

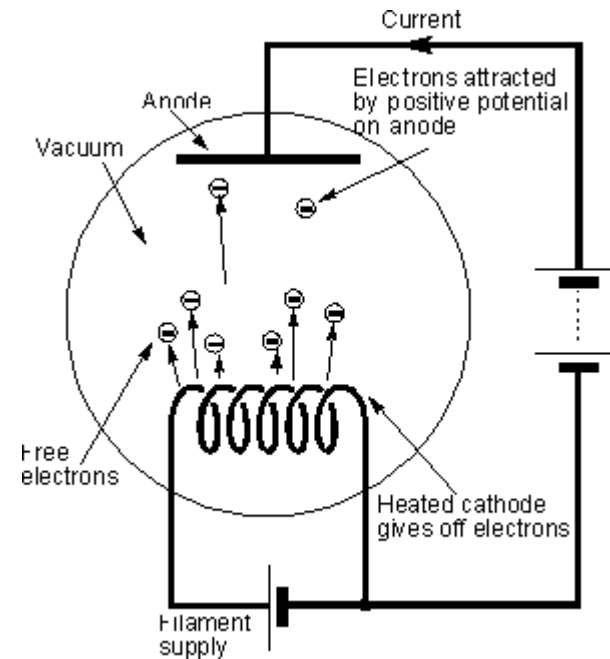
5. Electronics

Repetition from the last lecture

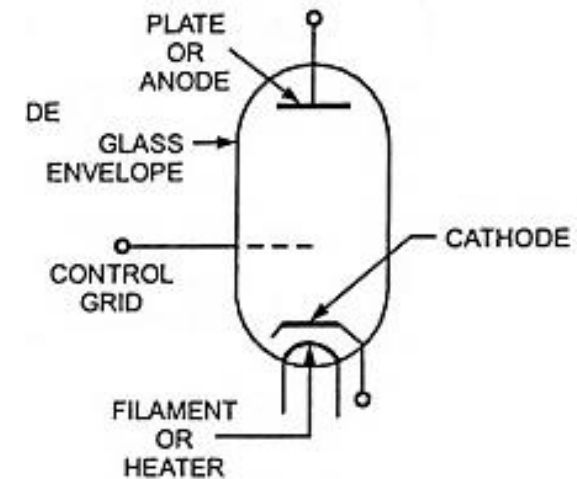
- What are the 2 sources of magnetic moment of matter?
- What are the macroscopic regions of solids with the same direction of magnetization called?
- What happens to the magnetic coercivity of a ferromagnetic particle if its dimensions are reduced below the dimensions of the magnetic domain? What is this phenomenon called?
- What is spintronics concerned with?

Beginning of Electronics

- 1904 – vacuum diode
 - rectification of the electric current, electrons can only flow in one direction
- 1906 – vacuum triode
 - amplification and control of high frequency signals.
Predecessor of the transistor.



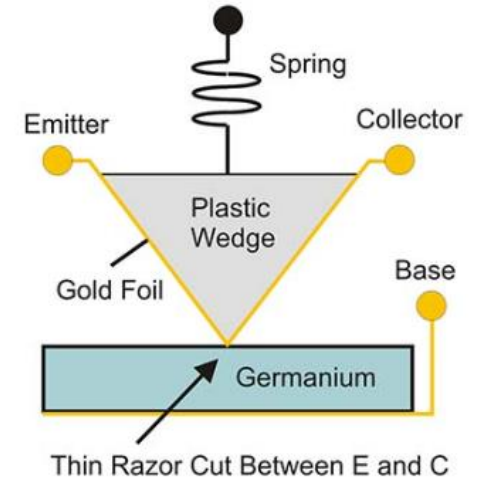
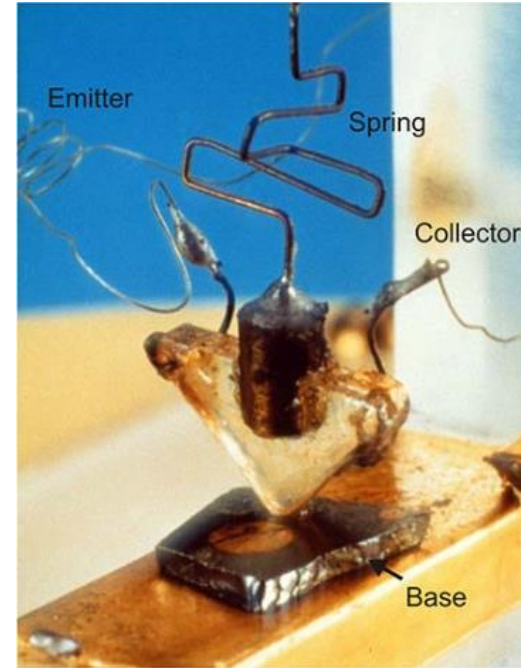
Diode



Triode

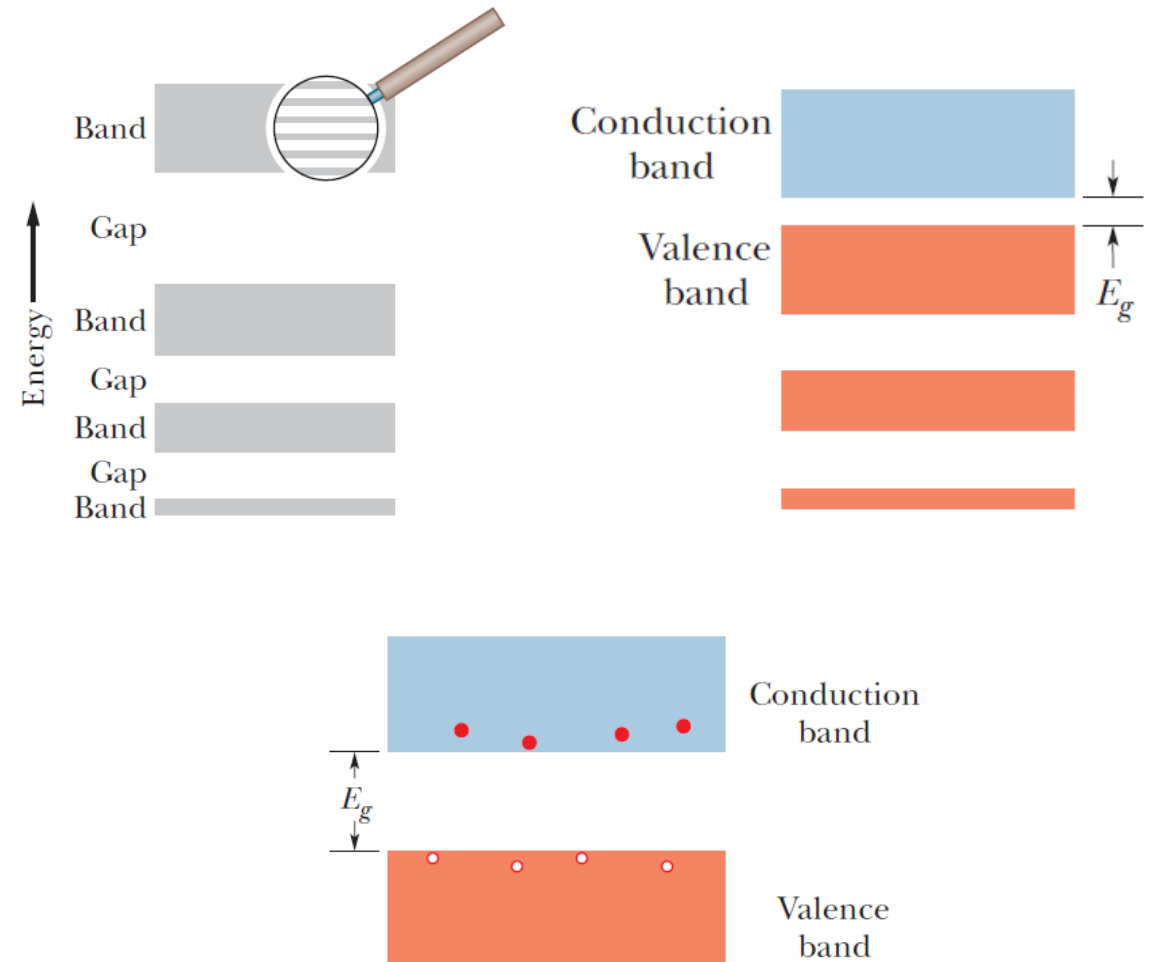
Semiconductor Transistor

- 1947 – John Bardeen, Walter Brattain, William Shockley (AT&T's Bell Laboratories) - first semiconductor transistor (Nobel Prize 1956)
 - Two gold strips locally attached to a germanium semiconductor. Current through one contact (emitter-base) amplifies current flowing through the other contact (base-collector). Shockley enhanced the effect by joining layers of germanium with n a p conductivity - creating a PN junction.



