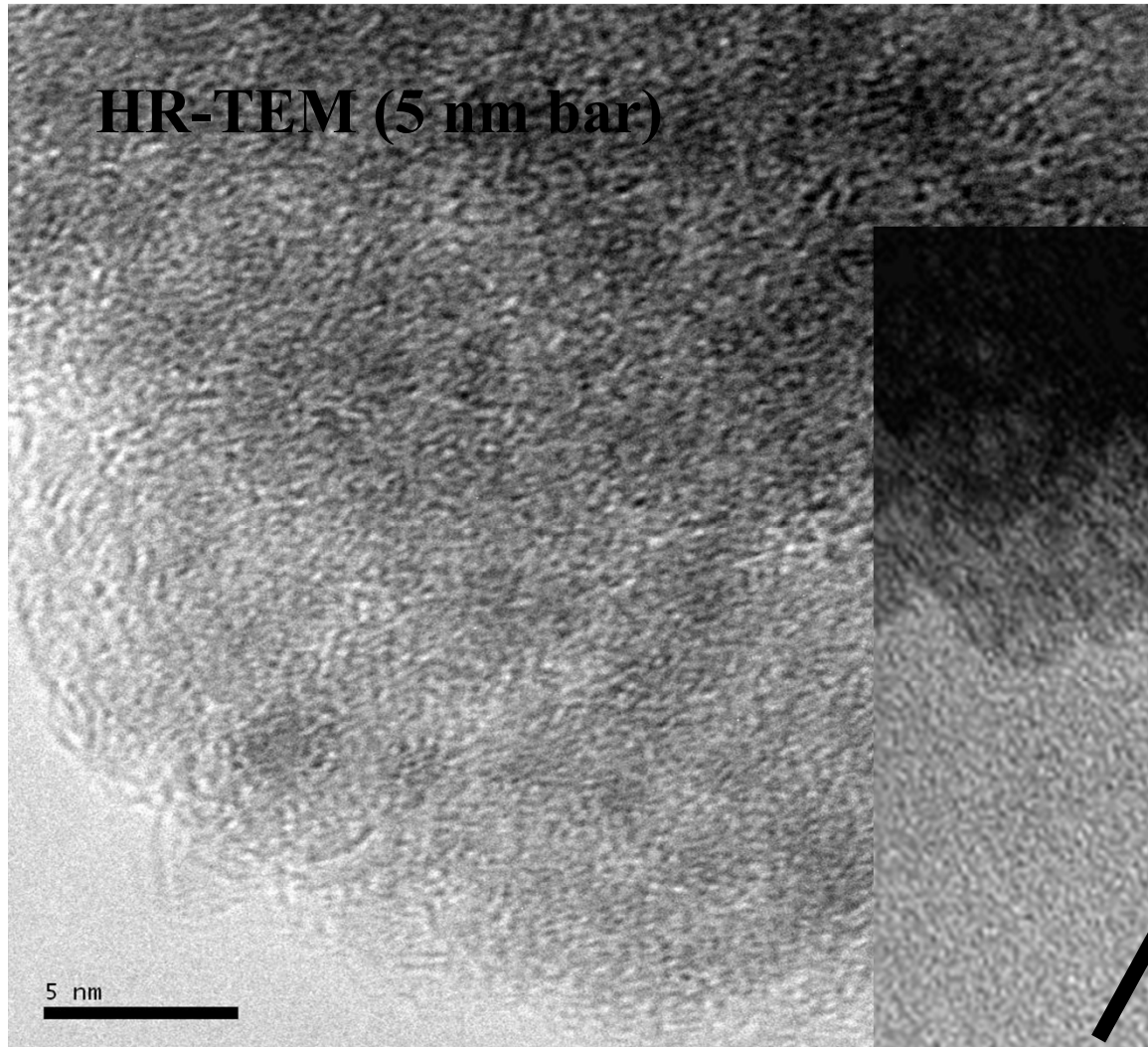
XRD

of amorphous Fe$_2$O$_3$

heated dynamically in air

up to 250, 300, and 360 °C

Maghemite

γ - Fe$_2$O$_3$

