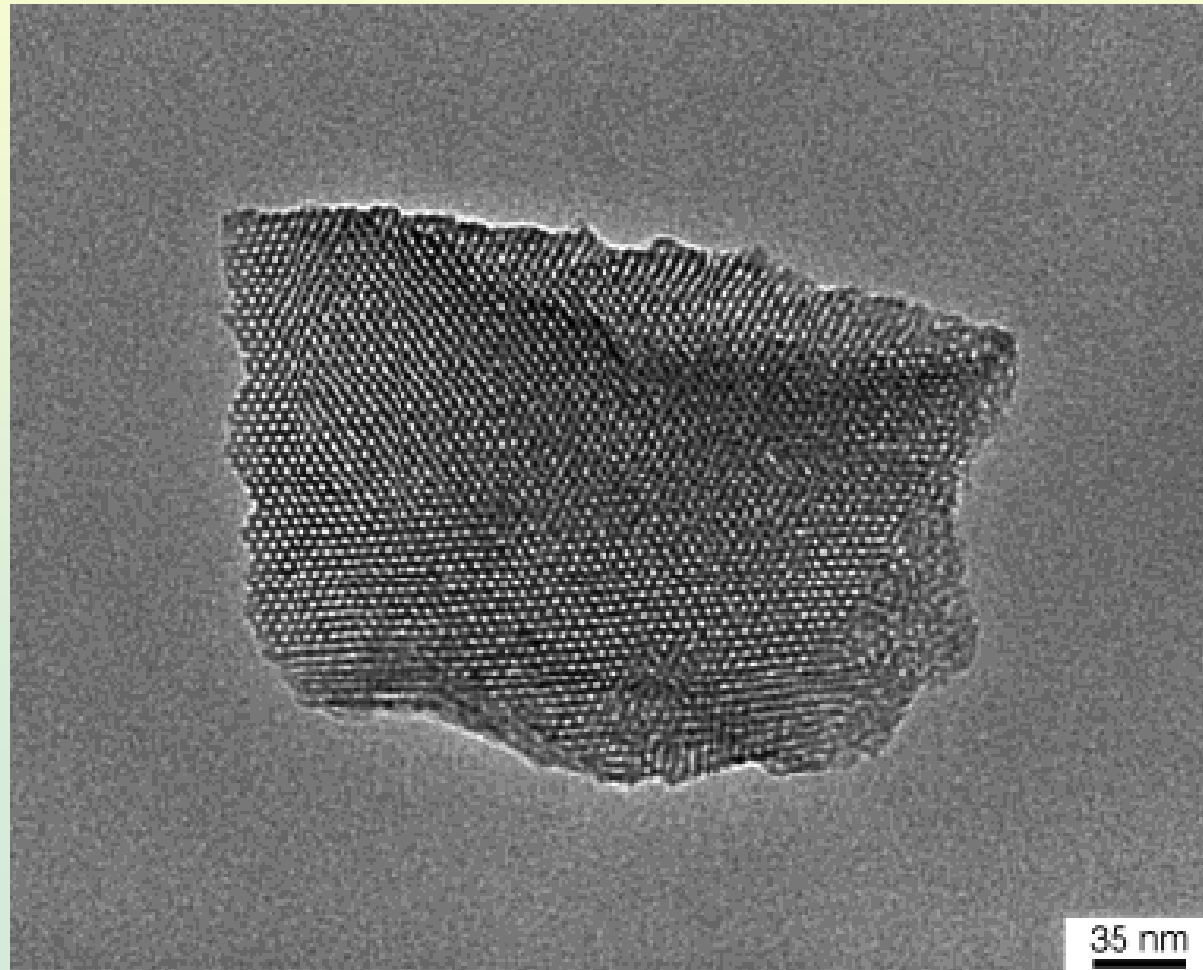
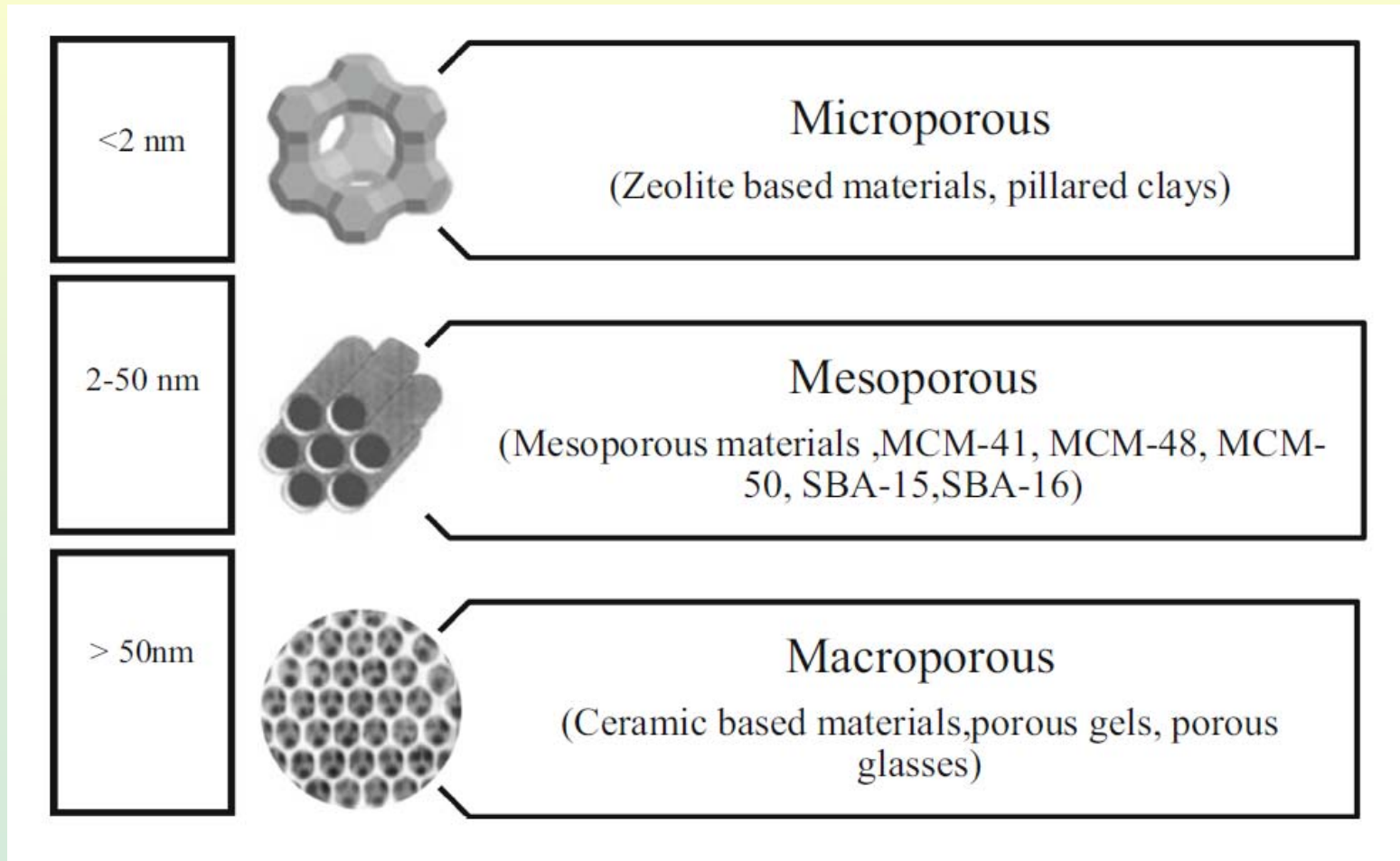


Mesoporous Materials

TEM image of the Pd-grafted mesoporous silicate material



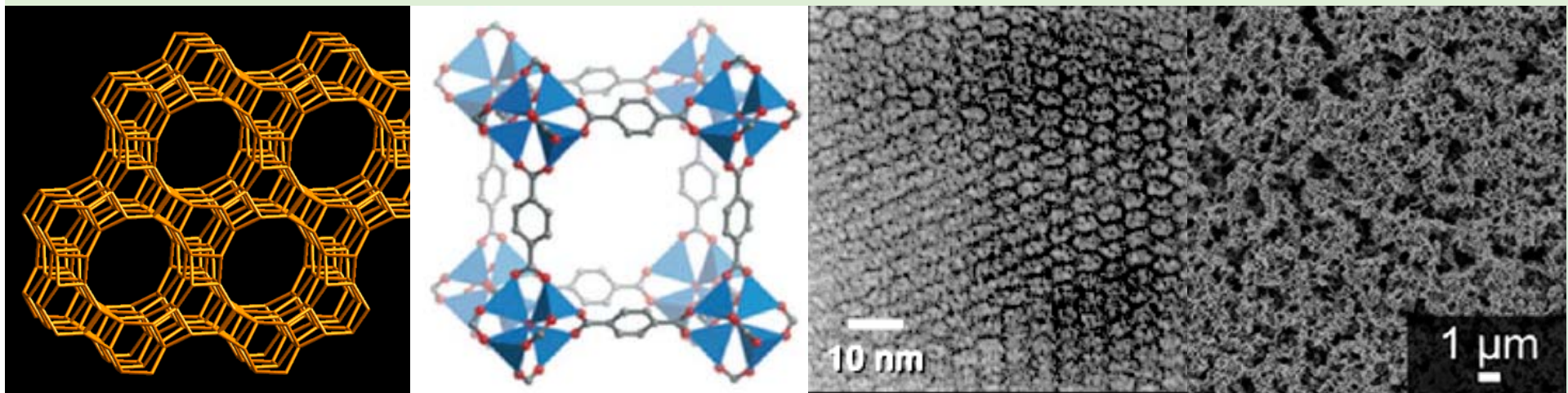
IUPAC Classification of Porous Materials



Mesoporous Materials

- Disordered, amorphous - silica xerogels
- Ordered pores, amorphous walls (MCM, SBA)

Pore diameter, d [nm]	Material	Example
$d > 50$	Macroporous	Aerogels, foams
$2 < d < 50$	Mesoporous	Xerogels, MCM-41, SBA-15
$d < 2$	Microporous	Zeolites, MOF, COF



Nomenclature of Mesoporous Materials

M41S - Group name of mesoporous MCM materials by Exxon Mobil (MCM = Mobil Crystalline Materials or Mobil Composition of Matter)

MMS - Mesoporous Molecular Sieves

OMS - Ordered Mesoporous Silicas

A - hexagonal 1D channels, MCM-41, SBA-15

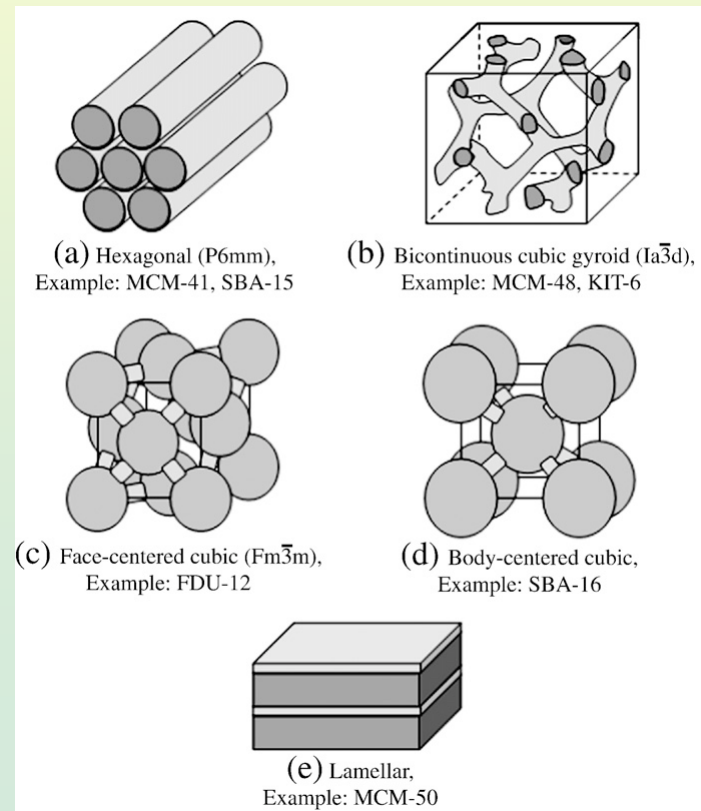
B - cubic 3D channel structure (bicontinuous), MCM-48, KIT-6