Semiconductors

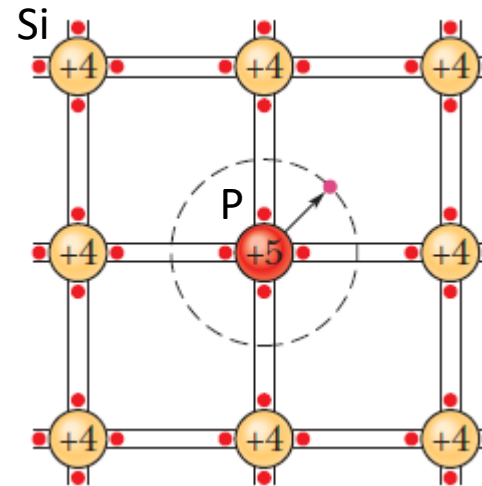
- Isolants with a narrow band gap ($< 5 \text{ eV}$)
- InSb (0.23 eV), InAs (0.354 eV), Ge (0.664 eV), Si (1.124 eV), GaAs (1.424 eV), CdTe (1.457 eV), GaN (3.503 eV), V (5.5 eV)
- Intrinsic semiconductors - conductivity is provided by electrons thermally excited from the valence to the conduction band. A hole (virtual positive charge) remains in the valence band.



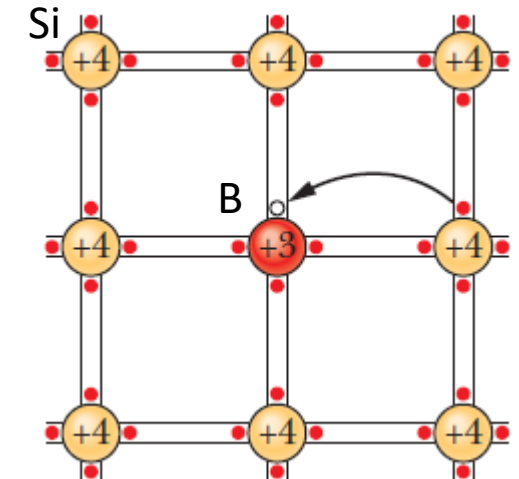
Extrinsic Semiconductors

- By using a small amount of impurities ($1:10^6$) it is possible to significantly change the electrical conductivity of a semiconductor.
- Donor semiconductors
 - Atoms with an extra electron
 - Only low energy is needed to release an electron from the donor into the conduction band
 - Majority carriers are electrons - N-type semiconductor
- Acceptor semiconductors
 - Electron-deficient atoms
 - Formation of an empty vacancy level in the acceptor atom. Only low energy is needed to excite an electron from the valence band to the acceptor level and to form a hole. This can be occupied by neighbouring valence electrons - the hole will move.
 - The majority of the charge carriers are holes – P-type semiconductor.

						VIIIA	
						2 He 4.003	
		IIIA	IVA	VA	VIA	VIIA	
		5	6	7	8	9	10
		B	C	N	O	F	Ne
		10.811	12.011	14.007	15.999	18.998	20.183
		13	14	15	16	17	18
		Al	Si	P	S	Cl	Ar
		26.982	28.086	30.974	32.064	35.453	39.948
IB	IIB						
29	30	31	32	33	34	35	36
Cu	Zn	Ga	Ge	As	Se	Br	Kr
63.54	65.37	69.72	72.59	74.922	78.96	79.909	83.80
47	48	49	50	51	52	53	54
Ag	Cd	In	Sn	Sb	Te	I	Xe
107.870	112.40	114.82	118.69	121.75	127.60	126.904	131.30
79	80	81	82	83	84	85	86
Au	Hg	Tl	Pb	Bi	Po	At	Rn
196.967	200.59	204.37	207.19	208.980	(210)	(210)	(222)

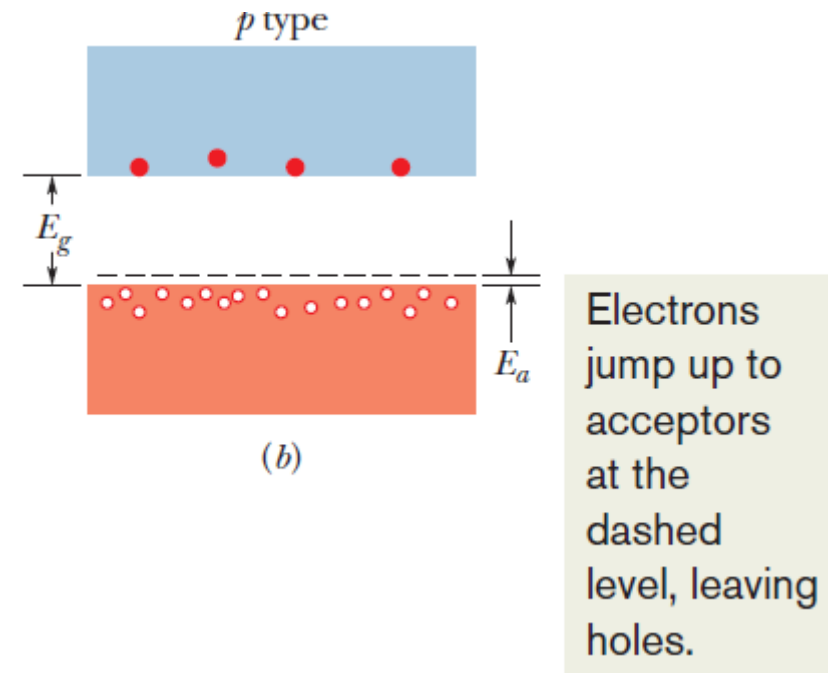
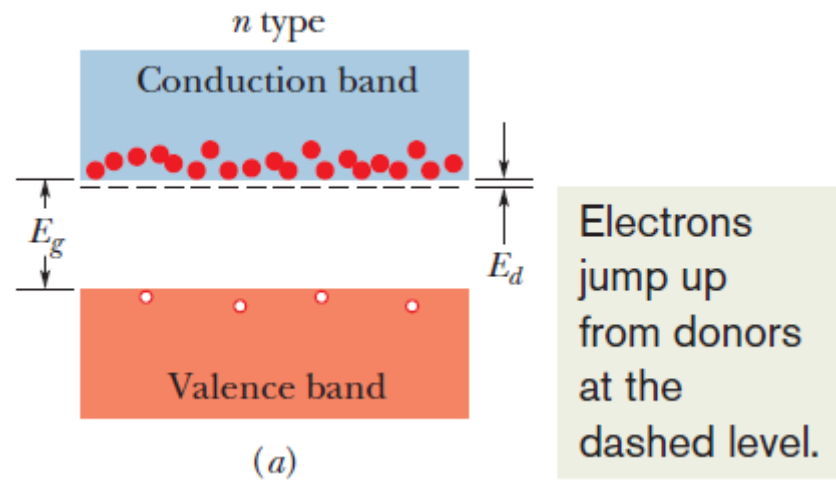