TEM of Fe_2O_3 Calcined at 600 °C

Iron oxide particle size 10 to 20 nm

50 nm
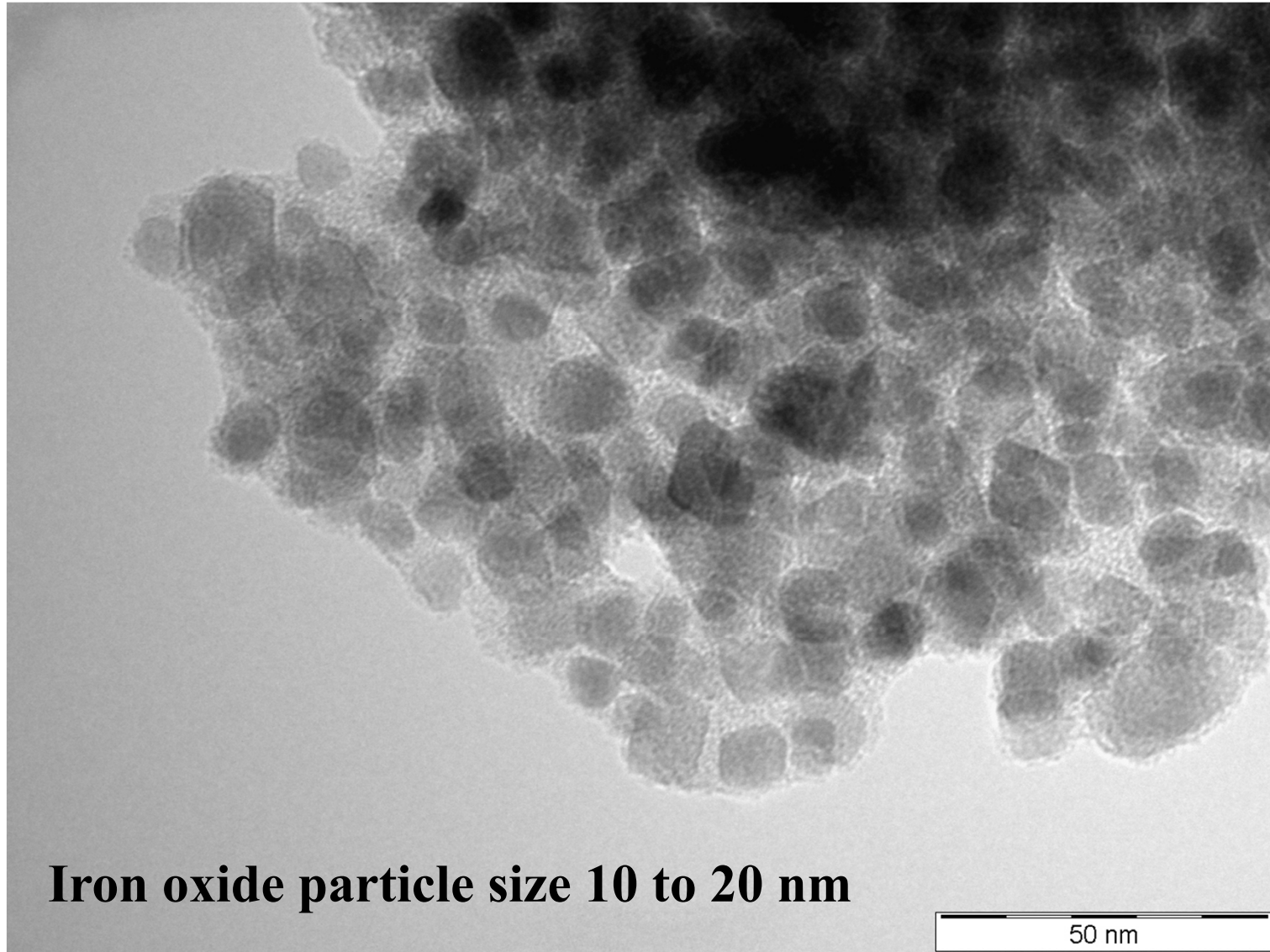
HT-XRD of Sono-Fe$_2$O$_3$ 280 - 390 °C