C - FCC 3D channels, FDU-12

D - BCC 3D channels, SBA-16

E - Lamellar, 2D layers, MCM-50

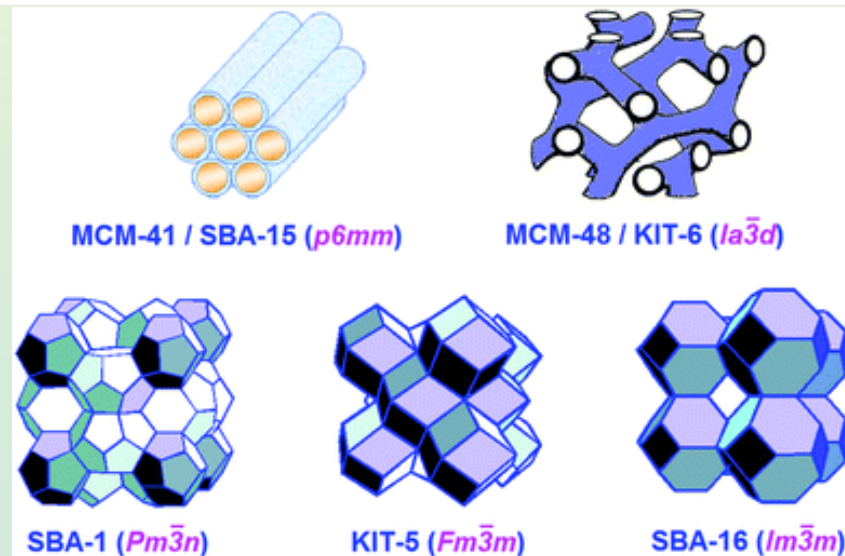
- US pat. 1971 - forgotten
- Kuroda, Japan - 1990
- Independently rediscovered, patented and published 1992 by Exxon Mobil



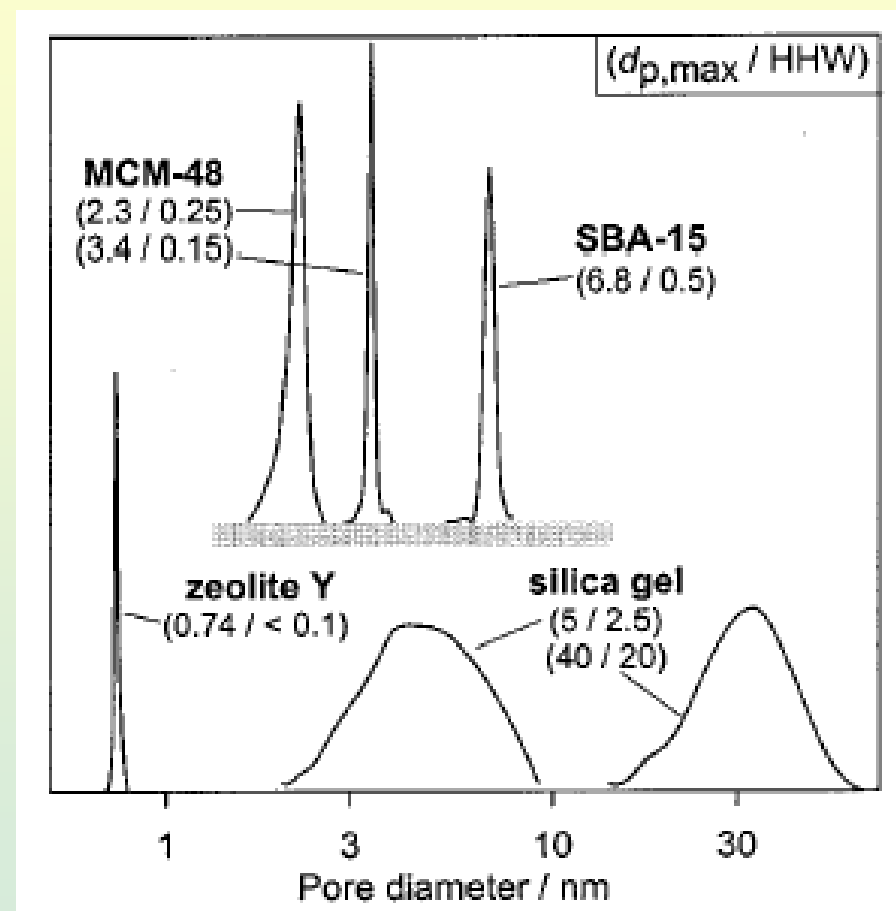
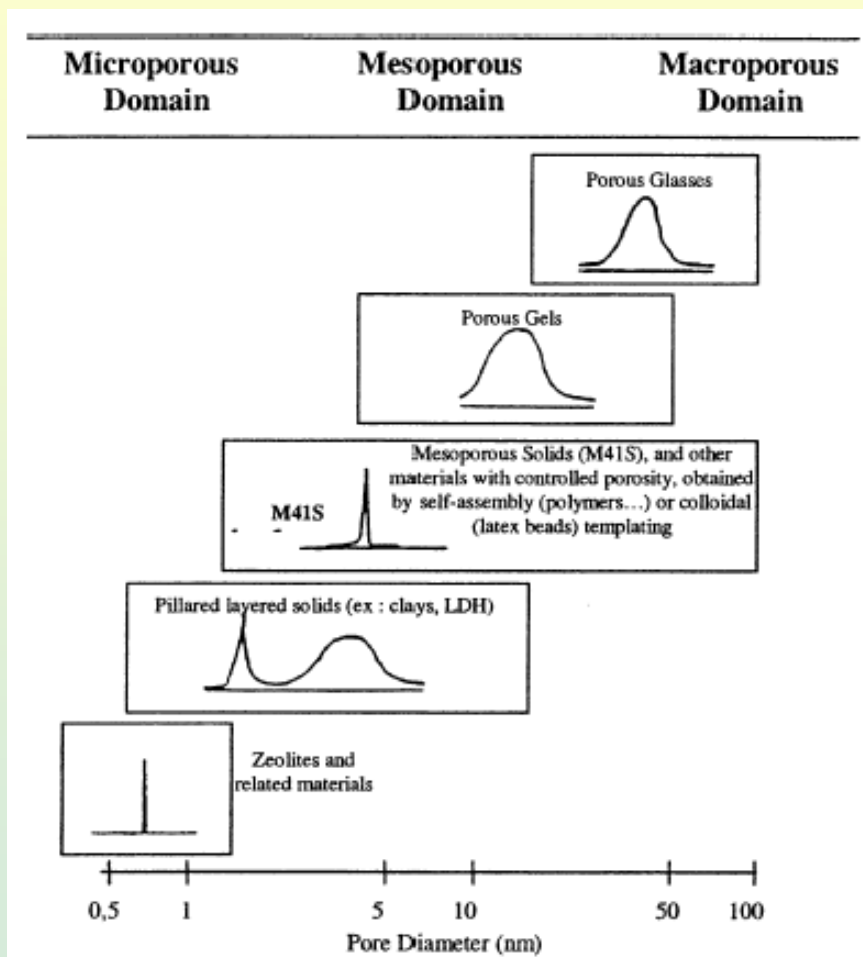
Nomenclature of Mesoporous Materials

MSN Family	MSN Type	Pore Symmetry	Pore Size (nm)	Pore Volume (cm ³ /g)
M41S	MCM-41	2D hexagonal $P6mm$	1.5–8	>1.0
	MCM-48	3D cubic $Ia\bar{3}d$	2–5	>1.0
	MCM-50	Lamellar $p2$	2–5	>1.0
SBA	SBA-11	3D cubic $Pm\bar{3}m$	2.1–3.6	0.68
	SBA-12	3D hexagonal $P6_3/mmc$	3.1	0.83
	SBA-15	2D hexagonal $p6mm$	6–0	1.17
	SBA-16	Cubic $Im\bar{3}m$	5–15	0.91
KIT	KIT-5	Cubic $Fm\bar{3}m$	9.3	0.45
COK	COK-12	Hexagonal $P6m$	5.8	0.45

MCM - Mobil Crystalline Materials
SBA - Santa Barbara Amorphous
KIT - Korea Advanced Institute of Science and Technology
COK - Centre for Surface Chemistry and Catalysis, Leuven
FDU - Fundan University
MSU - Michigan State University



Pore Size Distribution

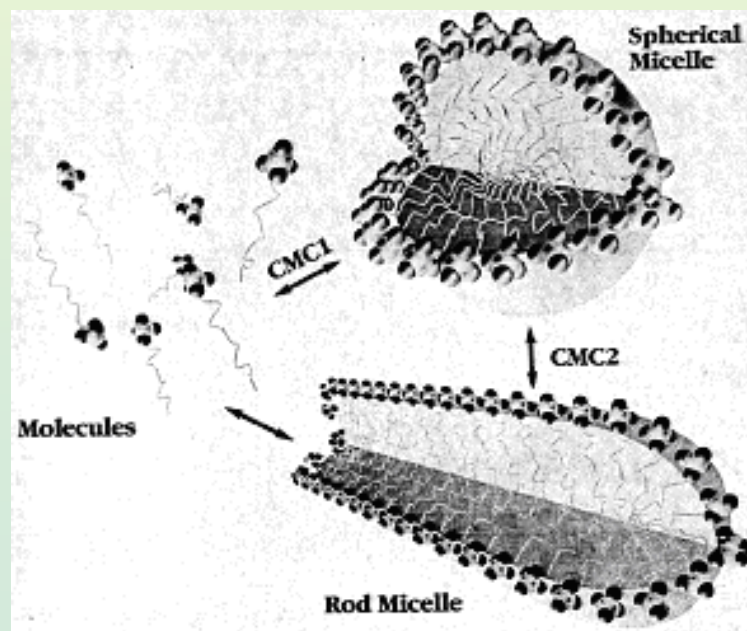


Micelles - Supramolecular Templates

In zeolitic materials, the template is a single molecule or ion – pores too small (micropores)

Self assembled aggregates of molecules or ions can also serve as templates – larger pores (mesopores)

Surfactants aggregate into a variety of structures depending on conditions (concentration, temperature, solvent,...)



Supramolecular Templating

Surfactants = amphiphilic molecules, polar (head group) and nonpolar (chain, tail) part

Lyophilic and lyophobic

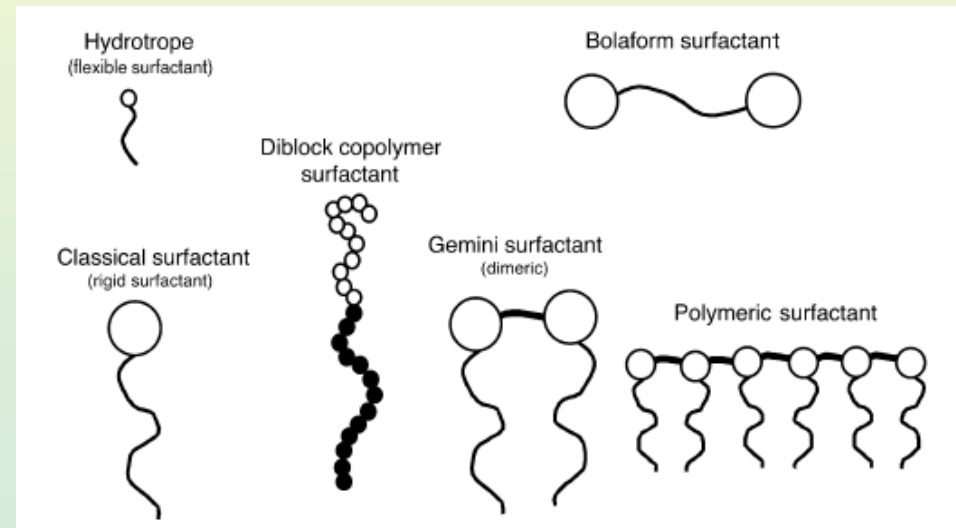
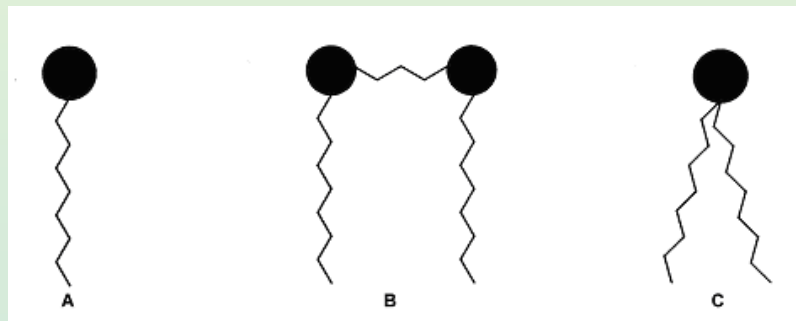
Ionic surfactants, cationic, anionic, zwitterionic

Nonionic amines, polyethyleneoxides

A - normal surfactant molecule

B - gemini

C - swallow tail

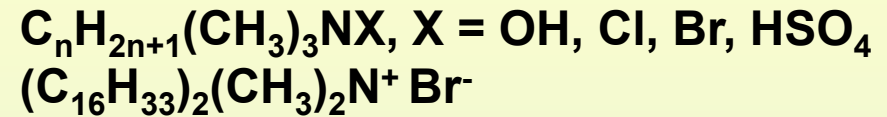


Types Surfactant Molecules

Cationic

alkylammonium salts

dialkylammonium salts



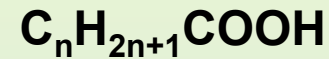
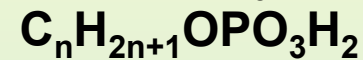
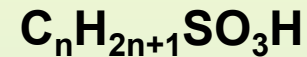
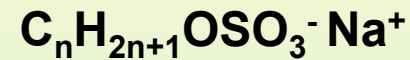
Anionic

sulfates

sulfonates

phosphates

carboxylates

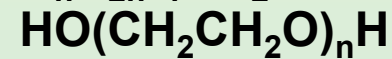
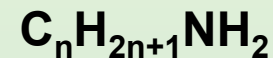