N-type semiconductor



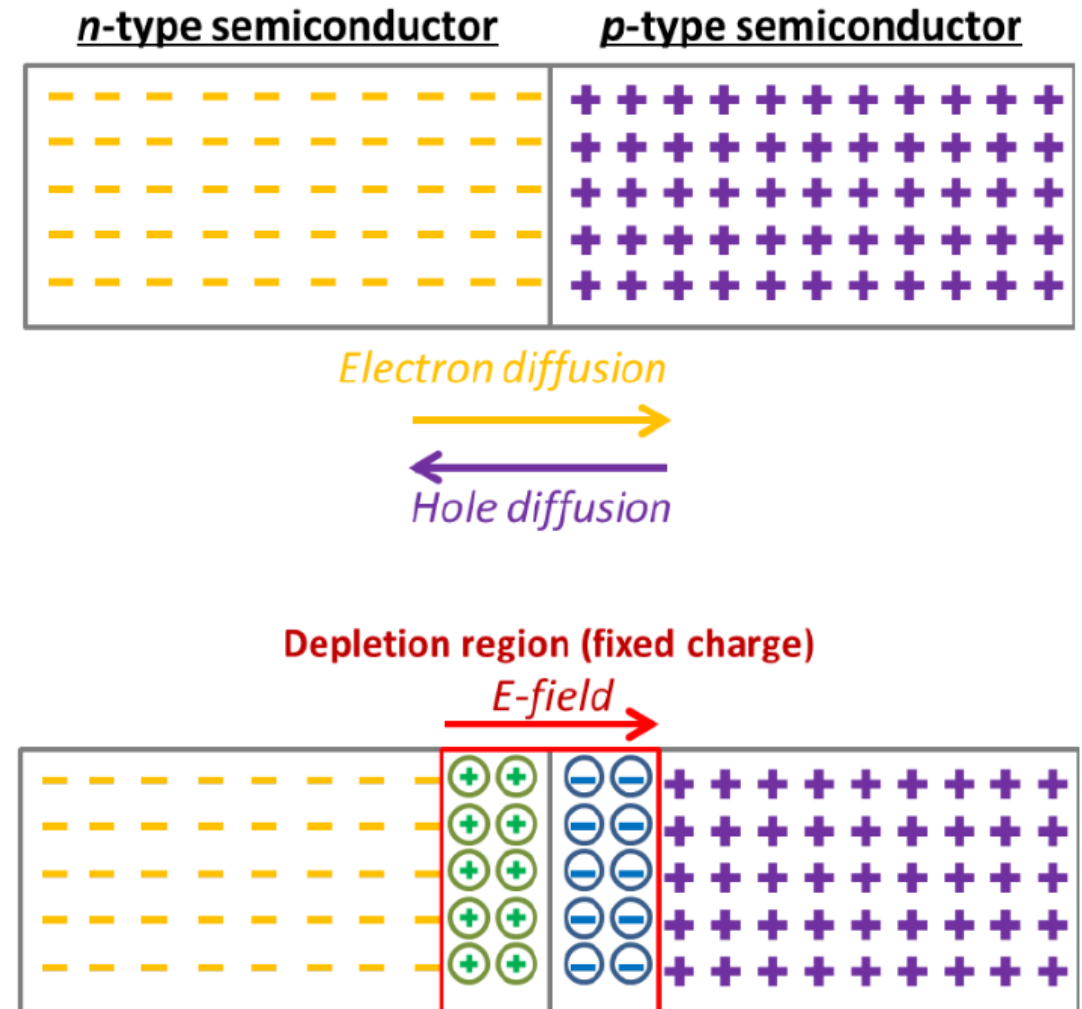
P-type semiconductor

Extrinsic Semiconductors II



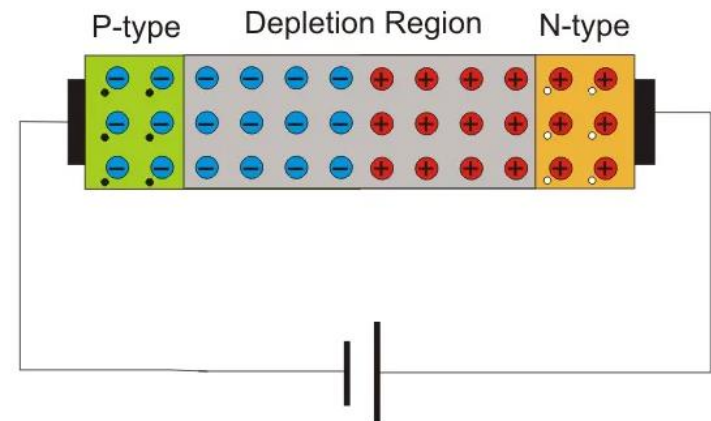
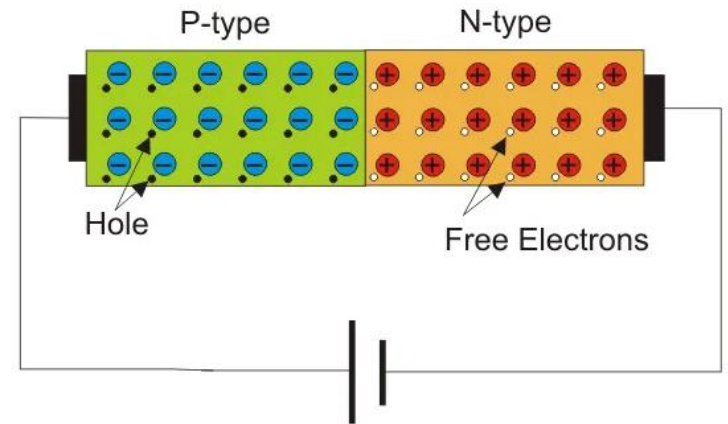
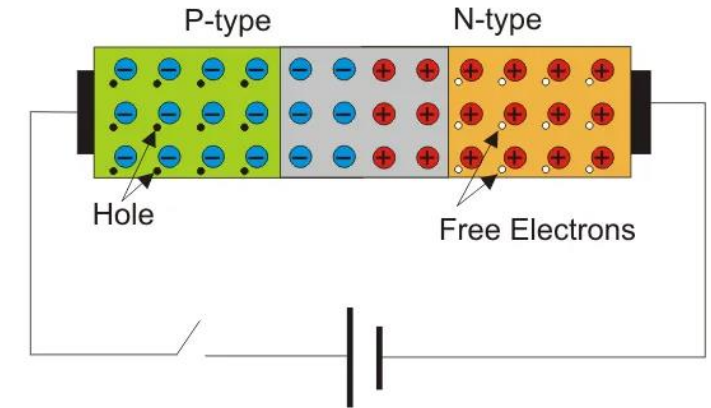
P-N Junction

- When we combine P and N semiconductors, the moving electrons and holes diffuse into an adjacent type of semiconductor where they recombine. Leaving behind the immobile impurity ions. This creates a depletion region in the transition region without free charges, where there a permanent electric field arises (space charge region).



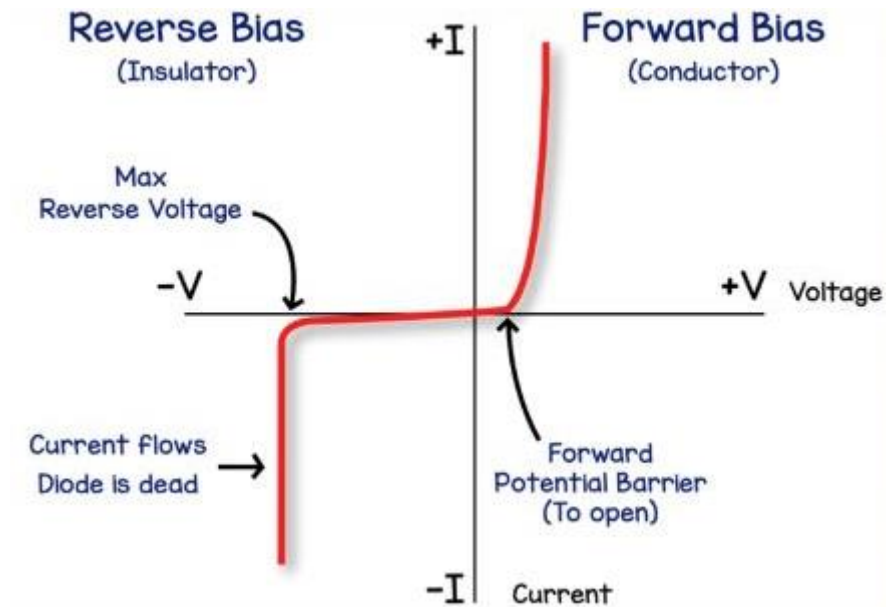
Contacting the P-N Junction

- Contacting in the forward bias
 - Semiconductor P is connected to + and semiconductor N to -
 - We „dope" semiconductor P with holes and N with electrons, which recombine with ions in the transition region and make this region thinner. Electron and hole currents can then pass through
- Contacting in the reverse bias
 - Semiconductor P is connected to - and semiconductor N to +
 - Electrons are attracted to the + pole of the source and holes to the - pole of the source. The depletion region is enlarged. Current does not flow.