Hematite

Pseudo-isothermal

390 °C
380 °C
370 °C
360 °C
350 °C
340 °C
330 °C
320 °C
310 °C
300 °C
290 °C
280 °C

Calcination to 1000 °C (pseudo-isothermal heating) provides a different polymorph - Hematite
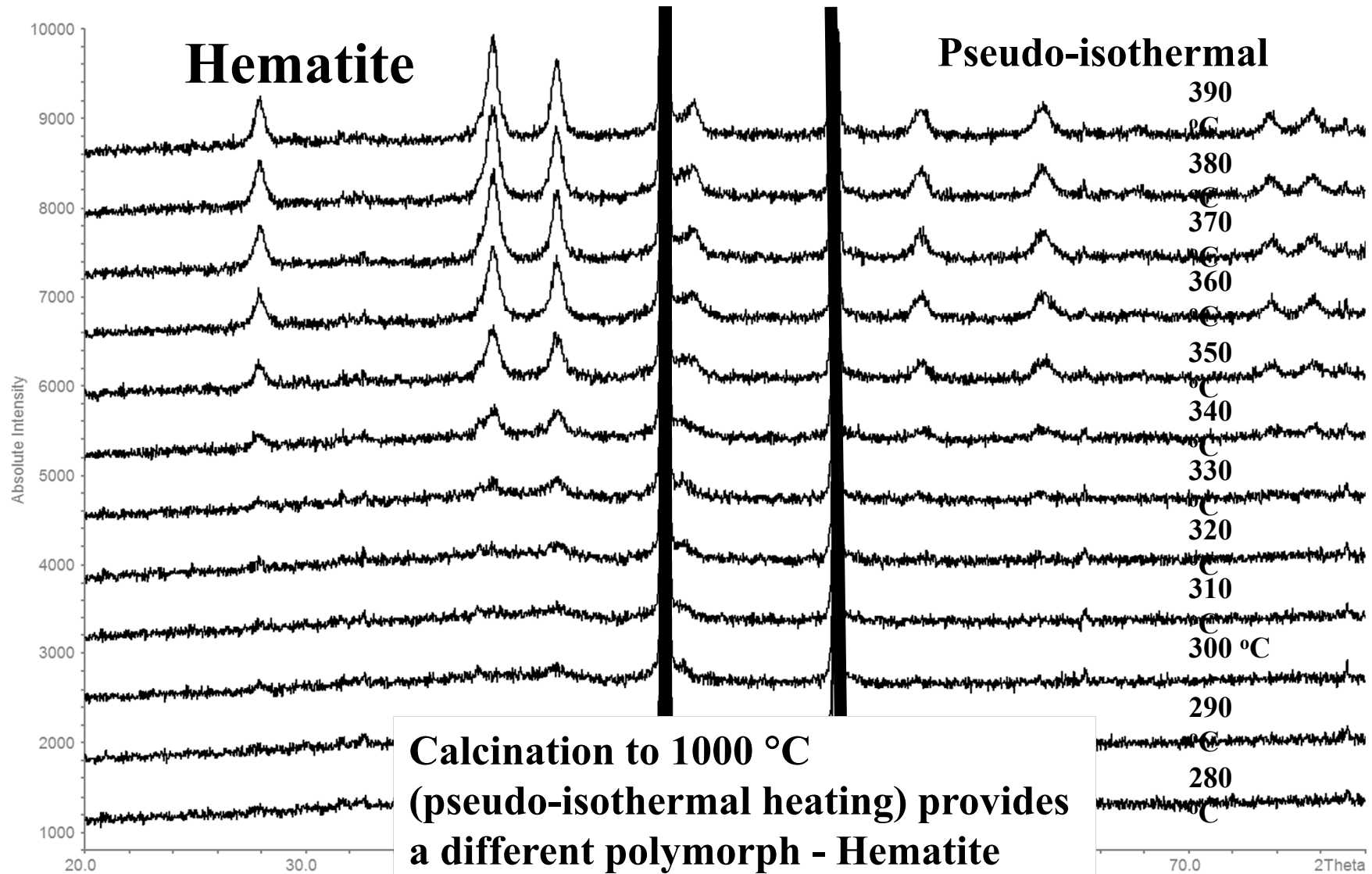
Ramp 1 °C min^{-1}, 1 min equilb., 30 min data collect., 10 °C steps

Hematite Particle Size

Dependence of the coherence length, D (nm) of α-Fe$_2$O$_3$ on the crystallization temperature under dynamic-isothermal conditions of the HT-XRD measurement