Noionic

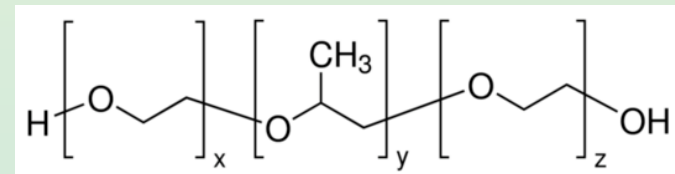
primary amines

polyethyleneoxides

triblock copolymers



Pluronic



Surfactant Molecules

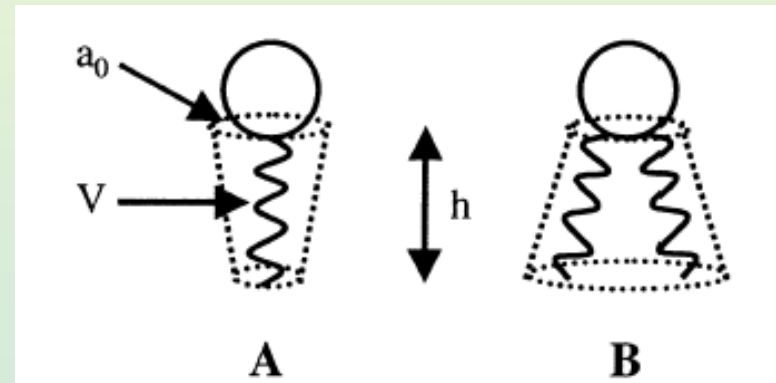
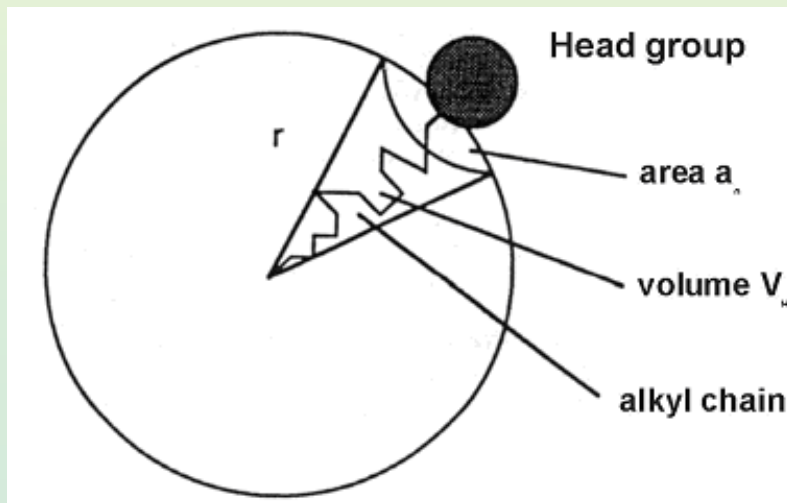
Critical packing parameter – CPP

$$\text{CPP} = V_H / a_0 l_c$$

V_H volume of the hydrophobic part, a_0 surface area of the hydrophilic part, l_c critical chain length:

$$l_c \leq 1.5 + 1.265 n \quad [\text{\AA}]$$

n number of carbon atoms, l_c depends on the chain shape

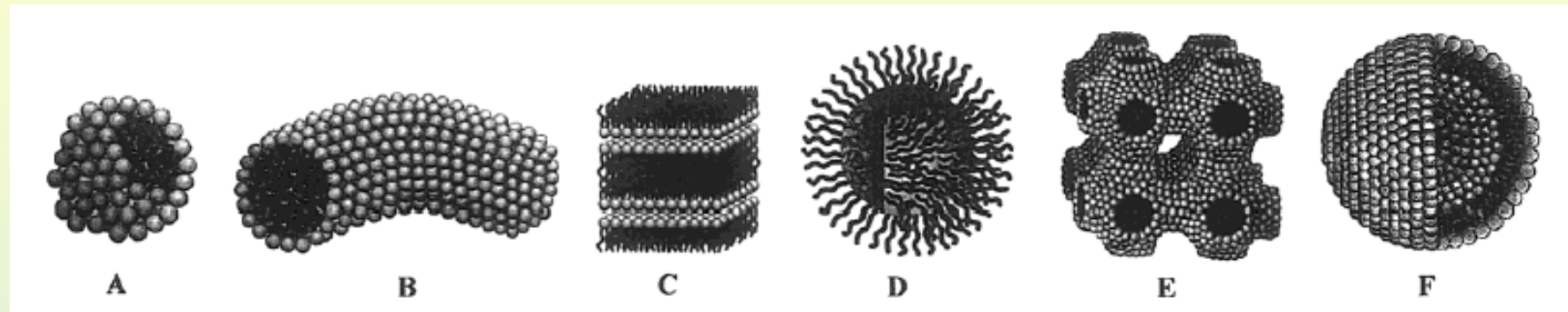


Conical (*icecream cone*, A)

Inverse conical (*champagne cork*, B)

Micellar Shapes

A) sphere, B) cylinder/rod, C) planar bilayer/ lamellar, D) reverse micelles, E) bicontinuous phase, F) liposomes)

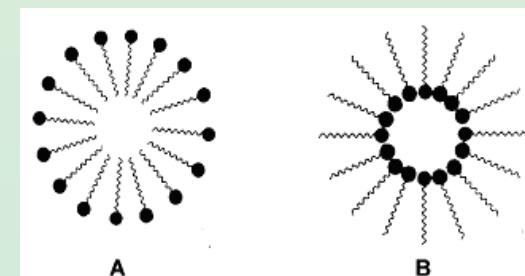
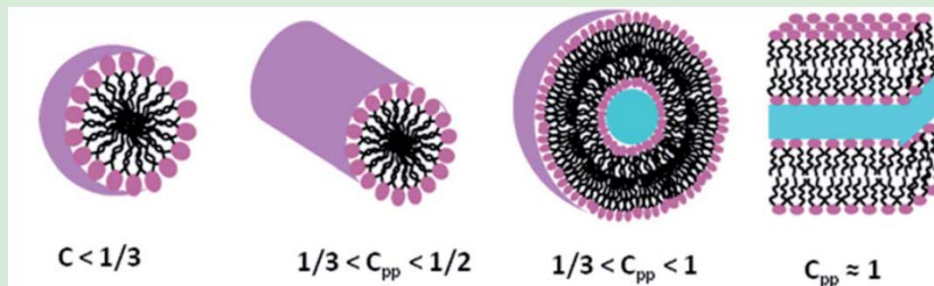


CPP	Surfactant	Micelle Shape
< 0.33	linear chain, large head	spherical
0.33 - 0.5	linear chain, small head	cylindrical
0.5 - 1.0	two chains, large head	bilayers

Micelles in media

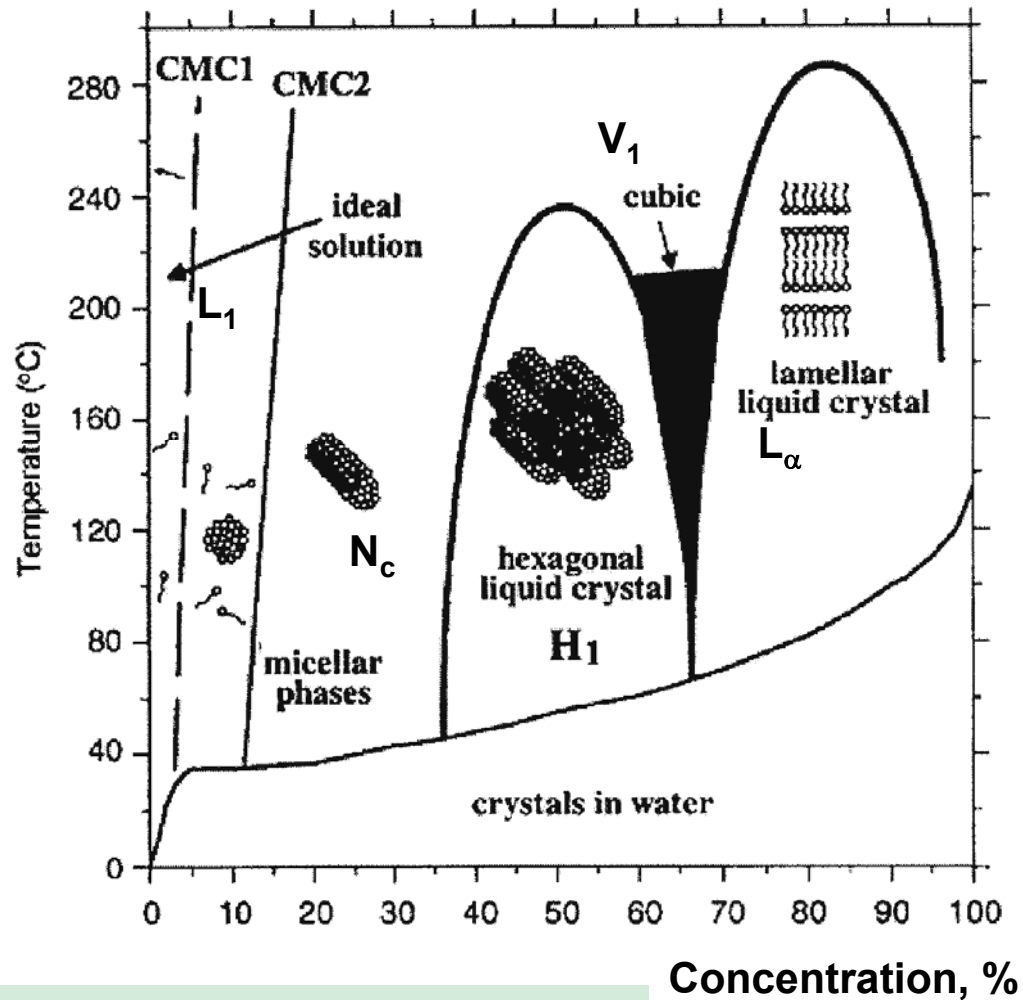
A - normal, in polar solvent, H₂O

B - inverse, in nonpolar solvent, organics



Supramolecular Templating

Phase diagram of $[(C_{16}H_{33})N(CH_3)_3]Br$ cetyltrimethylammonium bromide (CTAB)



L₁ = micellar solution

N_c = nematic phase

H₁ = hexagonal liquid crystal phase (MCM-41; SBA-15)

V₁ = bicontinuous cubic liquid crystal phase (MCM-48)

L_α = lamellar phase (MCM-50)

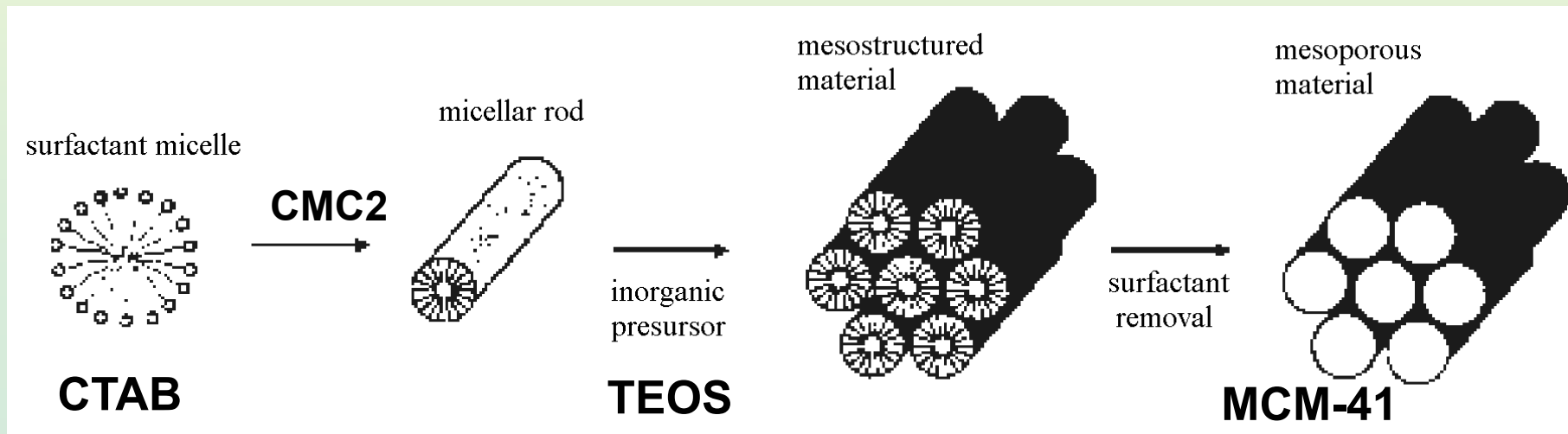
CMC1 = critical spherical micelle conc.