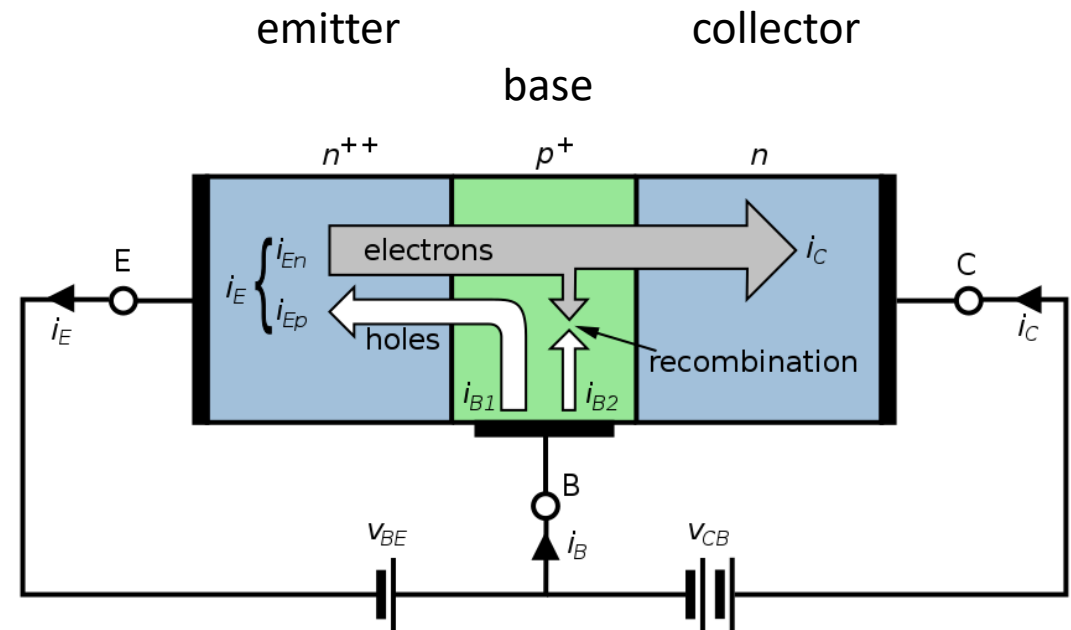
I-V Characteristic of the Diode

- Forward bias
- Reverse bias
- Remark:
 - If charge recombination in the transition region is associated with photon emission - LED (light emitting diode; GaAs, GaP, GaAsP). The N semiconductor is typically more doped than the P one.
 - If the impact of a photon creates an electron-hole pair in the P-N transition region, which is then separated by permanent voltage in the transition region - a photovoltaic cell



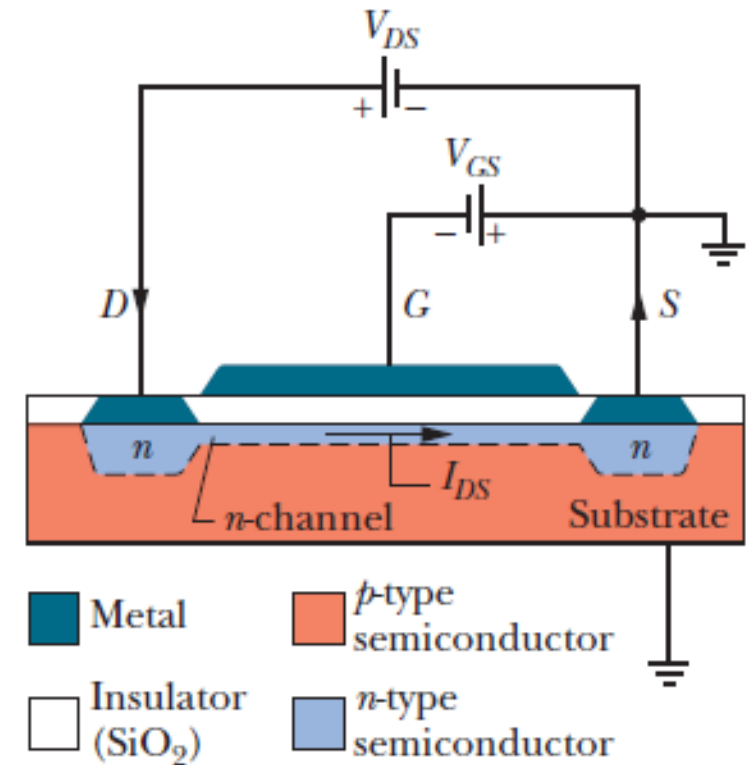
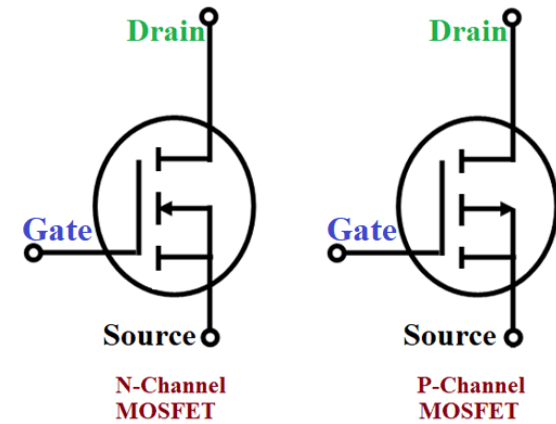
Bipolar Junction Transistor

- Transistor = transfer + resistor
- 2 PN junctions (NPN or PNP)
- NPN - heavily doped N emitter region, weakly P doped base, weakly N doped collector
- Electrons accelerated by voltage V_{BE} penetrate through the weakly doped base. Due to the weak doping and a small thickness of the base, only a small number of electrons recombine there. A large number (> 90%) of electrons pass through the base into the collector region where they are further accelerated by voltage V_{CB} . This reduces the electrical resistance in this region.
- With a small voltage/current we are able to control large currents