CMC2 = critical rod-like micelle conc.

Mechanism of the Mesoporous Material Formation

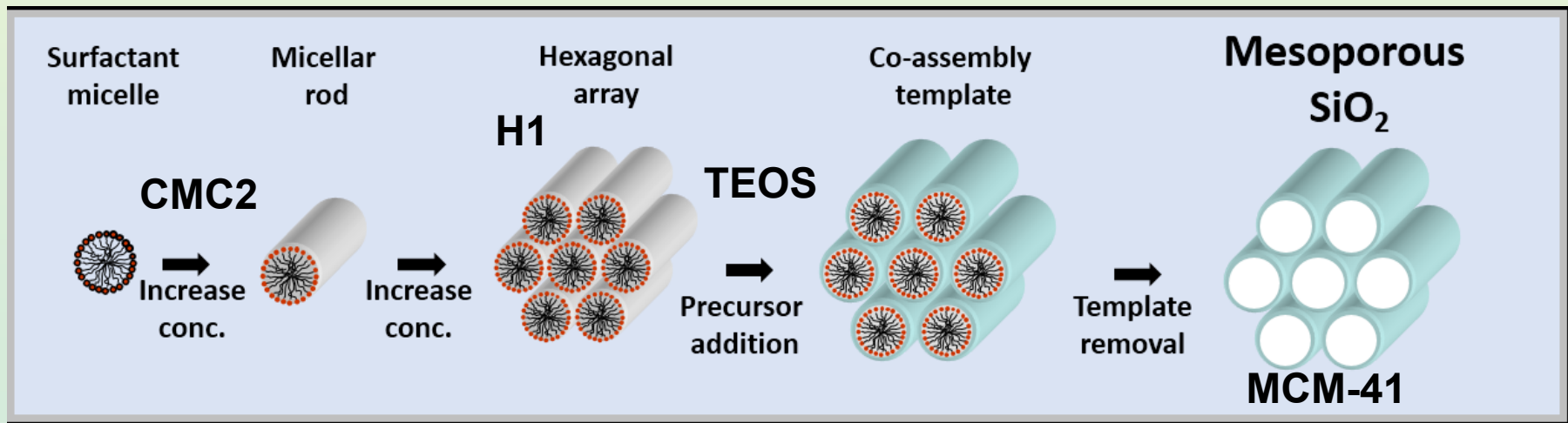
Hexagonal MCM-41

- Liquid Crystal Templating (LCT)
- Silicate Rod Assembly
- Silicotropic Liquid Crystals (SLC)
- Lamellar to Hexagonal Transformation



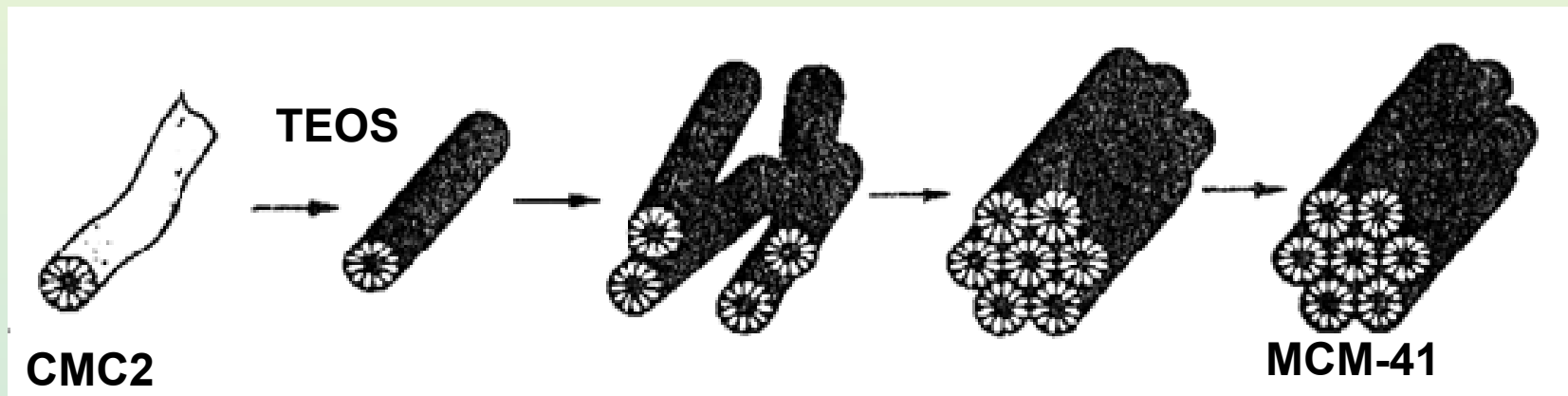
Liquid Crystal Templating (LCT) Mechanism

- Formation of rod-like micelles (above CMC2)
- Assembly of rod-like micelles into hexagonal liquid crystal phase H1
- TEOS deposition in between rod-like micelles
- Hydrolysis and condensation to form solid amorphous walls of silica
- Template removal to form MCM-41



Silicate Rod Assembly Mechanism

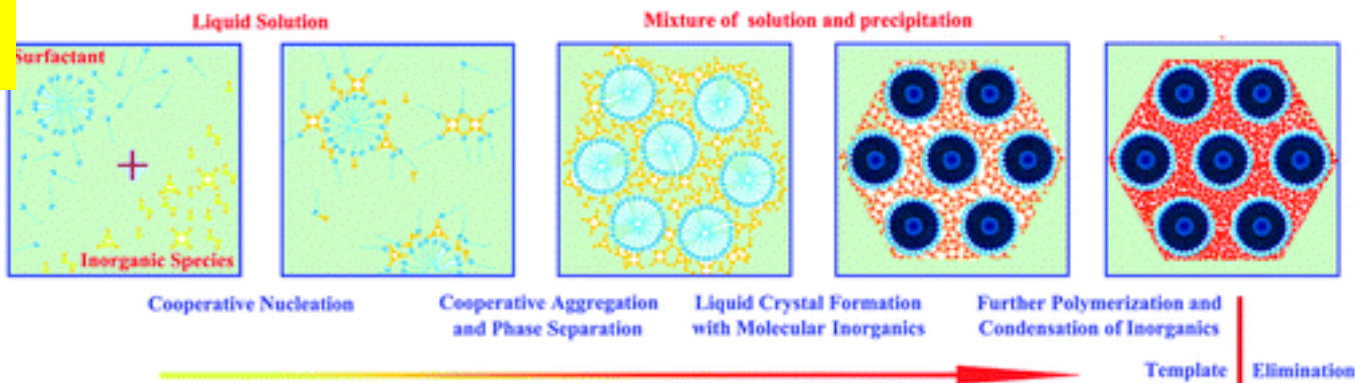
- Formation of rod-like micelles (above CMC2)
- Silicate deposition on the surface of micelles
- Silica/surfactant rods assemble to hexagonal arrays
- Silica condensation to solid amorphous walls
- Template removal to MCM-41



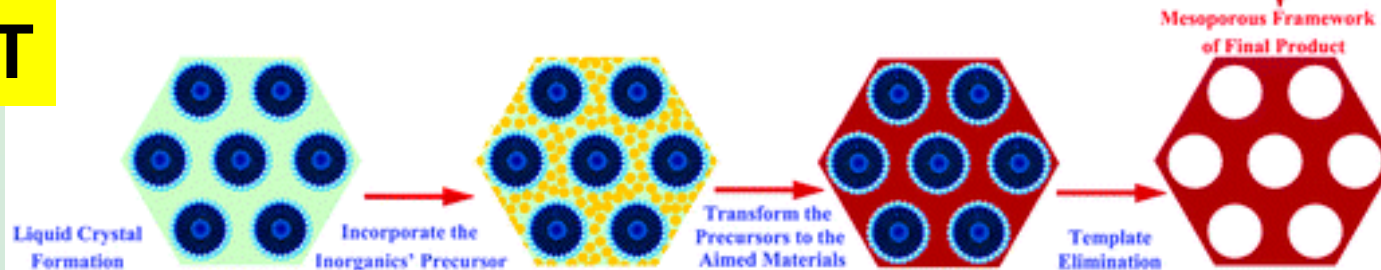
Silicatropic Liquid Crystals (SLC) Mechanism

- Interaction/ion-exchange of surfactant and inorganic precursors
- Cooperative self-assembly of silicate/surfactant micelles below CMC2 !!
- Assembly to hexagonal liquid crystal phase
- Silica condensation to solid amorphous walls

SLC

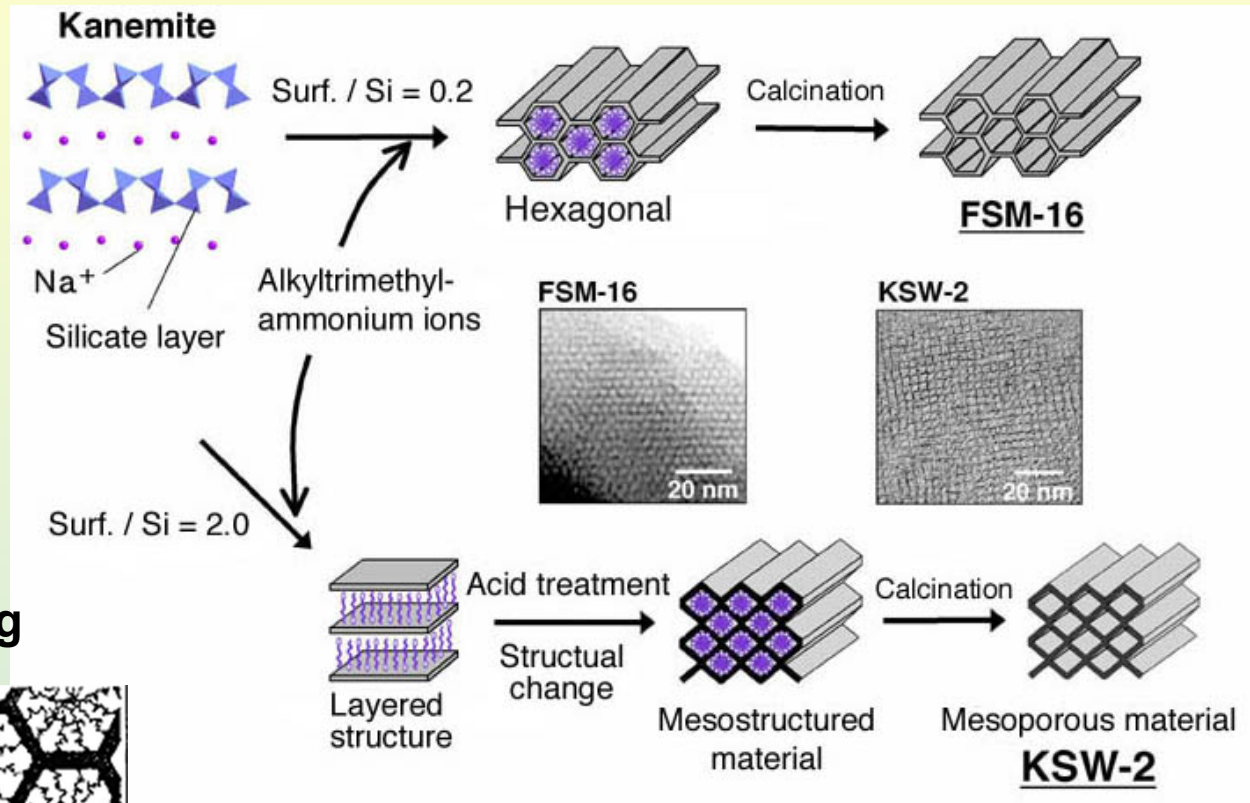


LCT

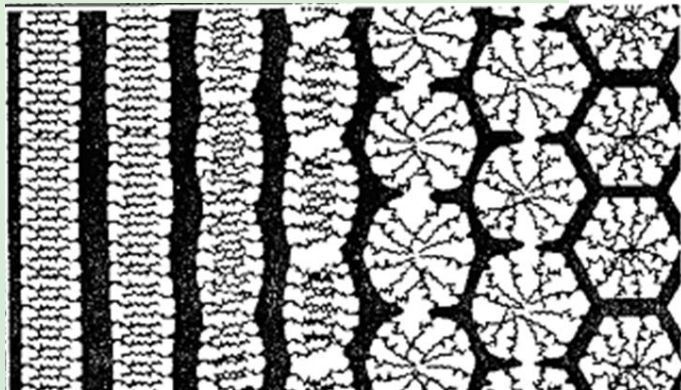


Lamellar to Hexagonal Transformation

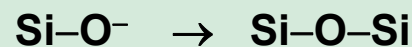
- Ion Exchange of Na^+ for surfactant
- Folding of silicate layers



Charge Density Matching



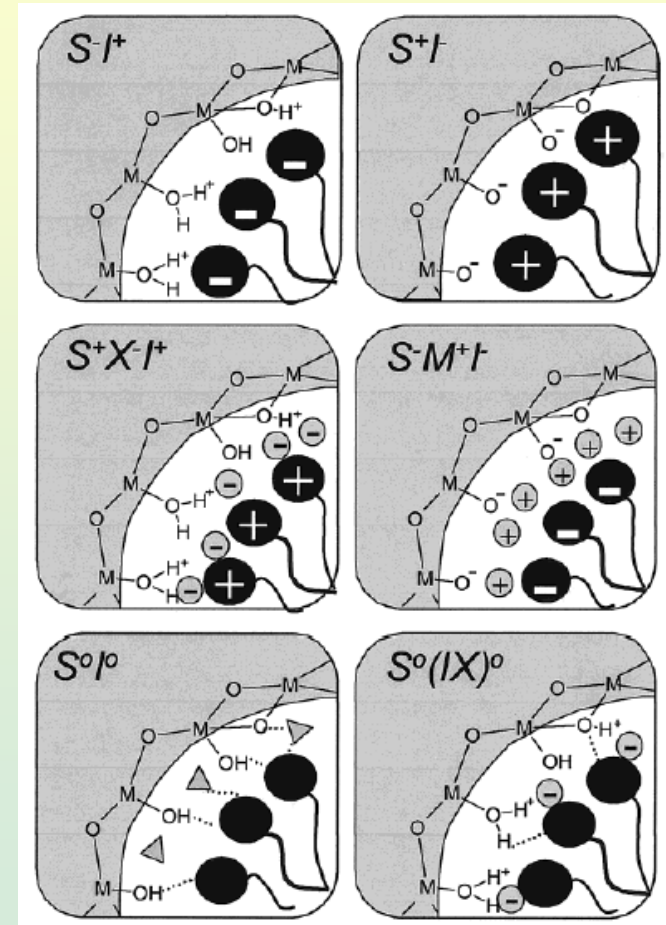
As condensation proceeds the charge on the silicate layer decreases



Precursor-Micelle Interactions

Electrostatic Interactions

- a) $S^+ I^-$ $I = \text{silicate (Si-O}^-)$
 $S = \text{trimethylammonium}$
- b) $S^- I^+$ $I = \text{Fe}^{2+}, \text{Fe}^{3+}, \text{Co}^{2+}, \text{Ni}^{2+},$
 $\text{Mg}^{2+}, \text{Mn}^{2+}, \text{Pb}^{2+}, \text{Al}^{3+}$
 $S = \text{sulfonate}$
- c) $S^+ X^- I^+$ $I = \text{silicate - positive charge}$
 $X = \text{Cl}^-$
 $S = \text{trimethylammonium}$
- d) $S^- M^+ I^-$ $I = \text{aluminate}$
 $M = \text{Na}^+$
 $S = \text{phosphate}$



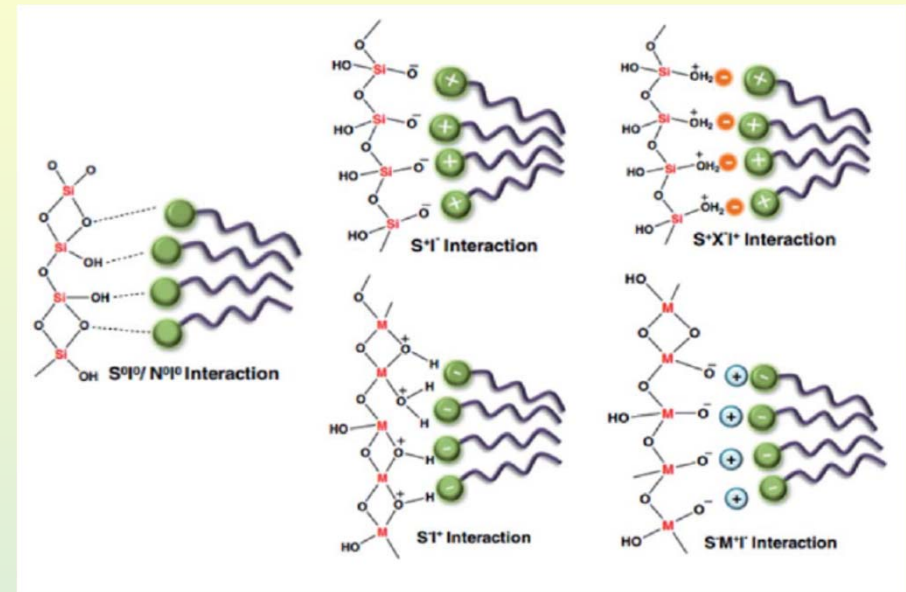
Precursor-Micelle Interactions

Hydrogen Bond

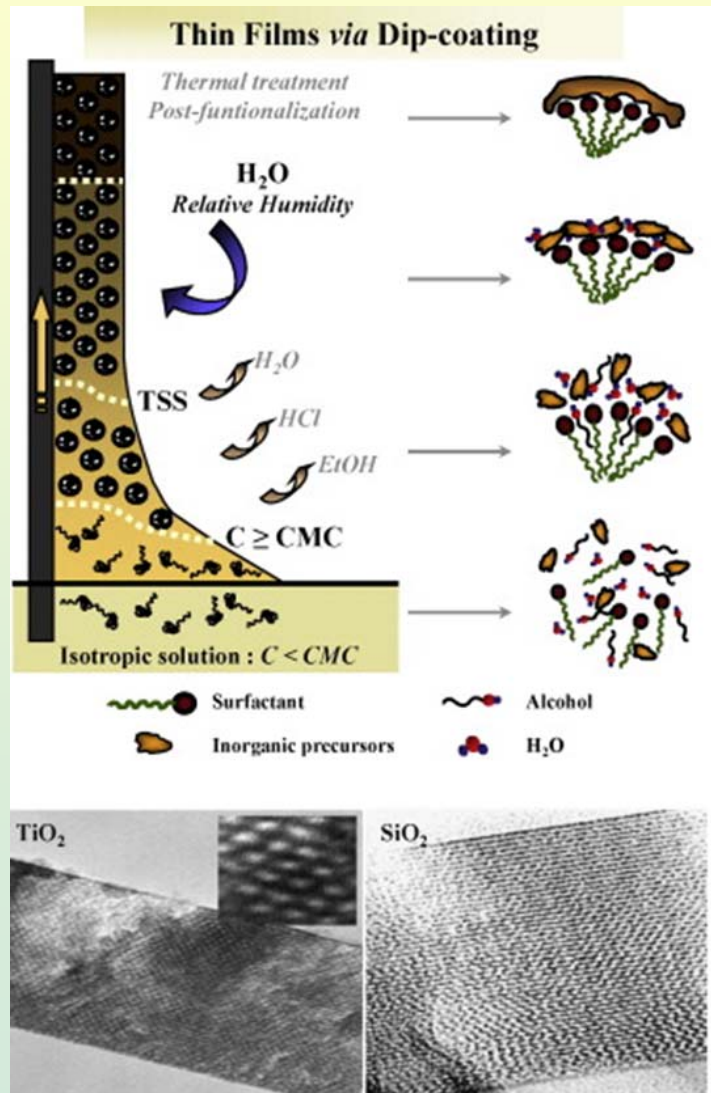
- a) $S^0 I^0$ I = silicate at IEP
 S = ammine
- b) $N^0 I^0$ I = silicate
 N = polyethylenoxide

Covalent Bond

- a) S-I I = niobate, tantalate
 S = ammine

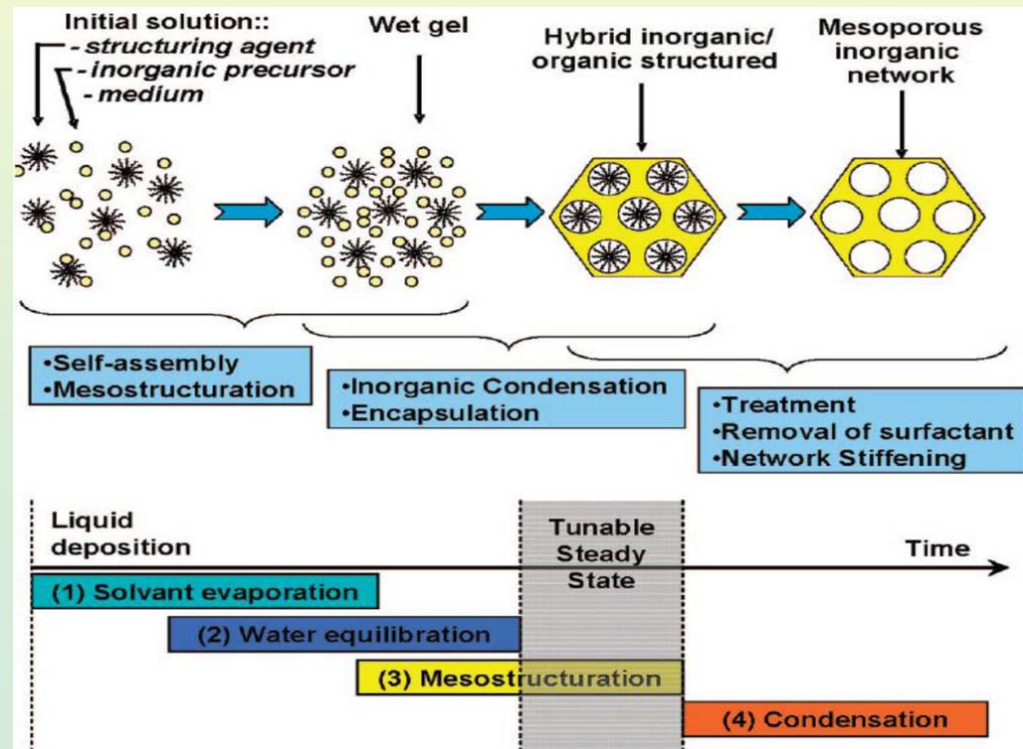


EISA = Evaporation-Induced Self-Assembly



Critical parameters

- Molar ratio of Surfactant/Inorganic precursor
- Amount of water
- Volatile cosolvent content (EtOH, THF,...)
- Temperature
- Relative humidity



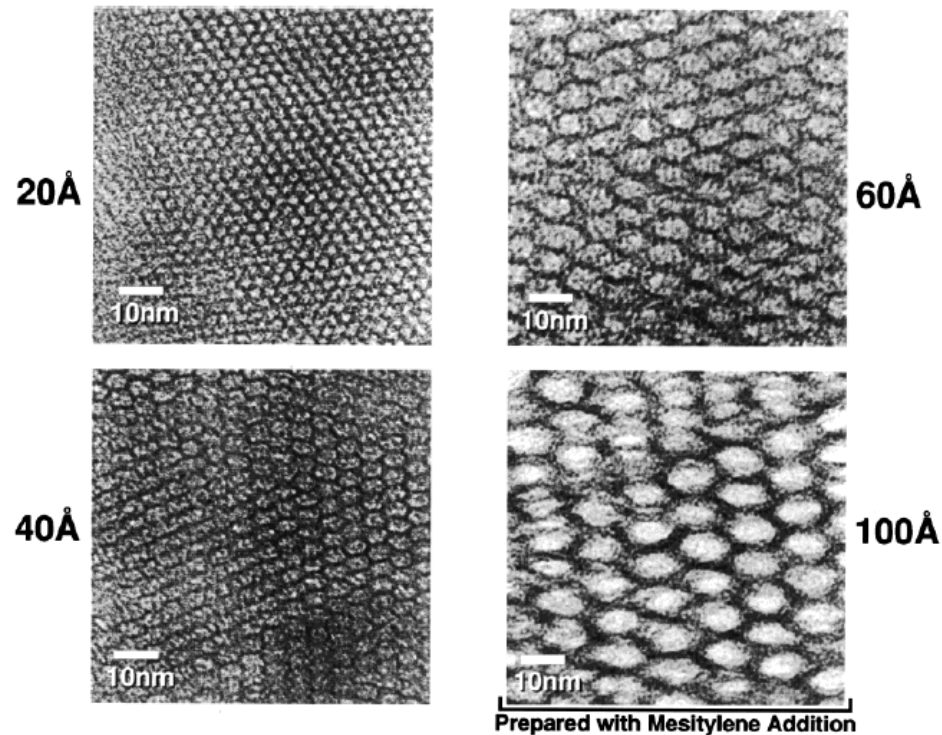
Control of Pore Size

Surfactant chain length - increasing the chain length = bigger pores

Swelling agents – an organic additive, such as trimethylbenzene, enters the surfactant assembly (micelle) = bigger pores

Post synthetic modification - after a material has been made the pore size can be reduced by modifying the interior surface = smaller pores