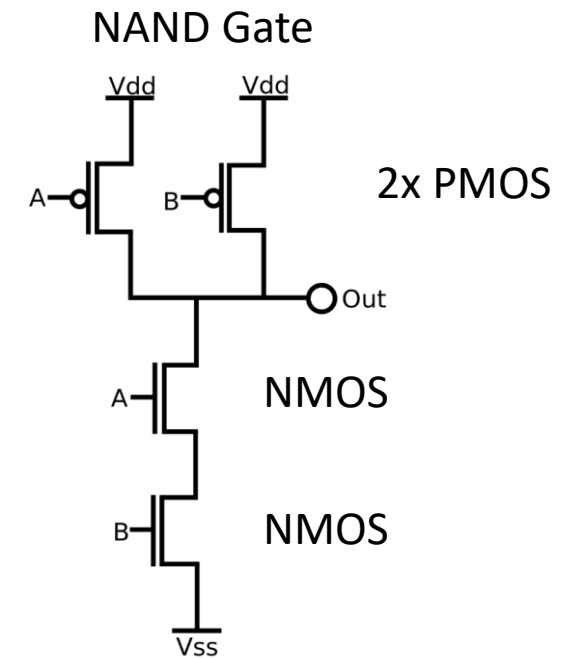
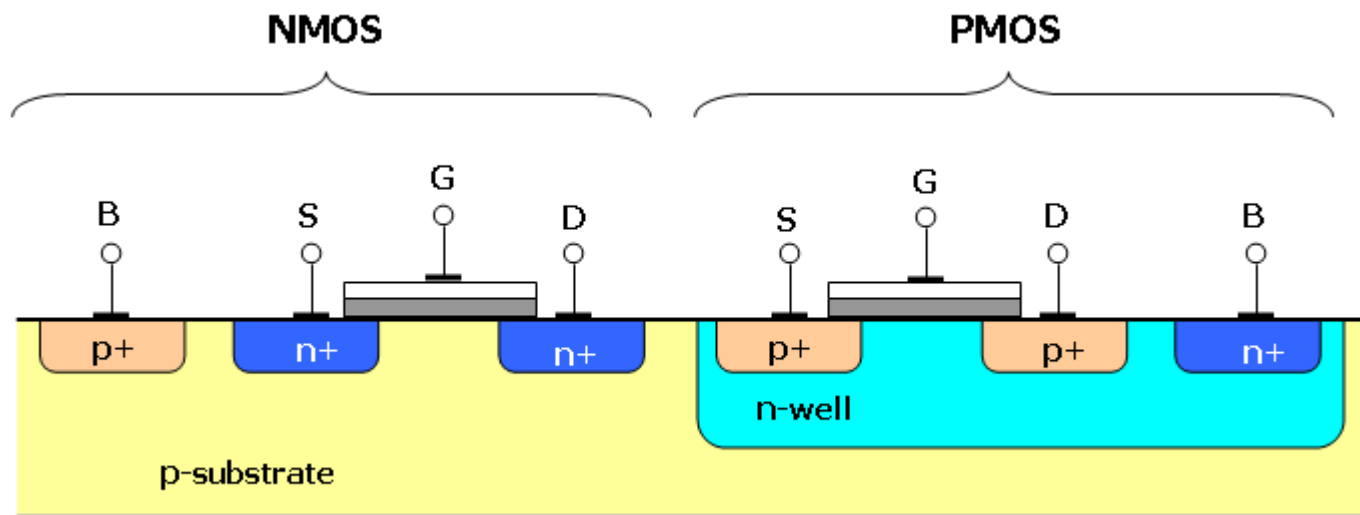
MOSFET (Metal-Oxide-Semiconductor Field-Effect Transistor)

- Slightly p-doped substrate, n doped islands S (source) and D (drain) and a narrow channel between them. On the substrate there is a thin non-conducting layer of SiO_2 through which the metal contacts to S and D lead.
- If V_{GS} voltage is not applied, current ("1") flows between S and D. If it is applied with opposite voltage polarity on the transistor to the substrate (- for a P-doped substrate), this voltage will repel electrons from the channel down to the substrate. This will increase the natural depletion region between the P doped substrate and the N doped channel, which is "pinched". At sufficient voltage, the channel closes and no current ("0") flows between S and D.
- No current flows between G and the substrate - no current and energy losses.
- The basis of computer chips.
- Due to the thickness of the n channel, the MOSFET is a nano- (quantum) component



Microelectronics – CMOS (Complementary MOSFET)

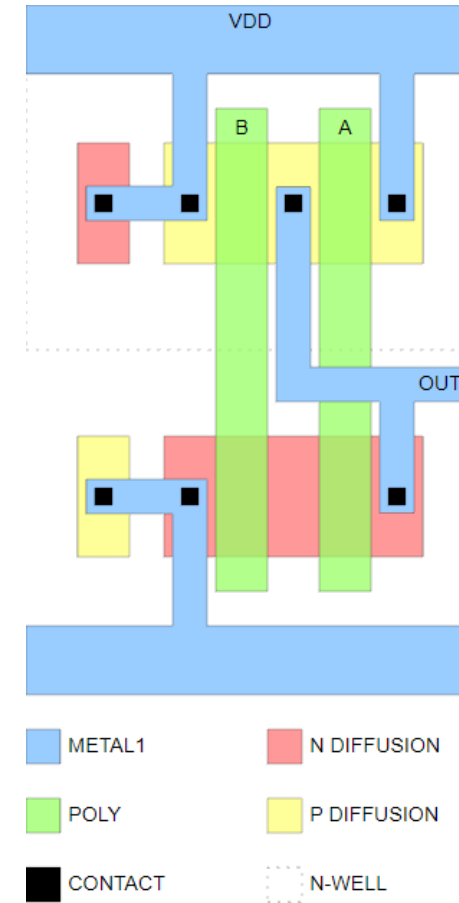
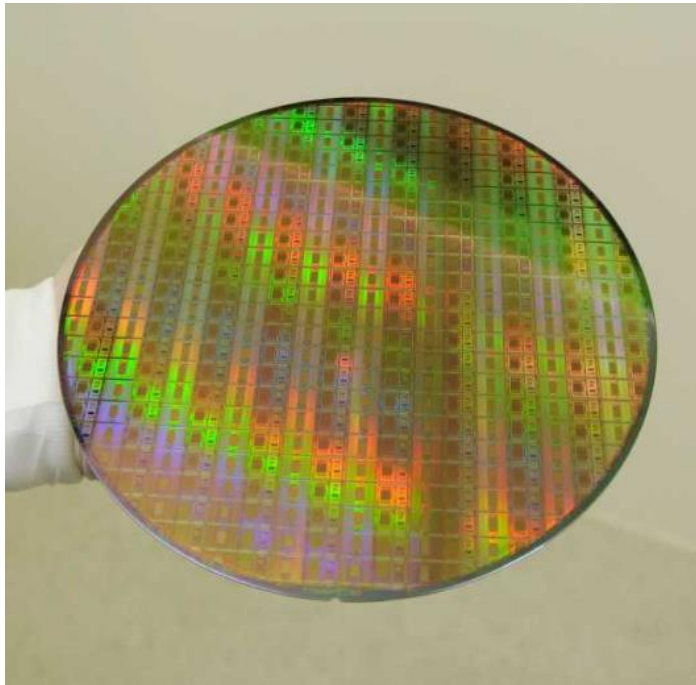
- Transistors can be used to construct logic circuits (logic gate)



A	B	NAND out
1	1	0
1	0	1
0	1	1
0	0	1

CMOS – Layout

- The individual areas are prepared on a silicon wafer in several layers

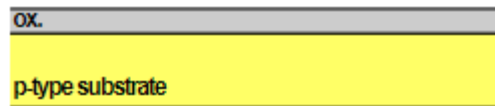


CMOS Production

- Production consists of many sub-steps (top-down)

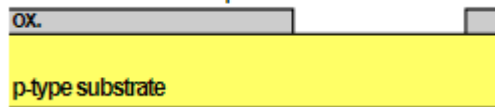
- Thermal oxidation of wafer

1. Grow field oxide



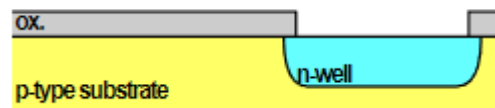
- Chemical/physical substrate etching

2. Etch oxide for pMOSFET



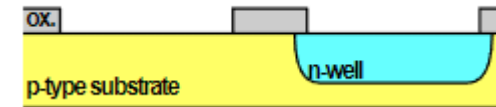
- Diffusion of donor

3. Diffuse n-well



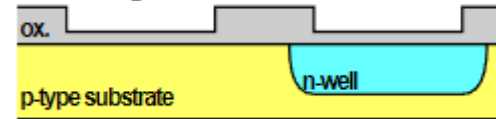
- Chemical/physical etching of oxide

4. Etch oxide for nMOSFET



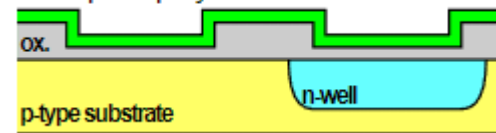
- Oxidation for gate

5. Grow gate oxide



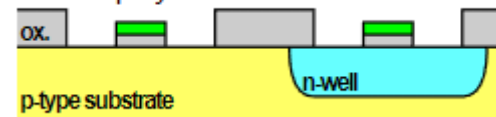
- Deposition of gate material

6. Deposit polysilicon



- Etching of gate

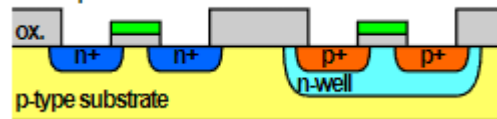
7. Etch polysilicon and oxide



CMOS Production II

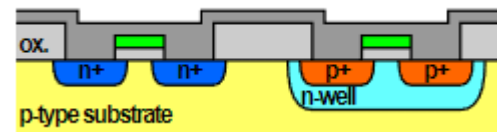
- Donor and acceptor implantation into Source and Drain