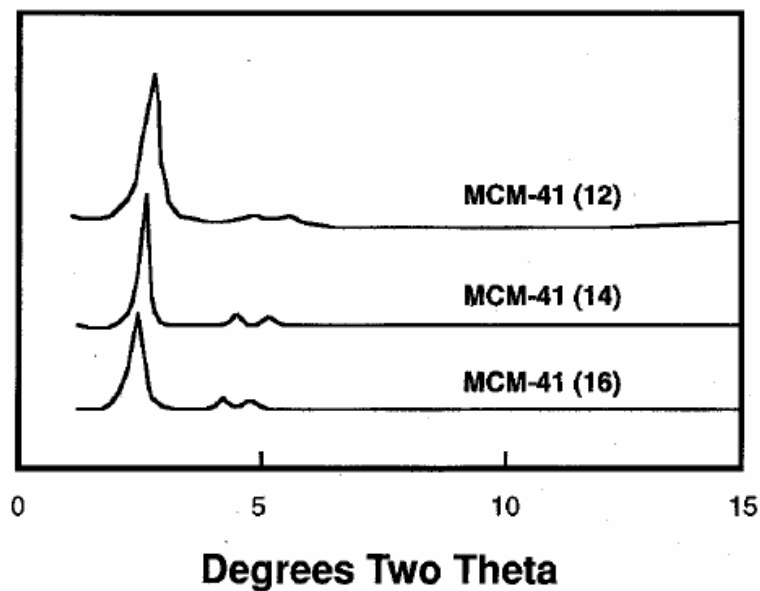
MCM-41



Control of Pore Size

Surfactant chain length - increasing the chain length = bigger pores

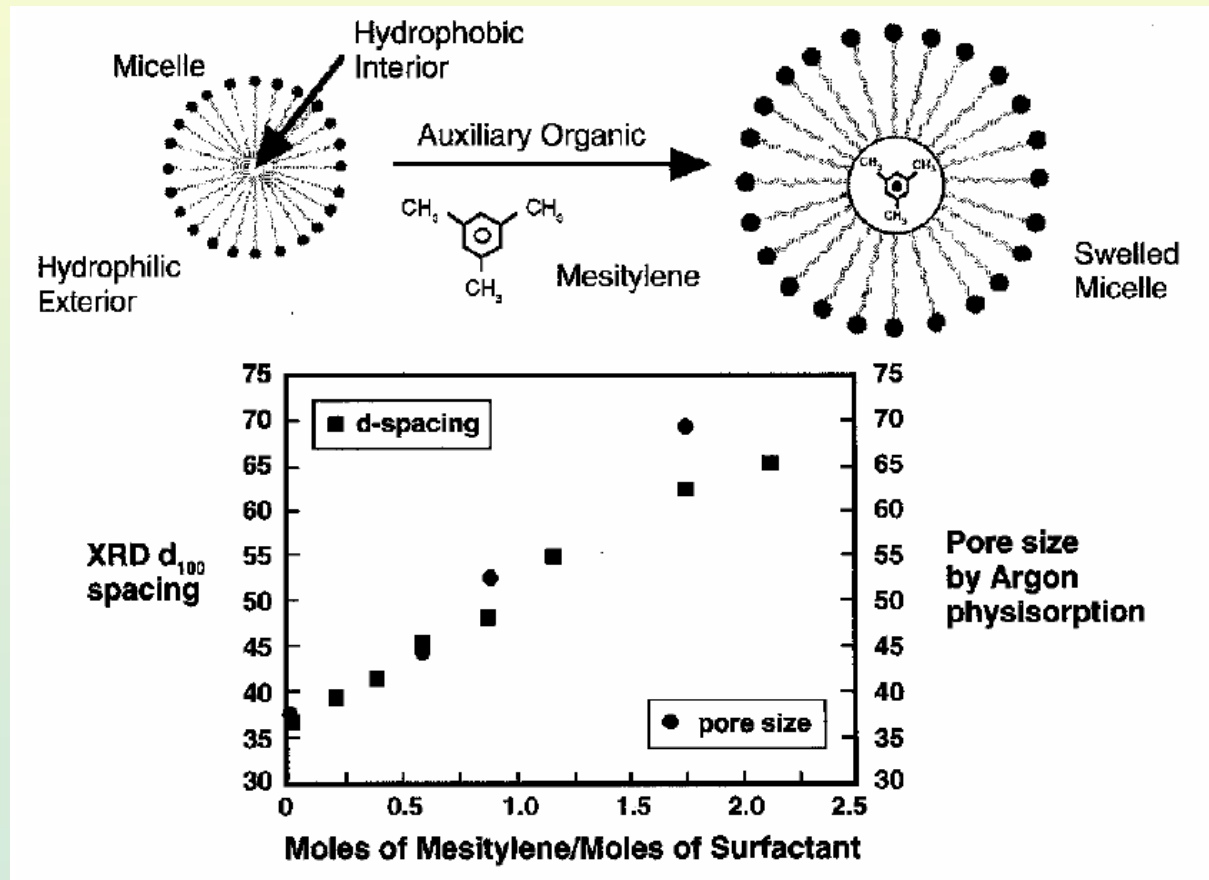
XRD



Surfactant chain length n $C_nH_{2n+1}NMe_3$	Lattice constant (Å)	Ar pore size (Å)	Maximum benzene uptake at 50 torr (wt%)
8	31	18	16
9	32	21	37
10	33	22	32
12	33	22	36
14	38	30	54
16	40	37	64

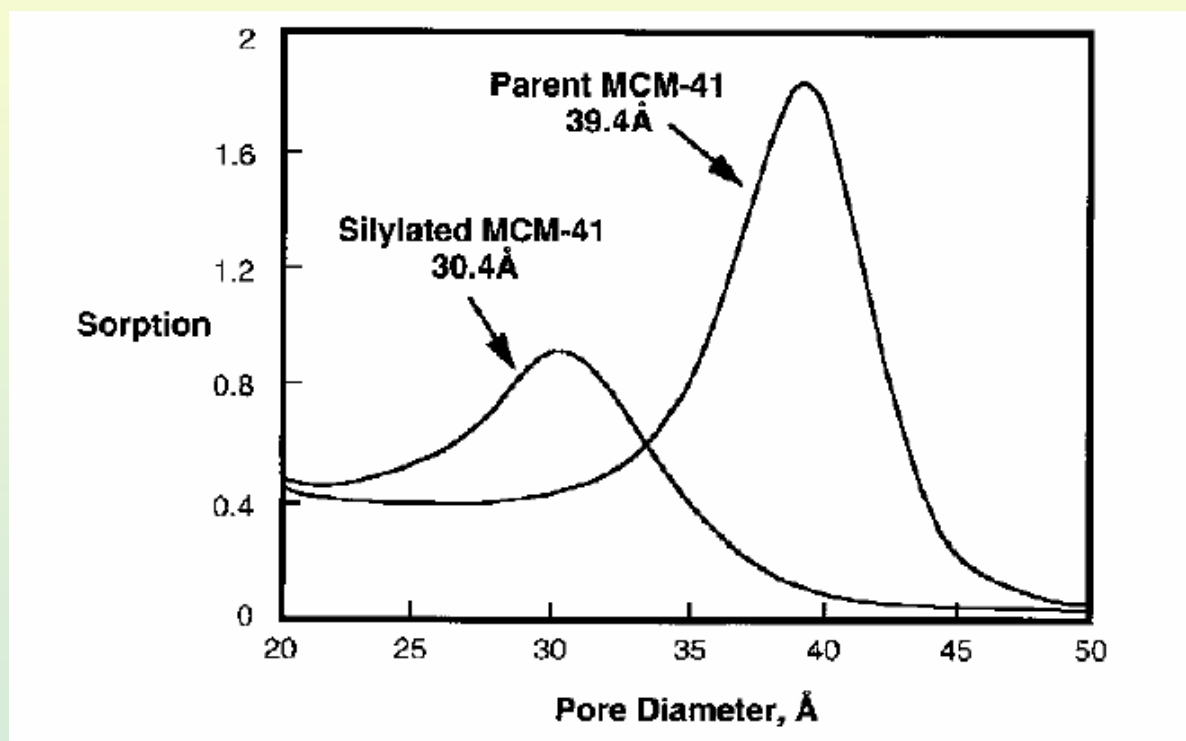
Control of Pore Size

Swelling agents – an organic additive, such as trimethylbenzene, enters the surfactant assembly (micelle) = bigger pores



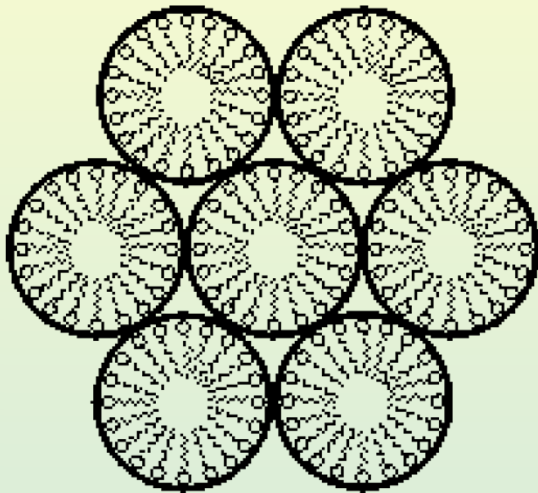
Control of Pore Size

Post synthetic modification - after a material has been made the pore size can be reduced by modifying the interior surface = smaller pores



Silylation of hydroxyl groups in MCM-41 by Me_3SiCl reduces the effective pore size

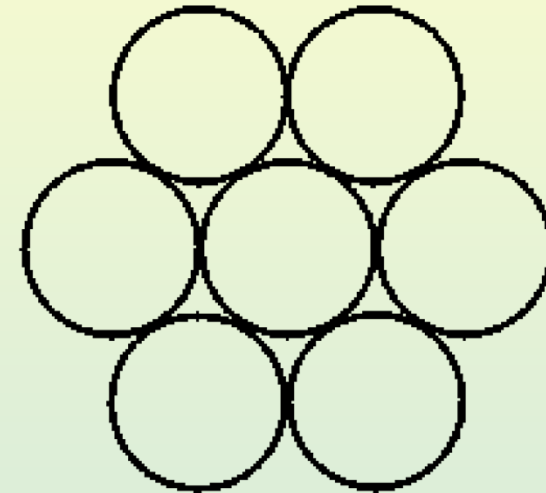
Template Removal



Calcination
→
-H₂O, -CO₂, -NO_x

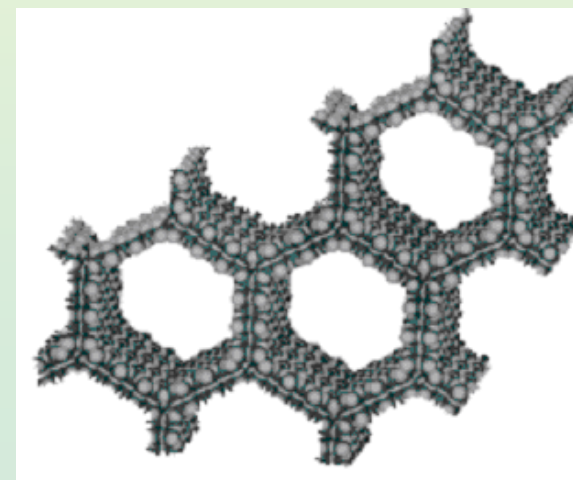
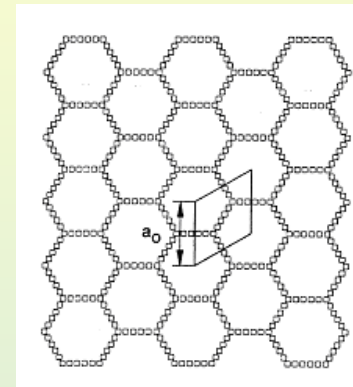
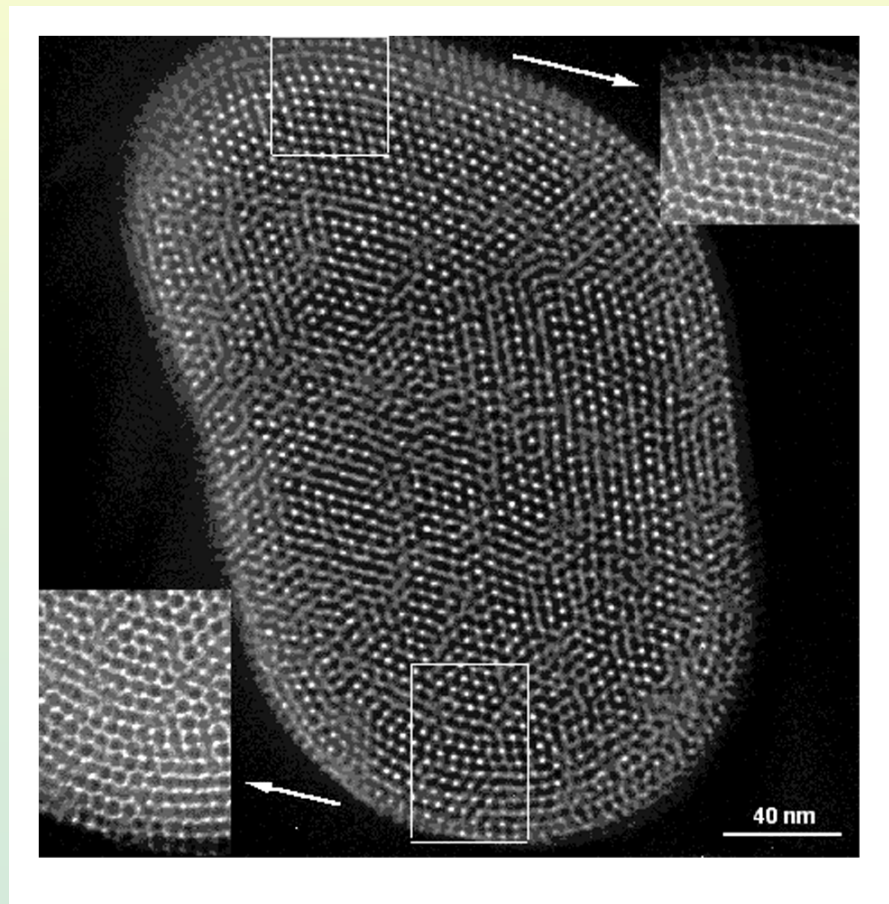
Extraction
→
- template