8. Implant sources and drains



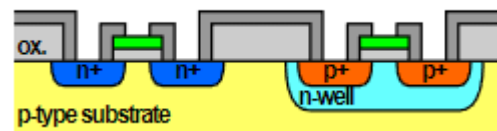
- Deposition of protective nitride

9. Grow nitride



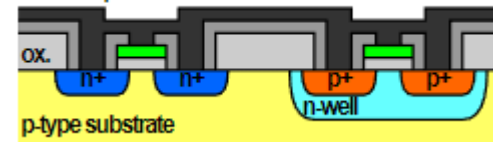
- Nitride etching

10. Etch nitride



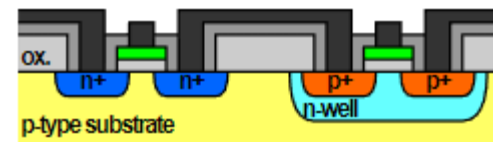
- Metal deposition

11. Deposit metal



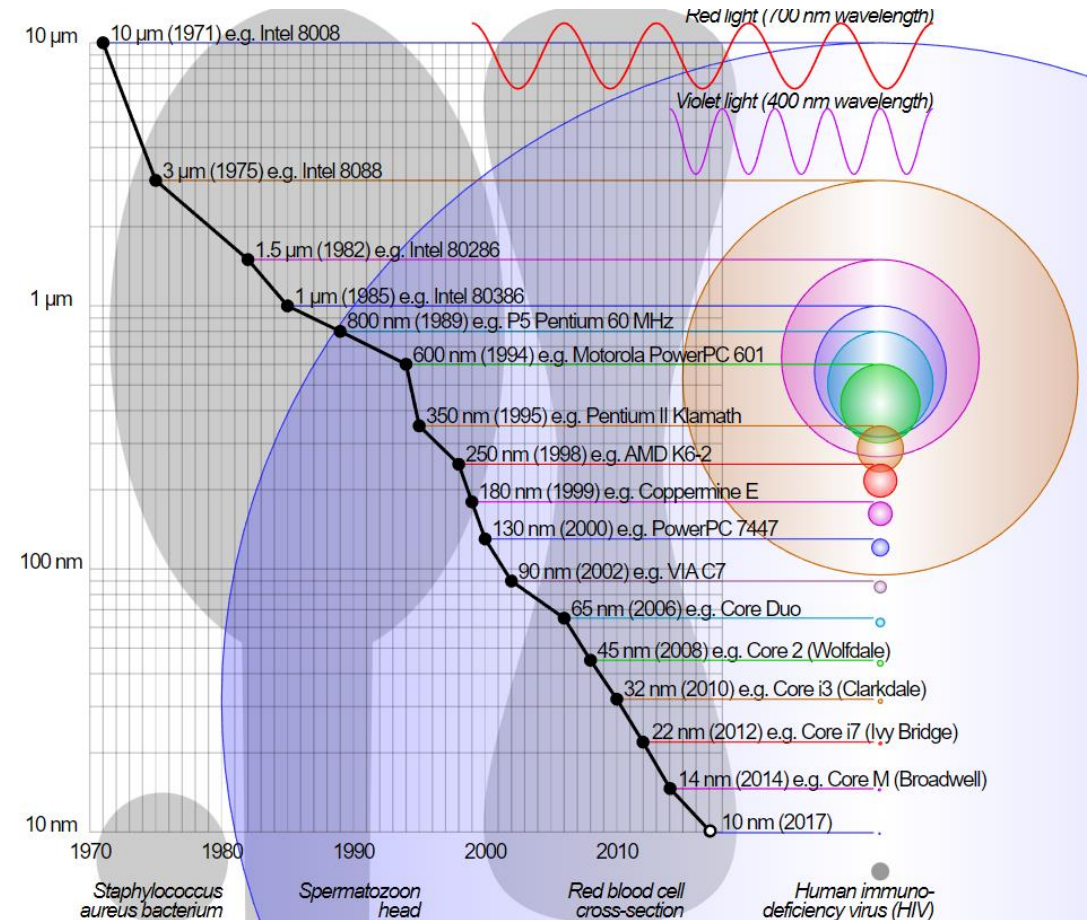
- Etching of metal contacts

12. Etch metal



Limits of Current Technology

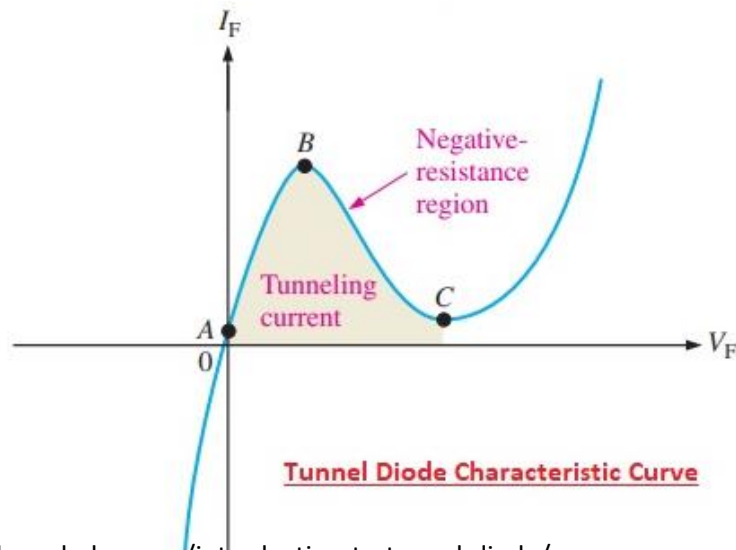
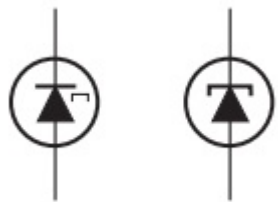
- By thinning the SiO_2 layer to a few nm we lose its insulating properties
- By shrinking the structures, the original band structure is lost (change in electrical conductivity)
- Due to the low concentration of impurities, the individual structures are no longer the same in nm^3
- The cost of production increases (cleanliness of the environment, materials, lithographic techniques)
- Non-standard phenomena in nanostructures – ballistic collisionless charge transport
- Heat loss (more than $100\text{W}/\text{cm}^2$)



Nanoelectronic Components

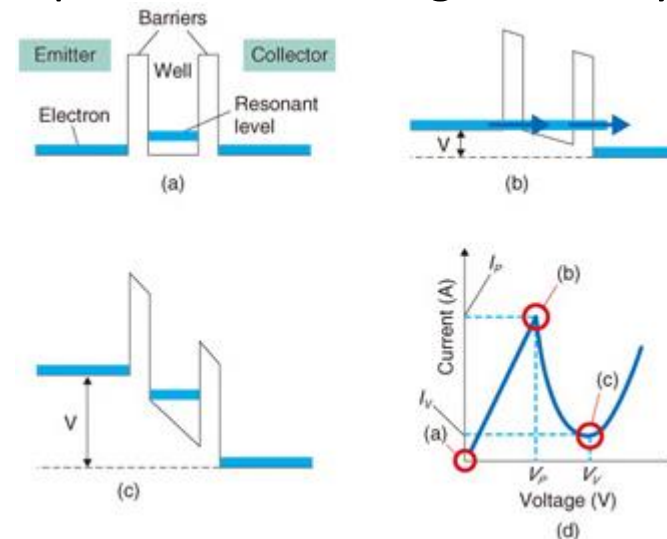
- Tunnel diode

- Very fast switching diode (< 100 ps), high frequency oscillator, damping suppression in oscillator circuits
- Typically made of very heavily doped germanium, resulting in a small pn transition region



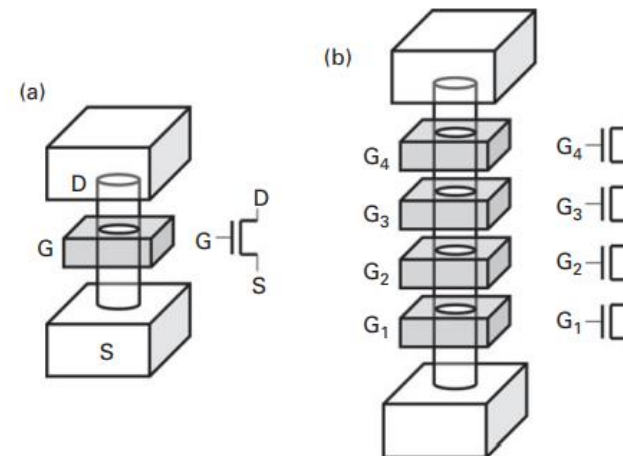
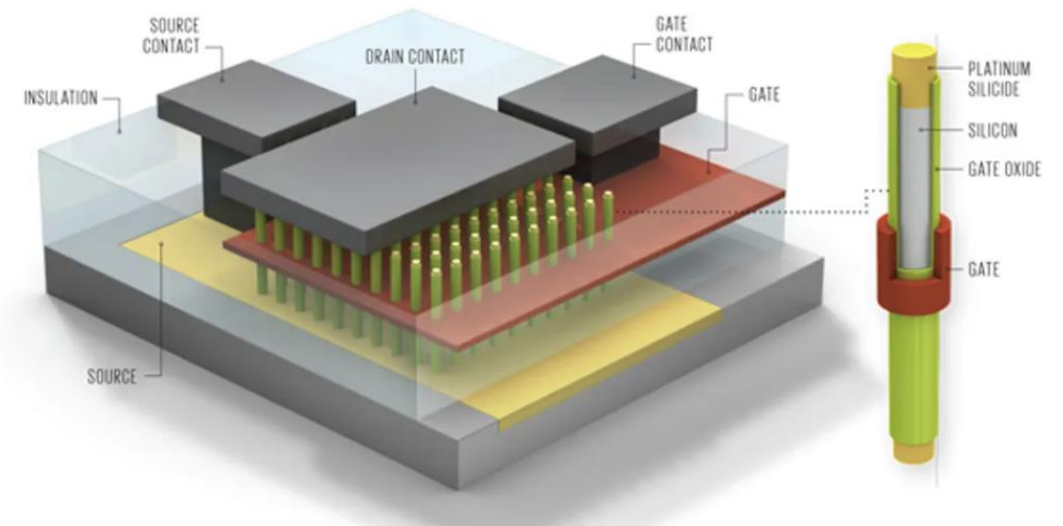
- Double-barrier resonant-tunneling diode

- High speed switching, oscillators and switches up to THz frequencies
- Transition coefficient non-monotonically depends on electron energy – for certain energies this barrier is completely transparent – tunneling will always occur



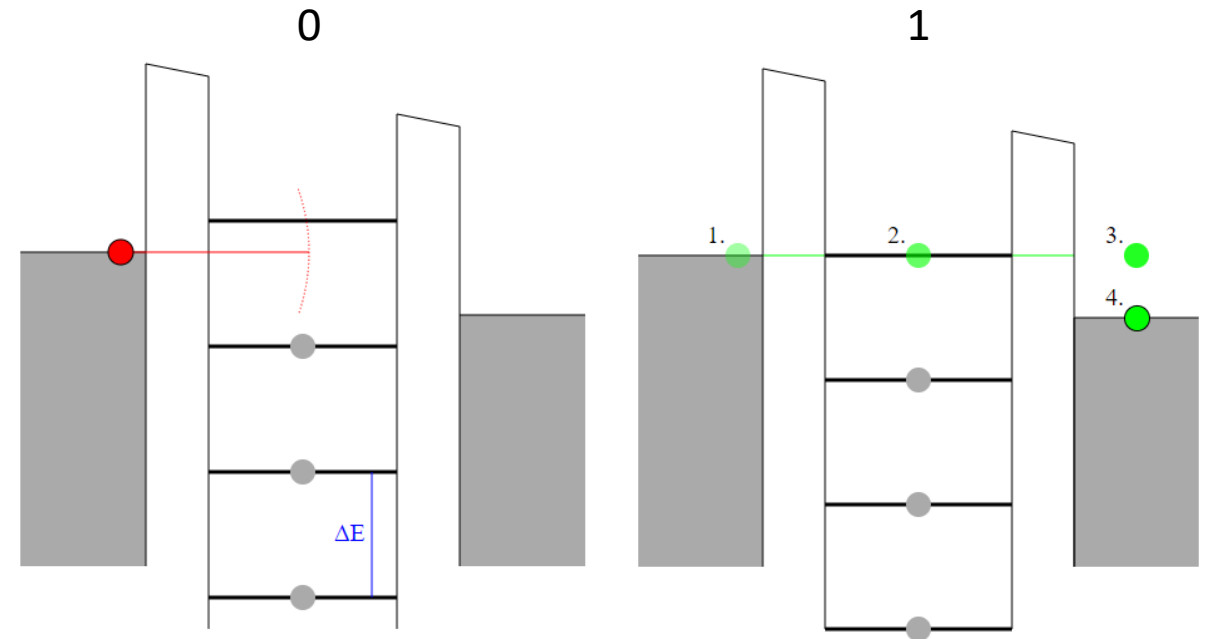
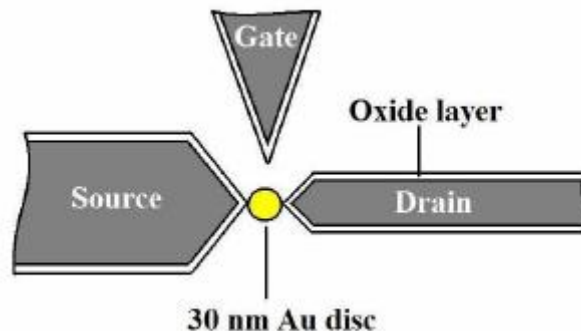
Nanowire FET Transistors

- Further miniaturization of transistors.
- The current between source and drain flows through nanowires.
- A new building block for future chips