O₃ treatment
→
-H₂O, -CO₂, -NO_x



Characterization of Mesoporous Materials

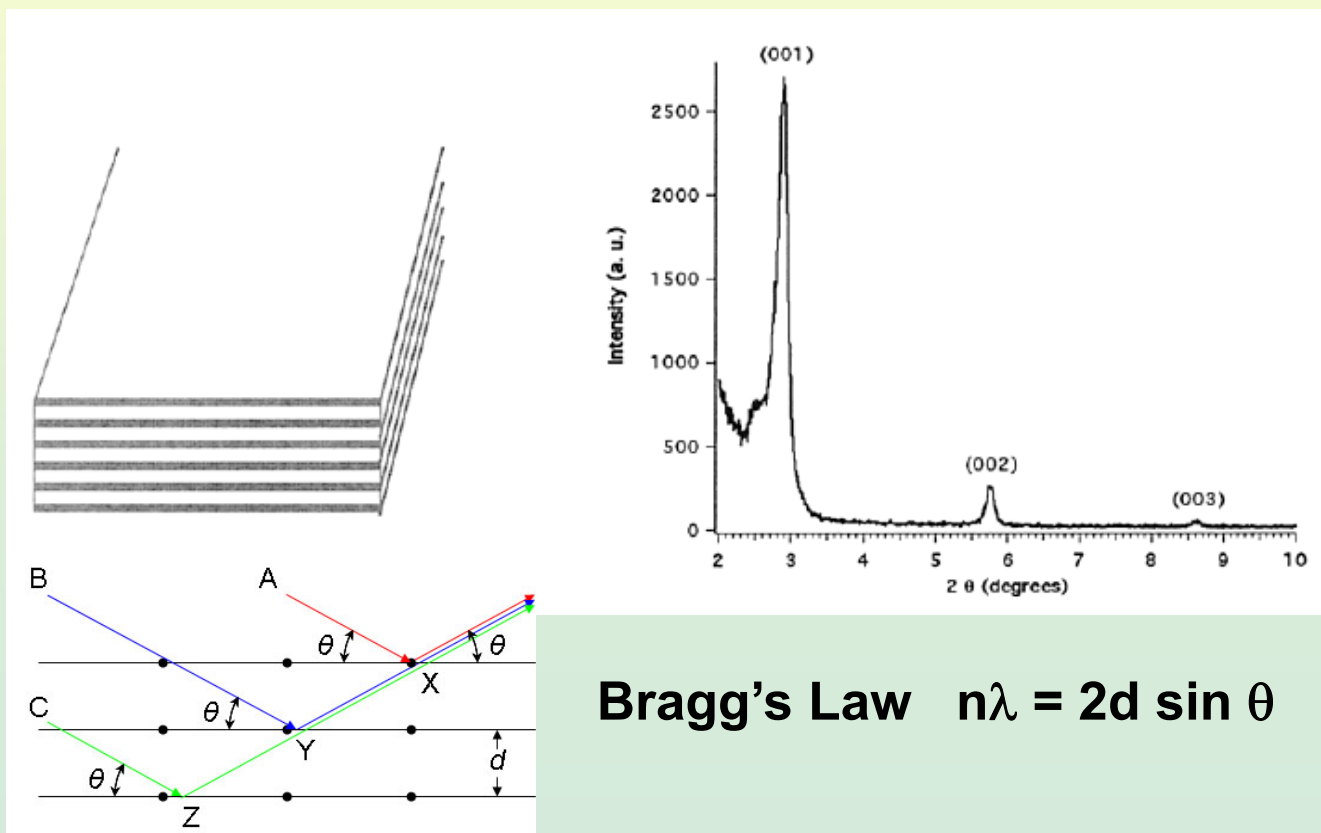
TEM micrograph of hexagonal molecular sieve



Characterization of Mesoporous Materials

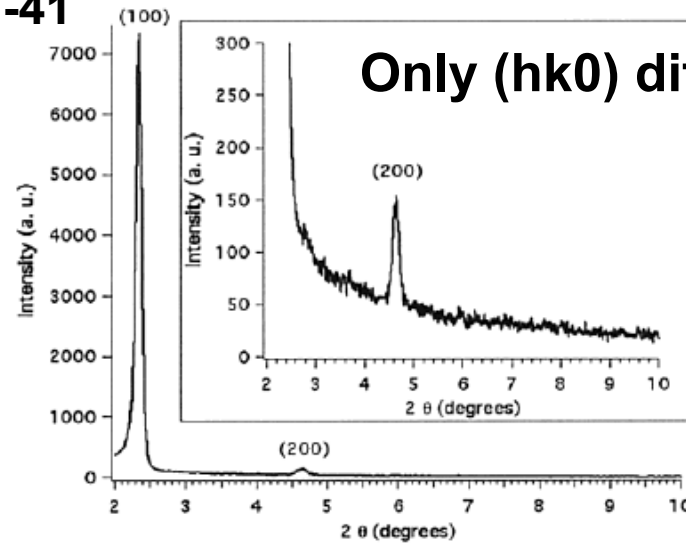
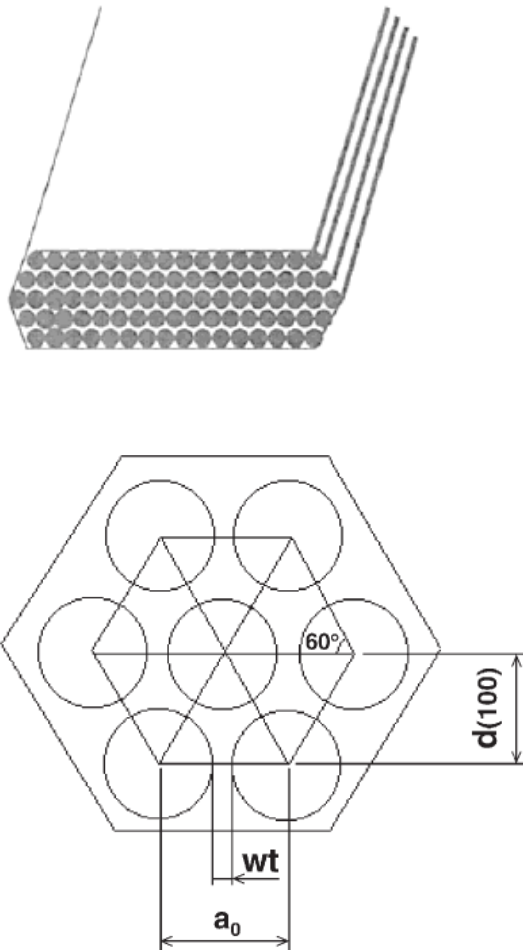
XRD of Lamellar MCM-50

Only (00l) diffractions observed



Characterization of Mesoporous Materials

XRD of Hexagonal MCM-41



wt = wall thickness
 $d(100)$ = interplanar distance in the (100) plane
 a_0 = mesoporous parameter

$$a_0 = \frac{2d_{100}}{\sqrt{3}}$$

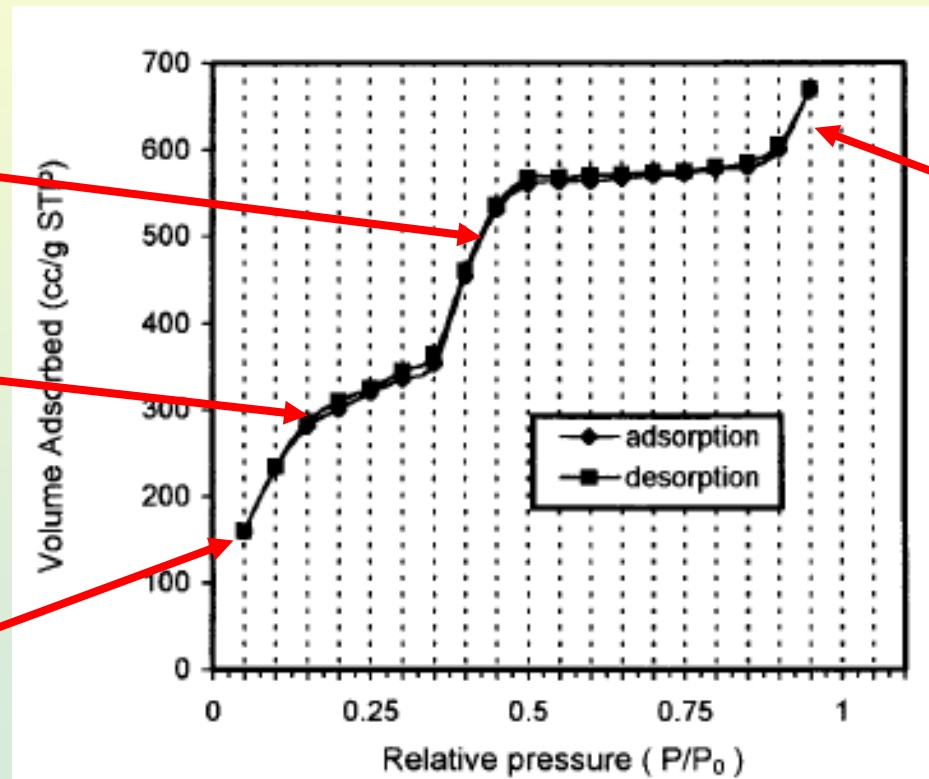
Characterization of Mesoporous Materials

Gas Adsorption Isotherms (N_2 at 77 K)

Mesopore filling

BET
Surface area

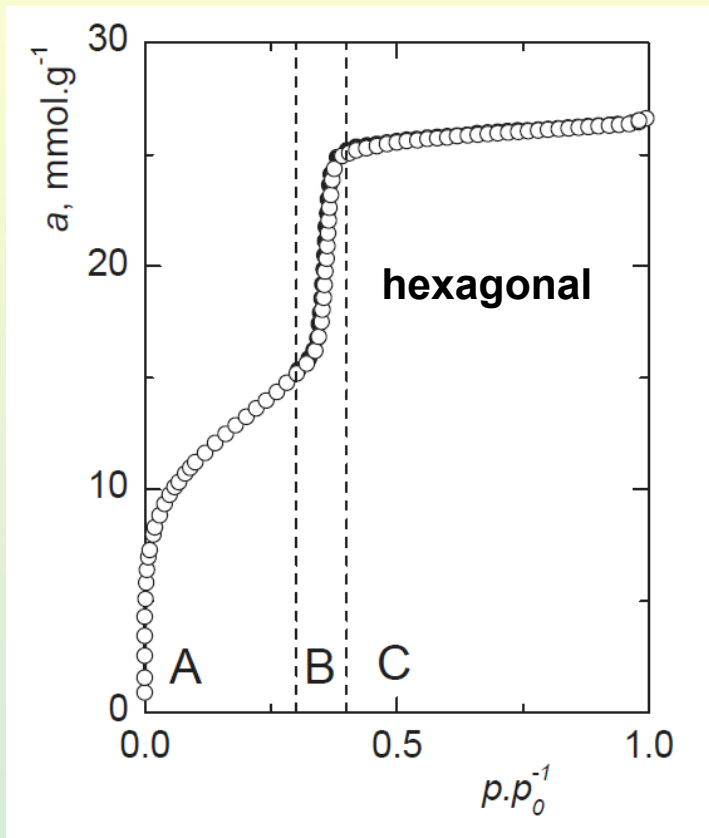
Micropore filling



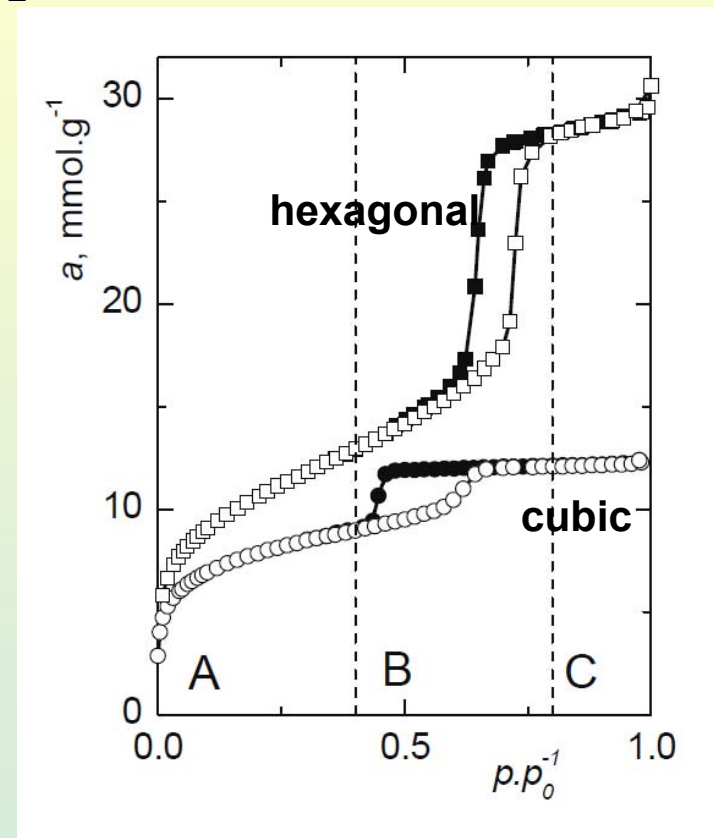
Pores filled with
liquid N_2
Pore volume