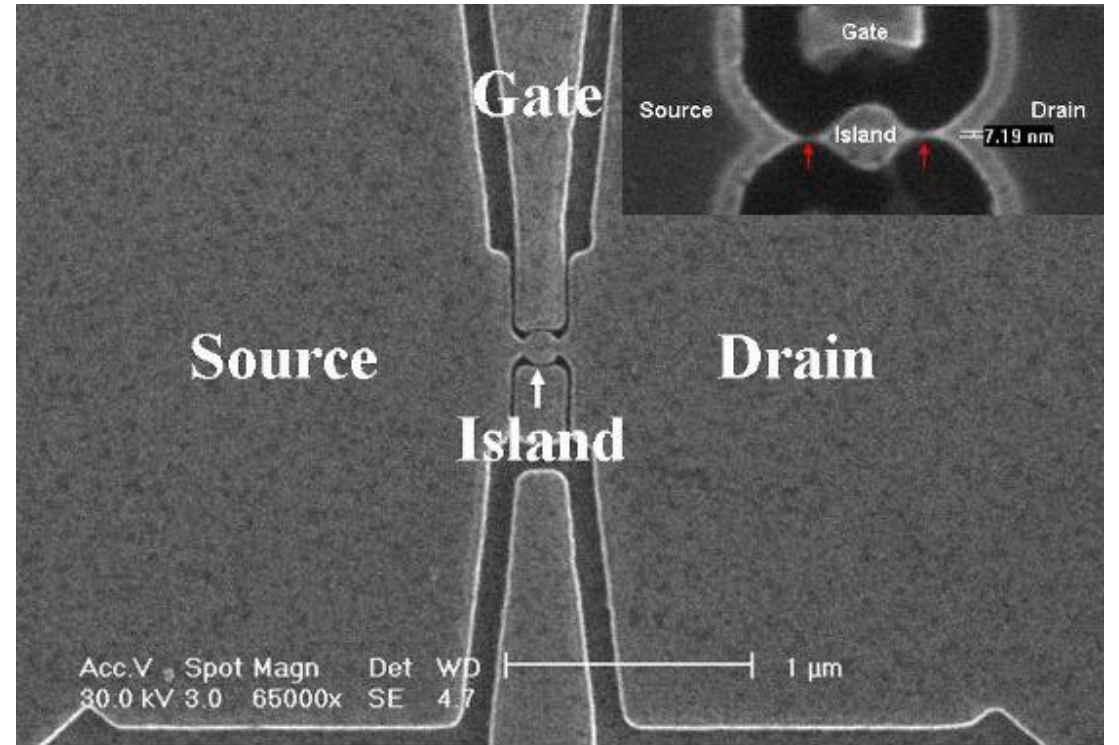
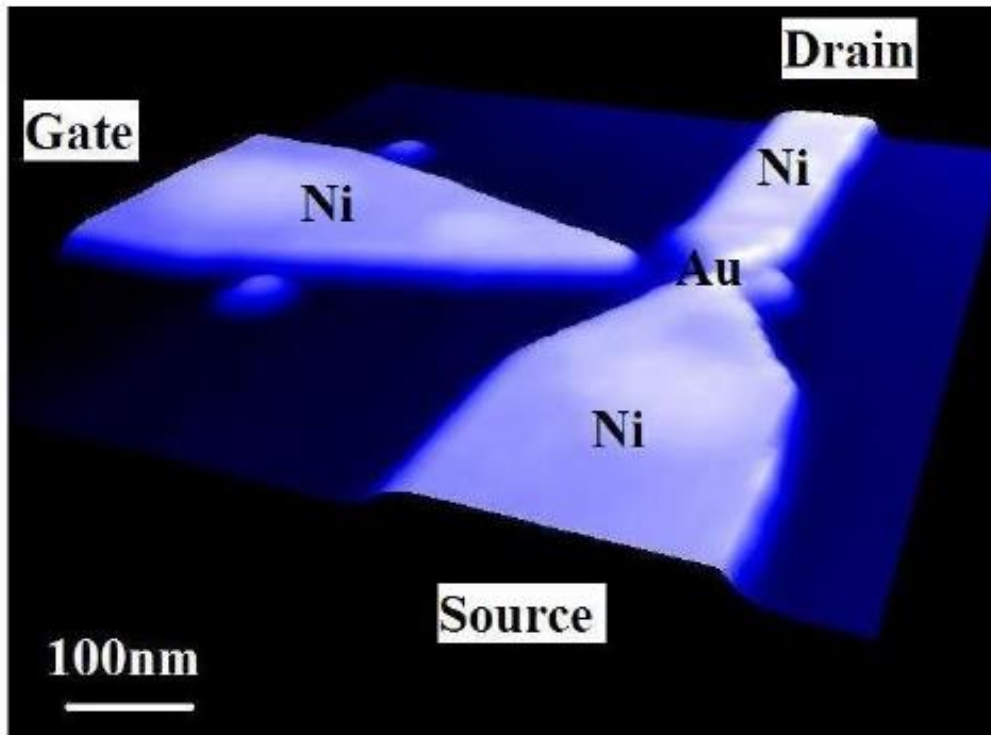
Single Electron Transistor – SET

- 1 bit = 1 electron
- The electron going from source to drain must pass through a double quantum tunneling through a quantum nanoparticle (quantum dot; Coulomb island), which is separated from both S and D by about 1 nm of insulator
- Works on the principle of Coulomb blockade
- For a reliable SET function, different dots in different transistors need to have the same capacitance. We cannot provide this yet .



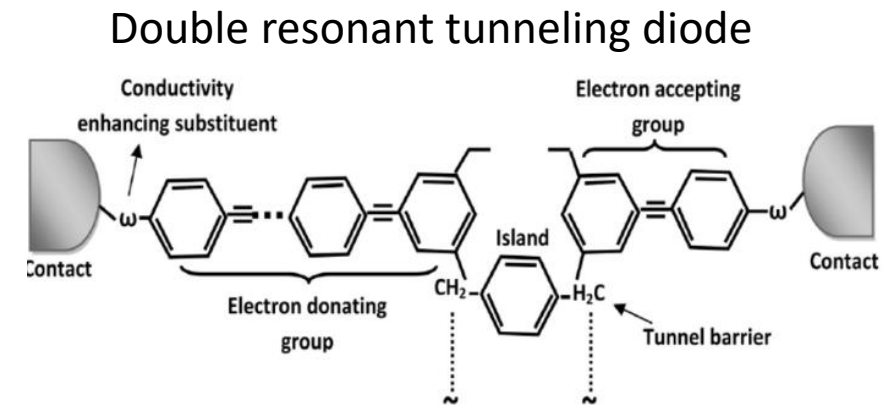
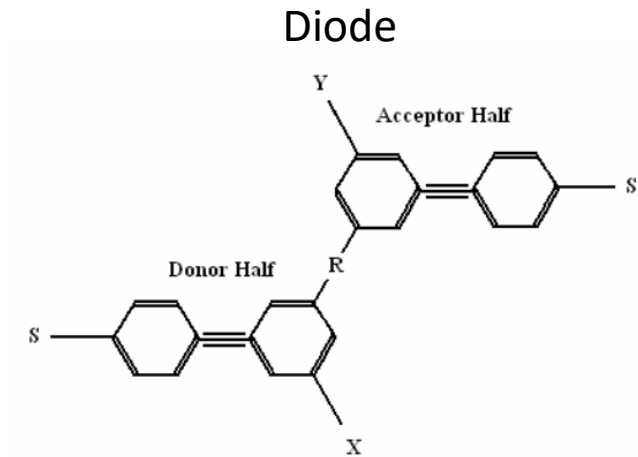
• $\Delta E = e^2/C$

SET



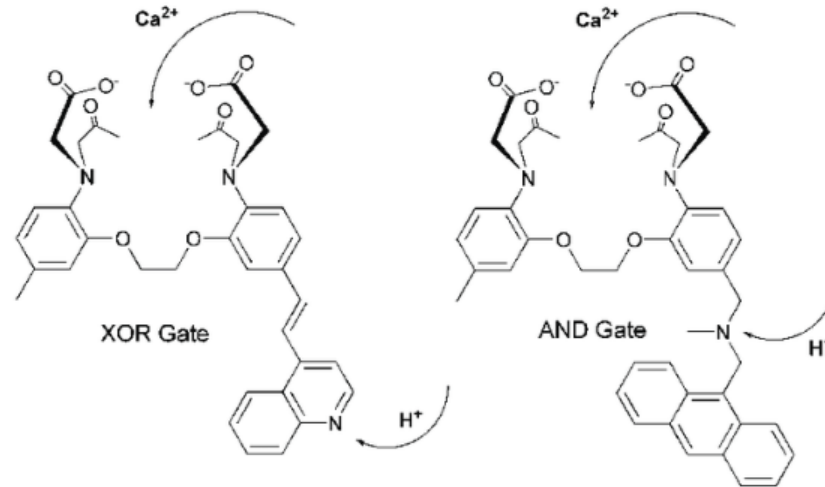
Molecular Electronics

- Electronic circuits made from molecules could solve many of the problems of silicon technology, such as the reproducibility of small structures. They are also flexible.
- In the 1970s – the first theoretical design of a diode molecule
- First preparation 1997
- Polyphenylene chains (a chain of benzene nuclei lacking 2 hydrogens) and carbon nanotubes are most often investigated as conductors – Aliphatic hydrocarbons (without benzene nucleus) are investigated as insulators



Logic Gates for Computers

(a)



(b)

First number Input H^+	Second number Input Ca^{2+}	Added number	
		Carry digit output (fluorescence at 419nm)	Sum digit output (% transmittance at 390 nm)
00	00	0 (low; 2, 0.003)	0 (low;8)
00	01	0 (low; 5, 0.009)	1 (high;40)
01	00	0 (low; 5, 0.005)	1 (high;33)
01	01	1 (high; 100, 0.10)	1 (low;12)

Conclusion

- What is and how does PN transition work
- What is a diode, transistor, MOSFET
- How transistors are applied in logic chip design
- Manufacturing chips
- Physical limitations of current technologies
- Some nanoelectronic components
- Molecular electronics