Characterization of Mesoporous Materials

ads.-des. N₂ at 77 K



MCM-41 Pore size 3.4 nm, no Kelvin capillary condensation below 3.6–3.8 nm
- no hysteresis, sharp inc-decr at B



SBA-15 (□ = ads., ■ = des.) 6.5 nm Kelvin capillary cond. - hysteresis
SBA-16 (○ = ads., ● = des.) spherical pores 6 nm with windows 4 nm

Mesoporous Platinum Metal

$\text{H}_2[\text{PtCl}_6]$ or $(\text{NH}_4)_2[\text{PtCl}_6]$

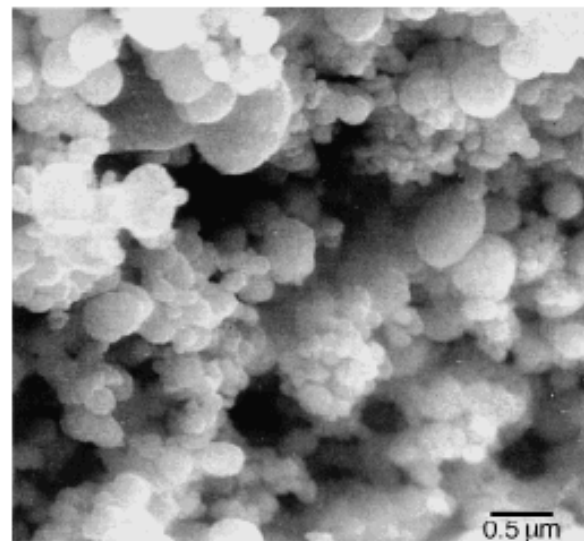
$\text{C}_{16}(\text{EO})_8$

Assembly of liquid crystalline phase

Reductants: Fe, Zn, Hg, NH_2NH_2

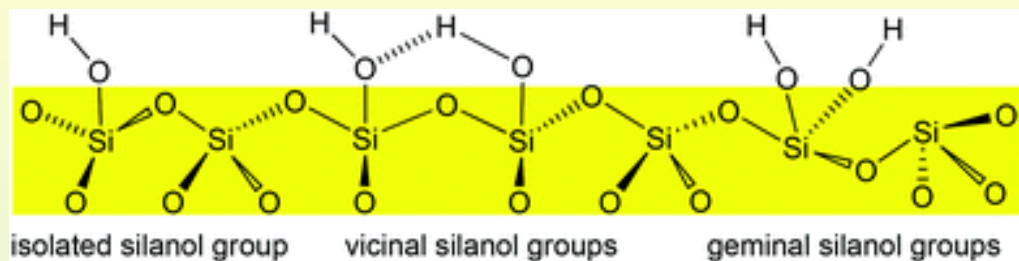
Washed with acetone, water, HCl

SEM (upper) and TEM (lower) images of mesoporous Pt metal show particles 90-500 nm in diameter and a pore diameter of 30 Å and a pore wall thickness of 30 Å

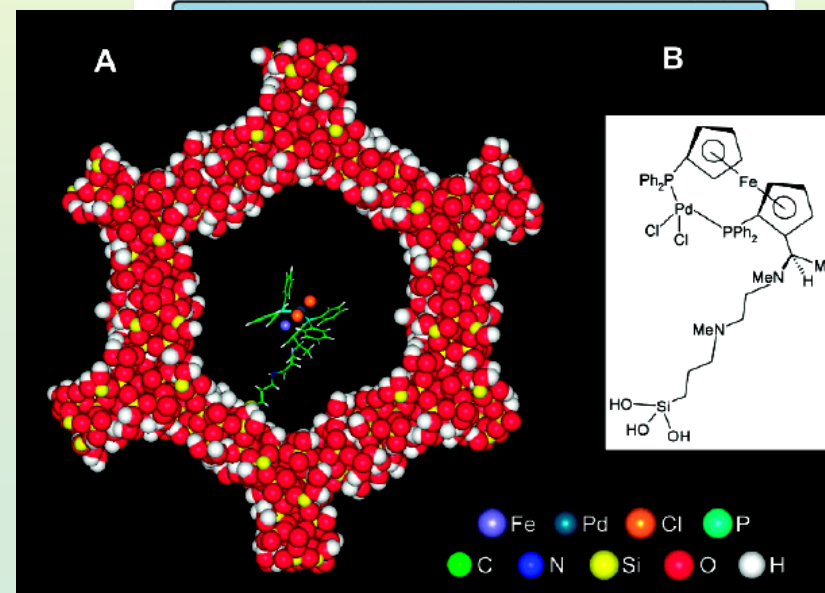
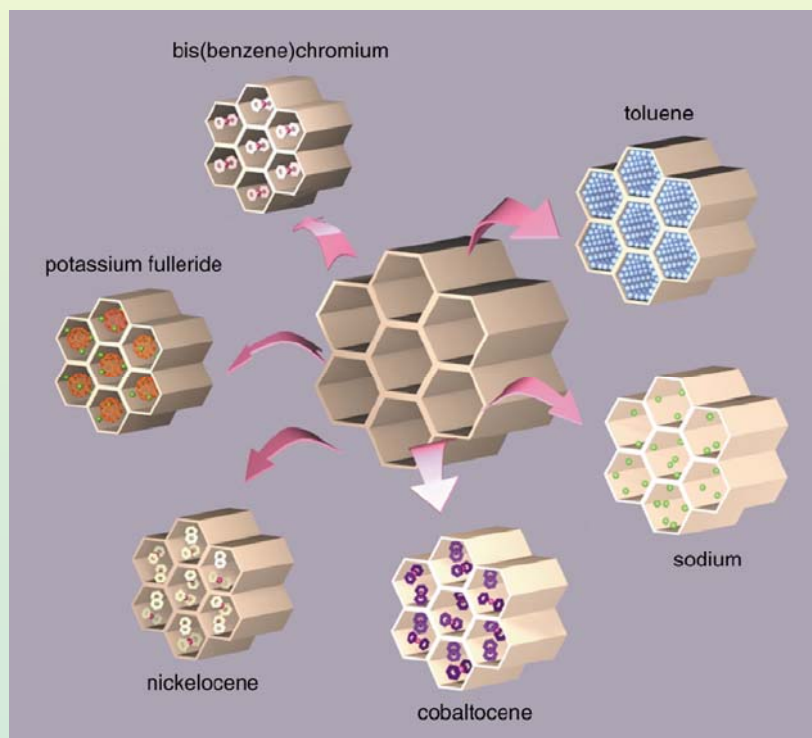
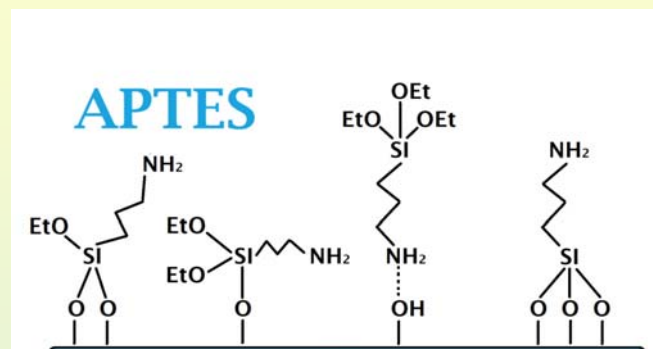


Chemistry inside the Pores

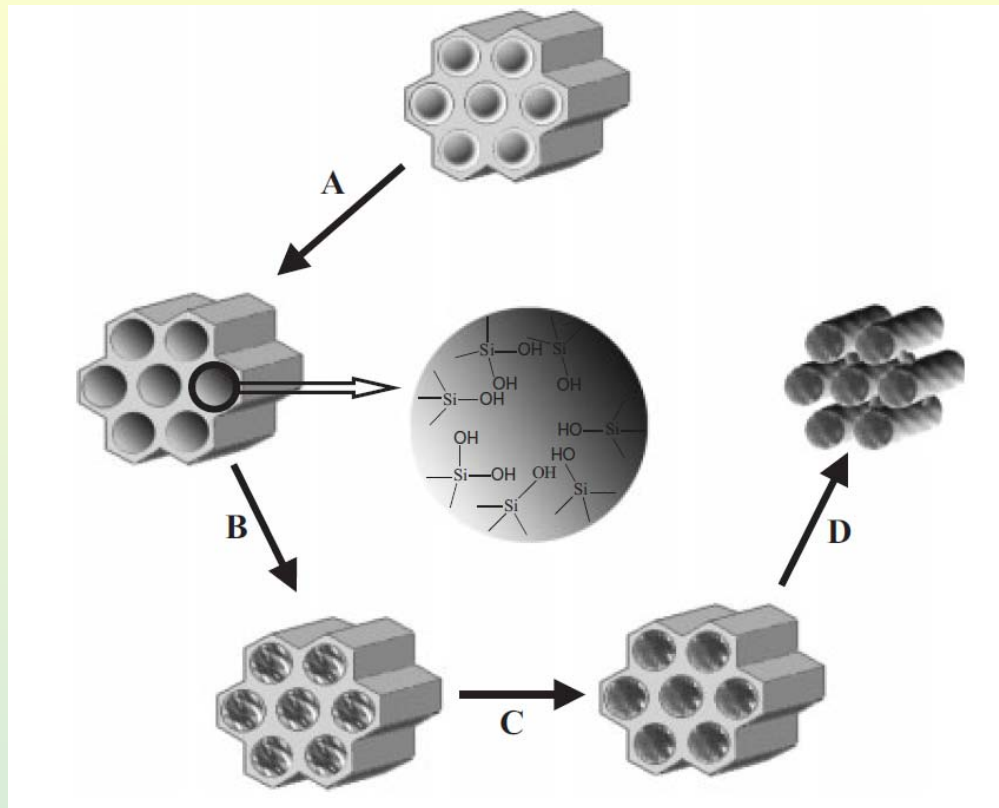
Surface silanols in MCM-41 pores



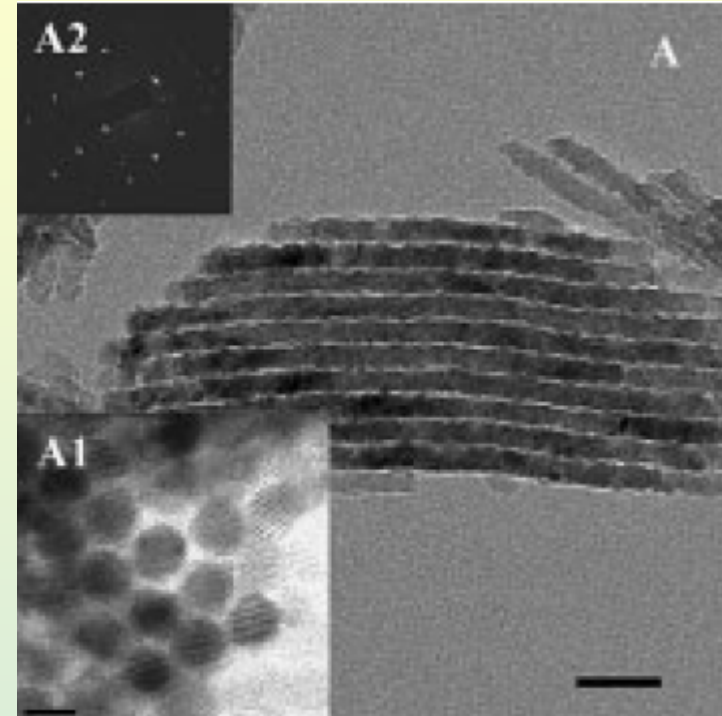
(3-Aminopropyl)triethoxysilane



Hard Tempalting



- A = microwave digestion - template removal**
- B = introduction of metal salt solution**
- C = calcination**
- D = dissolution of SiO₂ in HF or NaOH**



Cr₂O₃ crystalline nanowires
(bar = 25 nm for A, 10 nm for A1)

Hard Tempalting

